



# H<sub>2</sub>Gem

## Modular Hydrogen generator

### UP to 27 kW

H<sub>2</sub>Gem can be equipped with 1 – 6 PEMWE 1000 electrolyser modules, Water management module, hydrogen dryer, rack and PLC with safety control.

The power of the entire electrolyser system can be continuously controlled from 2.5 to a maximum power of 27.5 kW. Hydrogen production is up to 6000 NI/h (0.55 kg/h) or 144 Nm<sup>3</sup>/24h (13.12 kg/24h).

## Specifications

**Number of WE modules:**  
1 – 6

**Production power of H<sub>2</sub>Gem:**  
2.5 – 27 kW

**Production of H<sub>2</sub>:**  
1499.5 – 6012 NI/h  
0.05 – 0.5465 kg/h

**Max. production H<sub>2</sub> / 24 h:**  
144288 NI/24h  
13.12 kg/24h

**H<sub>2</sub> Output pressure:**  
10 – 35 bar

**O<sub>2</sub> operating pressure:**  
non-pressurised

**Hydrogen purity:**  
99.99 %

**Total energy for 1 kg H<sub>2</sub>:**  
56.21 kW

**Demi water consumption:**  
0.675 – 9 l/h

**Cooling water flow rate:**  
180 – 2520 l/hod

**Rack dimensions (w x d x h):**  
1070 × 660 × 2200 mm



## PEMWE 1000 – Water Electrolyzer Module

- advanced PEM (Proton-exchange membrane) based water electrolyzer stack LCWE25-45-HEX
- integrated water/water heat exchanger
- 5 l demineralized water tank
- conductivity sensor
- embedded control with 3,5" color display
- CAN Open communication to PLC
- ion trap with easy filling exchange
- working pressure 10 – 35 barg



## Water Management Module

- deionized water supply for the WE modules
- capacity of 20 l of Deionized water guarantees operation of the system even in the event of a reverse osmosis failure for min. 3 hours
- conductivity sensor
- ion trap with easy filling exchange



## ROWM – Water Management Module with Reverse Osmis

- production and supply of deionized water for WE modules
- standard tap water input with pressure range 2 – 6 bar
- reverse osmosis system producing deionized water of DIN ISO 3696 Type 1 quality (conductivity <math>< 0.2 \mu\text{S}/\text{cm}^2</math>)
- integrated 12-liter reservoir ensures system operation for at least 2 hours in case of water supply interruption or reverse osmosis failure
- conductivity sensor for continuous water quality monitoring
- ion trap with easy refill and exchange mechanism



## Dryer Module

- two-column drying system based on molecular sieve
- humidity sensor ensures automatic switching between drying and regeneration modes to ensure continuous drying.
- pressure and temperature sensors
- heating for drying of the columns
- back-pressure valve



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