



Rely on it.

Safety data sheet

This SDS is an English translation of COMMISSION REGULATION (EU) 2020/878, without any country-specific legislation

81043002 - RENOLIT ALKORGLUE THERMO-ADHESIVE BASED ON NITRILE RUBBER



Date of compilation: 24/12/2015

Revised: 20/02/2026

Version: 5 (Replaced 4)

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier: 81043002 - RENOLIT ALKORGLUE
THERMO-ADHESIVE BASED ON NITRILE RUBBER

Other means of identification:

UFI: RCG7-4WTF-6T26-E4G1

Product registration number: DRP 16-0006686

1.2 Relevant identified uses of the substance or mixture and uses advised against:

Relevant uses (Professional users): Multiuse adhesive
For Professional users only.

Uses advised against: All uses not specified in this section or in section 7.3

1.3 Details of the supplier of the safety data sheet:

Archityne
Limited

1/36 Devon St
Bucklands
Beach,
Auckland 2012

1.4 Emergency telephone number: 0800 764 766 – National Poisons Centre

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture:

CLP Regulation (EC) No 1272/2008:

Classification of this product has been carried out in accordance with CLP Regulation (EC) No 1272/2008.

Eye Irrit. 2: Eye irritation, Category 2, H319

Flam. Liq. 2: Flammable liquids, Category 2, H225

STOT SE 3: Specific toxicity causing drowsiness and dizziness, single exposure, Category 3, H336

2.2 Label elements:

CLP Regulation (EC) No 1272/2008:

Danger



Hazard statements:

Eye Irrit. 2: H319 - Causes serious eye irritation.

Flam. Liq. 2: H225 - Highly flammable liquid and vapour.

STOT SE 3: H336 - May cause drowsiness or dizziness.

Precautionary statements:

P210: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P261: Avoid breathing vapours

P312: Call a POISON CENTER/doctor if you feel unwell.

P370+P378: In case of fire: Use Foam extinguisher (AB), Dry Chemical Powder (ABC) Fire Extinguisher, Carbon dioxide extinguisher (BC) to extinguish.

P403+P233: Store in a well-ventilated place. Keep container tightly closed.

P403+P235: Store in a well-ventilated place. Keep cool.

P501: Dispose of contents/container in accordance with regulations on hazardous waste or packaging and packaging waste respectively.

Supplementary information:

EUH066: Repeated exposure may cause skin dryness or cracking.

Substances that contribute to the classification

Butanone (CAS: 78-93-3); acetone (CAS: 67-64-1)

UFI: RCG7-4WTF-6T26-E4G1

2.3 HSNO Classifications:

- CONTINUED ON NEXT PAGE -

Date of compilation: 24/12/2015

Revised: 20/02/2026

Version: 5 (Replaced 4)

Page 1/13



Rely on it.

Safety data sheet

This SDS is an English translation of COMMISSION REGULATION (EU) 2020/878, without any country-specific legislation



81043002 - RENOLIT ALKORGLUE THERMO-ADHESIVE BASED ON NITRILE RUBBER

Date of compilation: 24/12/2015

Revised: 20/02/2026

Version: 5 (Replaced 4)

SECTION 2: HAZARDS IDENTIFICATION (continued)

3.1B, 6.4A, 6.9B

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substance:

Not relevant

3.2 Mixture:

Chemical description: Mixture composed of additives in solvents

Components:

In accordance with Annex II of Regulation (EC) No 1907/2006 (point 3), the product contains:

Identification	Chemical name/Classification		Concentration
CAS: 78-93-3 EC: 201-159-0 Index: 606-002-00-3 REACH: 01-2119457290-43-XXXX	Butanone⁽¹⁾	ATP CLP00	25 - <40 %
	Regulation 1272/2008	Eye Irrit. 2: H319; Flam. Liq. 2: H225; STOT SE 3: H336; EUH066 - Danger	
CAS: 67-64-1 EC: 200-662-2 Index: 606-001-00-8 REACH: 01-2119471330-49-XXXX	acetone⁽¹⁾	ATP CLP00	25 - <40 %
	Regulation 1272/2008	Eye Irrit. 2: H319; Flam. Liq. 2: H225; STOT SE 3: H336; EUH066 - Danger	

⁽¹⁾ Substances presenting a health or environmental hazard which meet criteria laid down in Regulation (EU) No. 2020/878

To obtain more information on the hazards of the substances consult sections 11, 12 and 16.

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures:

The symptoms resulting from intoxication can appear after exposure, therefore, in case of doubt, seek medical attention for direct exposure to the chemical product or persistent discomfort, showing the SDS of this product.

By inhalation:

Remove the person affected from the area of exposure, provide with fresh air and keep at rest. In serious cases such as cardiorespiratory failure, artificial resuscitation techniques will be necessary (mouth to mouth resuscitation, cardiac massage, oxygen supply, etc.) requiring immediate medical assistance.

By skin contact:

Remove contaminated clothing and footwear, rinse skin or shower the person affected if appropriate with plenty of cold water and neutral soap. In serious cases see a doctor. If the product causes burns or freezing, clothing should not be removed as this could worsen the injury caused if it is stuck to the skin. If blisters form on the skin, these should never be burst as this will increase the risk of infection.

By eye contact:

Rinse eyes thoroughly with lukewarm water for at least 15 minutes. Do not allow the person affected to rub or close their eyes. If the injured person uses contact lenses, these should be removed unless they are stuck to the eyes, in which case this could cause further damage. In all cases, after cleaning, a doctor should be consulted as quickly as possible with the SDS of the product.

By ingestion/aspiration:

In case of consumption, seek immediate medical assistance showing the SDS for the product.

4.2 Most important symptoms and effects, both acute and delayed:

Acute and delayed effects are indicated in sections 2 and 11.

4.3 Indication of any immediate medical attention and special treatment needed:

Not relevant

SECTION 5: FIREFIGHTING MEASURES

- CONTINUED ON NEXT PAGE -

Date of compilation: 24/12/2015

Revised: 20/02/2026

Version: 5 (Replaced 4)

Page 2/13

Document generated with Chemeter (www.siam-it.com)



Rely on it.

Safety data sheet

This SDS is an English translation of COMMISSION REGULATION (EU) 2020/878, without any country-specific legislation

81043002 - RENOLIT ALKORGLUE THERMO-ADHESIVE BASED ON NITRILE RUBBER



Date of compilation: 24/12/2015

Revised: 20/02/2026

Version: 5 (Replaced 4)

SECTION 5: FIREFIGHTING MEASURES (continued)

5.1 Extinguishing media:

Suitable extinguishing media:

Foam extinguisher (AB), Dry Chemical Powder (ABC) Fire Extinguisher, Carbon dioxide extinguisher (BC)

Unsuitable extinguishing media:

Water jet

5.2 Special hazards arising from the substance or mixture:

As a result of combustion or thermal decomposition reactive sub-products are created that can become highly toxic and, consequently, can present a serious health risk.

5.3 Advice for firefighters:

Depending on the magnitude of the fire it may be necessary to use full protective clothing and Self Contained Breathing Apparatus. Minimum emergency facilities and equipment should be available (fire blankets, portable first aid kit,...)

Additional provisions:

Act in accordance with the Internal Emergency Plan and the Information Sheets on actions to take after an accident or other emergencies. Eliminate all sources of ignition. In case of fire, cool the storage containers and tanks for products susceptible to combustion, explosion or BLEVE as a result of high temperatures. Avoid spillage of the products used to extinguish the fire into an aqueous medium.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures:

For non-emergency personnel:

Isolate leaks provided that there is no additional risk for the people performing this task. Evacuate the area and keep out those without protection. Personal protection equipment must be used against potential contact with the spilt product (See section 8). Above all prevent the formation of any vapour-air flammable mixtures, through either ventilation or the use of an inert medium. Remove any source of ignition. Eliminate electrostatic charges by interconnecting all the conductive surfaces on which static electricity could form, and also ensuring that all surfaces are connected to the ground.

For emergency responders:

Wear protective equipment. Keep unprotected persons away. See section 8.

6.2 Environmental precautions:

This product is not classified as hazardous to the environment. Keep product away from drains, surface and ground water.

6.3 Methods and material for containment and cleaning up:

It is recommended:

Prevent the entrance of product in drains, sewers or watercourses. Absorb the spill using sand or inert absorbent and move it to a safe place. Do not absorb in sawdust or other combustible absorbents. Collect the product in appropriate containers and manage it according to current legislation.

Spillages in water or sea:

Small spillages:

Contain spillage using barriers or similar equipment. Use suitable absorbents for collection and treat the waste in accordance with current regulations.

Large spillages:

If possible, contain spillage in open water using barriers or similar equipment. If this is not possible, try to control its spread and collect the product with suitable mechanical means. Always consult experts before using dispersants and make sure you have the necessary approvals if they are to be used. Treat the waste according to current regulations.

6.4 Reference to other sections:

See sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling:

A.- General precautions for safe use

Comply with the current legislation concerning the prevention of industrial risks. Keep containers hermetically sealed. Control spills and residues, destroying them with safe methods (section 6). Avoid leakages from the container. Maintain order and cleanliness where dangerous products are used.

- CONTINUED ON NEXT PAGE -

Date of compilation: 24/12/2015

Revised: 20/02/2026

Version: 5 (Replaced 4)

Page 3/13

Document generated with Chemeter (www.siam-it.com)



Rely on it.

Safety data sheet

This SDS is an English translation of COMMISSION REGULATION (EU) 2020/878, without any country-specific legislation



81043002 - RENOLIT ALKORGLUE THERMO-ADHESIVE BASED ON NITRILE RUBBER

Date of compilation: 24/12/2015

Revised: 20/02/2026

Version: 5 (Replaced 4)

SECTION 7: HANDLING AND STORAGE (continued)

B.- Technical recommendations for the prevention of fires and explosions

Transfer in well ventilated areas, preferably through localized extraction. Fully control sources of ignition (mobile phones, sparks, ...) and ventilate during cleaning operations. Avoid the existence of dangerous atmospheres inside containers, applying inertization systems where possible. Transfer at a slow speed to avoid the creation of electrostatic charges. Against the possibility of electrostatic charges: ensure a perfect equipotential connection, always use groundings, do not wear work clothes made of acrylic fibres, preferably wearing cotton clothing and conductive footwear. Comply with the essential security requirements for equipment and systems defined in Directive 2014/34/EC (ATEX 100) and with the minimum requirements for protecting the security and health of workers under the selection criteria of Directive 1999/92/EC (ATEX 137). Consult section 10 for conditions and materials that should be avoided.

C.- Technical recommendations on general occupational hygiene

Do not eat or drink during the process, washing hands afterwards with suitable cleaning products.

D.- Technical recommendations to prevent environmental risks

It is recommended to have absorbent material available at close proximity to the product (See subsection 6.3)

7.2 Conditions for safe storage, including any incompatibilities:

A.- Specific storage requirements

Minimum Temp.: 10 °C

Maximum time: 36 Months

B.- General conditions for storage

Avoid sources of heat, radiation, static electricity and contact with food. For additional information see subsection 10.5

7.3 Specific end use(s):

Except for the instructions already specified it is not necessary to provide any special recommendation regarding the uses of this product.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Workplace Exposure Standards – New Zealand:

Source	Substance	Cas No.	TWA	STEL	Notes
New Zealand Workplace Exposure Standards (WES)	2-butanone	78-93-3	150 ppm 445 mg/m3	300 ppm 890 mg/m3	bio: Exposure can also be estimated by biological monitoring.
New Zealand Workplace Exposure Standards (WES)	Acetone	67-64-1	500 ppm 1185 mg/m3	1000 ppm 2375 mg/m3	bio: Exposure can also be estimated by biological monitoring.

DNEL (Workers):

Identification		Short exposure		Long exposure	
		Systemic	Local	Systemic	Local
Butanone CAS: 78-93-3 EC: 201-159-0	Oral	Not relevant	Not relevant	Not relevant	Not relevant
	Dermal	Not relevant	Not relevant	1161 mg/kg	Not relevant
	Inhalation	Not relevant	Not relevant	600 mg/m ³	Not relevant
acetone CAS: 67-64-1 EC: 200-662-2	Oral	Not relevant	Not relevant	Not relevant	Not relevant
	Dermal	Not relevant	Not relevant	186 mg/kg	Not relevant
	Inhalation	Not relevant	2420 mg/m ³	1210 mg/m ³	Not relevant

DNEL (General population):

Identification		Short exposure		Long exposure	
		Systemic	Local	Systemic	Local
Butanone CAS: 78-93-3 EC: 201-159-0	Oral	Not relevant	Not relevant	31 mg/kg	Not relevant
	Dermal	Not relevant	Not relevant	412 mg/kg	Not relevant
	Inhalation	Not relevant	Not relevant	106 mg/m ³	Not relevant

- CONTINUED ON NEXT PAGE -



**81043002 - RENOLIT ALKORGLUE
THERMO-ADHESIVE BASED ON NITRILE RUBBER**

Date of compilation: 24/12/2015

Revised: 20/02/2026

Version: 5 (Replaced 4)

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)

Identification		Short exposure		Long exposure	
		Systemic	Local	Systemic	Local
acetone CAS: 67-64-1 EC: 200-662-2	Oral	Not relevant	Not relevant	62 mg/kg	Not relevant
	Dermal	Not relevant	Not relevant	62 mg/kg	Not relevant
	Inhalation	Not relevant	Not relevant	200 mg/m ³	Not relevant

PNEC:



Identification		Short exposure		Long exposure	
Butanone CAS: 78-93-3 EC: 201-159-0	STP	709 mg/L	Fresh water	55,8 mg/L	
	Soil	22,5 mg/kg	Marine water	55,8 mg/L	
	Intermittent	55,8 mg/L	Sediment (Fresh water)	284,74 mg/kg	
	Oral	1 g/kg	Sediment (Marine water)	284,7 mg/kg	
acetone CAS: 67-64-1 EC: 200-662-2	STP	100 mg/L	Fresh water	10,6 mg/L	
	Soil	29,5 mg/kg	Marine water	1,06 mg/L	
	Intermittent	21 mg/L	Sediment (Fresh water)	30,4 mg/kg	
	Oral	Not relevant	Sediment (Marine water)	3,04 mg/kg	

8.2 Exposure controls:



A.- Individual protection measures, such as personal protective equipment

As a preventative measure it is recommended to use basic Personal Protective Equipment, with the corresponding <<CE marking>> in accordance with Regulation (EU) 2016/425. For more information on Personal Protective Equipment (storage, use, cleaning, maintenance, class of protection,...) consult the information leaflet provided by the manufacturer. For more information see subsection 7.1. All information contained herein is a recommendation which needs some specification from the labour risk prevention services as it is not known whether the company has additional measures at its disposal.

B.- Respiratory protection



Pictogram	PPE	Labelling	CEN Standard	Remarks
	Filter mask for gases and vapours (Filter type: AX)		EN 405:2002+A1:2010	Replace when there is a taste or smell of the contaminant inside the face mask. If the contaminant comes with warnings it is recommended to use isolation equipment.

C.- Specific protection for the hands



Pictogram	PPE	Labelling	CEN Standard	Remarks
	Chemical protective gloves (Material: Linear low-density polyethylene (LLDPE), Breakthrough time: > 480 min, Thickness: 0.062 mm)		EN ISO 21420:2020	Replace the gloves at any sign of deterioration.

As the product is a mixture of several substances, the resistance of the glove material can not be calculated in advance with total reliability and has therefore to be checked prior to the application.

D.- Eye and face protection

Pictogram	PPE	Labelling	CEN Standard	Remarks
	Face shield		EN 166:2002 UNE-EN ISO 18526-1 al 4:2020 UNE-EN ISO 18526-1 al 4:2020 EN ISO 4007:2018	Clean daily and disinfect periodically according to the manufacturer's instructions. Use if there is a risk of splashing.

E.- Body protection

Pictogram	PPE	Labelling	CEN Standard	Remarks
	Disposable clothing for protection against chemical risks, with antistatic and fireproof properties		EN 1149-1,2,3 EN 13034:2005+A1:2009 EN ISO 13982-1:2005/A1:2011 EN ISO 6529:2013 EN ISO 6530:2005 EN ISO 13688:2013 EN 464:1995	For professional use only. Clean periodically according to the manufacturer's instructions.

- CONTINUED ON NEXT PAGE -



Rely on it.

Safety data sheet

This SDS is an English translation of COMMISSION REGULATION (EU) 2020/878, without any country-specific legislation





81043002 - RENOLIT ALKORGLUE THERMO-ADHESIVE BASED ON NITRILE RUBBER

Date of compilation: 24/12/2015

Revised: 20/02/2026



Version: 5 (Replaced 4)

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)

Pictogram	PPE	Labelling	CEN Standard	Remarks
 Mandatory foot protection	Safety footwear for protection against chemical risk, with antistatic and heat resistant properties		EN ISO 13287:2020 EN ISO 20345:2022 EN 13832-1:2019	Replace boots at any sign of deterioration.

F.- Additional emergency measures

It is advised to implement additional emergency equipments in workplaces that are particularly exposed to the product or in situations where risk assessments highlight the necessity of such equipments.

Emergency measure	Standards	Emergency measure	Standards
 Emergency shower	ANSI Z358-1 ISO 3864-1:2011, ISO 3864-4:2011	 Eyewash stations	DIN 12 899 ISO 3864-1:2011, ISO 3864-4:2011

Environmental exposure controls:

To comply with environmental protection regulations, it is recommended to prevent any spillage of the product and its container. For more detailed information, please refer to subsection 7.1.D.

Volatile organic compounds:

With regard to Directive 2010/75/EU, this product has the following characteristics:

V.O.C. (Supply):	8,77 % weight
V.O.C. density at 25 °C:	75,5 kg/m ³ (75,5 g/L)
Average carbon number:	3,57
Average molecular weight:	66,1 g/mol

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties:

For complete information see the product datasheet.

Appearance:

Physical state at 20 °C:	Liquid
Appearance:	Viscous
Colour:	Yellowish
Odour:	Solvent
Odour threshold:	Not available *

Volatility:

Boiling point at atmospheric pressure:	56 °C
Vapour pressure at 25 °C:	110000 Pa
Vapour pressure at 50 °C:	Not available *
Evaporation rate at 25 °C:	Not available *

Product description:

Density at 25 °C:	Not available *
Relative density at 25 °C:	0,86 - 0,9
Dynamic viscosity at 25 °C:	2900 - 3500 mPa-s
Kinematic viscosity at 25 °C:	Not available *
Kinematic viscosity at 40 °C:	<3000 mm ² /s
Concentration:	Not available *
pH:	Not available *

*Not available due to the nature of the product, not providing information property of its hazards.

- CONTINUED ON NEXT PAGE -

Date of compilation: 24/12/2015

Revised: 20/02/2026

Version: 5 (Replaced 4)

Page 6/13



Rely on it.

Safety data sheet

This SDS is an English translation of COMMISSION REGULATION (EU) 2020/878, without any country-specific legislation



**81043002 - RENOLIT ALKORGLUE
THERMO-ADHESIVE BASED ON NITRILE RUBBER**

Date of compilation: 24/12/2015

Revised: 20/02/2026

Version: 5 (Replaced 4)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES (continued)

Vapour density at 25 °C: Not available *

Partition coefficient n-octanol/water 25 °C: Not available *

Solubility in water at 25 °C: Not available *

Solubility properties: Insoluble in water

Decomposition temperature: Not available *

Melting point/freezing point: Not available *

Flammability:

Flash Point: -21 °C

Flammability (solid, gas): Not available *

Autoignition temperature: Not available *

Lower flammability limit: 1,8 % Volume

Upper flammability limit: 13 % Volume

Particle characteristics:

Median equivalent diameter: Not available *

9.2 Other information:

Information with regard to physical hazard classes:

Explosive properties: Not available *

Oxidising properties: Not available *

Corrosive to metals: Not available *

Heat of combustion: Not available *

Aerosols-total percentage (by mass) of flammable components: Not available *

Other safety characteristics:

Surface tension at 25 °C: Not available *

Refraction index: Not available *

*Not available due to the nature of the product, not providing information property of its hazards.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity:

No hazardous reactions are expected because the product is stable under recommended storage conditions. See section 7 from Safety Data Sheet.

10.2 Chemical stability:

Chemically stable under the indicated conditions of storage, handling and use.

10.3 Possibility of hazardous reactions:

Under the specified conditions, hazardous reactions that lead to excessive temperatures or pressure are not expected.

10.4 Conditions to avoid:

Applicable for handling and storage at room temperature:

Shock and friction	Contact with air	Increase in temperature	Sunlight	Humidity
Not applicable	Not applicable	Risk of combustion	Avoid direct impact	Not applicable

10.5 Incompatible materials:

Acids	Water	Oxidising materials	Combustible materials	Others
Avoid strong acids	Not applicable	Avoid direct impact	Not applicable	Avoid alkalis or strong bases

10.6 Hazardous decomposition products:

See subsection 10.3, 10.4 and 10.5 to find out the specific decomposition products. Depending on the decomposition conditions, complex mixtures of chemical substances can be released: carbon dioxide (CO₂), carbon monoxide and other organic compounds.

- CONTINUED ON NEXT PAGE -



Rely on it.

Safety data sheet

This SDS is an English translation of COMMISSION REGULATION (EU) 2020/878, without any country-specific legislation



81043002 - RENOLIT ALKORGLUE THERMO-ADHESIVE BASED ON NITRILE RUBBER

Date of compilation: 24/12/2015

Revised: 20/02/2026

Version: 5 (Replaced 4)

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008:

The experimental information related to the toxicological properties of the product itself is not available

Dangerous health implications:

In case of exposure that is repetitive, prolonged or at concentrations higher than the recommended occupational exposure limits, adverse effects on health may result, depending on the means of exposure:

A- Ingestion (acute effect):

- Acute toxicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for consumption. For more information see section 3
- Corrosivity/Irritability: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

B- Inhalation (acute effect):

- Acute toxicity : Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for inhalation. For more information see section 3.
- Corrosivity/Irritability: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

C- Contact with the skin and the eyes (acute effect):

- Contact with the skin: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for skin contact. For more information see section 3.
- Contact with the eyes: Produces eye damage after contact.

D- CMR effects (carcinogenicity, mutagenicity and toxicity to reproduction):

- Carcinogenicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for the effects mentioned. For more information see section 3.
IARC: White mineral oil, >=20.5mm2/s (40°C) (3); Talc (3)
- Mutagenicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.
- Reproductive toxicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

E- Sensitizing effects:

- Respiratory: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous with sensitising effects. For more information see section 3.
- Skin: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

F- Specific target organ toxicity (STOT) - single exposure:

Exposure in high concentration can interfere with the central nervous system causing headache, dizziness, vertigo, nausea, vomiting, confusion, and in serious cases, loss of consciousness.

G- Specific target organ toxicity (STOT)-repeated exposure:

- Specific target organ toxicity (STOT)-repeated exposure: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.
- Skin: Repeated exposure may cause skin dryness or cracking

H- Aspiration hazard:

Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

Other information:

Not relevant

Specific toxicology information on the substances:

Identification	Acute toxicity		Genus
Butanone CAS: 78-93-3 EC: 201-159-0	LD50 oral	4000 mg/kg	Rat
	LD50 dermal	6400 mg/kg	Rabbit
	LC50 inhalation vapour	23,5 mg/L (4 h)	Rat

- CONTINUED ON NEXT PAGE -



Rely on it.

Safety data sheet

This SDS is an English translation of COMMISSION REGULATION (EU) 2020/878, without any country-specific legislation

81043002 - RENOLIT ALKORGLUE
THERMO-ADHESIVE BASED ON NITRILE RUBBER

Date of compilation: 24/12/2015

Revised: 20/02/2026

Version: 5 (Replaced 4)

SECTION 11: TOXICOLOGICAL INFORMATION (continued)

Identification	Acute toxicity		Genus
	LD50 oral	LD50 dermal	
acetone CAS: 67-64-1 EC: 200-662-2	LD50 oral	5800 mg/kg	Rat
	LD50 dermal	7426 mg/kg	Rabbit
	LC50 inhalation vapour	76 mg/L (4 h)	Rat

Acute Toxicity Estimate (ATE mix):

ATE mix		Ingredient(s) of unknown toxicity
Oral	>2000 mg/kg (Calculation method)	
Dermal	>2000 mg/kg (Calculation method)	0 %
LC50 inhalation vapour	>20 mg/L (4 h) (Calculation method)	0 %

11.2 Information on other hazards:

Endocrine disrupting properties

Endocrine-disrupting properties: The product does not meet the criteria.

Other information

Not relevant

SECTION 12: ECOLOGICAL INFORMATION

The experimental information related to the eco-toxicological properties of the product itself is not available

Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

12.1 Toxicity:

Acute toxicity:

Identification	Concentration		Species	Genus
	LC50	EC50		
Butanone CAS: 78-93-3 EC: 201-159-0	LC50	3220 mg/L (96 h)	Pimephales promelas	Fish
	EC50	5091 mg/L (48 h)	Daphnia magna	Crustacean
	EC50	4300 mg/L (168 h)	Scenedesmus quadricauda	Algae
acetone CAS: 67-64-1 EC: 200-662-2	LC50	5540 mg/L (96 h)	Oncorhynchus mykiss	Fish
	EC50	8800 mg/L (48 h)	Daphnia pulex	Crustacean
	EC50	3400 mg/L (48 h)	Chlorella pyrenoidosa	Algae

Chronic toxicity:

Identification	Concentration		Species	Genus
	NOEC	Not relevant		
acetone CAS: 67-64-1 EC: 200-662-2	NOEC	Not relevant		
	NOEC	2212 mg/L	Daphnia magna	Crustacean

12.2 Persistence and degradability:

Substance-specific information:

Identification	Degradability		Biodegradability	
	BOD5	COD	Concentration	Period
Butanone CAS: 78-93-3 EC: 201-159-0	BOD5	2,03 g O2/g	Concentration	Not relevant
	COD	2,31 g O2/g	Period	20 days
	BOD5/COD	0,88	% Biodegradable	89 %
acetone CAS: 67-64-1 EC: 200-662-2	BOD5	Not relevant	Concentration	100 mg/L
	COD	Not relevant	Period	28 days
	BOD5/COD	Not relevant	% Biodegradable	96 %

12.3 Bioaccumulative potential:

Substance-specific information:

Identification	Bioaccumulation potential	
	BCF	Pow Log
Butanone CAS: 78-93-3 EC: 201-159-0	BCF	3
	Pow Log	0.29
	Potential	Low

- CONTINUED ON NEXT PAGE -

Date of compilation: 24/12/2015

Revised: 20/02/2026

Version: 5 (Replaced 4)

Page 9/13

Document generated with Chemeter (www.siam-it.com)



Rely on it.

Safety data sheet

This SDS is an English translation of COMMISSION REGULATION (EU) 2020/878, without any country-specific legislation



81043002 - RENOLIT ALKORGLUE THERMO-ADHESIVE BASED ON NITRILE RUBBER

Date of compilation: 24/12/2015

Revised: 20/02/2026

Version: 5 (Replaced 4)

SECTION 12: ECOLOGICAL INFORMATION (continued)

Identification	Bioaccumulation potential	
	acetone CAS: 67-64-1 EC: 200-662-2	BCF
	Pow Log	-0.24
	Potential	Low

12.4 Mobility in soil:

Identification	Absorption/desorption		Volatility	
	Butanone CAS: 78-93-3 EC: 201-159-0	Koc	30	Henry
Conclusion		Very High	Dry soil	Yes
Surface tension		2,396E-2 N/m (25 °C)	Moist soil	Yes
acetone CAS: 67-64-1 EC: 200-662-2	Koc	1	Henry	2,93 Pa·m ³ /mol
	Conclusion	Very High	Dry soil	Yes
	Surface tension	2,304E-2 N/m (25 °C)	Moist soil	Yes

Insoluble in water

12.5 Results of PBT and vPvB assessment:

Product does not meet PBT/vPvB criteria

12.6 Endocrine disrupting properties:

Endocrine-disrupting properties: The product does not meet the criteria.

12.7 Other adverse effects:

Not described

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods:

Code	Description	Waste class (Regulation (EU) No 1357/2014)
08 04 09*	waste adhesives and sealants containing organic solvents or other hazardous substances	Hazardous

Type of waste (Regulation (EU) No 1357/2014):

HP3 Flammable, HP5 Specific Target Organ Toxicity (STOT)/Aspiration Toxicity, HP4 Irritant — skin irritation and eye damage

Waste management (disposal and evaluation):

Consult the authorized waste service manager on the assessment and disposal operations in accordance with Annex 1 and Annex 2 (Directive 2008/98/EC). As under 15 01 (2014/955/EC) of the code and in case the container has been in direct contact with the product, it will be processed the same way as the actual product. Otherwise, it will be processed as non-hazardous residue. Waste should not be disposed of to drains. See paragraph 6.2.

Regulations related to waste management:

In accordance with Annex II of Regulation (EC) No 1907/2006 (REACH) the community or state provisions related to waste management are stated

Community legislation: Directive 2008/98/EC, 2014/955/EU, Regulation (EU) No 1357/2014

SECTION 14: TRANSPORT INFORMATION

Other information:

ADR land transport category (for CMR consignment letter): 2

Transport of dangerous goods by land:

With regard to NZS 5433:2021, ADR 2023 and RID 2023:

- CONTINUED ON NEXT PAGE -



Rely on it.

Safety data sheet

This SDS is an English translation of COMMISSION REGULATION (EU) 2020/878, without any country-specific legislation



81043002 - RENOLIT ALKORGLUE THERMO-ADHESIVE BASED ON NITRILE RUBBER

Date of compilation: 24/12/2015

Revised: 20/02/2026

Version: 5 (Replaced 4)

SECTION 14: TRANSPORT INFORMATION (continued)



- 14.1 UN number or ID number: UN1133
- 14.2 UN proper shipping name: ADHESIVES
- 14.3 Transport hazard class(es): 3
Labels: 3
- 14.4 Packing group: II
- 14.5 Environmental hazards: No
- 14.6 Special precautions for user
Special regulations: Not relevant
Tunnel restriction code: D/E
Physico-Chemical properties: see section 9
Limited quantities: 5 L
- 14.7 Maritime transport in bulk according to IMO instruments: Not relevant

Transport of dangerous goods by sea:

With regard to IMDG 41-22:



- 14.1 UN number or ID number: UN1133
- 14.2 UN proper shipping name: ADHESIVES
- 14.3 Transport hazard class(es): 3
Labels: 3
- 14.4 Packing group: II
- 14.5 Marine pollutant: No
- 14.6 Special precautions for user
Special regulations: Not relevant
EmS Codes: F-E, S-D
Physico-Chemical properties: see section 9
Limited quantities: 5 L
Segregation group: Not relevant
- 14.7 Maritime transport in bulk according to IMO instruments: Not relevant

Transport of dangerous goods by air:

With regard to IATA/ICAO 2025:



- 14.1 UN number or ID number: UN1133
- 14.2 UN proper shipping name: ADHESIVES
- 14.3 Transport hazard class(es): 3
Labels: 3
- 14.4 Packing group: II
- 14.5 Environmental hazards: No
- 14.6 Special precautions for user
Physico-Chemical properties: see section 9
- 14.7 Maritime transport in bulk according to IMO instruments: Not relevant

SECTION 15: REGULATORY INFORMATION

15.1 HSNO Approval

HSR Number	Group Standard
HSR002662	Surface Coatings and Colourants(Flammable) Group Standard 2020

Applicable Legislation:

- Hazardous Substances and New Organisms Act 1996 (HSNO)
- Health and Safety at Work (Hazardous Substances) Regulations 2017
- NZS 5433 (Transport of Dangerous Goods by Land)

- CONTINUED ON NEXT PAGE -

Date of compilation: 24/12/2015

Revised: 20/02/2026

Version: 5 (Replaced 4)

Page 11/13



Rely on it.

Safety data sheet

This SDS is an English translation of COMMISSION REGULATION (EU) 2020/878, without any country-specific legislation

81043002 - RENOLIT ALKORGLUE THERMO-ADHESIVE BASED ON NITRILE RUBBER



Date of compilation: 24/12/2015

Revised: 20/02/2026

Version: 5 (Replaced 4)

SECTION 15: REGULATORY INFORMATION (continued)

Limitations to commercialisation and the use of certain dangerous substances and mixtures (Annex XVII REACH, etc)

Regulation (EU) 2019/1148 on the marketing and use of explosives precursors: Contains acetone. Product under the provisions of Article 9. However, products that contain explosives precursors only to such a small extent and in such complex mixtures that the extraction of the explosives precursors is technically extremely difficult should be excluded from the scope of this Regulation. Shall not be used in:

- ornamental articles intended to produce light or colour effects by means of different phases, for example in ornamental lamps and ashtrays,
- tricks and jokes,
- games for one or more participants, or any article intended to be used as such, even with ornamental aspects.

Specific provisions in terms of protecting people or the environment:

It is recommended to use the information included in this safety data sheet as a basis for conducting workplace-specific risk assessments in order to establish the necessary risk prevention measures for the handling, use, storage and disposal of this product.

Other legislation:

The product could be affected by sectorial legislation

15.2 Chemical safety assessment:

The supplier has not carried out evaluation of chemical safety.

SECTION 16: OTHER INFORMATION

Legislation related to safety data sheets:

The SDS shall be supplied in an official language of the country where the product is placed on the market. This safety data sheet has been designed in accordance with ANNEX II-Guide to the compilation of safety data sheets of Regulation (EC) No 1907/2006 (COMMISSION REGULATION (EU) 2020/878).

Modifications related to the previous Safety Data Sheet which concerns the ways of managing risks.:

Not relevant

Texts of the legislative phrases mentioned in section 2:

- H319: Causes serious eye irritation.
- H336: May cause drowsiness or dizziness.
- H225: Highly flammable liquid and vapour.

Texts of the legislative phrases mentioned in section 3:

The phrases indicated do not refer to the product itself; they are present merely for informative purposes and refer to the individual components which appear in section 3

CLP Regulation (EC) No 1272/2008:

- Eye Irrit. 2: H319 - Causes serious eye irritation.
- Flam. Liq. 2: H225 - Highly flammable liquid and vapour.
- STOT SE 3: H336 - May cause drowsiness or dizziness.

Classification procedure:

- Eye Irrit. 2: Calculation method
- STOT SE 3: Calculation method
- Flam. Liq. 2: Calculation method (2.6.4.3)

Advice related to training:

Training is recommended in order to prevent industrial risks for staff using this product and to facilitate their comprehension and interpretation of this safety data sheet, as well as the label on the product.

Principal bibliographical sources:

- <http://echa.europa.eu>
- <http://eur-lex.europa.eu>

Abbreviations and acronyms:

- CONTINUED ON NEXT PAGE -

Date of compilation: 24/12/2015

Revised: 20/02/2026

Version: 5 (Replaced 4)

Page 12/13



Rely on it.

Safety data sheet

This SDS is an English translation of COMMISSION REGULATION (EU) 2020/878, without any country-specific legislation



81043002 - RENOLIT ALKORGLUE THERMO-ADHESIVE BASED ON NITRILE RUBBER

Date of compilation: 24/12/2015

Revised: 20/02/2026

Version: 5 (Replaced 4)

SECTION 16: OTHER INFORMATION (continued)

ADR: European agreement concerning the international carriage of dangerous goods by road
IMDG: International maritime dangerous goods code
IATA: International Air Transport Association
ICAO: International Civil Aviation Organisation
COD: Chemical Oxygen Demand
BOD5: 5day biochemical oxygen demand
BCF: Bioconcentration factor
LD50: Lethal Dose 50
LC50: Lethal Concentration 50
EC50: Effective concentration 50
LogPOW: Octanolwater partition coefficient
Koc: Partition coefficient of organic carbon
UFI: unique formula identifier
IARC: International Agency for Research on Cancer

The information contained in this safety data sheet is based on sources, technical knowledge and current legislation at European and state level, without being able to guarantee its accuracy. This information cannot be considered a guarantee of the properties of the product, it is simply a description of the security requirements. The occupational methodology and conditions for users of this product are not within our awareness or control, and it is ultimately the responsibility of the user to take the necessary measures to obtain the legal requirements concerning the manipulation, storage, use and disposal of chemical products. The information on this safety data sheet only refers to this product, which should not be used for needs other than those specified.

- END OF SAFETY DATA SHEET -

Date of compilation: 24/12/2015

Revised: 20/02/2026

Version: 5 (Replaced 4)

Page 13/13

Document generated with Chemeter (www.siam-it.com)