



STOKOTA

Road Sense For Tomorrow



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OUR SHORT HISTORY

The company was established in Belgium in 1963 with production of underground fuel tanks for domestic heating oil, hence the abbreviation “STOKOTA” which is derived from the Dutch word “**STOOKOL**LIETANKS”. The company expanded rapidly and developed quality welded storage tanks. In 1967 the company started manufacturing road tankers, a market in which, over the years, Stokota quickly became a leading specialist in the Benelux region.

The nineties were characterized by the diversification into environmental vehicles (vacuum tank units and combination units used for waste transport and industrial and city cleaning). There was a stronger focus on the export market.

In 1996 the first Polish branch was founded in Kielce. In 1998 competitor EKW was acquired and Stokota diversified into the construction of special trailers.

In 2000 CIME, in Raismes in the north of France, was acquired, further widening Stokota’s geographical spread. The Polish branch was further extended by a second production plant in Elblag in 2001.

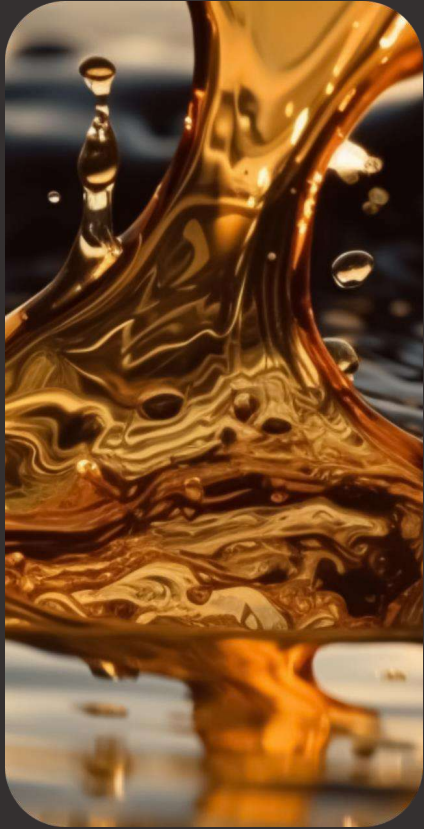




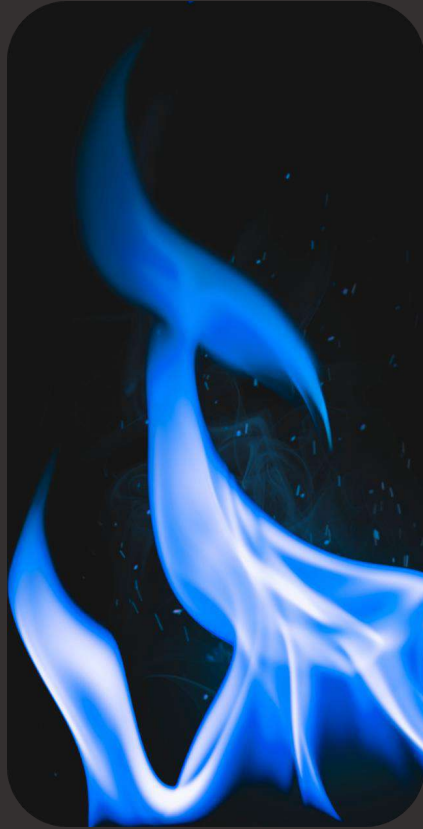
Throughout our years of
operation...



THE 5 PILLARS OF STOKOTA



Fuel & Energy



Gas Transport



Waste & Cleaning



Aviation Fuelling



Defence Fuelling

PROJECTS IN PROGRESS AND INNOVATIVE IMPLEMENTATIONS

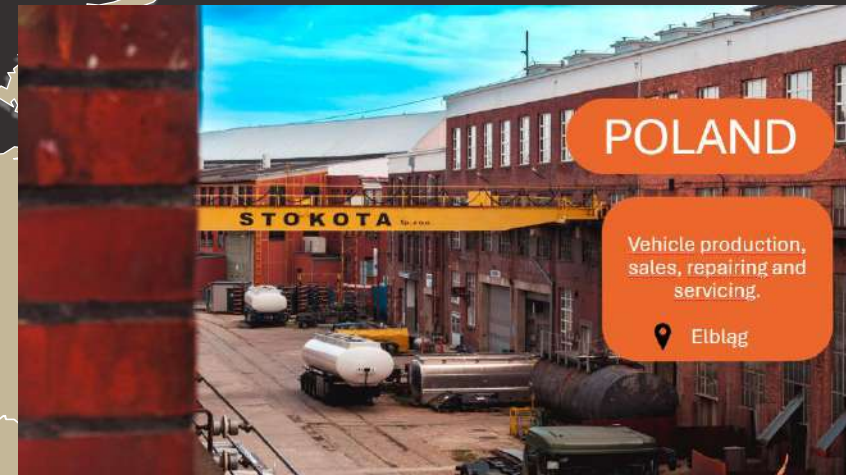
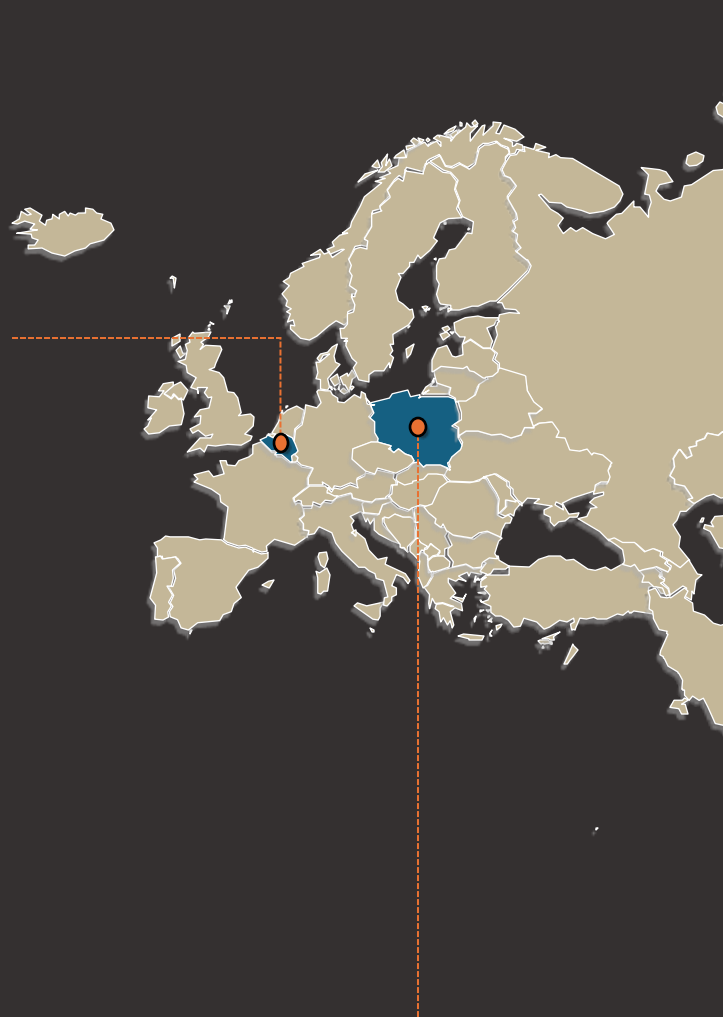


Hydrogen Transport & Storage



Transport, Storage & Use of Water

STOKOTA BRANCHES



We adhere to the highest standards of governance and transparency, focusing on accountability and building strong, trust-based relationships with our partners and customers:

-  We verify the overall impact of the company on the environment in the context of sustainable development principles, e.g. working conditions, resource management,
-  We verify financial relevance, i.e. the disclosure of data that has or may have an impact on the company's situation in relation to its transformation into a zero-emission plant, e.g. energy transformation in view of rising electricity prices or replacement of lighting with LED technology.



STOKOTA IN FIGURES

Established in
Belgium in 1963.



300+ people employed
across in 3 factories in
Poland and Belgium.

~40 million euro
annual turnover*



Production capacity
of ± 600 vehicles per
year. The targets for
the coming years
assume an increase
in production.

*data for end of 2025

BELGIUM

Vehicle sales and
servicing.

Head office



Lokeren



A photograph of an industrial yard. In the foreground, a yellow overhead crane spans across the yard. Below it, several white tanker trucks are parked on a gravel surface. In the background, there are large brick industrial buildings with many windows. The sky is blue with some clouds. The image is partially framed by a red, textured border on the left side.

POLAND

Vehicle production,
sales, repairing and
servicing.



Elbląg

POLAND

Vehicle production,
sales, repairing and
servicing.



Kielce



STOKOTA



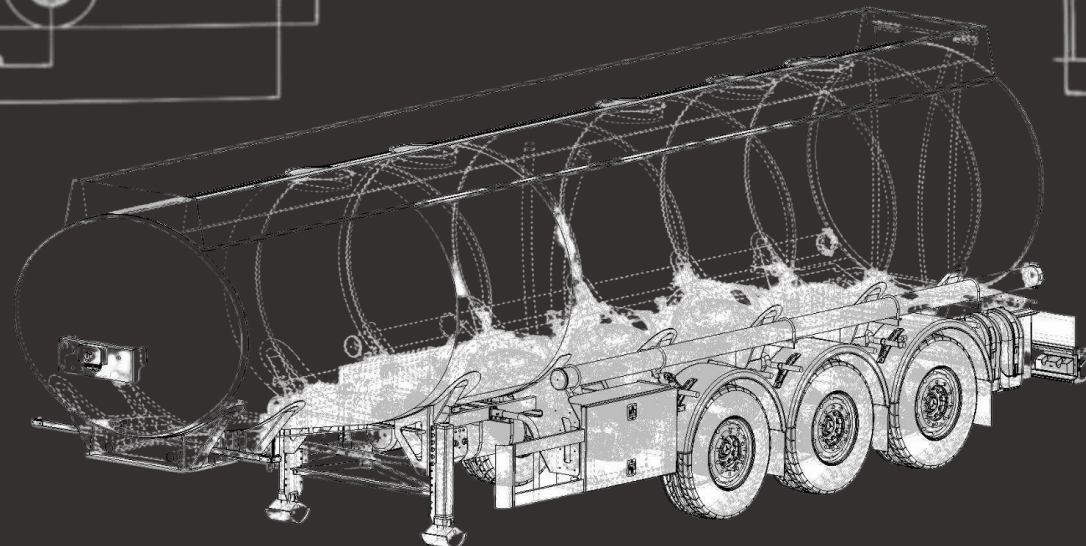
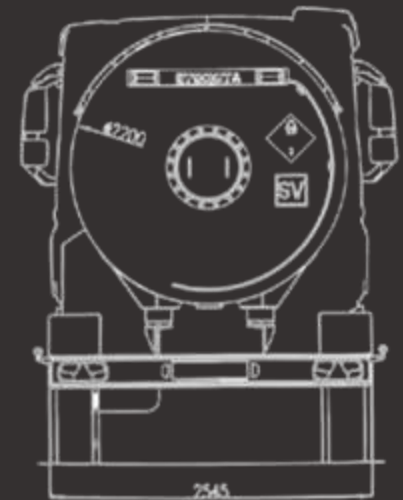
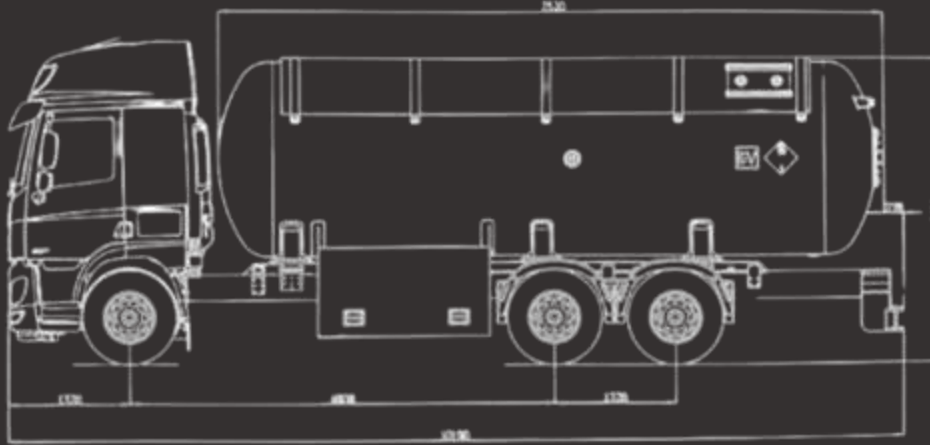


Production Process

The entire production process, from sheet metal processing, through welding, quality acceptance and final assembly, is 100% located in two production plants in Poland.

2D and 3D Design Stage

The production process actually begins a few moments before the first sheet of metal is processed. The entire process, which is carefully thought out and planned, is carried out by our engineers and project managers. Based on the data, specifications and arrangements, technical drawings are created and forwarded to the production department.



Parts Preparation

Parts preparation includes the machining of aluminum plates of various sizes and geometries on a milling machine with a working table of 8 m × 3 m and material thickness ranging from 5 mm to 25 mm. The process covers precision milling of external contours, openings, and features, including angled milling as required by the design. Drilling and threading operations are performed to ensure accurate assembly interfaces and functional connections. Each component is prepared to meet dimensional, angular, and surface quality requirements prior to further processing or assembly.



Shell Palte Formation

Shell plate welding is performed using dedicated seamers, with SEAMER 1 for stainless steel and SEAMER 2 for aluminum plates with thicknesses ranging from 3 mm to 8 mm and lengths up to 6 m. The welding process is video controlled to ensure high seam quality and precise centering of shell plates. Prior to welding, plates are formed on a CNC-controlled rolling machine designed specifically for aluminum, equipped with four rolls and a roll length of 6000 mm.



Pressing Tank Bottoms

Tank bottom pressing includes the forming of dished heads and baffles using a dedicated dish pressing machine designed for aluminum components. The machine is an in-house STOKOTA design, optimized for high precision and repeatability. It allows the production of various geometries, including oval and Double-D shapes, in accordance with project requirements.



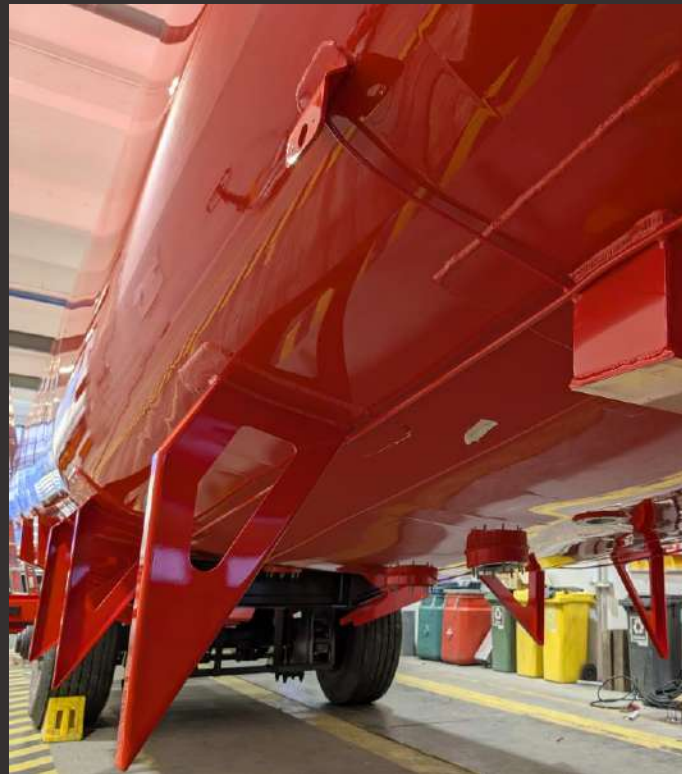
Welding Process

Our production line offers both classic manual welding performed by qualified specialists and automated outside tank welding executed by an operational welding robot. The robotic system consists of one robot serving two working stations with a total length of 16 m. It is equipped with an XYZ-movement arm, touch sensing technology, and an Arc Eye camera to ensure high precision, repeatability, and consistent weld quality.



Painting Cycle

The standard tank painting cycle includes delivery of the tank to the paint shop, where passivation is carried out. This is followed by surface matting and filling, application of primer, and preparation and painting of the top of the tank. The process continues with masking and painting of the chassis, after which the tank is returned to STOKOTA.



P2 - Final Assembly

Final assembly includes equipping the tank with all necessary electrical, approval, equipment and technical components. Also at this stage, after the equipment has been installed, the first tests to verify the efficiency of the devices begin, even before the load tests.



Final Assembly Tests

Hydrostatic pressure tests and tank filling are the final stage in which we verify the tightness of the tank, the efficiency of the dispensing and loading systems, as well as other components such as electronics and controls. If the tests are successful, the vehicle is ready to be delivered to the customer along with all documentation.



Delivery To The Customer

Release is the final stage of the production process. It concludes all stages of assembly. Upon release of the vehicle, extensive photographic documentation is prepared and the database is updated.





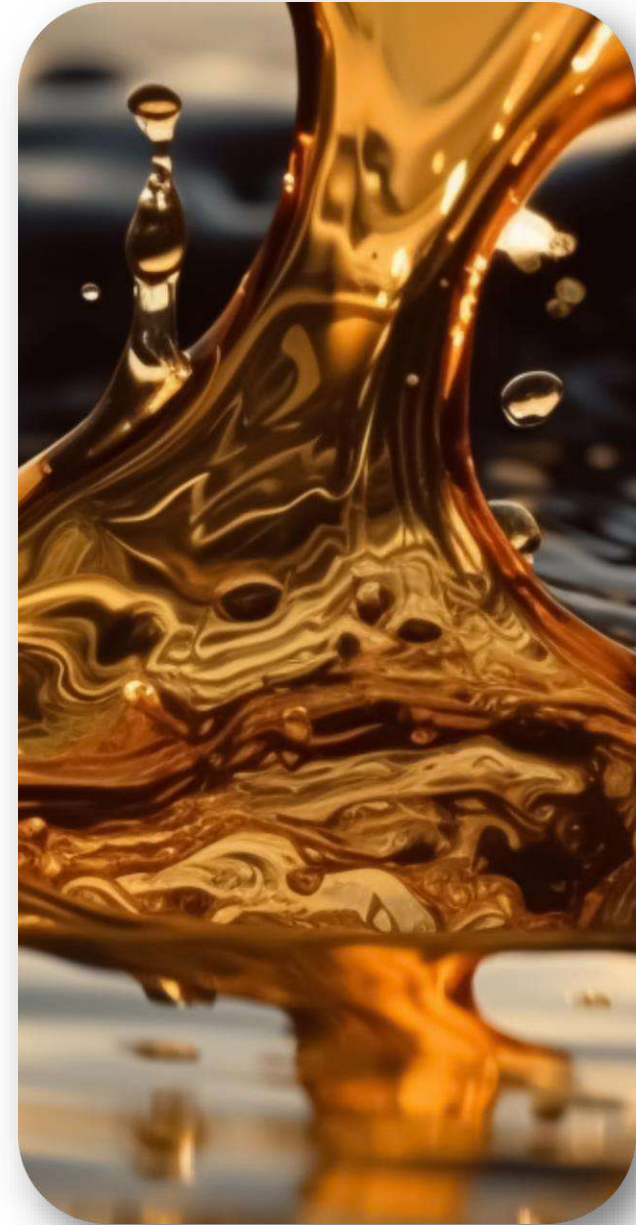
COMPANY DIVISIONS

Our pride and proven solutions.

FUEL & ENERGY

Road tankers for transport of fuels and domestic heating oils according ADR standard.

- Fuel transport semi-trailers
- Fuel transport rigids
- Fuel transport trailers



FUEL & ENERGY

POSSIBILITY OF INSTALLING MEASURING SYSTEMS FROM BRANDS SUCH AS SENING, ALFONS HAAR, AND ISOIL IN ONE OR TWO WORK CABINETS.

A WIDE RANGE OF TANK CAPACITIES – FROM 30,000 TO 85,000 LITRES WITH THE POSSIBILITY OF DIVIDING THEM INTO 1 TO EVEN 9 CHAMBERS IN VARIOUS TANK SHAPES.

WE USE CHASSIS FROM REPUTABLE MANUFACTURERS: SCANIA, MERCEDES, VOLVO AND MAN. IN THE CASE OF FUEL SEMI-TRAILERS, IT IS POSSIBLE TO USE A 2 OR 3-AXLE CHASSIS.



3 - A X L E

S T O K O T A - F U E L S E M I - T R A I L E R W I T H C A P A C I T Y 3 6 0 0 0 L I T R E S



FUEL & ENERGY

A WIDE RANGE OF TANK CAPACITIES – FROM **5,000 TO 32,000 LITRES*** WITH THE POSSIBILITY OF DIVIDING THEM INTO 1 TO EVEN 5 CHAMBERS IN VARIOUS TANK SHAPES.

WE USE CHASSIS FROM REPUTABLE MANUFACTURERS: SCANIA, MERCEDES, VOLVO AND MAN. IN THE CASE OF FUEL RIGIDS, IT IS POSSIBLE TO USE A 2 OR 3-AXLE CHASSIS.

POSSIBILITY OF INSTALLING MEASURING SYSTEMS FROM BRANDS SUCH AS: SENING, ALFONS HAAR, ISOIL.



3 - A X L E

*OTHER CAPACITIES AND SOLUTIONS ARE CONSIDERED UPON REQUEST, AFTER PROJECT CONSULTATION AND SELECTING THE APPROPRIATE CHASSIS.

S T O K O T A - F U E L R I G I D W I T H C A P A C I T Y 1 8 0 0 0 L I T R E S



FUEL & ENERGY

A WIDE RANGE OF TANK CAPACITIES – FROM **14,000 TO 36,000 LITRES*** WITH THE POSSIBILITY OF DIVIDING THEM INTO 2 TO EVEN 5 CHAMBERS IN VARIOUS TANK SHAPES.

THE TRAILER CAN BE CONNECTED TO A RIGID OR ANOTHER VEHICLE TO DELIVER ADDITIONAL FUEL SUPPLIES.

IN THE CASE OF FUEL TRAILERS, IT IS POSSIBLE TO USE A 2 OR 3-AXLE CHASSIS, IF THE WEIGHT OF THE TRAILER ITSELF IS INCREASED.



2 - A X L E

* STANDARD CAPACITY IS 14,000 – 24,000 LITRES. OTHER CAPACITIES AND SOLUTIONS ARE CONSIDERED UPON REQUEST, AFTER PROJECT CONSULTATION AND SELECTING THE APPROPRIATE CHASSIS.

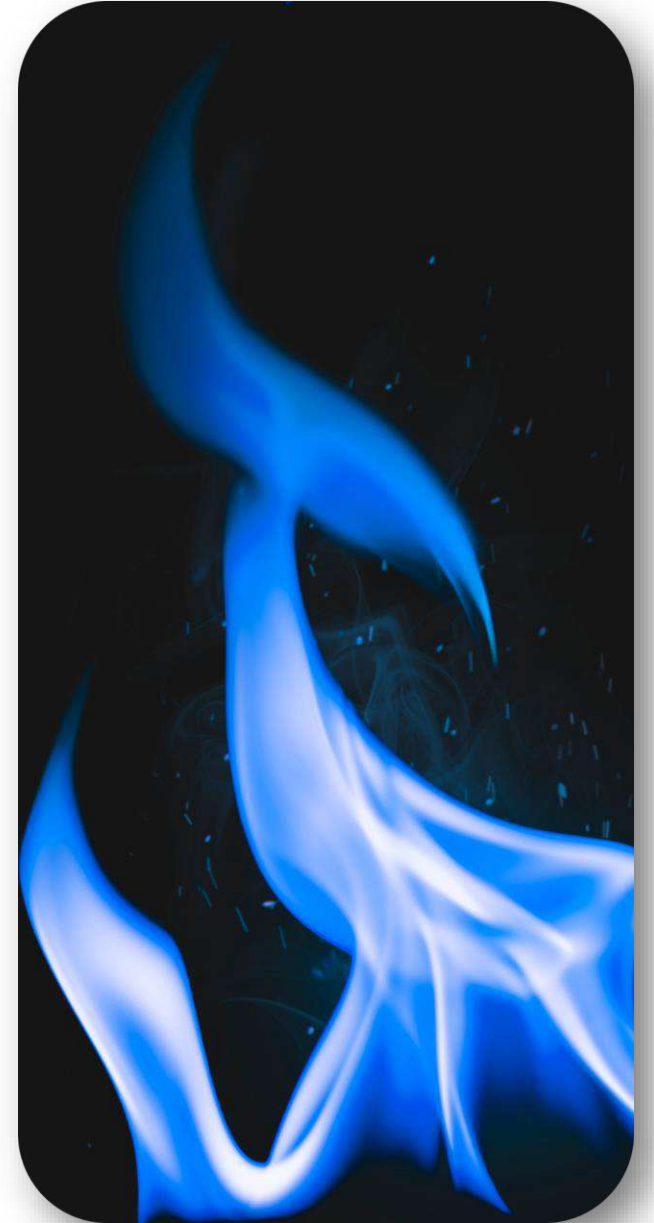
STOKOTA - FUEL TRAILER WITH CAPACITY 14000 LITRES



GAS TRANSPORT

We manufacture and supply specialised semi-trailers, rigids and trailers for the transport and distribution of gases such as propane, butane, propylene and isobutane. We support the efficient transport, storage and sale of gas.

- LPG semi-trailers
- LPG rigids
- Interchangeable BDF bodies



FUEL & ENERGY

THE WEIGHT OF THE GAS SEMI-TRAILER IN THE DISTRIBUTION VERSION IS 11,700 KG. IT CAN BE MOUNTED ON CHASSIS FROM RENOWNED MANUFACTURERS: SCANIA, MERCEDES, VOLVO, AND MAN.

A WIDE RANGE OF TANK CAPACITIES –
FROM 48,000 AND 50,000 TO 53,000 M³*



HEAT SHIELD PREVENTING
OVERHEATING OF THE GAS
SEMI-TRAILER AS STANDARD.



3 - A X L E

* OTHER CAPACITIES AND SOLUTIONS ARE CONSIDERED UPON REQUEST, AFTER PROJECT CONSULTATION AND SELECTING THE APPROPRIATE CHASSIS.

S T O K O T A - L P G S E M I - T R A I L E R W I T H C A P A C I T Y 4 8 0 0 0 M ³



GAS TRANSPORT

A WIDE RANGE OF TANK CAPACITIES – FROM 17,000 TO 26,000 M³. TANK MADE OF HIGH-STRENGTH P460NL OR DUPLEX STEEL.



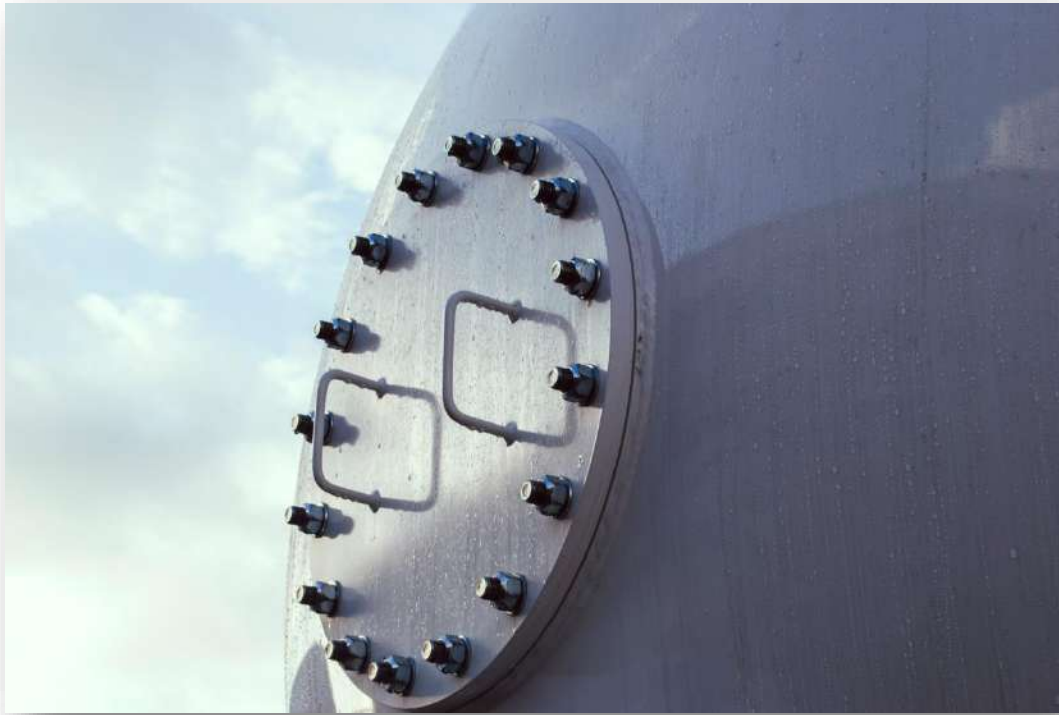
SOME TANKS INTENDED FOR RIGIDS ARE DESIGNED FOR TRANSPORTING GAS AT HIGHER PRESSURES, SO THERE IS NO NEED TO INSTALL THERMAL COVERS.

THE GAS RIGID CAN BE MOUNTED ON CHASSIS FROM RENOWNED MANUFACTURERS: SCANIA, MERCEDES, VOLVO, AND MAN. THE FL CHASSIS, WHICH MEETS ADR REQUIREMENTS, IS SUITABLE FOR RIGID INSTALLATION.



3 - A X L E

STOKOTA - LPG RIGID WITH CAPACITY 24600 M³



GAS TRANSPORT

A WIDE RANGE OF TANK CAPACITIES – FROM 17,000 TO 26,000 M³. TANK MADE OF HIGH-STRENGTH P460NL OR DUPLEX STEEL.

THE FL CHASSIS, WHICH MEETS ADR REQUIREMENTS, IS SUITABLE FOR RIGID VEHICLE. COLOURS ACCORDING TO RAL OR FLN – SEPARATE COLOUR FOR THE TANK AND SEPARATE COLOUR FOR THE CHASSIS.



POSSIBILITY OF INSTALLING A THERMAL COVER ON THE TANK. TEST PRESSURE 2.5 MPA. LOADING VIA AN EXTERNAL PUMP OR OWN PUMP USING A MEASURING SYSTEM. DIRECT UNLOADING OF THE TANK OR USING OWN PUMP.

THE NUMBER OF AXLES DEPENDS ON THE TYPE OF TANK AND CHASSIS. THE INTERCHANGEABLE BODY ALLOWS YOU TO QUICKLY CHANGE THE CHASSIS.

STOKOTA - LPG INTERCHANGEABLE BDF BODY WITH CAPACITY 26000 M³

WASTE & CLEANING

Specialised equipment that is reliable during cleaning work and liquid waste collection – also available in an ADR version. We have been supporting municipal companies and industrial infrastructure for several decades.

- Pressure - vacuum semi-trailers
- Dual-function recycling vehicles
- MINI / MIDI VACs ADR
- Other specialist equipment



WASTE & CLEANING

A WIDE RANGE OF TANK CAPACITIES – FROM 15,000 TO 32,000 LITRES. VEHICLE IS EQUIPPED WITH A BLACK STEEL & ACID-RESISTANT TANK. COOLING WATER WITH CAPACITY OF 2,000 TO 8,000 LITRES.

THE TANK CAN BE EMPTIED USING A HYDRAULIC CYLINDER, TIPPING MECHANISM OR SLIDING PISTON.

THE UNIT USES A HIGH-PRESSURE PUMP TO REMOVE DIRT AND DEBRIS FROM SURFACES. THE VEHICLE MAY HAVE 2 OR 3 AXLES.



STOKOTA - W & C DUAL PURPOSE SEMI-TRAILER WITH CAPACITY 32000 LITRES

3 - AXLE



WASTE & CLEANING

THE UNIT HAS A TRIPLE ANTI-FREEZE PROTECTION SYSTEM. ALL FUNCTIONS ARE CONTROLLED FROM THE PANEL OR REMOTELY.

A WIDE RANGE OF TANK CAPACITIES – FROM 6,000 TO 14,000 LITRES. SIDE SADDLE WATERTANKS WITH CAPACITY 6,000 LITRES.

THE LOADER / SUCTION EXCAVATOR VACUUM CLEANER USES A SLIDING, HOOK OR HYDRAULIC SYSTEM WITH WATER RECOVERY UP TO 450 L / MIN.

4 - A X L E

STOKOTA

W & C DUAL PURPOSE RECYCLING RIGID WITH CAPACITY 14000 LITRES



WASTE & CLEANING

ADR COMPLIANCE
SUPPORTED BY THE USE OF
AN AIR - COOLED VANE PUMP
FOR WET WASTE CLEANING.

A WIDE RANGE OF TANK CAPACITIES –
FROM 6,000 AND 10,000 TO 15,000
LITRES. IT IS POSSIBLE TO PLACE THE
TANK ON A 2 OR 3-AXLE CHASSIS.



VEHICLE FOR COLLECTING
AND TRANSPORTING
HAZARDOUS MATERIALS, E.G.
USED OIL AND INDUSTRIAL
WASTE TYPE.

2 - A X L E

STOKOTA - W & C SINGLE - FUNCTION VACUUM ADR RIGID WITH CAPACITY 10000 LITRES



WASTE & CLEANING

STOKOTA - W&C DUAL-PURPOSE STATIONARY SEMI-TRAILER

THE SKID CAN BE MOUNTED ON A LORRY WITH A 20" CONTAINER FRAME, HOOK ARM OR CABLE SYSTEM.

THE UNIT IS BUILT IN A CONTAINER SYSTEM FOR EASY TRANSPORT, LOADING AND UNLOADING.

THE DRIVE CAN BE POWERED BY AN INDEPENDENT MOTOR INSTALLED ON THE CONTAINER OR BY A PREPARED INSTALLATION ON THE CHASSIS.



INDEPENDENT DEVICE OPERATING CONTINUOUSLY WITHOUT THE AID OF A TRACTOR, USING A VOLVO PENTA TAD 581 VA 150 -500 KW ENGINE.

WASTE TANK CAPACITY APPROX. 20,000 - 28,000 LITRES. VERSIONS SINGLE-PURPOSE AND DUAL-PURPOSE SEMI-TRAILER.

VACUUM PUMP WITH A CAPACITY OF 3,000 M³ / H WITH A CONTROL SYSTEM MOUNTED DIRECTLY ON THE VEHICLE



CONTAINER BODY

STOKOTA - W&C SKIDS

3 - AXLE

AVIATION FUELLING

We manufacture and supply airport and aircraft service vehicles, along with technical equipment for private and commercial airports worldwide.

- Aviation fuel semi-trailers
- Aviation rigids + trailers
- Other specialist equipment



AVIATION FUELLING

POSSIBILITY OF INSTALLING
MEASURING SYSTEMS FROM
BRANDS SUCH AS: SENING,
ALFONS HAAR, ISOIL.

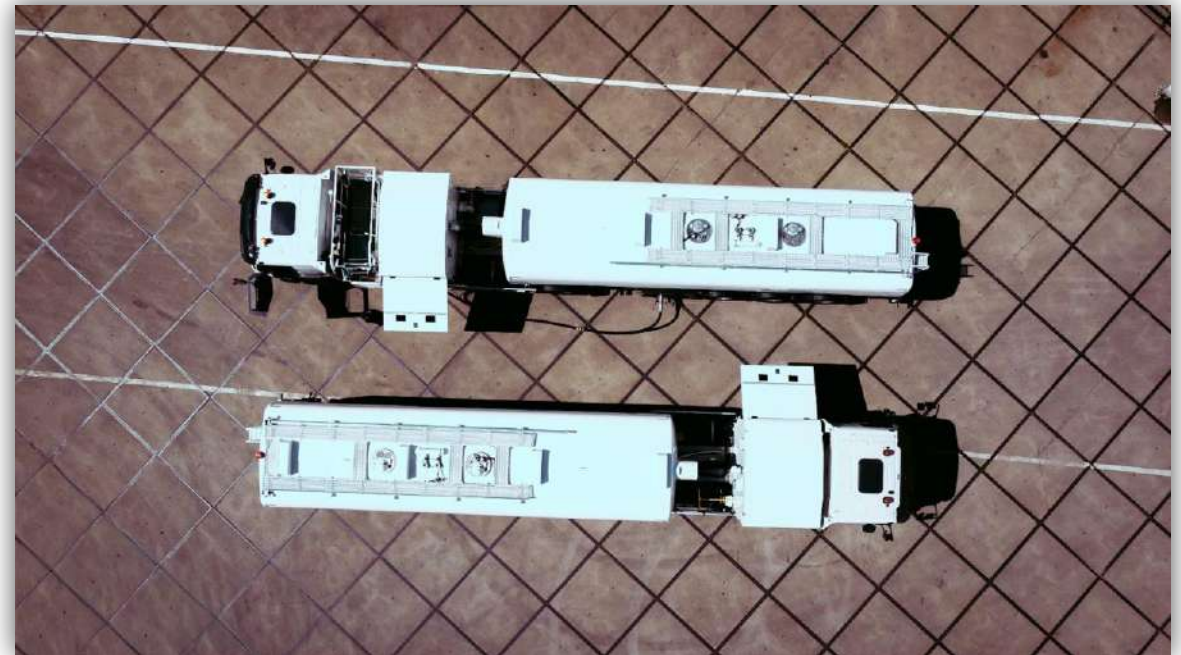
PLATFORM WITH ONE OR
TWO HOSES.

WIDE RANGE OF TANK
CAPACITIES TO CHOOSE – FROM
30 000 TO 85 000 LITRES.



5 - AXLE ON
THE SET

STOKOTA - AVIATION FUEL SEMI - TRAILER WITH CAPACITY 65 000 LITRES



AVIATION FUELLING

WIDE RANGE OF TANK CAPACITIES TO CHOOSE – FROM 5 000 TO 25 000 LITRES FOR FUEL TYPES JET A-1 OR AVGAS.

POSSIBILITY OF CONNECTING A TRAILER WITH RIGID. THE CAPACITY OF THE ENTIRE SET WILL THEN INCREASE FROM 15,000 TO AS MUCH AS 49,000 LITRES.

POSSIBILITY OF INSTALLING MEASURING SYSTEMS FROM BRANDS SUCH AS: SENING, ALFONS HAAR, ISOIL.

3 - A X L E

STOKOTA - AVIATION FUEL RIGID WITH CAPACITY 19 500 LITRES



AVIATION FUELLING

AVAILABLE IN VARIOUS CAPACITIES, EQUIPPED WITH A DEDICATED STORAGE COMPARTMENT FOR DISCHARGE BUCKETS. DESIGNED WITH A TOWING HOOK AND INTEGRATED PARKING BRAKE SYSTEM FOR SAFE HANDLING. INCLUDES A FILLING STRAINER AND A DRAINAGE VALVE FOR EFFICIENT OPERATION.



TWIN-AXLE STATIONARY JET A-1 REFUELING UNIT, ELECTRICALLY POWERED VIA SOLAR PANELS AND BATTERY, TOWABLE OR ELECTRICALLY DRIVEN. HYDRANT DISPENSER OPERATION WITHOUT FUEL PUMP, USING HYDRANT PRESSURE FOR CONTROL. FLOW RATE 200–1200 L/MIN (DN50), COMPATIBLE WITH MULTIPLE METERING AND FILTRATION SYSTEMS. DIMENSIONS: 3400 × 2600 × 1650 MM.



MEDIUM FLOW RATE UP TO 4000 L PER MINUTE. CAN BE MOUNTED ON ANY TYPE OF CHASSIS (ADAPTED TO THIS TYPE OF VEHICLE). PRESSURE CONTROL VALVES (ILPCV) DESIGNED TO REGULATE AND MAINTAIN A CONSTANT OR SPECIFIED PRESSURE WITH A FILLING HEIGHT OF UP TO 5,7 METERS ABOVE GROUND LEVEL.

DEFENCE FUELLING

For years, we have been supporting the defence sector in European countries by designing and manufacturing specialised vehicles and systems for operation in the most demanding conditions.

- Defence semi-trailers
- Defence rigids
- Defence trailers
- Tanks on reinforced chassis



DEFENCE FUELLING

WIDE RANGE OF TANK
CAPACITIES TO CHOOSE – FROM
28,000 TO 42,000 LITRES IN A
TANK WITH 2 TO 5 CHAMBERS.

PROTECTIVE COATING WITH UNIVERSAL
PU ENAMEL POLYURETHANE ENAMEL.
TANK MADE IN ALUMINIUM 5182
ACCORDING DIN STANDARD.



LOWERED CENTRE OF GRAVITY AND
DISHED ENDS FRONT AND BACK.
CONSTRUCTION ACCORDING THE
LATEST ADR REGULATIONS CLASS 3
FUEL TRANSPORT.

5 - AXLE ON
THE SET

STOKOTA - DEFENCE FUEL SEMI-TRAILER WITH CAPACITY 34 000 LITRES

DEFENCE FUELLING

UNDERWING FLOW RATE
1000LPM, OVERWING FLOW RATE
300LPN, DEFUELLING 300LPM.
INSTALLATION PRECIFUEL / FILTER
WATER SEPARATOR FAUDI FW24.

SCANIA 6X2 CHASSIS.

WE USE CHASSIS
FROM REPUTABLE
MANUFACTURERS:
SCANIA, MERCEDES,
VOLVO AND MAN

WIDE RANGE OF TANK
CAPACITIES TO CHOOSE
– FROM 5,000 TO 24,000
LITRES IN A TANK WITH 2
TO 5 CHAMBERS. THE
OPTION TO CHOOSE
FROM A VARIETY OF TANK
SHAPES.



3 - A X L E

S T O K O T A - D E F E N C E F U E L R I G I D W I T H C A P A C I T Y 1 3 0 0 0 L I T R E S

DEFENCE FUELLING

POSSIBILITY OF INSTALLING MEASURING SYSTEMS FROM BRANDS SUCH AS: SENING, ALFONS HAAR, ISOIL.

THE POSSIBILITY OF CONNECTING THE TRAILER TO ANY RIGID. EACH TANK IS PAINTED IN THE APPROPRIATE COLOUR SCHEME.

WIDE RANGE OF TANK CAPACITIES TO CHOOSE – FROM 12,000 TO 22,000 LITRES IN A TANK WITH 2 TO 5 CHAMBERS. POSSIBILITY OF MANUFACTURING CYLINDRICAL, ELLIPTICAL AND TRUNK-SHAPED TANKS.



2 - A X L E

S T O K O T A - D E F E N C E F U E L T R A I L E R W I T H C A P A C I T Y 1 8 0 0 0 L I T R E S

DEFENCE FUELLING

OPEN LINE AND PRESSURE FUELING. PERFORMANCE UP TO 1,000 LITER PER MINUTE.

THE AREA OF OPERATION IS PRIMARILY OFF-ROAD. THE VEHICLE CAN BE TRANSPORTED BY AIR. MERCEDES CHASSIS WITH ALL-WHEEL DRIVE.

TANK CAPACITY 10,000 LITRES MOUNTED ON A 3-AXLE CHASSIS. TANK EQUIPPED WITH A LADDER AND ALL OTHER ADDITIONAL EQUIPMENT SUCH AS A FIRE EXTINGUISHER AND WHEEL SUPPORTS.



3 - A X L E

S T O K O T A - D E F E N C E F U E L R I G I D Z E T R O S 6 X 6 W I T H C A P A C I T Y 1 0 0 0 0 L I T R E S

A night landscape featuring a prominent, snow-capped mountain peak in the background. In the foreground, a road curves through a dark, hilly area, with a bright, multi-colored light trail (yellow, orange, and red) following its path. The sky is a deep, dark blue. The image is framed by orange diagonal stripes in the top right and bottom left corners.

PROJECTS IN DEVELOPMENT

HYDROGEN

Do you need storage and transport solutions for large amounts of hydrogen and CNG? Do you face challenges ensuring the purity of the gas? Then Stokota can help! We are developing a hydrogen-based project.

- Hydrogen transport tanks
- Hydrogen storage tanks
- Hydrogen containers



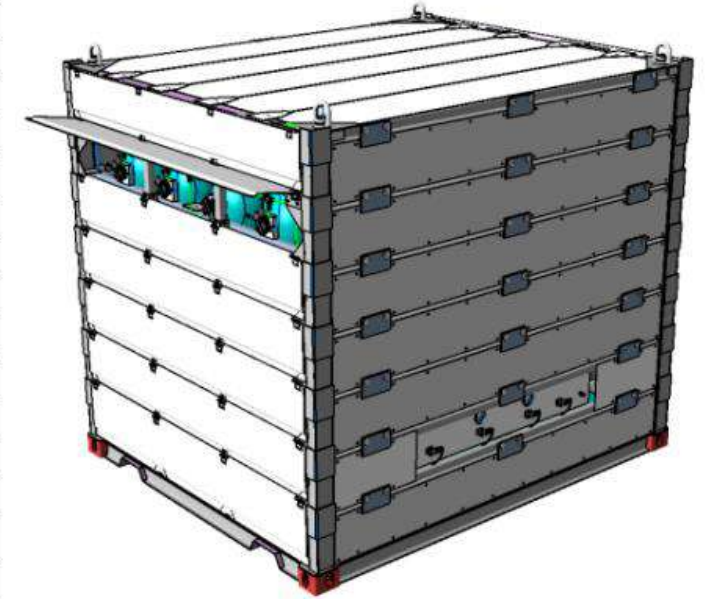
Hydrogen

Stackable 10ft Container H2



Maximum amount of Cylinders

Cylinder Type	Type 3
Cylinder weight	143 kg
Cylinder Volume	280 Liter
Cylinder Length	2823,5 mm
Cylinder Diameter	417 mm
Container Length	2991mm (10ft)
Container Width	2438mm (8ft)
Container Height	Up to 2591 (8,6ft)
Container Weight	Appr. 2200 kg
H2 per Cylinder	6,64 kg
H2 cmplt.	Ca.219 kg
No. Cyl max.	Max. 32
Weight Cyl. cmplt.	4576 kg
Overall Capacity	8.960 Liter
Overall weight	Appr. 6995 kg



Compressed Natural Gas Transport

	Approval Standard	Container Size [ft]	Dimensions [mm]	WP [bar]	Amount of cylinders	Capacity [l]	Hydrogen Gas Capacity [kg] 15°C	Empty Weight [kg]
T4	ISO 11439	40 ft	2591/ 12192/ 2438	250	113	40 680	12 077	17948
		30 ft	2591/ 9125/ 2438	250	75	27 000	8 016	12500
		20 ft	2591/ 6058/ 2438	250	53	19 080	5 664	8788
T3	ISO 11439	20 ft	2591/ 6058/ 2438	250	81	21 222	6 300	10585
		10 ft	2591/ 2991/ 2438	250	32	9 024	2 679	5244



WATER

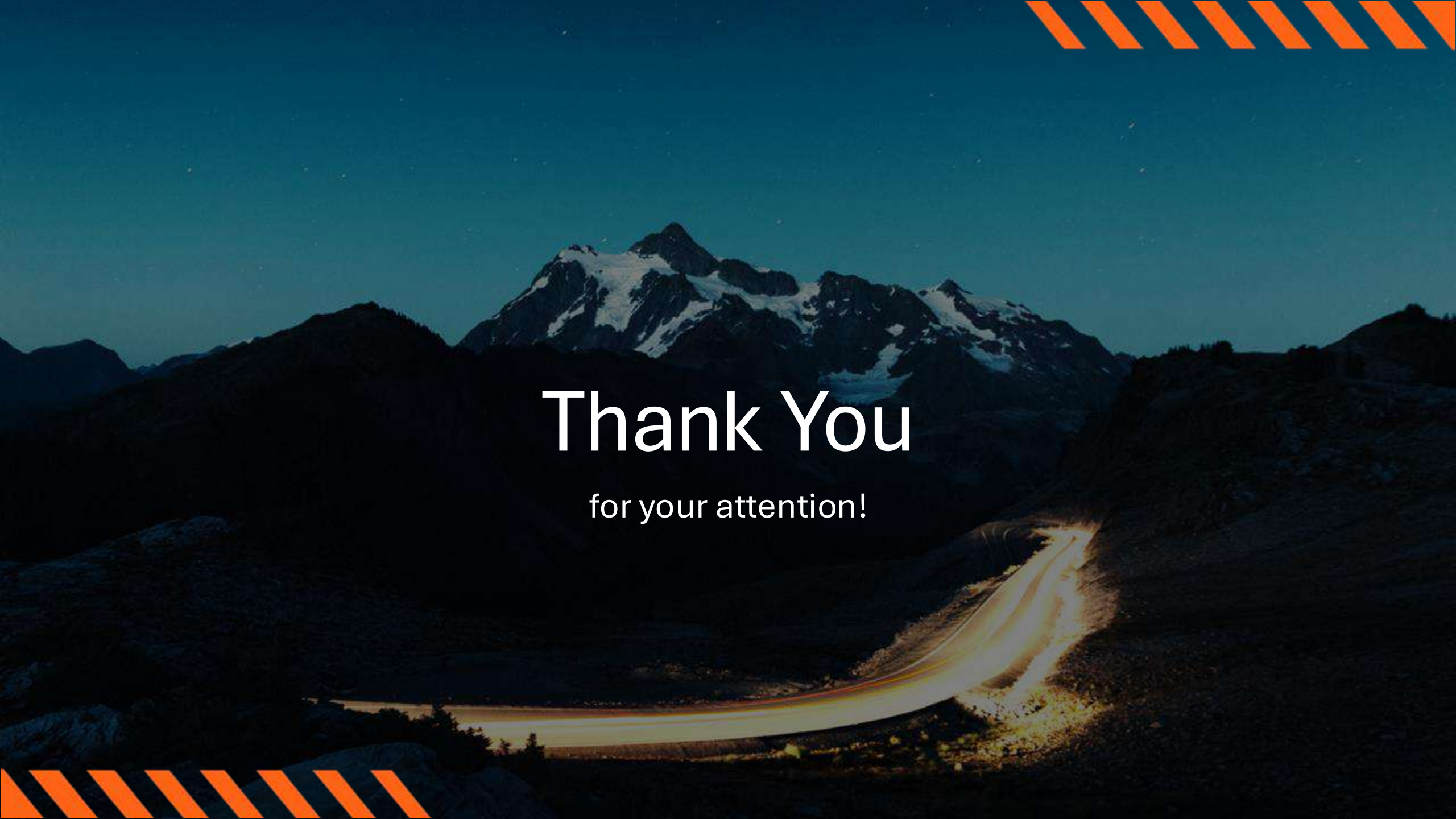
Road sprinklers are advanced devices designed to keep roads, squares and other public spaces clean. Their features include a large water tank, an efficient pump and a robust construction, which together ensure efficiency and reliability in everyday use. We are also developing a branch of drinking water storage technology.



THEY TRUSTED US



AND MORE...



Thank You
for your attention!