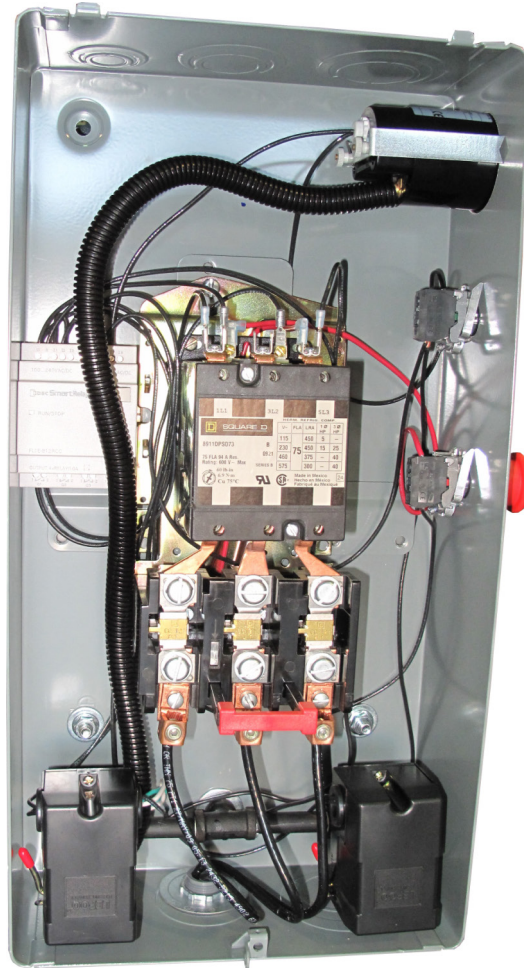


25-40HP Open Rotary Screw Wiring



Notice: Always make sure the power is off to compressor and contact the manufacturer for advice.

Call 800-531-9656 to find a local trained air compressor service technician.

WARNING: To avoid personal injury, always shut OFF the main power supply and disconnects to the compressor, relieve all air pressure from the system, and check electrical system with electrical probe before starting any service or maintenance on the compressor.

Industrial Gold

Quality Air Compressors at a Great Price.

industrialgold.com ■ 1-800-531-9656 ■ Fax 972-352-6364

© Industrial Gold 04-2026



Scan to visit our website

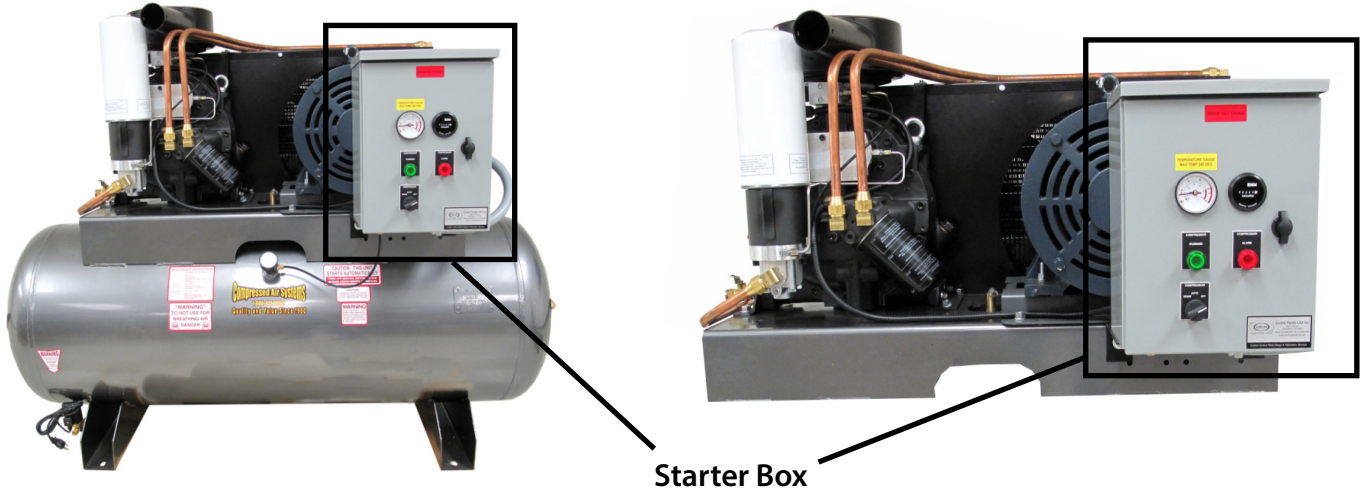


Step 1

Shut off the main power supply.

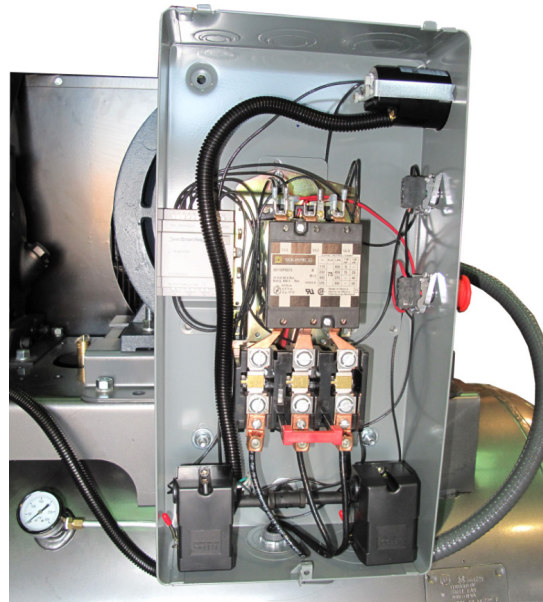
Step 2

Punch hole in starter box for incoming power.



Step 3

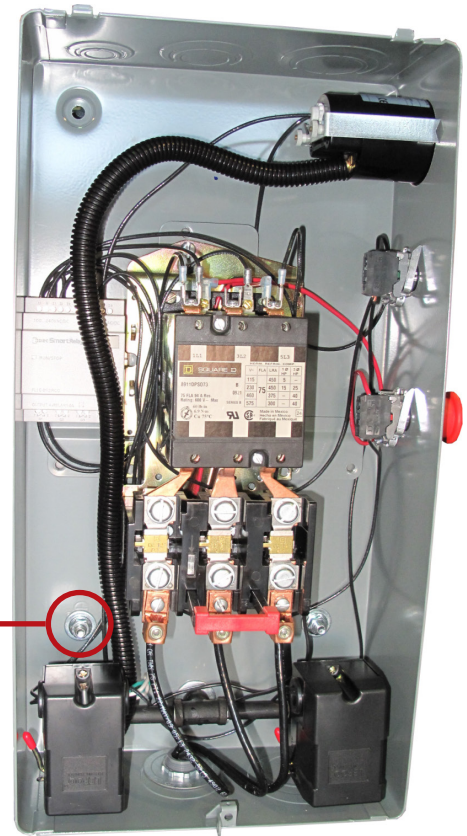
Remove wiring contacts lid.



Step 4

Place ground wire under washer circled in red.

Washer for
ground wire

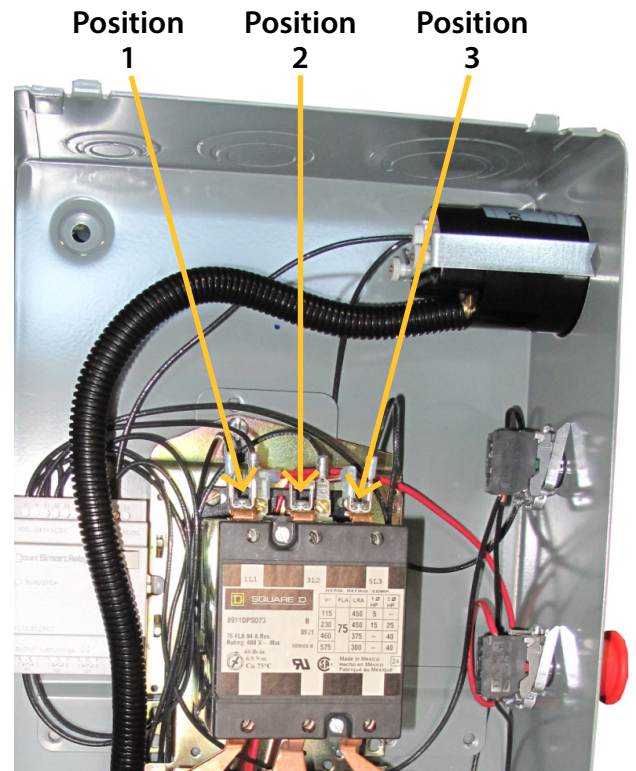


Step 5

Place 1st incoming power line in position 1.

Place 2nd incoming power line in position 2.

Place 3rd incoming power line in position 3.



Step 6

Make sure all connections are tight and place starter cover back on the box.

Before checking for rotation, put in the cover back on the wiring box. If rotation is incorrect, then swap the wires in position 1 & 3 to change the rotation.



Industrial Gold

600 S 2nd Ave
Mansfield, TX, 76063

1-800-531-9656

Fax 972-352-6364

Quality Air Compressors at a Great Price.