



# The Fully Automated X5® System

Revolutionary, High Performance, Cost-effective and Sustainable Packaging Automation



**600**

Ready-to-ship, right-sized erected boxes per hour

The X5® from Packsize is the world’s first Erected Box System. This efficient, fully-automated machine produces ready-to-pack, right-sized erected boxes to streamline and enhance sustainable packaging production environments.

- First-to-market revolutionary approach to producing erected boxes via Right-sized Packaging on Demand®.
- A fully-automated On Demand Packaging® system, the X5 significantly enhances the ability to meet customer requirements and resolve labor and associated costs while improving packaging speed to address variable shipping requirements.
- Delivers up to 600 ready-to-pack, right-sized erected boxes per hour.
- Automatically and accurately applies up to two labels per box while maintaining machine throughput and performance.

The X5 also seamlessly integrates with PackNet® production and optimization software from Packsize. An advantage for high-volume centers, this technology integration assesses and creates the most efficient and proven custom box-making experience in the e-commerce marketplace.

Backed by a worldwide support organization of expert engineers and technicians, Packsize can assist every X5 engagement at the local level and provides a full portfolio of packaging products and services to tailor each unique packaging environment. ■

### Technical Specifications

Cycle Time	6.4 seconds
Machine Speed	500 – 600 per hour*
z-Fold® Supply	Up to 4 tracks
Weight	11,305 lb (5128 kg)
Max Height	10 ft 2.75 in (3118.5 mm)
Length (including 4-bales)	51 ft 6.88 in (15,719.5 mm)
Width	10 ft 11.53 in (3341 mm)
Min Product Dimensions	8 in x 6 in x 3 in (203 mm x 152 mm x 76 mm)
Max Product Dimensions	30 in x 20 in x 20 in (762 mm x 508 mm x 508 mm)

### Software Capabilities

Order Induction & Pick Optimization	PC ADD
WMS/WCS Integration	PackNet®
Data Analytics & Cloud Reporting	PackNet®
Cubing Integration	PackNet®

### Automation Features

Print and Apply On Demand or Preprinted Label	■
z-Fold	■
Cut	■
Fold	■
Glue	■
Erect	■
Label	■
Flaps Down	Optional

\*Depending on options and integration solutions



## International Headquarters

3760 W Smart Pack Way, Salt Lake City, UT 84104, USA

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# Talk to an Expert

Our dedicated team of packaging specialists and engineers will apply their industry knowledge and expertise to help you reduce your carbon footprint, increase efficiency, and improve your overall packaging process flow. Get in touch with us today to find out which Packsize solution is best for you.

Request an Evaluation.

[CONTACT US](#)



 **PACKSIZE**

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