

MAHAPE Navi Mumbai, Maharashtra-India

R&D and Application Laboratory

The Mahape laboratory is Swash Nonionics' centre for research, application development and quality control — driving new-product commercialisation and technical service to customers.

Located in the TTC Industrial Area, the Mahape lab combines synthesis-scale development, applications testing and analytical release. Scientists develop and scale new surfactant chemistries, run formulation and performance trials against benchmark products, and provide technical support to formulators across textiles, coatings, adhesives, agrochemicals and personal care.

Laboratory Expertise: Surfactant synthesis and reaction-development capability. Application and performance testing (coatings, adhesives, textiles, agro). Analytical suite: [GC, HPLC, FTIR, titrimetry, surface-tension — confirm]. Benchmarking against competitor reactive surfactants.

Technical Service and Quality: Customer formulation support and troubleshooting.

**A 373 TTC Industrial Area, MIDC
Mahape, Navi Mumbai, Maharashtra -
400710, India.**

MUMBAI Maharashtra-India

Corporate Headquarters

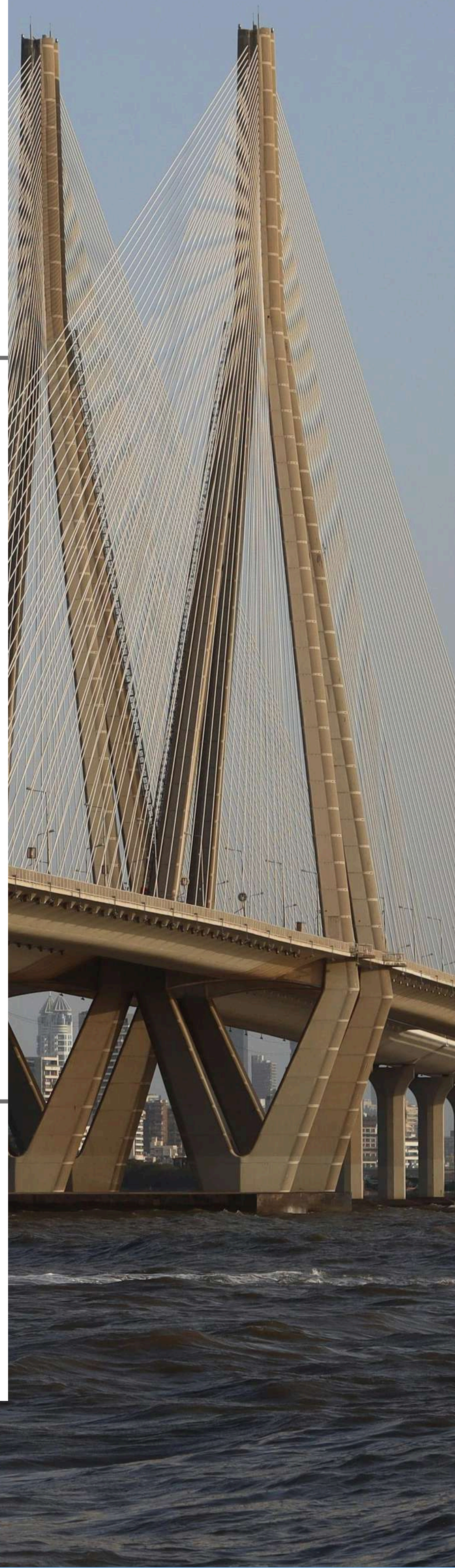
Swash Nonionics' Mumbai headquarters leads the company's commercial, sales, marketing, export and administrative functions, coordinating supply.

Established in 1989, Swash Nonionics manufactures a comprehensive portfolio of nonionic surfactants, ethoxylates, reactive surfactants and custom specialty chemicals. The head office houses sales, marketing, business development, export and corporate functions, serving formulators in multiple industries across India and [35]+ countries.

Commercial and Export: Domestic sales and key-account management. Export development — North America and international markets. Ethosurf platform commercialisation and marketing.

Corporate Functions: Business development, finance and administration. Procurement and supply-chain coordination across sites.

**209, The Summit, Samarth Nagar,
Western Express Highway, Vile Parle
East, Mumbai - 400057, Maharashtra,
India.**



BHIWANDI Thane, Maharashtra-India

Warehouse and Distribution Centre

The Bhiwandi facility is Swash Nonionics' warehousing and distribution hub, holding finished-goods inventory and coordinating dispatch to domestic customers and export consignments.

Strategically located in the Bhiwandi logistics belt near Mumbai, the warehouse provides storage and handling for drums, IBCs and bulk packs of Swash surfactants and ethoxylates. The site manages stock rotation, order picking, loading and outbound logistics, linking the Lote manufacturing complex to customers and ports.

Storage and Handling: Drum, IBC and bulk-pack storage with FIFO stock rotation. Segregated storage for chemical compatibility. Material-handling equipment — forklifts, racking.

Safety and Logistics: Chemical storage per applicable fire and safety norms. Outbound dispatch, documentation and freight coordination. Inventory management system and barcode tracking

F-2/201, Shree Sambhav Complex,
Rehnal, Bhiwandi
Thane, Maharashtra - 421302, India

LOTE MIDC Ratnagiri, Maharashtra India

Production Unit 1

Unit 1 is Swash Nonionics' primary ethoxylation manufacturing site, producing nonionic surfactants and ethoxylates for the textile, agrochemical, coatings and industrial-cleaning markets across India and export destinations.

The plant operates pressurised ethoxylation reactors running ethylene oxide (EO) chemistry to manufacture the EMTHOX series and a broad range of alcohol, fatty-acid and fatty-amine ethoxylates. Built on three decades of process expertise, Unit 1 supplies high-purity, batch-consistent surfactants to leading formulators.

Commitment to Safety and Environment: Dedicated EO handling and storage protocols with continuous gas detection. Pressure-rated reactor systems with interlocks and emergency relief. Effluent and emissions managed under MPCB consent norms.

Community Involvement: Local hiring from Khed / Lote Parshuram MIDC area. “Access to Water Program” for the local village community, supporting access to clean water for residents.

**E11, Lote Parshuram MIDC, Khed, Dist.
Ratnagiri, Maharashtra - 415722, India.**



LOTE MIDC Ratnagiri, Maharashtra India

Production Unit 2

Unit 2 is Swash Nonionics' dedicated plant for two specialty product lines — Ethomer monomers and Ethosurf reactive surfactants — producing monomer and polymerisable surfactants for coatings, adhesives and export markets.

Unit 2 extends the Lote complex with capacity for both Ethomer acrylate/methacrylate monomer synthesis and Ethosurf reactive surfactant production.

Commitment to Safety and Environment: Reactive monomer handling under dedicated storage and handling protocols. Process-safety reviews for new monomer and surfactant chemistries. Effluent and emissions managed under MPCB consent norms.

Capability Highlights: In-house distillation capability for purification and fraction separation across product lines. Blending operations supporting both intermediate processing and finished-goods preparation.

**A3/1, Lote Parshuram MIDC, Khed, Dist.
Ratnagiri, Maharashtra - 415722, India.**