



MG 25/45/75/95/125-2 FIX



MG 25/45/75/95/125-2 FLEX

Gas mixing systems for 2 or 3 defined gases, designed for variable processes with a mixing range from 2-92%. See other ranges on overleaf.

FIX: pre-set, for 2 or 3-component gas mixtures.

FLEX: adjustable, for 2-component gas mixtures.

Using a new mixing technology, no receiver is required.

MG 25 capacity range up to approx. 22 Nm³/h.
MG 45 capacity range up to approx. 46 Nm³/h.
MG 75 capacity range up to approx. 68 Nm³/h.
MG 95 capacity range up to approx. 90 Nm³/h.
MG 125 capacity range up to approx. 135 Nm³/h.
For the exact pressure and flow capacity ratios, please see the technical data overleaf.

Benefits

- high mixing accuracy
- avoids the need to stock multiple pre-mixes (cost saving)
- does not require receiver (cost and space saving)
- inlet gas filters protect the device against impurities
- pneumatic operating principle, no electrical connections required
- mixed gas production from 8 l/min to the max. flow
- robust, compact design
- panel for wall mounting
- minimal maintenance required

Easy operation

- blends are factory set and tamper proof (FIX)
- a mixing valve with a control knob and %-scale provides infinitely variable mixture settings (FLEX)

High process reliability

- independent of pressure fluctuations in the gas supply
- independent of withdrawal fluctuations (in permitted range)
- fail safe design (unit shuts down on failure of either gas supply)
- lockable to prevent tampering (FLEX)

Other models, options and accessories available upon request.

Please identify the individual gases at the time of enquiring!

GAS MIXER MG-FIX/FLEX



Type	MG 25/45/75/95/125-2 FIX; MG 45/95/125-3 FIX; MG 25/45/75/95/125-2 FLEX
Gases	N ₂ , CO ₂ , Ar or others as well as their mixtures; not for flammable gases!
Mixing range	
MG 25/45/75/95/125	-2 FIX/FLEX: 2-92% according to gas combination and type (see table on last page)
MG 45/95/125	-3 FIX: carrier gas 47-96% 1 st admix gas 2-24% 2 nd admix gas 2-29% according to the pre-set gas blend smaller admix concentrations for MG 125 upon request by selection of suitable mixing range the accuracy corresponds to ISO 14175
Pressure settings	see tables
Inlet pressure differential between the gases	max. 3 bar
Mixture output (N₂)	see tables (other gases on request)
Setting accuracy	
Mixing range 1: < 5%	± 0.5% absolute
Mixing range 2: 5 up to 20%	± 10% of the nominal value
Mixing range 3: > 20%	± 2% absolute
Temperature (gas/environment)	-25 °C to +50 °C (-13 °F to +122 °F)
Gas connections	
MG 25/45/75	G 1/2 RH with cone, soldering nipple for pipe OD 15 mm
MG 95/125	G 1 RH with cone, soldering nipple for pipe OD 22 mm
Housing	stainless steel
Weight	
MG 25/.../125-2 /-3 FIX	approx. 18 ... 27 kg
MG 25/.../125-2 FLEX	approx. 20 ... 32 kg
Dimensions (HxWxD)	approx. 570 x 470 x 240 mm (22.4 x 18.5 x 9.4 inches) without connections
Approvals	Company certified according to ISO 9001 CE-marked according to: - PED 2014/68/EU Cleaned for Oxygen Service according to: - EIGA IGC Doc 13/12/E: Oxygen Pipeline and Piping Systems

Caution!

Gas flows under the min. mixed gas output (e.g. switching off the gas consumption and then refilling the pipes etc.) can cause an undefined gas mix, flowing to the point of use.

Flow MG 25-2 (in Nm³/h) in relation to N ₂										min. mixed gas production 8 l/min														
										outlet pressure in barg														
										0.5	1	2	3	4	5	6	7	8	9	10	11	12	13	14
min. inlet pressure in barg (max. 20 bar)	4	2.7	2.1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	5	4.9	4.3	2.7	-	-	-	-	-	-	-	-	Note:										-	
	6	7.6	7.0	5.5	3.4	-	-	-	-	-	-	-	Flow values higher P _v 10 bar										-	
	7	10.5	10.1	8.5	6.5	3.8	-	-	-	-	-	-	not for O ₂ and CO ₂										-	
	8	14.5	14.0	12.6	10.5	8.2	5.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	9	18.5	18.1	16.8	14.8	12.3	9.4	5.8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	10	22.4	22.0	20.7	18.9	16.5	13.6	9.9	6.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	11	26.7	26.6	25.5	23.7	21.6	19.0	15.8	12.3	8.2	-	-	-	-	-	-	-	-	-	-	-	-	-	
	12	30.2	29.8	29.1	27.5	25.3	22.8	19.7	16.1	12.5	8.0	-	-	-	-	-	-	-	-	-	-	-	-	
	13	35.0	34.9	33.9	32.5	30.3	28.0	24.9	21.6	17.6	13.3	8.5	-	-	-	-	-	-	-	-	-	-	-	
	14	40.2	39.7	39.0	37.9	36.1	34.2	31.0	27.5	23.8	19.4	14.8	9.7	-	-	-	-	-	-	-	-	-	-	
	15	47.2	46.9	46.5	45.0	43.0	39.0	36.5	33.5	30.1	25.8	20.9	15.6	10.2	-	-	-	-	-	-	-	-	-	
	16	50.3	50.3	49.8	48.6	47.0	44.8	42.3	39.4	36.1	32.6	26.6	22.5	16.9	10.9	-	-	-	-	-	-	-	-	
	17	56.7	56.3	55.5	54.5	52.8	50.8	48.5	45.9	42.8	39.4	35.3	30.5	24.5	18.6	12.5	-	-	-	-	-	-	-	

Note:
Flow values higher P_v 10 bar
not for O₂ and CO₂

Flow MG 45-2 /-3 (in Nm³/h) in relation to N ₂											min. mixed gas production 16 l/min						
min. inlet pressure in barg (max. 25 bar)	outlet pressure in barg																
		0.5	1	2	3	4	5	6	7	8	9	10	11	12	13	14	
	4	5.9	3.7	-	-	-	-	-	-	-	-	-	-	-	-	-	
	5	12.1	8.4	5.1	-	-	-	-	-	-	-	-	Note: Flow values higher P _v 10 bar not for O ₂ and CO ₂				-
	6	17.4	14.5	11.3	6.9	-	-	-	-	-	-	-	-	-	-	-	
	7	24.2	21.2	18.1	13.9	8.3	-	-	-	-	-	-	-	-	-	-	
	8	32.0	28.7	25.6	21.6	16.1	9.7	-	-	-	-	-	-	-	-	-	
	9	39.0	36.9	33.8	30.1	25.0	18.7	10.5	-	-	-	-	-	-	-	-	
	10	46.4	45.0	42.7	38.7	33.7	28.0	20.5	11.4	-	-	-	-	-	-	-	
	11	54.0	53.4	51.3	48.4	44.3	39.0	32.4	24.4	14.3	-	-	-	-	-	-	
	12	61.7	61.1	59.3	56.6	52.9	48.1	42.0	34.9	25.9	14.9	-	-	-	-	-	
	13	70.0	69.6	68.1	65.7	62.3	58.0	52.7	45.9	37.7	27.8	15.4	-	-	-	-	
	14	77.2	76.9	75.6	73.4	70.4	66.6	61.7	56.4	48.9	40.3	29.2	16.6	-	-	-	
	15	84.9	84.6	83.6	81.7	78.8	75.2	70.9	65.4	59.1	51.3	42.2	30.2	17.7	-	-	
	16	92.5	92.3	91.6	90.2	88.2	85.1	81.6	76.8	70.8	64.2	55.8	46.5	33.6	19.5	-	
	17	99.3	99.0	98.7	97.3	95.5	92.9	89.3	85.2	79.7	73.4	66.1	57.4	47.1	35.6	19.9	

Flow MG 75-2 (in Nm³/h) in relation to N ₂										min. mixed gas production 32 l/min							
min. inlet pressure in barg (max. 25 bar)	outlet pressure in barg																
		0.5	1	2	3	4	5	6	7	8	9	10	11	12	13	14	
	4	11.4	9.2	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	5	19.4	17.4	11.4	-	-	-	-	-	-	-	-	Note: Flow values higher P _v 10 bar not for O ₂ and CO ₂				-
	6	29.1	27.5	22.3	14.2	-	-	-	-	-	-	-	-	-	-	-	-
	7	38.3	37.0	32.8	26.5	16.3	-	-	-	-	-	-	-	-	-	-	-
	8	47.4	46.3	42.9	37.8	30.3	18.6	-	-	-	-	-	-	-	-	-	-
	9	57.5	57.3	54.0	49.5	43.2	34.5	21.6	-	-	-	-	-	-	-	-	-
	10	67.7	67.2	64.8	60.9	55.6	47.1	37.3	22.3	-	-	-	-	-	-	-	-
	11	78.9	78.4	76.5	74.5	70.0	63.2	54.1	41.4	24.9	-	-	-	-	-	-	-
	12	87.8	87.5	86.2	83.9	80.8	75.8	68.5	58.8	45.2	27.5	-	-	-	-	-	-
	13	94.8	94.6	93.7	91.5	88.8	85.2	80.3	73.5	63.2	48.8	29.2	-	-	-	-	-
	14	102.9	102.7	101.9	100.3	97.8	94.3	90.3	85.2	77.8	66.7	51.7	31.3	-	-	-	-
	15	111.0	111.0	110.3	108.8	106.7	103.6	100.1	94.7	89.3	82.0	70.2	54.6	32.3	-	-	-
	16	120.6	120.6	120.4	119.3	113.9	111.8	109.1	105.4	101.3	95.8	87.8	74.3	58.2	35.5	-	-
	17	133.7	133.7	133.7	129.9	129.5	128.2	126.3	120.7	116.8	112.8	104.4	92.9	79.6	61.9	37.6	-

Flow MG 95-2* /-3 (in Nm³/h) in relation to N ₂											min. mixed gas production 32 l/min						
min. inlet pressure in barg (max. 25 bar)	outlet pressure in barg																
		0.5	1	2	3	4	5	6	7	8	9	10	11	12	13	14	
	4	11.6	9.4	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	5	21.2	19.1	13.0	-	-	-	-	-	-	-	-	Note: Flow values higher P _v 10 bar not for O ₂ and CO ₂				-
	6	33.0	30.8	24.9	16.3	-	-	-	-	-	-	-	-	-	-	-	-
	7	45.2	43.2	37.3	29.1	18.0	-	-	-	-	-	-	-	-	-	-	-
	8	61.0	59.0	52.6	45.3	35.5	22.3	-	-	-	-	-	-	-	-	-	-
	9	75.1	73.5	68.7	65.4	52.9	40.6	25.6	-	-	-	-	-	-	-	-	-
	10	89.8	88.6	84.2	81.6	69.2	58.6	44.6	27.1	-	-	-	-	-	-	-	-
	11	109.1	108.6	104.6	98.9	90.6	79.7	66.7	50.7	31.2	-	-	-	-	-	-	-
	12	124.2	124.1	121.0	115.1	108.8	99.1	87.4	72.2	55.0	33.5	-	-	-	-	-	-
	13	138.4	138.1	136.1	132.1	126.1	119.3	109.3	94.9	79.1	59.9	36.3	-	-	-	-	-
	14	152.1	152.0	150.1	146.1	141.5	134.9	126.6	115.5	101.7	84.7	63.5	37.8	-	-	-	-
	15	166.1	166.1	165.6	162.1	158.1	153.2	145.6	136.7	124.1	109.7	91.3	68.1	40.1	-	-	-
	16	182.2	182.2	179.1	177.7	174.1	168.5	162.8	154.2	145.1	133.2	117.5	97.2	73.4	43.7	-	-
	17	196.2	196.2	195.9	191.4	184.3	178.2	176.3	172.4	164.2	154.1	141.5	124.1	103.3	77.8	45.2	-

*MG95 - CO₂ in Ar, 2-23% CO₂, min. mixed gas production 90 l/min

Flow MG 125-2 /-3 (in Nm³/h) in relation to N ₂											min. mixed gas production 64 l/min						
min. inlet pressure in barg (max. 25 bar)	outlet pressure in barg																
		0.5	1	2	3	4	5	6	7	8	9	10	11	12	13	14	
	4	24.2	19.8	-	-	-	-	-	-	-	-	-	Note:				-
	5	41.3	37.4	25.7	-	-	-	-	-	-	-	-	Flow values higher P _V 10 bar				-
	6	60.7	57.3	46.9	31.7	-	-	-	-	-	-	-	not for O ₂ and CO ₂				-
	7	80.7	78.3	69.6	55.6	37.7	-	-	-	-	-	-	-	-	-	-	-
	8	98.6	96.9	90.4	79.3	62.9	41.1	-	-	-	-	-	-	-	-	-	-
	9	118.3	117.8	113.1	105.2	93.4	76.0	50.4	-	-	-	-	-	-	-	-	-
	10	135.4	135.3	131.6	124.8	115.3	102.3	82.8	54.8	-	-	-	-	-	-	-	-
	11	150.6	150.6	148.9	143.8	135.8	124.8	109.1	87.2	55.6	-	-	-	-	-	-	-
	12	166.2	166.2	166.0	160.9	154.4	145.4	132.8	117.0	92.5	58.1	-	-	-	-	-	-
	13	182.2	182.2	181.1	178.1	173.7	167.4	157.3	143.4	126.3	102.0	59.8	-	-	-	-	-
	14	205.6	205.6	205.6	201.7	198.8	189.4	180.6	168.3	153.8	133.6	104.3	61.1	-	-	-	-
	15	219.2	219.2	219.2	217.4	213.2	207.8	200.6	190.6	178.6	162.1	143.1	112.3	64.3	-	-	-
	16	237.2	237.2	237.2	237.1	232.3	228.0	224.1	215.8	205.6	190.8	173.8	153.7	123.7	72.1	-	-
	17	249.5	249.5	249.5	249.4	247.0	241.2	237.3	232.1	224.9	212.2	198.1	183.2	161.6	129.1	77.6	-

Note: The determined data of mixture output are only in relation to N₂!

The use of other required gases results in a difference to the mixture output, which is compensated by the correction factor F_{MIX}:

F_{MIX} for concentrations (example):

	GAS 1	GAS 2	F _{MIX}
mixture	CO₂	Ar	
admixture proportion in vol. %	18	82	0.8812
admixture proportion in vol. %	4	96	0.8336
admixture proportion in vol. %	25	75	0.905
mixture	CO₂	N₂	
admixture proportion in vol. %	30	70	1.048
admixture proportion in vol. %	5	95	1.008
admixture proportion in vol. %	80	20	1.128
mixture	He	Ar	
admixture proportion in vol. %	20	80	0.866
admixture proportion in vol. %	60	40	0.958
mixture	He	N₂	
admixture proportion in vol. %	10	90	1.005
mixture	O₂	Ar	
admixture proportion in vol. %	4	96	0.8224
admixture proportion in vol. %	10	90	0.826
mixture	O₂	N₂	
admixture proportion in vol. %	4	96	0.9952
admixture proportion in vol. %	25	75	0.97
mixture	O₂	CO₂	
admixture proportion in vol. %	50	50	1.02
admixture proportion in vol. %	85	15	0.922

Possible admixture range		
Mix	Range	Type
CO ₂ in Ar	2-23% CO ₂	MG 75/95*/125
CO ₂ in Ar	3-46% CO ₂	MG 45/75/95/125
CO ₂ in Ar	5-92% CO ₂	MG 25/45/75/95/125
CO ₂ in N ₂	5-85% CO ₂	MG 25/45/75/95/125
CO ₂ in O ₂	7-90% CO ₂	MG 25/45/75/95/125
O ₂ in Ar	2-46% O ₂	MG 45/75/95/125
O ₂ in Ar	5-92% O ₂	MG 25/45/75/95/125
O ₂ in N ₂	5-92% O ₂	MG 25/45/75/95/125
He in Ar	5-92% He	MG 25/45/75/95/125
He in N ₂	5-85% He	MG 25/45/75/95/125

*MG95 min. mixed gas production 90 NI/min