



CE Declaration of Performance

According to Annex III of Regulation (EU) No 305/2011

Gorilla Window and Door Frame Silicone Sealant - Clear

119598-WDC

EN 15651-1 F-INT-EXT-CC

Sealant for façade elements - For interior and exterior applications (intended for use in cold climates)

EN 15651-2 G-CC

Sealant used for sealing glazing applications (intended for use in cold climates)

EN 15651-3 S

Sealant for sanitary joints

Contact Address of the Manufacturer:

**Gorilla Glue Europe Ltd.
26 Eaton Avenue
Matrix Park
Buckshaw Village
Lancashire
PR7 7NA**

Verification of consistency of performance of the construction product as set out in Annex V:

The notified body **SKZ - TeConA GmbH**, notified body number **NB01213**, performed the determination of the product type on the basis of type testing under **System 3** and issued:
Report No.: Report No.: 236801-VI,-VII,-VIII

The performance of the product identified is in conformity with the declared performance (see below). This declaration of performance is issued under the sole responsibility of the manufacturer.



Gorilla Window and Door Frame Silicone Sealant - Clear
- Declared Performance

EN 15651-1 F-INT-EXT-CC
CLASS – 25LM

Pre-Conditioning: Method A (according to ISO 8340)
Substrate: Glass without primer
Aluminium (anodized, with primer)

Essential characteristics	Performance	Harmonised technical specification
Reaction to fire (EN 13501)	E	EN 15651-1: 2012
Release of chemicals dangerous to the environment and health	See product safety data sheet	
Water tightness and air tightness		
Resistance to flow (ISO 7390)	≤ 3 mm	
Loss of volume (ISO 10563)	≤ 10%	
Tensile properties at maintained extension after immersion in water (ISO 10590)	No Failure	
Secant tensile modulus at -30°C (ISO 8339)	≤ 0.9 MPa	
Tensile properties at maintained extension at -30°C (ISO 8340)	No Failure	
Durability (EN 15651)	Pass	



**Gorilla Window and Door Frame Silicone Sealant - Clear
- Declared Performance**

**EN 15651-2 G-CC
CLASS - 25LM**

Pre-Conditioning: Method A (according to ISO 8340)
Substrate: Glass without primer
Aluminium (anodized, with primer)

Essential characteristics	Performance	Harmonised technical specification
Reaction to fire (EN 13501)	E	EN 15651-2: 2012
Release of chemicals dangerous to the environment and health	See product safety data sheet	
Water tightness and air tightness		
Loss of volume (ISO 10563)	≤ 10%	
Resistance to flow (ISO 7390)	≤ 3 mm	
Adhesion and cohesion properties after exposure to artificial light (ISO 11431)	No Failure	
Elastic recovery (ISO 7389)	≥ 60%	
Secant tensile modulus at -30°C (ISO 8339)	Pass	
Tensile properties at maintained extension at -30°C (ISO 8340)	≤ 0.9 MPa	
Durability	Pass	



**Gorilla Window and Door Frame Silicone Sealant - Clear
- Declared Performance**

**EN 15651-3: S
CLASS – XS1**

Pre-Conditioning: Method A (according to ISO 8340)
Substrate: Glass without primer
Aluminium (anodized, with primer)

Essential characteristics	Performance	Harmonised technical specification
Reaction to fire (EN 13501)	E	EN 15651-3: 2012
Release of chemicals dangerous to the environment and health	See product safety data sheet	
Water tightness and air tightness		
Resistance to flow (ISO 7390)	≤ 3 mm	
Loss of volume (ISO 10563)	≤ 20%	
Tensile properties at maintained extension after immersion in water (ISO 10590)	No Failure	
Evaluation of the action of microorganisms (ISO 846)	1	
Durability	Pass	

Charles Berry
Assistant Regulatory Manager
21st May 2026