



The Fully Automated X6[®] System

The Fastest On Demand Packaging Machine



The X6 from Packsize is the next iteration of right-sized packaging automation from our award-winning X-series solutions. It is the fastest erected box making machine in the industry, delivering up to 1,500 ready-to-pack, right-sized erected boxes and trays per hour. The X6 is also the first machine to provide an alternative to environmentally harmful plastic poly-mailers, with the ability to produce boxes small enough to fit through envelope slots. This efficient, fully-automated machine offers a shipping solution for smaller products such as handheld electronics and apparel, while streamlining and enhancing sustainable packaging environments.

- Automatically produces the smallest right-sized, erected boxes and trays available on the market, on-demand.
- A fully-automated On Demand Packaging[®] system, the X6 significantly enhances the ability to meet customer requirements and resolve labor and associated costs while improving packaging speed to address variable shipping requirements.
- Deliver up to 1,500 ready-to-pack, right-sized and erected boxes and trays per hour.
- Automatically and accurately apply one label per carton while maintaining machine performance and uptime.

The X6 also seamlessly integrates with PackNet[®] production and optimization software from Packsize. An advantage for high-volume centers, this technology integration assesses and creates the most efficient and proven custom box-making experience in the e-commerce marketplace.

Backed by a worldwide support organization of expert engineers and technicians, Packsize can assist every X6 engagement at the local level and provides a full portfolio of packaging products and services to tailor each unique packaging environment. ■

- Produces up to 1,500 ready-to-ship, smaller, right-sized, and erected boxes and trays per hour
- Streamlines and enhances packaging production through lean manufacturing
- Revolutionary packaging automation that reliably produces cost-effective and sustainable packaging while maintaining machine performance and uptime

Technical Specifications

Cycle Time	<2.5 seconds
Machine Speed (sustain/surge)	1000 – 1500 per hour*
Carton Design	FEFCO 415 FEFCO 453
z-Fold [®] Supply	Up to 4 tracks
Weight	12,125 lb (5,540 kg)
Max Height	10 ft 3 in (3,120 mm)
Length (including infeed + Print & Apply)	56 ft 3 in (17,140 mm)
Width	7 ft 5 in (2,260 mm)
FEFCO 415 Min Carton Dimensions (L x W x H)	6 in x 4 in x 1 in* (150 mm x 100 mm x 25 mm)*
FEFCO 415 Max Carton Dimensions (L x W x H)**	37.4 in x 15.75 in x 7.9 in* (950 mm x 400 mm x 200 mm)*
FEFCO 453 Min Carton Dimensions (L x W x H)	6 in x 4 in x 3.1 in* (150 mm x 100 mm x 80 mm)*
FEFCO 453 Max Carton Dimensions (L x W x H)	25.6 in x 17.7 in x 15.7 in* (650 mm x 450 mm x 400 mm)*

Software Capabilities

WMS / WCS Integration	PackNet Cloud Enterprise
Data Analytics & Cloud Reporting	PackNet Cloud Enterprise
Cubing Integration	PackNet Cloud Enterprise

Automation Features

Print and Apply On Demand or Preprinted Labels	Preprinted or printed sequentially
z-Fold	■
Cut	■
Fold	■
Glue	■
Erect	■
Label	■
Carton Closing	Optional

*Subject to change, depending on options and integration solutions; **Can increase width to 19.7" (500mm) with reduced height

Talk to an Expert

Our dedicated team of packaging specialists and engineers will apply their industry knowledge and expertise to help you reduce your carbon footprint, increase efficiency, and improve your overall packaging process flow. Get in touch with us today to find out which Packsize solution is best for you.

Request an Evaluation.

[CONTACT US](#)



 **PACKSIZE**

International Headquarters

3760 W Smart Pack Way, Salt Lake City, UT 84104, USA

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