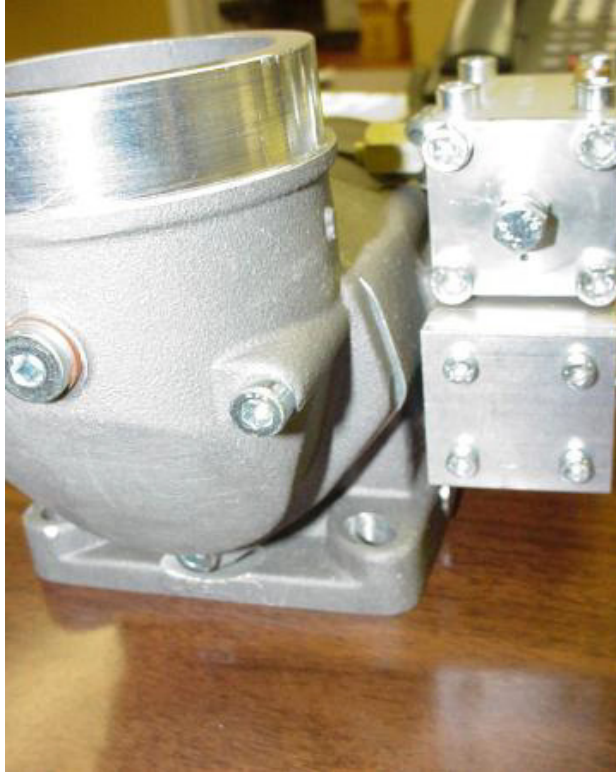


Pneumatic Rotary Screw Inlet Valve Cleaning



Notice: Always make sure the power is off to compressor and contact the manufacturer for advice.

Call 800-531-9656 to find a local trained air compressor service technician.

WARNING: To avoid personal injury, always shut OFF the main power supply and disconnects to the compressor, relieve all air pressure from the system, and check electrical system with electrical probe before starting any service or maintenance on the compressor.

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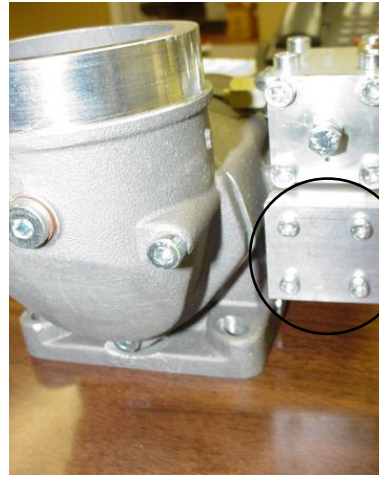


Step 1

Shut off the main power supply.

Step 2

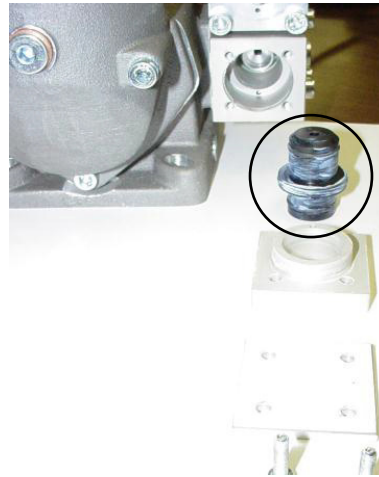
Unscrew the inlet control piston area.



Inlet control piston area

Step 3

Remove the piston.



Piston

Step 4

Clean the cylinder and put a light coating of white lithium grease on piston and cylinder.



Step 5

Reassemble and check for proper operation.

Every 3 months remove and clean the piston and cylinder.
If the unit runs but will not build pressure it can be caused by a
inlet piston that is frozen and can not move freely.



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Mansfield, TX, 76063

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