



BLACK SERIES TREADMILL 6.0 - LED - 220V

SK-BLK-TREAD-6.0-LED-220V

USER MANUAL



**TO OBTAIN THE WARRANTY OF THIS
PRODUCT, WE RECOMMEND THAT
A QUALIFIED TECHNICIAN
CARRIES OUT THE FULL ASSEMBLY.**



CAUTION

BEFORE USING THIS EQUIPMENT.
READ ALL PRECAUTIONS AND
INSTRUCTIONS IN THIS MANUAL.
KEEP THIS MANUAL FOR FUTURE
REFERENCE.

IMPORTANT WARNINGS & SAFETY INSTRUCTIONS

PROPER INSTALLATION

The Gym facility shall ensure that all exercise equipment and machines are properly installed, anchored, and secured to the floor or wall in accordance with the manufacturer's instructions and applicable safety standards to prevent tipping, movement, or other hazards.

LIMITATION OF LIABILITY

Evolution Group LLC and its affiliates shall not be liable for any damages, injuries, or losses arising from the improper installation, maintenance, or use of the equipment. The Gym facility agrees to hold harmless and indemnify Evolution Group LLC and its affiliates against any claims, demands, or liabilities resulting from such incidents.

COMPLIANCE WITH INSTRUCTIONS

The Gym facility confirms that it has received and understood the manufacturer's instructions and safety guidelines for the equipment. The Gym facility is responsible for ensuring that its staff and members are aware of and comply with these instructions.

NO WARRANTY FOR MISUSE

Evolution Group LLC and its affiliates do not warrant the equipment's performance or safety in cases of misuse, improper installation, or failure to maintain the equipment as recommended.

PURCHASER INSTRUCTIONS

It is the sole responsibility of the purchaser of products to read, understand, and comply with the this equipment. Use this product only for its intended purpose as described in the owner's manual. Failure to do so may result in injury or damage . It is recommended that all users be informed of the following information prior to use.

RISK OF INJURY AND ASSUMPTION OF RISK; NO CHILDREN

- Before starting any exercise or conditioning program, you should consult your physician. This is especially important if you are new to exercise or training equipment, inactive, pregnant, or suffer from any illness or mental condition. Using training equipment can result in injury or death, and the purchaser is assuming that risk. This makes understanding the owner's manual and instructing others particularly important.
- If at any time during exercise you feel faint, dizzy, or experience pain, stop exercising immediately and consult your physician.
- Keep children away from the equipment, and particularly moving parts. If using the product near children or pets, ensure constant supervision to prevent accidents and ensure that there is no ability for the child or pet to get near the moving parts. If authorized by a legal guardian or parent, a child should be under direct and immediate supervision at all times. Under no circumstances should a child younger than 15 years old use the equipment.

SECURE ENVIRONMENT

Skelcore equipment must:

- Be secured to or set up on a solid, level surface to stabilize and eliminate rocking or tipping over during training.
- Be set up with sufficient ventilation to ensure proper operation.

IMPORTANT WARNINGS & SAFETY INSTRUCTIONS

- Be set up with sufficient space around the equipment so that all exercises can be completed safely. It is recommended that there should be at least 1 meter of space around the equipment where access is required to exercise.

INSTALLATION

Risk of Injury:

- Installation of this product involves certain risks, including the risk of injury. Follow the installation instructions carefully, and if you are unsure, seek professional assistance.
 - For optimal safety, professional installation is recommended. If you choose to install the product yourself, ensure that you have the necessary skills and tools.
 - Before installation, verify that the installation location can support the weight and forces exerted by the product. Consult a professional if needed.
- If you encounter difficulties during installation or have any questions, contact the distributor/sales person from which you purchased the equipment from for assistance.

Failure to follow these installation guidelines may result in injury or damage or void your warranty. By installing and using this product, you acknowledge and accept all associated risks. If you have questions, please contact our customer support.

USER WEIGHT LIMITATIONS

This product has a maximum weight limit. Do not exceed the specified weight capacity. Doing so may compromise the stability of the equipment and result in injury. This machine has a max. user weight of **136 KG / 300 LB**

INSPECTION AND CLEANING

- Before any use, examine all accessories approved for use with the Skelcore equipment for damage or wear.
- Do not use or permit the use of any equipment that is damaged or has worn or broken parts. For all Skelcore equipment, use only replacement parts supplied by Skelcore.
- Always make sure that all nuts and bolts are tightened prior to each use.
- Maintain labels and nameplates – do not remove labels for any reason. They contain important information.
- Equipment maintenance – preventative maintenance is the key to smooth operating equipment. Please ensure that you follow our maintenance tips to ensure the continued correct function of your Skelcore equipment.
- If there are damages to small parts, please stop using the equipment at once and contact the purchasing company or agency for replacements. Install the new small parts properly and make sure the connected joints and working parts are fastened, avoiding danger during use.
- Should your Skelcore equipment appear damaged or worn, do not attempt to use or repair the equipment yourself.
- Do not use caustic cleansers to clean and/or wipe it.

OPERATING PROCEDURES AND WARNINGS

- It is the purchaser's responsibility to instruct all users as to the proper operating procedures of all

IMPORTANT WARNINGS & SAFETY INSTRUCTIONS

Skelcore equipment.

- Do not wear loose-fitting clothing or jewelry when using the equipment. It is also recommended that users tie up long hair to avoid contact with moving parts.
- Ensure that anyone not using the equipment stays clear of the user, accessories, and moving parts while the machine is in operation.
- To avoid muscular pain and strain, begin each workout by stretching and warming up, and end each session by cooling down and stretching.
- If the user experiences any injury during use, they should immediately stop using the product and seek medical attention.

PROPER INSTALLATION

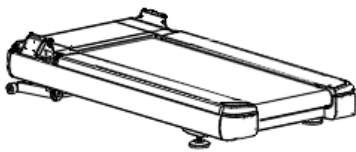
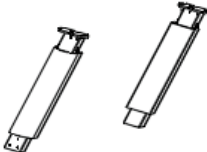
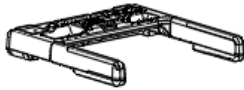
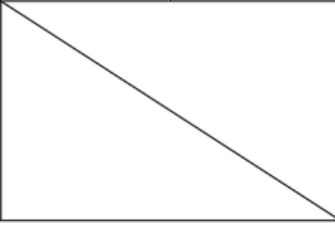
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SAVE THIS INSTRUCTION MANUAL FOR FUTURE USE AND REFERENCE.

ASSEMBLY LIST

 A		 B		 C	
 D	 B-10	 B-11	 B-14	 B-15	 B-16
 B-17	 D-10	 A-35	 A-81	 A-82	 B-3
 B-4	 B-7	 B-8	 D-3	 D-6	 E
 F	 G	 H	 I		

ASSEMBLY LIST

PARTS LIST					
No.	Description	Quantity	No.	Description	Quantity
A	Main frame	1	A-81	Power code	1
B	Left/right upright	1	A-82	Power code anti-slip clip	8
C	Console base bracket	1	B-3	Hex bolt M10x20mm	14
D	Console chip set	1	B-4	Flat washer	14
B-10	Left upright cover	1	B-7	Cross tapping screw M4x16mm	14
B-11	Right upright cover	1	B-8	Corss flat tapping screw M4x16mm type	12
B-14	Console left cover-A	1	D-3	Round hex bolt M8x20MM	5
B-15	Console left cover-B	1	D-6	Hex tapping bolt	5
B-16	Console right cover-A	1	E	Screw driver	1
B-17	Console right cover-B	1	F	Allen wrench 14-17mm	1
D-10	Console Rear cover	1	G	T-type allen wrench 6mm	1
A-35	Cross head self-tapping screw M4X16mm	1	H	T-type allen wrench 8mm	1
			I	Silicon oil	1

ASSEMBLY LIST

NO.	DESCRIPTION	Q'TY	NO.	DESCRIPTION	Q'TY
A	MAIN FRAME SET	1	26	Cross round head screw M4*8mm	4
1	Incline bracket	1	27	Cross round head screw M5*8mm	1
2	Main frame	1	28	Slotted cross flat head screw M5*10mm	10
3	Incline wheel	4	29	Slotted cross flat head screw M5*15mm	6
4	Round hex bolt M8*60mm	1	30	Side rail fasterner pad	6
5	Nylon nut M8	1	31	Cross head with washer screw M4*15mm	13
6	Cap nut M10	4	32	Cross head screw M4*16mm	5
7	Flat washer $\phi 8.5 * \phi 17$	2	33	Cross head screw M4*15mm	6
8	Flat washer $\phi 10.5 * \phi 20$	17	34	Cross self tapping screw M4*15mm	6
9	Conical cushion	2	35	Cross head screw M4*14mm	2
10	Cross flat head bolt M4*25mm	2	36	Screw M4*16mm	12
11	Bearing bottom cover	2	37	Screw M4*10mm	17
12	Round hex bolt M8*15mm	2	38	Bearing	2
13	Round hex bolt M8*40mm	1	39	Motor	1
14	Round hex bolt M10*75mm	3	40	Incline motor	1
15	Round hex bolt M10*35mm	4	41	Front roller	1
16	Round hex bolt M12*30mm	4	42	Rear roller	1
17	Round hex bolt M8*15mm	9	43	Running board	1
18	Round hex bolt M8*20mm	4	44	POWER SWITCH	1
19	Hex bolt M8*30mm	6	45	CIRCUIT BREAKER	1
20	Round hex bolt M6*12mm	2	46	POWER CORD JACK	1
21	Flat washer $\phi 12.5 * \phi 24$	4	47	Round cushion	2
22	Sping washer $\phi 12.5 * \phi 18.7$	4	48	Cushion	2
23	Nylon nut M10	4	49	O type cushion	4
24	Hex round screw M4*10mm	4	50	Foot pad	2
25	Cross flat head screw M4*30mm	4	51	Fan	1

ASSEMBLY LIST

NO.	DESCRIPTION	Q'TY
52	Front Motor cover	1
53	Motor cover	1
54	Left Rear cover	1
55	Right Rear cover	1
56	Foot pad cover	2
58	Left side rail	2
65	Motor cover clip	6
68	Left side motor cover	1
69	Right side motor cover	1
70	End cap	2
71	R-clip	5
72	Motor rubber pad	4
73	Running board rubber pad	2
74	Single cable-blue	1
75	Single cable-brown 250mm	1
76	Single cable-brown 100mm	1
77	Grounding line	2
78	Motor belt	1
79	Invertor	1
80	Grounding line-Yellow green	1
81	Power code	1
82	Power code anti-slip clip	1

NO.	DESCRIPTION	Q'TY
85	Power board(Optional)	1
86	Console lower cable-800mm	1
88	Running belt	1
B	UPRIGHTS SET	1
1	Left upright	1
2	Right upright	1
3	Hex boltM10*20mm	14
4	Flat washer ϕ 10.5* ϕ 20*T1.5mm	14
5	Cross head screw M4*15mm	4
6	Cross head screw M4*16mm	12
7	Cross head screw M4*14mm	14
8	Cross head self-tapping screw M4*16mm	12
9	FOOT RAIL CLIP	6
10	Left upright cover	1
11	Right upright cover	1
12	Left upright side rail	1
13	Right upright side rail	1
14	Left console cover-A	1
15	Left console cover-B	1
16	Right console cover-A	1
17	Right console cover-B	1

ASSEMBLY LIST

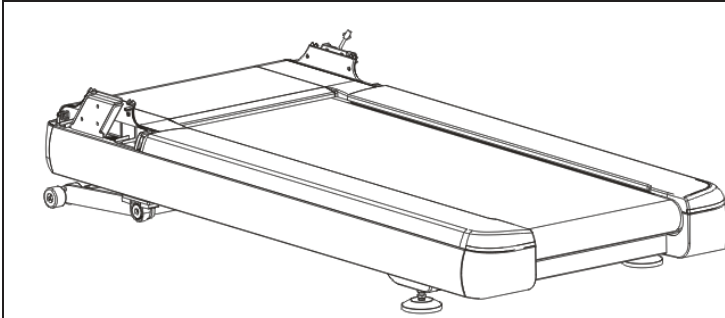
NO.	DESCRIPTION	Q'TY	NO.	DESCRIPTION	Q'TY
18	Data cable middle-1100mm	1	25	Right quick button seat	1
C	CONSOLE SET	1	26	quick button rod	2
1	Console bracket	1	27	Handle pulse	4
2	Cross self-tapping screw M4*16mm	18	28	quick button rod spring	4
3	Cross flat head screw M4*16mm	4	29	key button	1
4	Cross self-tapping screw M4*12mm	37	30	wireless charger sticker(optional)	1
5	Cross self-tapping screw M4*15mm	2	31	Button cap	2
6	Cross head screw M4*16mm	6	32	Data cable upper-1100mm	1
7	Console upper cover	1	33	key button pcb	1
8	Console lower cover	1	34	quick button rod PCB	2
9	Button panel upper cover	1	35	wireless charger (optional)	1
10	Button panel lower cover	1	36	Handrail rail lights set (optional)	2
11	Middle handrail left decoration cover	1	D	CONSOLE CHIP SET	1
12	Middle handrail right decoration cover	1	1	Console chip bracket	1
13	Left handrail upper cover	1	2	Console chip rear seat	2
14	Left handrail lower cover	1	3	Round hex bolt M8*20mm	5
15	Right handrail upper cover	1	4	Cross self-tapping screw M4*12mm	17
16	Right handrail lower cover	1	5	Cross self-tapping screw M4*16mm	7
17	Left light guide seat(optional)	1	6	Cross head screw M4*14mm	5
18	Right light guide seat(optional)	1	7	Cross flat head screw M4*10mm	2
19	Silicon cup bracket	1	8	Console chip	1
20	Anti-slip pad	1	9	Console chip rear cover	1
21	Safty key set	1	10	Console rear cover	1
22	Left quick button seat PCB	1	11	Fan cover	1
23	Right quick button seat PCB	1	12	USB cover	1
24	Left quick button seat	1	13	Spearker	2

This diagram shows an exploded view of a mechanical assembly. The main components include a long horizontal frame (1), a motor unit (39), a control panel (8), and various structural supports and fasteners. Numerous parts are numbered, including 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100. The diagram illustrates the assembly sequence and the relative positions of the components.

A

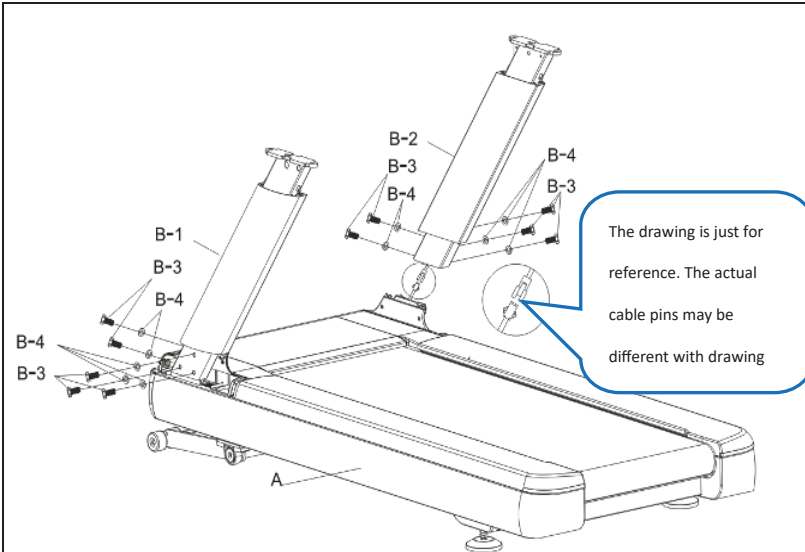
ASSEMBLY STEPS

STEP 1



1. Please note need at least 2 people to finish assembly.
2. Open the carton box, and take out all the protection foam and assembly parts.
3. Lay the main frame onto the flat floor.

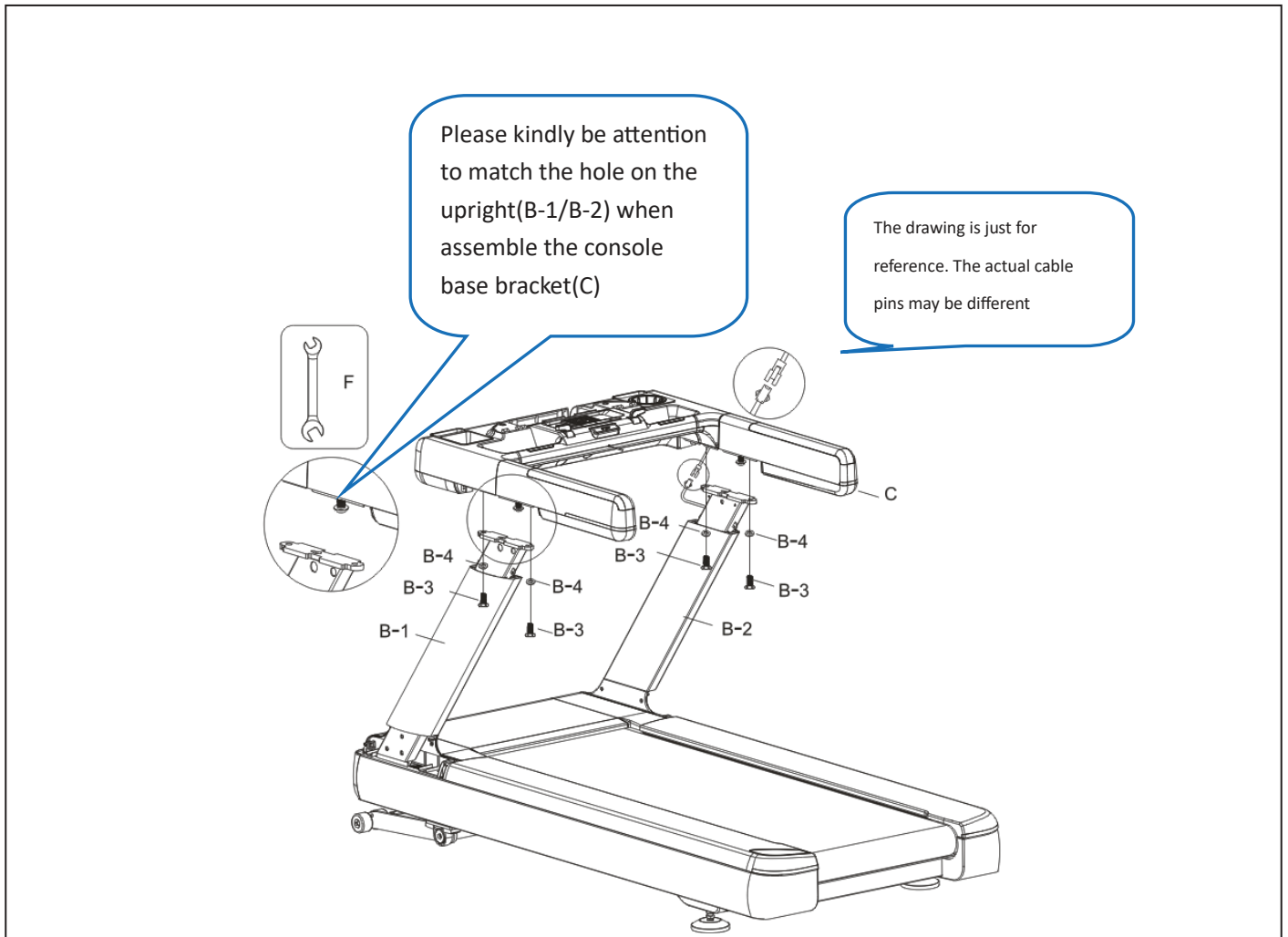
STEP 2



1. Take out the left upright (B-1) and match it with the frame (A), align with the screw holes. Use 5pcs M10*20 bolts (B-3) and 4pcs flat washers (B-4) by 14-17mm# wrench (F) to lock the left upright onto the frame.
 2. Connect the communication cable from the bottom right upright (B-2) with the cable from the main frame (A), then insert the cable into the frame (A).
 3. Fix the right upright (B-2) to the frame (A) in the same way as left upright to the frame.
- NOTE:** Don't fix all the screw tightly at this step.

ASSEMBLY STEPS

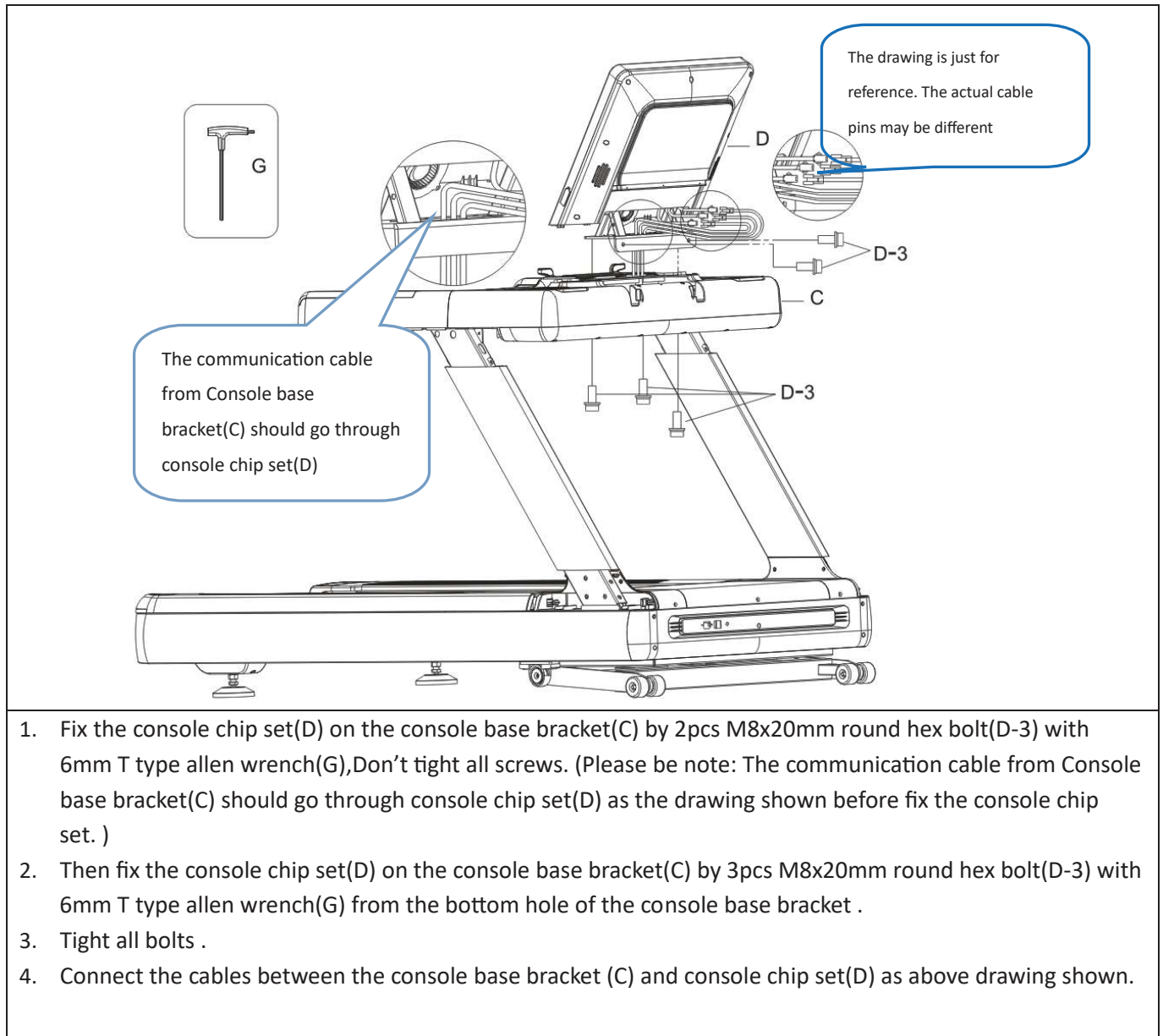
STEP 3



1. Take out the console base bracket (C) from the box, Holding the left and right hand bar by two persons and pushing them into the holes on the left/right upright (B-1/B-2) the same time.
2. Then Fix the console base bracket (C) with upright (B-1/B-2) with 4 pcs M10x20mm hex bolt (B-3) and 4 pcs flat washer (B-4) by 14-17 allen wrench (F) and tight all screws.
3. Connect the communication cable from the right upright (B-2) with the cable from the console base bracket (C) as the drawing shown.

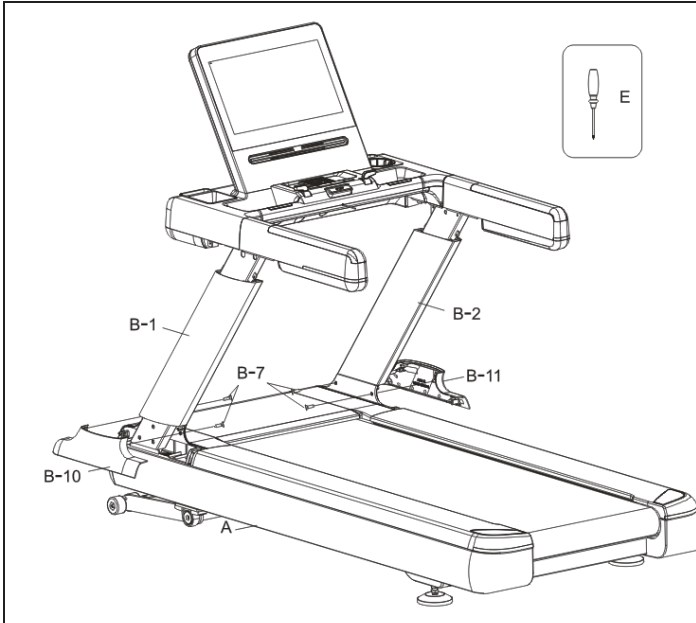
ASSEMBLY STEPS

STEP 4



ASSEMBLY STEPS

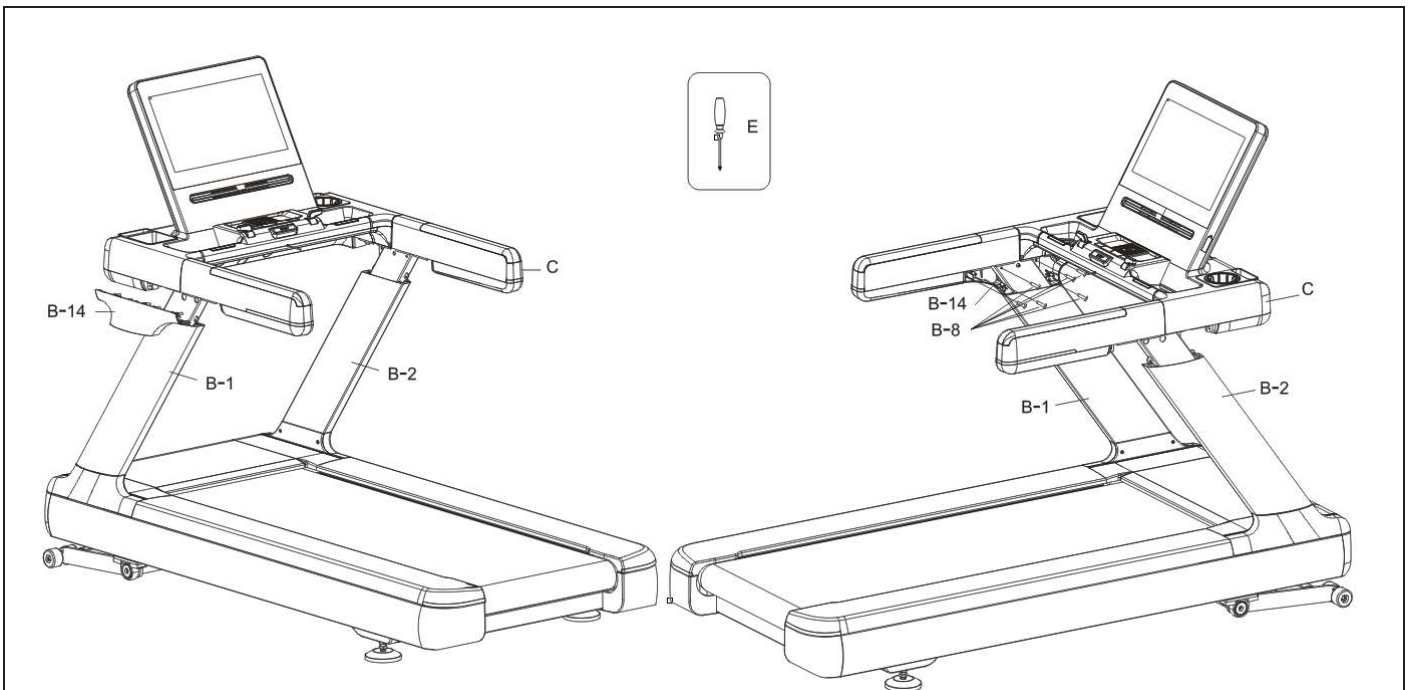
STEP 5



NOTE: PLEASE MAKE SURE ALL BOLTS ARE FIXED TIGHTLY BEFORE THIS STEP.

1. Attach the left upright cover (B-10) on the main frame (A) with 2 pcs M4x16mm cross tapping screw by screw driver (E).
2. Do the same way to left upright cover (B-11).

STEP 6

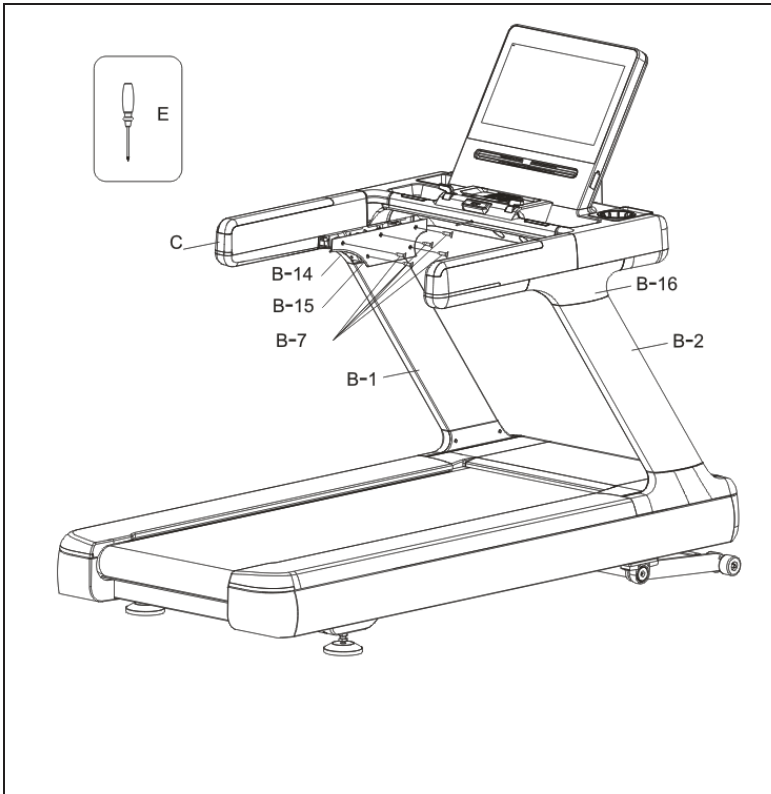


NOTE: PLEASE MAKE SURE THAT ALL SCREWS ON THE LEFT/RIGHT UPRIGHT (B-1/B-2) AND CONSOLE BASE BRACKET (C) ARE FIXED TIGHTLY.

1. Push the console left cover A (B-14) into the left upright (B-1) and console base bracket (C) and then fix them with 6 pcs M4x16mm Cross flat tapping screw by screw driver (E).
2. Push the console right cover A (B-16) into the right upright (B-2) and console base bracket (C) and then fix them with 6 pcs M4x16mm Cross flat tapping screw by screw driver (E).

ASSEMBLY STEPS

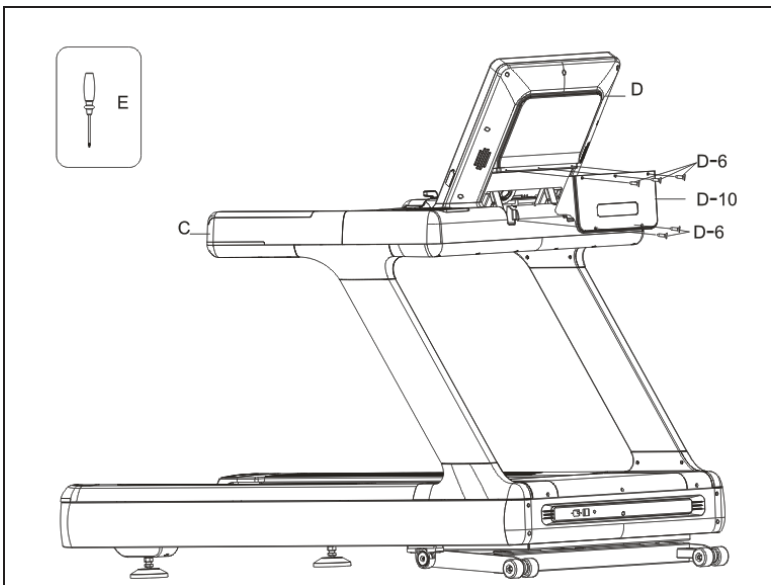
STEP 7



NOTE:PLEASE MAKE SURE ALL SCREWS ON THE CONSOLE LEFT COVER-A(B-14) AND CONSOLE RIGHT COVER-A(B-16)HAVE BEEN FIXED TIGHTLY.

1. Fix the console left cover B(B-15)on the Console left cover A (B-14) and then fix them with 6pcs M4x16mm Cross flat tapping screw(B-7) by screw driver(E).Please check there is no any gap between all parts and then tight the screws.
2. Fix the console right cover B(B-17)on the Console right cover A (B-16) and then fix them with 6pcs M4x16mm Cross flat tapping screw(B-7) by screw driver(E).Please check there is no any gap between all parts and then tight the screws.

STEP 8

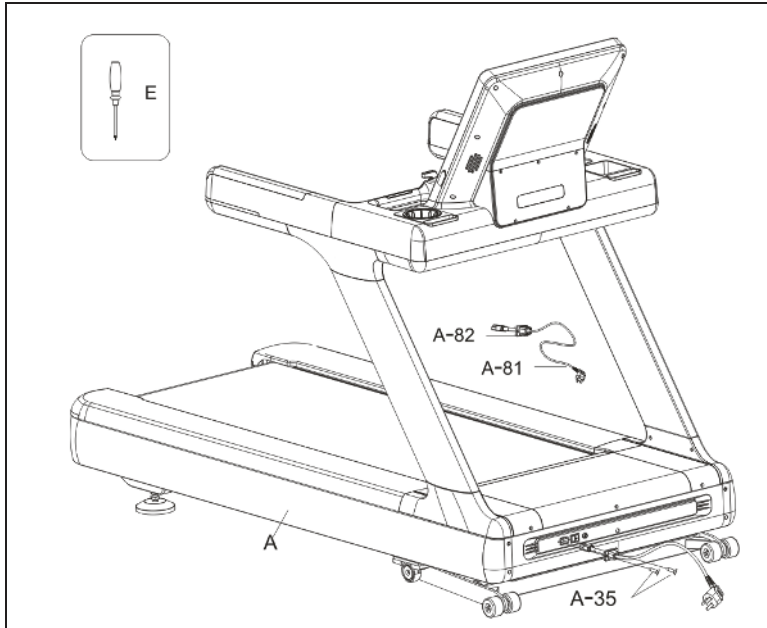


NOTE:PLEASE MAKE SURE ALL SCREWS BETWEENCONSOLE CHIP SET(D)AND CONSOLE BASE BRACKET(C) ARE FIXED TIGHTLY.

Fix the console rear cover(D-10)on the console set chip(D) and console base bracket(C)with 5pcs m4x16mm hex tapping bolt(D-6) by screw driver(E),please make sure there is no gap and then tight all screws.

ASSEMBLY STEPS

STEP 9



Put the power code (A-81) through Power code anti-slip clip(A-82) and then fix the power code (A-81) on the main frame(A) with 2pcs M4x16mm Cross head self-tapping screw by screw driver(E) until the power code couldn't be pulled out.

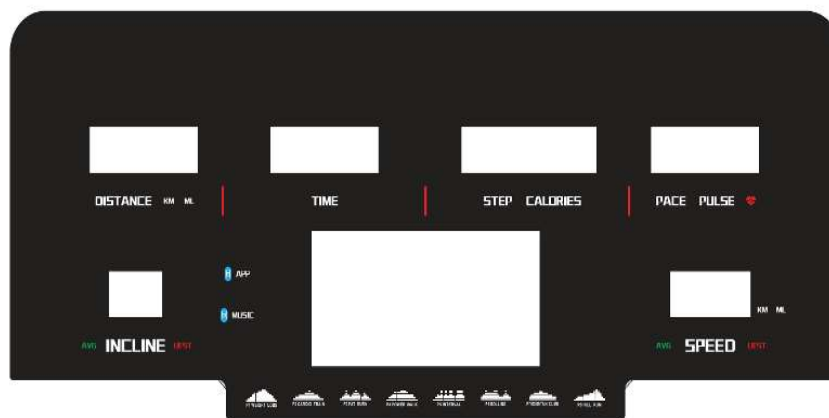
NOTE: For your safety and comfort, please check if all screws are fastened.
Congratulation! A brand new motorized treadmill has been successful assembled!

OPERATION GUIDE

GENERAL SAFETY TIPS

- A.** Attach the Safety Key to the Computer (the treadmill will not operate without the Safety Key). Clip the other end of the Safety Key to your clothing before exercising to ensure the treadmill will stop if the user accidentally walks off the Treadmill.
- B.** If the user falls off the Treadmill, the Safety Key will come off the Computer and the treadmill will stop at once to avoid further injury.
- C.** Do not stand on the Walking Belt while starting the Treadmill. Straddle the Belt and stand on the plastic Foot Rails.
- D.** The Treadmill will start at 0.6MPH after start. If you are a new user, stay at a slow speed and hold onto the Hand Grips until you become comfortable.

DISPLAY FUNTION:



1.Power on: The console will light on for 1 second when power on, and the time window will show the system version number(VX.X) for 1 second the same time other windows have no display, The system will go to IDLE MODE after 1 second.

2.IDLE MODE:

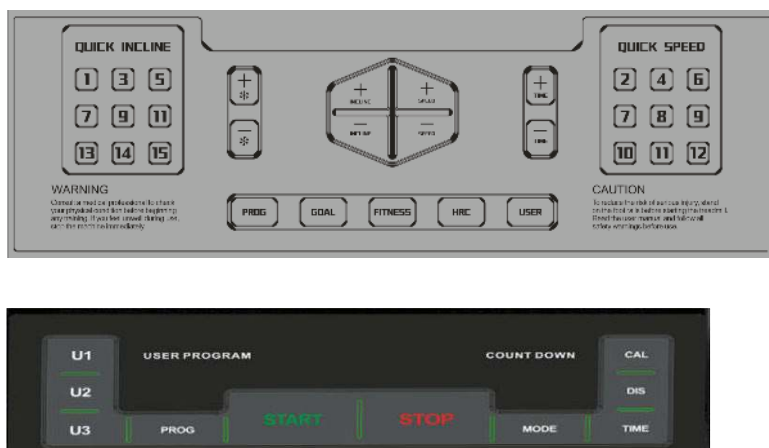
- ◆ All windows will display 0 except the PACE/PULSE window display the heart rate if defective under the IDLE MODE.
- ◆ The computer will have two “BI” sounds after the target goal discount to 0 and the SPEED window will flash END after the speed reduce to 0.0 , then the system enter into IDLE MODE after 5 seconds.
- ◆ Press “STOP” under the pause mode and enter into IDLE MODE.
- ◆ The system enter into IDLE MODE automatically if there is no action under the pause mode in 5 minutes.
- ◆ They system will enter into false sleeping mode without action under the IDLE MODE.

OPERATION GUIDE

3.The window displays information as below:

- ◆ TIME: Display the running time ,range 0.00-99.59(MIN:SEC)
- ◆ PACE: Display the running pace, range 0.00-120
- ◆ DISTANCE: Accumulates total workout distance, range 0.00-99.99ML.
- ◆ CALORIES: Accumulates calorie consumption during exercise, range 0-999
- ◆ AVG SPEED: Display the average speed, range 0.6-15.6MPH.
- ◆ SPPED: Display the running speed, range 0.6-15.6MPH.,each speed
- ◆ BEST SPEED : Display the fastest speed, range 0.6-15.6MPH.
- ◆ PULSE: Display the heart rate and lighted the ICON and display P without heart rate detected.
- ◆ AVG INCL: Display the average incline, range 0 to 20 degree
- ◆ INCLINE: Display the incline, range 0 to 20 degree
- ◆ BEST INCL: Display the max incline during the training, range 0 to 20 degree.
- ◆ STEP: Display the running step, range 0-99999

BUTTON FUNTION:



START: Press START and the matrix window will discount “3,2,1” to begin the exercise, the SPEED and INCLINE window show the running data.

STOP:

- ◆ Press “STOP” to return the IDLE MODE under the pause mode, the incline will keep the data and other date will decrease to zero.
- ◆ Press”STOP” to pause the treadmill under the running situation, the matrix window will show “PAU”,the SPEED will decrease to zero, and the other data will not change. It will enter into IDLE MODE if there is no action in 5 minutes.
- ◆ Press “STOP” to return to last step when setting the parameter.

PROG: Under the IDLE MODE, Press this button to go to FIT program after “P1” to

OPERATION GUIDE

“P08” ; Press this button to go to User program after FIT program; Press this button to go to HRC program after “U1” to “U3”; Press this button to go to body fat tester program after “HP3” program.

MODE:

- ◆ Press this button to go to countdown mode under the IDLE MODE;
- ◆ Press this button to go to L2-L8 mode under the pre-set program;
- ◆ Press this button to set next parameter under the body fat program/user program/FITNESS and HRC program;
- ◆ Press this button to switch the Profile display for SPEED or INCLINE .

U1/U2/U3: Press this button to choose the user program directly.

TIME/DIS./CAL: Press this button to choose the time discount program/Distance discount program and calories discount program directly.

SPEED +/- : Press this button to adjust the speed by each step 0.1, and the speed will increase or decrease continually when pressing it above 1 second; Press this button to adjust the data when setting the parameter.

INCLINE +/-: Press this button to adjust the incline by each step 0.1, and the incline will increase or decrease continually when pressing it above 1 second; Press this button to adjust the data when setting the parameter.

QUICK SPEED: Press this button 2,4,6,7,8,9, 10,11,12 to choose the directly speed.

QUICK INCLINE: Press this button 1,3,5,7,9,11,13,14,15 to choose the directly speed.

SAFETY KEY: Take off the safety key to stop the treadmill urgently, the incline will keep the data, and other window will display ---. Put on the safety key, power on the treadmill and go to IDLE MODE.

GETTING STARTED

NOTES:

1. Check to make sure nothing is on or will hinder the movement of the treadmill.
2. Plug in the power cord and turn the treadmill ON.
3. Stand on the foot rails of the treadmill.
4. Attach the safety key clip to part of your clothing.
5. Put the safety key into the safety key hole in the console, and then the treadmill will be on start/ready status.

MANUAL PROGRAM OPERATION

1: Attach the Safety key to start the display up; the treadmill then will be on start/ready status.

2: Press the START button to begin belt movement after 3 seconds count-down. Use the SPEED +/- or QUICK SPEED buttons to adjust the desired speed at any time during training; use the INCLINE +/- or QUICK INCLINE buttons to adjust the Incline at any time during training.

OPERATION GUIDE

3: To get a pulse reading, simply grasp stainless steel pick-ups on handrails. It may take a few seconds for the display to reach the actual number. The pulse rate will be displayed on PULSE window.

4: Press STOP to pause the treadmill when running: Incline will keep the position before pause it and the matrix window will show "PAU".

5: Press START again to start the treadmill again after 3 discounts under the pause situation.

6: Press STOP button to stop your workout under the pause situation or the system will go to IDLE mode without any button action in 5 minutes.

7: Pull safety key away from its position to shut down the computer during running, Incline will stop at the running position and other window will show "---".

COUNT-DOWN PROGRAM OPERATION

NOTES:

On this function, one of TIME, DISTANCE, CALORIE can be set for count-down of your workout, the others will count-up during your workout, after one count-down reach zero, operation will be ended and stop the belt movement.

1: Attach the Safety key to wake display up; the treadmill then will be on start/ready status.

2: Press MODE or "TIME" button to choose the time countdown and the matrix window will show "SET TIME". The TIME window will display 30:00, press SPEED +/- or INCLINE +/- button to set count-down TIME from 5:00 minutes to 99:00 minutes.

Or you can press MODE or "DIS" button again to choose the DISTANCE countdown and the matrix window will show "SET DISTANCE", the DISTANCE window will display 1.0KM, you can set count-down DISTANCE from 1.0KM - 99.0KM.

Or you can press MODE continuously or "CAL" directly to choose the CALORIE countdown and the matrix window will show "SET CALORIES", the CALORIE window will display 50CAL, you can set count-down CALORIE from 10 to 990..

Press STOP to go back to IDLE MODE during the process to set the parameter.

3: After finishing setting count-down for your workout, press START to begin belt movement after 3 seconds count-down.

4: During the program you can adjust the speed and incline by pressing SPEED +/- and INCLINE +/- buttons, or QUICK SPEED and QUICK INCLINE keys to choose the desired speed or incline.

5: To get a pulse reading, simply grasp stainless steel pick-ups on handrails. It may take a few seconds for the display to reach the actual number. The pulse rate will be displayed on PULSE window.

6: Press STOP to pause the treadmill when running: Incline will keep the position before pausing it and the matrix window will show "PAU".

7: Press START again to start the treadmill again after 3 count-down under the pause

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situation.

8: Press STOP button to stop your workout under the pause situation or the system will go to IDLE mode without any button action in 5 minutes.

9: Pull safety key away from its position to shut down the computer during running, Incline will stop at the running position and other window will show "---".

PRESET PROGRAMS OPERATION

NOTES:

There are total 64 programs (P1-P8, each P program has 8 levels, L1-L8), All the preset programs are made up with 16 time-based segments; the speed and incline is preset on each segment. The elapse time of 16 segments on each program will be automatically arranged according to the time you set for your workout time.

1: Attach the Safety key to wake display up; the treadmill then will be on start/ready status.

2: Press PROG button continually until DISTANCE shows "P1" "P2" to "P8, you can choose any P preset program, and then press MODE program until the CARLORIE shows "L1" "L2" to "L8" to choose one level preset program.

3: After selecting a program, TIME window will show 30:00, then press SPEED +/- or INCLINE +/- buttons to modify the elapsing time. The pre-set elapsing time of each program is 30:00 minutes, and it can be set from 5:00 to 99:00 minutes. Press "PROG" to go back to choose "P1" to "P8" again if you want during the process of setting the parameter.

4: After modifying the elapsing time, press START button to accept and begin your workout.

5: During procession of program, you can adjust the SPEED and INCLINE by pressing SPEED +/- and INCLINE +/- buttons or use QUICK SPEED and QUICK INCLINE keys to choose the desired number. **However, the SPEED and INCLINE you adjust will only be effective on the ongoing segment, after the segment finished, the SPEED and INCLINE will process with preset values.**

6: To get a pulse reading, simply grasp stainless steel pick-ups on handrails. It may take a few seconds for the display to reach the actual number. The pulse rate will be displayed on PULSE window.

7: Press STOP to pause the treadmill when running: Incline will keep the position before pausing it and the matrix window will show "PAU".

8: Press START again to start the treadmill again after 3 count-down under the pause situation.

9: Press STOP button to stop your workout under the pause situation or the system will go to IDLE mode without any button action in 5 minutes.

10: Pull safety key away from its position to shut down the computer during running, Incline will stop at the running position and other window will show "---".

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FITNESS PROGRAMS OPERATION

1: Press "PROG" continually to choose FITNESS program, The DISTANCE will show "FIT" and TIME window will show "30:00", The time couldn't be reset.

2: Press START to begin the warm up training. This program includes 2 parts, one is warm-up or cool-down program, another one is the testing program. It is better to have warm-up for 3 minutes before testing program and have cool-down training for 3 minutes after ending the testing program, then go back to IDLE MODE.

3: During procession of program, you can adjust the SPEED by pressing SPEED +/- buttons, or use QUICK SPEED buttons to choose the desired number.

4: To get a pulse reading, simply grasp stainless steel pick-ups on handrails. It may take a few seconds for the display to reach the actual number. The pulse rate will be displayed on PULSE window.

5: Press STOP to pause the treadmill when running: Incline will keep the position before pausing it and the matrix window will show "PAU".

6: Press START again to start the treadmill again after 3 count-down under the pause situation.

7: Press STOP button to stop your workout under the pause situation or the system will go to IDLE mode without any button action in 5 minutes.

8: Pull safety key away from its position to shut down the computer during running, Incline will stop at the running position and other window will show "---".

9: The testing program (WORKOUT) Time depends on the user's body situation, It may stop anytime when it meets the target and return to IDLE MODE after finished the program.

10: The longest program time is 30 minutes and below is the program profile:

Level	Time	Speed (mph)	Incline(
1 WARM UP	30:00 to 27:01	3.1	1
2 TRAINING 1	27:00 to 22:01	5.0	4
3 TRAINING 2	22:00 to 17:01	7.5	0
4 RECOVER	17:00 to 13:01	1.2	0
5 TRAINING 3	13:00 to 12:01	3.7	5
6 TRAINING 3	12:00 to 10:01	5.0	3
7 TRAINING 3	10:00 to 09:01	6.2	2
8 TRAINING 3	09:00 to 07:01	7.5	0
9 TRAINING 3	07:00 to 06:01	6.2	2
10 TRAINING 3	06:00 to 04:01	5.0	1
11 TRAINING 3	04:00 to 03:01	3.7	0
12 COOL-DOWN	03:00 to 00:00	1.2	0

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USER PROGRAMS OPERATION

It has 3 user programs except 64 pre-set programs.

1: Press "PROG" continually to choose one program from U1-U3, The DISTANCE will show "U1" or "U2" or "U3" and TIME window will show "30:00", Press Speed +/- or Incline +/- button to set the desired running time, Press and the press switch button to start the treadmill after set the training time.

2: Press MODE to set the speed and incline, CALORIES window will show "S-01" (means the first segment), SPEED and INCLINE window shows the current speed and incline, Press SPEED +/- buttons, or use QUICK SPEED key to set the desired speed, Press INCLINE +/- buttons, or use QUICK incline key to set the desired incline.

3: Press MODE to finish the parameter for the first segment and then go to the 2nd segment, The CALORIES window shows "S-02", repeat the same steps to set the desired speed and incline for the 2nd segment.

4: Press MODE again to repeat the same steps for the rest 14 segments. And then press MODE to confirm all the parameters. Press STOP to return to last step any time during the process of setting the parameters. All the data will be saved until you set up it next time.

5: Press START to begin the training, During procession of program you can adjust the SPEED by pressing SPEED +/- buttons, or use QUICK SPEED buttons to choose the desired number. However, the SPEED and INCLINE you adjust will only be effective on the ongoing segment, after the segment finished, the SPEED and INCLINE will process with preset values.

6: To get a pulse reading, simply grasp stainless steel pick-ups on handrails. It may take a few seconds for the display to reach the actual number. The pulse rate will be displayed on PULSE window.

7: Press STOP to pause the treadmill when running: Incline will keep the position before pausing it and the matrix window will show "PAU".

8: Press START again to start the treadmill again after 3 count-down under the pause situation.

9: Press STOP button to stop your workout under the pause situation or the system will go to IDLE mode without any button action in 5 minutes.

10: Pull safety key away from its position to shut down the computer during running, Incline will stop at the running position and other window will show "---".

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HRC PROGRAMS OPERATION

1: Press "PROG" to choose "HP1" or "HP2" or "HP3", The matrix window shows "HRC AGE SET", DISTANCE window shows "HP1" or "HP2" or "HP3", PULSE window shows "80", CALORIES window shows age "30", Press Speed or incline +/- button to adjust the age from 15 to 80.

2: Press "MODE" to set the target heart rate, The matrix window shows "HRC THR SET", PULSE window shows "80", Press Speed or Incline +/- to set up the target heart rate, the range is 80 to $(220 - \text{age}) \times 0.9$;

3: Press "MODE" to set the running time, The matrix window shows "HRC TIME SET", TIME window shows "30:00", Press Speed or incline +/- to set up the running time, the range is 5:00-99:00.

4: Press "MODE" after finished last 3 steps, The TIME window shows the time you just set up, the SPEED and INCLINE window show the data of the WARM UP mode. Press STOP to return to last step during the process of setting up the parameter or press PROG to choose other programs.

5: The HRC program process is as below:

◆ **HP1:** Press start button to start the treadmill, initial speed is 1km/h and incline is 0;

After running 1 minutes with 0.6MPH speed, The treadmill will adjust the speed as below every 30 second:

A: $(\text{Target heart rate} - \text{user heart rate}) > 30$, the speed will increase by 1.2MPH;

B: $(\text{Target heart rate} - \text{user heart rate}) < 30$, the speed will decrease by 0.6MPH;

C: $(\text{User heart rate} - \text{Target heart rate}) > 30$, the speed will decrease by 1.2MPH ;

D: $(\text{User heart rate} - \text{Target heart rate}) < 30$, the speed will decrease by 0.6MPH;

◆ **HP2:** Press Start button to start the treadmill, initial speed is 2.5MPH and incline is 4;

After running 1 minutes with 2.5MPH speed, The treadmill will adjust the incline as below every 30 second :

A: $(\text{Target heart rate} - \text{user heart rate}) > 30$, the incline will increase by 2 level;

B: $(\text{Target heart rate} - \text{user heart rate}) < 30$, the incline will increase by 1 level;

C: $(\text{User heart rate} - \text{Target heart rate}) > 30$, the incline will decrease by 2 level;

D: $(\text{User heart rate} - \text{Target heart rate}) < 30$, the incline will decrease by 2 level.

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◆ **HP3:** Press Swift button to start the treadmill, initial speed is 1.9MPH and incline is 2;

After running 1minutes with 1.9MPH speed, The treadmill will adjust the incline and speed as below every 30 second:

A: $(\text{Target heart rate} - \text{user heart rate}) > 30$, the speed will increase by 1.2MPH, and incline will increase by 1 level;

B: $(\text{Target heart rate} - \text{user heart rate}) < 30$, the speed will increase by 0.6MPH, and incline will increase by 1 level;

C: $(\text{User heart rate} - \text{Target heart rate}) > 30$, the speed will decrease by 1.2MPH, and incline will decrease by 1 level;

D: $(\text{User heart rate} - \text{Target heart rate}) < 30$, the speed will decrease by 0.6MPH, and incline will decrease by 1 level;

6: The speed will reduce to 0.6MPH once the user heart rate is over $(220 - \text{AGE})$ or there is no heart rate detected, the console will alarm every second the same time and then it will stop after it continues to be 15 seconds.

7: To get a pulse reading, simply grasp stainless steel pick-ups on handrails. It may take a few seconds for the display to reach the actual number. The pulse rate will be displayed on PULSE window.

8: Press STOP to pause the treadmill when running: Incline will keep the position before pausing it and the matrix window will show "PAU".

9: Press START again to start the treadmill again after 3 count-down under the pause situation.

10: Press STOP button to stop your workout under the pause situation or the system will go to IDLE mode without any button action in 5 minutes.

11: Pull safety key away from its position to shut down the computer during running, Incline will stop at the running position and other window will show "---".

BODY FAT SCALE

This function is to estimate your body fat according to the basic information of your body condition.

This estimate is not exact and persons with medical conditions and/or a specific need for accurate body fat value should not rely on the estimations provided.

1: Press PROG button repeatedly and choose BODY FAT function. Press MODE button to set the relative parameters: GENDER, AGE, HEIGHT, and WEIGHT.

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2: After entering BODY FAT function, the SPEED window will display F-1, the DISTANCE window will display 01, it represents GENDER, press SPEED +/- or INCLINE +/- button to set gender :01 represents MALE, 02 represents FEMAL. Then press MODE button to go to next step.

3: After pressing MODE button, the SPEED window will display F-2, the DISTANCE window will display 25, it represents AGE, press SPEED +/- or INCLINE +/- button to set age from 10-99. Then press MODE button to go to next step.

4: After pressing MODE button, the SPEED window will display F-3, the DISTANCE window will display 67, it represents HEIGHT, press SPEED +/- or INCLINE +/- button to set height from 139-79inch. Then press MODE button to go to next step.

5: After pressing MODE button, the SPEED window will display F-4, the DISTANCE window will display 154, it represents WEIGHT, press SPEED +/- or INCLINE +/- button to set weight from 44-330LB. Then press MODE button to go to next step.

6: After finished setting all the necessary information of your body condition, press MODE button again, the SPEED window will then display F-5, the TIME window will display "---", it means the computer start to work for calculating, then hold the pulse sensor on handrail with both of your hands, around 5 seconds after, the body fat result will be displayed on TIME window. Press STOP to go back to IDLE MODE.

7.The result that given by body fat scale can be a reference of body condition, check your body condition according to the left chart with the result you get from the treadmill.

Body condition	Result
Fat	BMI > 30
Overweight	26 < BMI < 30
Fit	19 < BMI < 25
Thin	BMI < 19

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SLEEPING MODE:

The system will go into sleeping mode if there is no any action in 5 minutes under the IDLE MODE, ERROR code page or the process of setting up the parameter; Press any button to wake up the system .

WIRELESS CHARGER FUNCTION FOR PHONE



This treadmill is equipped with a wireless phone charger
To charge your phone, follow below steps.

STEP1: Power on the treadmill.

STEP2: Place your phone(compatible with wireless charging) on the charger area.

The phone will display the charging status.

Please note, if you have thick or invasive cases on your phone, it may interfere with the charging capabilities of your device.

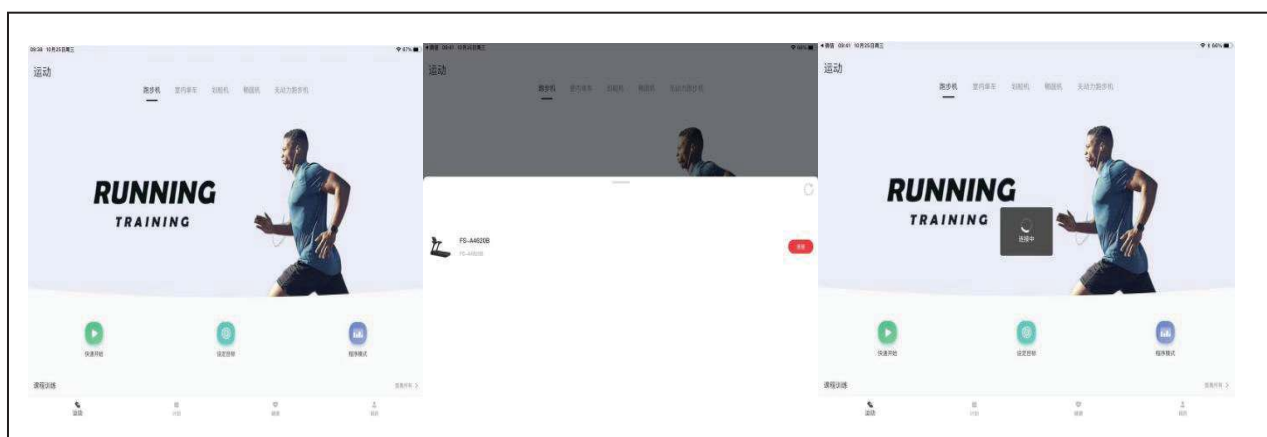
CONNECT SMART PHONE

Bluetooth Music:

- 1: Turn on the Bluetooth of the smart phone, search the device, and click to connect the devices.
- 2: After the connection, the voice of smart phone will be played by the speaker on the computer.
- 3: Adjust the volume from the phone not from the console of treadmill.

Bluetooth APP:

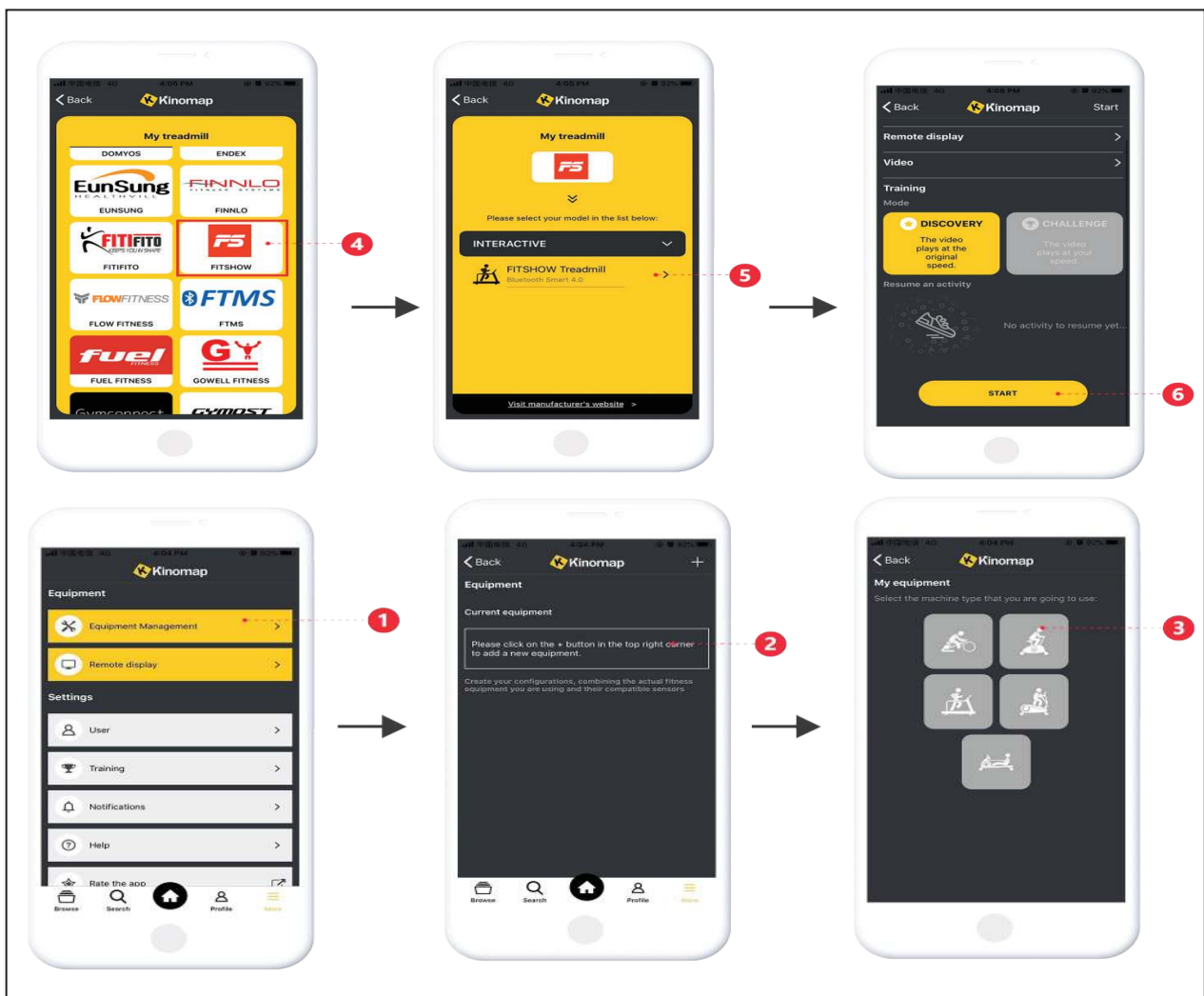
1: Fitshow APP :Download Fit show APP on your mobile and choose RUUNING training, Search the Bluetooth name and connect it. The treadmill will start after Bluetooth connected successfully, In the IDLE mode and manual program, The FITSHOW app will sync all the data with the treadmill, the user can adjust the speed and incline on the APP or quit the training. In the other programs, The FITSHOW only sync the date of speed, incline and heart rate.



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2.Kinomap APP: Search, download, and install Kinomap over the App Store.

- ◆ Enter Kinomap to select [More] page;
- ◆ Select to add more fitness equipment;
- ◆ Select the desired device type;
- ◆ Tap FitShow entrance;
- ◆ Tap the matching devices like 'Fs-XXXX' to bind Find related videos to start sports.
- ◆ Find related videos to start sports.



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3.ZWIFT APP : Search, download, and install ZWIFT over the App Store.

- ◆ Enter ZWIFT to register an account;
- ◆ Login account to select the paired riding or running
- ◆ Pair device successfully, tap OK to start sport;
- ◆ For riding equipment, start riding directly. For running equipment, need to press the start button to start running.



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PRE-SET PROGRAM CHART

PROGRAM		SET TOTAL TIME / 18 = RUNNING TIME EACH SEGEMENT															
		1	2	3	4	5	6	7	8	11	12	13	14	15	16	17	18
P1. WEIGHT LOST																	
L1	SPEED	0.6	1.2	1.2	1.9	1.9	1.9	2.5	3.1	4.3	3.7	3.1	2.5	2.5	1.9	1.2	1.2
	INCLINE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
L2	SPEED	0.6	1.2	1.2	1.9	2.5	2.5	3.1	3.7	6.2	5	5	3.1	3.1	1.9	1.2	1.2
	INCLINE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
L3	SPEED	0.6	1.2	1.9	2.5	3.1	3.1	3.7	5	7.4	6.2	5	4.3	3.7	2.5	1.9	1.2
	INCLINE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
L4	SPEED	0.6	1.2	1.9	2.5	3.7	4.3	5	6.2	8.1	6.8	6.2	5	4.3	3.1	2.5	1.2
	INCLINE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
L5	SPEED	1.2	1.9	2.5	3.1	4.3	4.3	5	6.2	8.7	8.1	7.4	6.2	5.6	3.7	2.5	1.2
	INCLINE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
L6	SPEED	1.2	1.9	2.5	3.1	4.3	5.6	6.2	7.4	8.7	8.1	7.4	6.2	5.6	3.7	3.1	1.9
	INCLINE	1	1	2	2	4	4	5	2	6	6	3	3	2	2	3	3
L7	SPEED	1.2	1.9	3.1	3.7	5	5.6	6.2	7.4	9.3	8.1	7.4	6.2	5.6	3.7	3.7	1.9
	INCLINE	2	2	3	3	4	4	4	3	5	5	2	2	5	5	2	2
L8	SPEED	1.2	1.9	3.1	3.7	5	6.2	7.4	8.7	9.3	8.7	8.1	6.8	5.6	4.3	3.7	1.9
	INCLINE	1	1	2	2	2	2	3	1	1	1	2	2	1	1	2	2
P2. CARDIO TRAIN																	
L1	SPEED	0.6	0.6	1.2	1.2	1.9	2.5	3.1	3.7	4.3	3.7	3.7	2.5	1.9	1.2	0.6	0.6
	INCLINE	1	1	2	3	4	5	6	7	8	7	7	5	4	2	1	1
L2	SPEED	0.6	1.2	1.2	1.9	2.5	3.1	3.7	4.3	5	4.3	4.3	3.1	2.5	1.2	1.2	0.6
	INCLINE	1	2	3	4	5	6	7	8	9	8	8	6	5	3	2	1
L3	SPEED	0.6	1.2	1.9	2.5	3.1	3.7	4.3	5	5.6	5	5	3.7	3.1	1.9	1.2	0.6
	INCLINE	1	2	4	5	6	7	8	9	10	9	9	7	6	4	2	1
L4	SPEED	1.2	1.2	2.5	3.1	3.7	4.3	5	5.6	6.2	5.6	5.6	4.3	3.7	2.5	1.2	1.2
	INCLINE	2	3	5	6	7	8	9	10	11	10	10	8	7	5	3	2
L5	SPEED	1.2	1.9	3.1	3.7	4.3	5	5.6	6.2	6.8	6.2	6.2	5	4.3	3.1	1.9	1.2
	INCLINE	2	4	6	7	8	9	10	11	12	11	11	9	8	6	4	2
L6	SPEED	1.2	2.5	3.7	4.3	5	5.6	6.2	6.8	7.4	6.8	6.8	5.6	5	3.7	2.5	1.2
	INCLINE	3	5	7	8	9	10	11	12	13	12	12	10	9	7	5	3
L7	SPEED	1.9	3.1	4.3	5	5.6	6.2	6.8	7.4	8.1	7.4	7.4	6.2	5.6	4.3	3.1	1.9
	INCLINE	4	6	8	9	10	11	12	13	14	13	13	11	10	8	6	4
L8	SPEED	2.5	3.7	5	5.6	6.2	6.8	7.4	8.1	8.7	8.1	8.1	6.8	6.2	5	3.7	2.5
	INCLINE	5	7	9	10	11	12	13	14	15	14	14	12	11	9	7	5
P3. FAT BURN																	

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L1	SPEED	0.6	1.2	1.9	1.9	3.1	3.7	4.3	5	5	4.3	4.3	3.1	2.5	1.9	1.2	0.6
	INCLINE	1	1	2	2	3	3	4	5	5	4	4	3	2	2	1	1
L2	SPEED	0.6	1.2	1.9	2.5	3.1	4.3	5	5.6	5.6	5	5	3.7	3.1	1.9	1.2	0.6
	INCLINE	1	1	2	2	3	4	5	6	6	5	5	4	3	2	1	1
L3	SPEED	0.6	1.2	2.5	3.1	4.3	5	5.6	6.2	6.2	5.6	5.6	4.3	3.7	2.5	1.2	0.6
	INCLINE	1	1	2	3	4	5	6	7	7	6	6	4	3	2	1	1
L4	SPEED	1.2	1.9	3.1	3.7	5	5.6	6.2	6.8	6.8	6.2	6.2	5	4.3	3.1	1.9	1.2
	INCLINE	1	2	3	4	5	6	7	8	8	7	7	5	4	3	2	1
L5	SPEED	1.2	2.5	3.7	4.3	5.6	6.2	6.8	7.4	7.4	6.8	6.8	5.6	5	3.7	2.5	1.2
	INCLINE	1	2	3	4	6	7	8	9	9	8	8	6	5	3	2	1
L6	SPEED	1.9	3.1	4.3	5	6.2	6.8	7.4	8.1	8.1	7.4	7.4	6.2	5.6	4.3	3.1	1.9
	INCLINE	2	3	4	5	7	8	9	10	10	9	9	7	6	4	3	2
L7	SPEED	2.5	3.7	5	5.6	6.8	7.4	8.1	8.7	8.7	8.1	8.1	6.8	6.2	5	3.7	2.5
	INCLINE	2	3	5	6	8	9	10	11	11	10	10	8	7	5	3	2
L8	SPEED	2.5	4.3	5.6	6.2	7.4	8.1	8.7	9.3	9.3	8.7	8.7	7.4	6.8	5.6	4.3	2.5
	INCLINE	2	4	6	7	9	10	11	12	12	11	11	9	8	6	4	2
P4. POWER WALK																	
L1	SPEED	0.6	0.6	1.2	1.2	1.9	1.9	2.5	2.5	2.5	2.5	1.9	1.2	1.2	1.2	0.6	0.6
	INCLINE	1	1	2	2	2	2	3	1	1	1	2	2	1	1	2	2
L2	SPEED	0.6	1.2	1.2	1.2	1.9	1.9	2.5	2.5	2.5	2.5	1.9	1.9	1.2	1.2	0.6	0.6
	INCLINE	1	1	2	2	3	3	3	2	6	6	2	2	1	1	2	2
L3	SPEED	0.6	1.2	1.2	1.9	1.9	2.5	2.5	3.1	2.5	2.5	2.5	1.9	1.9	1.2	0.6	0.6
	INCLINE	1	1	3	3	4	4	3	2	5	5	2	2	1	1	2	2
L4	SPEED	0.6	1.2	1.9	1.9	1.9	2.5	2.5	3.1	3.1	2.5	2.5	2.5	1.9	1.2	1.2	0.6
	INCLINE	1	1	4	4	6	6	2	3	2	2	2	2	1	1	2	2
L5	SPEED	0.6	1.2	1.9	2.5	2.5	3.1	3.1	3.1	3.7	3.1	2.5	2.5	2.5	1.9	1.2	0.6
	INCLINE	4	4	5	5	6	6	7	9	10	10	6	6	3	3	6	6
L6	SPEED	0.6	1.2	1.9	2.5	3.1	3.1	3.7	3.7	3.7	3.1	3.1	2.5	2.5	1.9	1.2	0.6
	INCLINE	3	3	5	5	4	4	4	3	3	3	3	3	2	2	3	3
L7	SPEED	0.6	1.2	1.9	2.5	3.1	3.7	3.7	4.3	3.7	3.7	3.1	3.1	2.5	1.9	1.2	0.6
	INCLINE	3	3	5	5	4	4	2	2	2	2	3	3	2	2	3	3
L8	SPEED	0.6	1.2	1.9	2.5	3.1	3.7	4.3	4.3	3.7	3.7	3.7	3.1	3.1	2.5	1.2	0.6
	INCLINE	4	4	1	1	3	3	6	7	7	7	3	3	3	3	3	3
P5. INTERVAL																	
L1	SPEED	0.6	1.2	2.5	1.2	2.5	1.2	2.5	1.2	2.5	1.2	2.5	1.2	2.5	1.2	2.5	1.2
	INCLINE	1	3	6	5	6	5	6	9	10	10	8	6	4	4	6	8
L2	SPEED	0.6	1.2	3.1	1.2	3.1	1.2	3.1	1.2	3.1	1.2	3.1	1.2	3.1	1.2	3.1	1.2
	INCLINE	3	3	5	5	6	6	7	8	10	10	7	6	3	3	6	7
L3	SPEED	0.6	1.2	3.7	1.2	3.7	1.2	3.7	1.2	3.7	1.2	3.7	1.2	3.7	1.2	3.7	1.2
	INCLINE	4	4	3	3	4	4	4	3	3	3	2	2	5	5	2	2

OPERATION GUIDE

L4	SPEED	0.6	1.9	3.7	1.9	3.7	1.9	3.7	1.9	3.7	1.9	3.7	1.9	3.7	1.9	3.7	1.9
	INCLINE	3	5	9	10	9	9	8	8	3	3	2	2	4	4	2	2
L5	SPEED	0.6	1.9	4.3	1.9	4.3	1.9	4.3	1.9	4.3	1.9	4.3	1.9	4.3	1.9	4.3	1.9
	INCLINE	1	1	4	4	6	6	6	1	6	6	4	4	4	4	4	4
L6	SPEED	1.2	2.5	4.3	2.5	4.3	2.5	4.3	2.5	4.3	2.5	4.3	2.5	4.3	2.5	4.3	2.5
	INCLINE	1	1	4	4	4	4	6	1	6	6	8	8	4	4	8	8
L7	SPEED	1.2	2.5	5	2.5	5	2.5	5	2.5	5	2.5	5	2.5	5	2.5	5	2.5
	INCLINE	1	1	2	2	4	4	5	1	4	4	3	3	3	3	3	3
L8	SPEED	1.2	3.1	5	3.1	5	3.1	5	3.1	5	3.1	5	3.1	5	3.1	5	3.1
	INCLINE	1	1	2	2	4	4	5	2	6	6	3	3	2	2	3	3
P6. ROLLING																	
L1	SPEED	0.6	1.2	1.9	1.2	0.6	1.2	1.9	1.2	1.9	1.2	0.6	1.2	1.9	1.2	0.6	0.6
	INCLINE	2	3	3	5	5	3	3	4	4	2	2	3	3	3	3	2
L2	SPEED	1.2	1.9	2.5	1.9	1.2	1.9	2.5	1.9	2.5	1.9	1.2	1.9	2.5	1.9	1.2	1.2
	INCLINE	2	3	3	5	5	4	4	4	4	3	3	1	1	1	1	3
L3	SPEED	1.2	1.9	2.5	3.1	2.5	1.9	2.5	3.1	2.5	3.1	2.5	1.9	2.5	3.1	2.5	1.9
	INCLINE	1	3	3	5	5	3	3	4	4	2	2	3	3	3	3	2
L4	SPEED	1.2	2.5	3.1	3.7	3.1	2.5	3.1	3.7	3.1	3.7	3.1	2.5	3.1	3.7	3.1	1.9
	INCLINE	2	3	3	4	4	6	6	2	9	5	5	2	2	2	2	5
L5	SPEED	1.2	3.1	3.7	4.3	3.7	3.1	3.7	4.3	3.7	4.3	3.1	3.7	4.3	3.7	3.1	1.9
	INCLINE	1	3	3	5	5	6	6	7	10	10	8	2	2	2	2	8
L6	SPEED	1.9	3.7	4.3	5	4.3	3.7	4.3	5	4.3	5	4.3	3.7	4.3	5	4.3	2.5
	INCLINE	1	4	4	3	3	4	4	4	2	3	3	2	2	2	2	3
L7	SPEED	1.9	4.3	5	5.6	5	4.3	5	5.6	5	5.6	5	4.3	5	5.6	5	2.5
	INCLINE	3	4	4	2	2	4	4	6	8	6	6	2	2	2	2	6
L8	SPEED	1.9	5	5.6	6.2	5.6	5	5.6	6.2	5.6	6.2	5.6	5	5.6	6.2	5	2.5
	INCLINE	2	1	1	2	2	4	4	5	4	6	6	3	3	3	3	6
P7. MOUNTAIN CLIMB																	
L1	SPEED	0.6	0.6	1.2	1.2	1.9	1.9	1.9	2.5	1.9	1.9	1.9	1.2	1.2	1.2	0.6	0.6
	INCLINE	0	1	1	2	2	3	3	4	6	7	8	7	6	4	2	0
L2	SPEED	0.6	0.6	1.2	1.2	1.9	1.9	1.9	2.5	1.9	1.9	1.9	1.2	1.2	1.2	0.6	0.6
	INCLINE	0	1	2	2	3	3	4	4	7	8	9	8	6	4	2	0
L3	SPEED	0.6	0.6	1.2	1.2	1.9	1.9	1.9	2.5	1.9	1.9	1.9	1.2	1.2	1.2	0.6	0.6
	INCLINE	1	1	2	3	3	4	4	5	8	9	10	9	8	6	4	2
L4	SPEED	1.2	1.2	1.9	1.9	2.5	2.5	2.5	3.1	2.5	2.5	1.9	1.9	1.9	1.2	1.2	1.2
	INCLINE	1	2	2	3	3	4	5	6	9	10	11	10	8	7	5	3
L5	SPEED	1.2	1.2	1.9	1.9	2.5	2.5	2.5	3.1	2.5	2.5	1.9	1.9	1.9	1.2	1.2	1.2
	INCLINE	1	2	3	4	5	6	7	8	10	11	12	11	10	8	6	4
L6	SPEED	1.2	1.2	1.9	1.9	2.5	2.5	2.5	3.1	2.5	2.5	1.9	1.9	1.9	1.2	1.2	1.2
	INCLINE	2	2	3	4	5	6	7	8	11	12	13	12	10	8	6	4
L7	SPEED	1.2	1.2	2.5	2.5	3.1	3.1	3.1	3.7	3.1	3.1	2.5	2.5	2.5	1.2	1.2	1.2

OPERATION GUIDE

	INCLINE	2	3	4	5	6	7	8	9	12	13	14	13	10	8	6	4
L8	SPEED	1.2	1.2	2.5	2.5	3.1	3.1	3.1	3.7	3.1	3.1	2.5	2.5	2.5	1.2	1.2	1.2
	INCLINE	3	4	5	6	7	8	9	10	13	14	15	13	10	8	6	4
P8. HILL RUN																	
L1	SPEED	1.2	1.2	1.2	1.9	1.9	1.9	2.5	2.5	3.1	3.1	3.7	3.1	2.5	1.9	1.2	1.2
	INCLINE	2	2	3	3	4	4	5	5	6	6	7	6	5	4	3	2
L2	SPEED	1.2	1.2	1.9	1.9	2.5	2.5	3.1	3.1	3.7	3.7	4.3	3.7	3.1	2.5	1.9	1.2
	INCLINE	2	3	3	4	4	5	5	6	6	7	8	7	6	5	4	3
L3	SPEED	1.2	1.9	1.9	2.5	2.5	3.1	3.1	3.7	4.3	4.3	5	4.3	3.7	3.1	2.5	1.9
	INCLINE	3	3	4	4	5	5	6	6	7	8	9	8	7	6	5	4
L4	SPEED	1.9	1.9	2.5	2.5	3.1	3.7	3.7	4.3	4.3	5	5.6	5	4.3	3.7	3.1	2.5
	INCLINE	3	4	4	5	5	6	6	7	8	9	10	9	8	7	6	5
L5	SPEED	1.9	2.5	2.5	3.1	3.7	3.7	4.3	4.3	5	5.6	6.2	5.6	5	4.3	3.7	3.1
	INCLINE	4	4	5	5	6	7	7	8	9	10	11	10	9	8	7	6
L6	SPEED	2.5	2.5	3.1	3.7	3.7	4.3	4.3	5	5.6	6.2	6.8	6.2	5.6	5	4.3	3.7
	INCLINE	4	5	5	6	7	7	8	9	10	11	12	11	10	9	8	7
L7	SPEED	2.5	3.1	3.7	3.7	4.3	5	5	5.6	6.2	6.8	7.4	6.8	6.2	5.6	5	4.3
	INCLINE	5	5	6	7	7	8	9	10	11	12	13	12	11	10	9	8
L8	SPEED	3.1	3.1	3.7	4.3	5	5	5.6	6.2	6.8	7.4	8.1	7.4	6.8	6.2	5.6	5
	INCLINE	5	6	6	7	8	9	10	11	12	13	14	13	12	11	10	9

MAINTENANCE

SPECIAL REMINDER: MAINTENANCE OF WEAR-PRONE PARTS

The following components are high-frequency wear and tear components of the treadmill. Please pay attention to daily inspection and timely replacement:

Running belt (core friction components, need to be cleaned regularly and checked for wear/tightness)

Roller, handling wheel (rotating parts, need to pay attention to lubrication and abnormal noise)

Motor and its belt (excessive wear will cause motor efficiency to decrease)

Pedal, armrest contact parts (use for too long, wear and tear of the anti-skid layer may lead to skid risk)

WARNING: After any wear-prone parts are damaged, continued use may cause a safety accident and must be stopped immediately for replacement. All warnings and instructions must be read and followed prior to use.

WARNING! Before performing any maintenance to your treadmill, always unplug the power cord from the surge protector.

CLEANING: Routine cleaning of your TREADMILL will extend the life of your treadmill.

WARNING! To prevent electrical shock, be sure the power to the treadmill is OFF and the unit is unplugged from the wall electrical outlet before attempting any cleaning or maintenance.

AFTER EACH WORKOUT: Wipe off the console and other treadmill surfaces with a clean, water dampened soft cloth to remove excess perspiration. **USE NO CHEMICALS.**

WEEKLY: Use of a treadmill mat is recommended for ease of cleaning. Dirt from your shoes contacts the belt and eventually ends up underneath the treadmill. Vacuum underneath the treadmill once a week.

DECK LUBRICATION: The walking belt has been pre-lubricated at the factory. However, it is recommended that the walking board be checked periodically for lubrication to ensure optimal treadmill performance. Every 10 days or 10 hours of operation, lift the sides of the walking belt and feel the top surface of the walking board as far under as you can reach. If you feel signs of silicone, no further lubrication is required. If it feels dry to the touch, lubrication is needed. Ask your retailer or call Service line for the type of silicone.

TO APPLY LUBRICANT TO THE WALKING BOARD

1) Position the walking belt so that the seam is located on top and in the center of the

MAINTENANCE

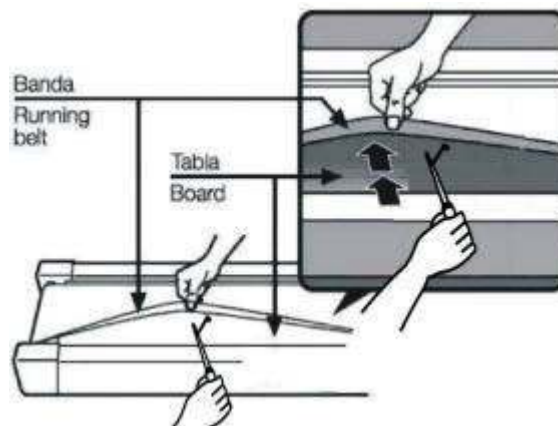
center of the walking board.

2) Insert the spray nozzle into the spray head of the lubricant can.

3) While lifting the side of the walking belt, position the spray nozzle between the walking belt and the board approximately 10cm from the front of the treadmill. Apply the silicone spray to the walking board, moving from the front of the treadmill to the rear. Repeat this on the other side of the belt. Spray approximately 4 seconds on each side.

4) Allow the silicone to 'set' for one minute before using the treadmill.

WARNING: Do not over-lubricate the walking board. Excess lubricant should be wiped off with a clean towel



MAINTENANCE

RUNNING BELT TENSION ADJUSTMENT

The treadmill has been adjusted and passed QC inspection before leaving the factory. If there is phenomenon of bias running of the belt, the possible reasons might be:

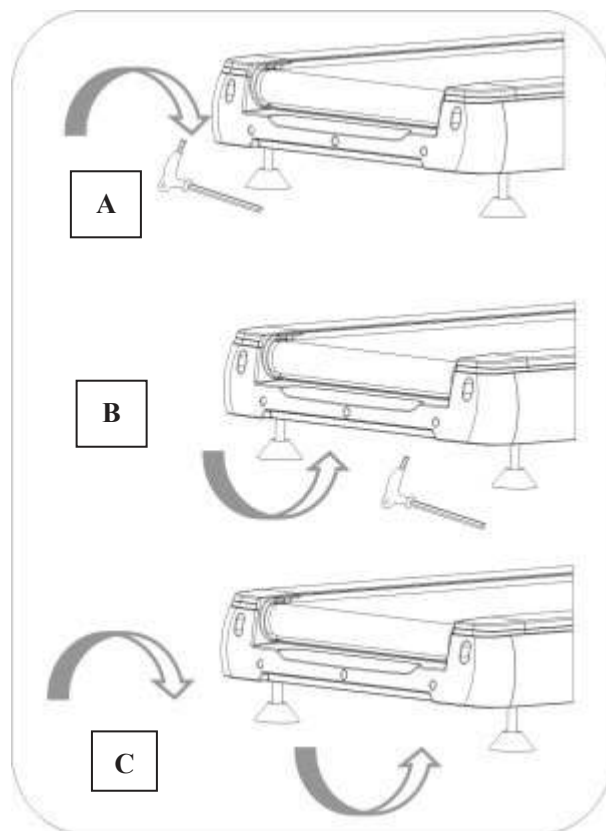
- A. The frame is not stably laid
- B. The user is not running on the center of the running belt;
- C. The user's two feet are not using even strength.

For bias which cannot be fixed automatically, try the following methods to fix the belt, as picture shown

If the belt tends to move to the right, you should turn the belt adjustment screw on the right in clockwise direction. We recommend you turn 1/4 turn each time and check how it works. If the belt remains slanting to the right ,then turn the belt adjustment screw on the left in counterclockwise direction 1/4,as shown in the picture A

If the belt tends to move to the left, then turn the belt adjustment screw on the left in clockwise direction for 1/4 turn. If the belt remains slanting to the left ,then turn the belt adjustment screw on the right in counterclockwise direction for 1/4 turn, as shown in the picture B

After having been used for a period, the belt might be slightly elongated, and slipping and halting might appear when a person is running on it. When these phenomena appear, you should secure the screws on both sides for 1/4 turn. If the belt is too tight, just loosen the screw on both sides for 1/4 turn, as shown in picture C.



TROUBLE SHOOTING

Error code	Problem	Solution
E01H	Lower voltage fault	1.Turn on the treadmill again after turn off the power for 1 minute. 2.Check if the power plug, power switch and power outlet is loose or not. 3.Check if the power volatge is lower than the standard.
E02H	Temperature speed sensor fault	1.Turn on the treadmill again after turn off the power for 1 minute. 2.Check if the NTC pulg in the invertor is loose or not .
E04H	Current overload fault	1.Turn on the treadmill again after turn off the power for 5 minutes. 2.Check if the user weight is over the limited. 3.Add the lubricant oil under the running belt or check the situation of the running belt, running board and roller.
E06H	Overload voltage for the invertor	1.Check if the voltage is in the standard . 2.Turn on the treadmill again after turn off the power for 1 minutes.
E08H	Motor isolation fault	1.Turn on the treadmill again after turn off the power for 1 minutes. 2.Check if the motor is in the normal situation. Check if the isolation cable on motor is connected well or not . 3.Add the lubricant oil under the running belt or check the situation of the running belt, running board and roller. If all is under the normal situation, check if the user weight is over the limited.
E09H	Invertor over-heated fault	1.Improve ventilation situation for the treadmill and clean the pin on the invertor . 2.Replace the fan (when the temprature of fan is over 50degree then restart the treadmill) or invertor

TROUBLE SHOOTING

Error code	Problem	Solution
E0AH	Overload on motor fault	1.Check if the user weight is over the limited 2.Add the lubricant oil under the running belt or check the situation of the running belt, running board and roller.
E0BH	Overload on invertor fault	1.Check if the user weight is over the limited 2.Add the lubricant oil under the running belt or check the situation of the running belt, running board and roller.
E0DH	Motor cable is broken	Check if the connector between the motor and invertor is loosen or not.
E0EH	Brake on the invertor overload fault	Turn off the treadmill for 2 minutes and then restart, if the error code is not solved, then replace the invertor .
E21H	Flash program fault	Turn off the treadmill for 2 minutes and then restart, if the error code is not solved, then replace the invertor .
E22H	EEPROM fault	Turn off the treadmill for 2 minutes and then restart, if the error code is not solved, then replace the invertor .
E23H	Lower voltage fault	1.Check if the voltage of invertor input is in the standard situation. 2.Check if the power plug is on or not.
E25H	Emergency stop	Check if the 2pin cable is connected well between the console and invertor.
E26H	Driver parameter fault	Turn off the treadmill and then restart.
E27H	Lower volatge input fault	Check if the invertor input volage is correct or not
E28H	Higher volateg input fault	Check if the invertor input volage is correct or not
E5	Incline motor fault	1.Check if the VR cable of incline motor is connected well or not. 2.Check if the temperature of incline motor is higher or not. If it is too hot, don't use the incline function or turn off the treadmills for 5 minutes until the temperature is going back to normal .

TROUBLE SHOOTING

Error code	Problem	Solution
Incline motor faulty	Incline self-learning fault	1.Check if the VR cable of incline motor is connected well or not. 2.Do the calibration again
Emergency stop	Safety key fault	1.Check if the safety key swift has problem or not. 2.Check if the cable of safety key is connected well ot not. 3.Check if the safety key board is damaged or not 4.Check if the console is damaged or not 5.Check if the cable between console and invertor is damaged or not
CONNECTION ERROR	The connection between console and invertor fault	1.Check if the upper cable between the console and upright is connected well . 2.Check if the console cable is connected well with the cable in the invertor. 3.Check if the console is in the normal situation or not. 4.Turn off the treadmill for 2 minutes and then restart
E50H	Connection fault between the lower cable and invertor	1.Check if the lower cable is connected well with invertor. 2.Check if the invertor is connected well.
E51H	The communication faulty between the invertor and middle controller PCB	1.Check if the console cable is connected well with the middle controller PCB 2.Check if the console has faulty or not 3.Check if the middle controller has faulty or not.

If the treadmill malfunction is not referred in the text above, please contact the customer service center or call us, you'll receive satisfactory service. If any damaged part, suspend the machine immediately. It cannot be put into use again unless the damaged one is replaced by a qualified original part and the machine is reassembled properly.

WARRANTY

For a period of either 120 days or 24 months after the purchase date (the “Warranty Period”), a warranty will apply on moving parts, pulley's, cables, buttons, upholstery, hydraulic seats and cables for a period of 120 days, with the balance of the machine being a 24 month warranty. Skelcore warrants that the equipment for materials and workmanship such that, when installed and used in accordance with the owner’s manual, will operate for its intended purpose. The warranty applies to equipment installed in air conditioned and temperature controlled environments and will be null and void if used outdoors or in an environment with no air conditioning. Skelcore will, at its expense and as its sole obligation and your exclusive remedy for any breach of this warranty, repair or replace the equipment or any parts, in its discretion, provided that such malfunction or defect is reported to Skelcore by you in writing during the Warranty Period and that you provide all information that may be necessary or requested to assist Skelcore in resolving the malfunction. If Skelcore determines that it is unable to repair the malfunction or replace the equipment, Skelcore or its authorized reseller may refund you the fees you actually paid for the defective equipment, in which case you agree to immediately cease using and to destroy, throw out, or otherwise take steps to ensure no one can use the equipment ever again.

If there are any problems or malfunctions with the Skelcore equipment you purchased, please contact your sales manager promptly. They will help you identify the cause of the problem and assist you in resolving it. If the issue involves parts that cannot be quickly addressed, the company’s professional after-sales service personnel will provide specialized support.

COST OF REPAIRS

UNDER WARRANTY

Any items still under warranty will be repaired free of charge, if the repair complies with the terms and conditions of the warranty (refer to the “warranties” section in this manual). Any items that need to be repaired that are not covered under the warranty will be at your expense. A quote for the repair or replacement of these items will be provided to you for approval prior to any repairs being conducted.

OUT OF WARRANTY

Any items that need to be repaired once the warranty has expired will be at your expense, including call-out fees. A quote for the repair or replacement of these items will be provided to you for approval prior to any repairs being conducted.

Save this instruction manual for future use and reference.

SAVE THIS INSTRUCTIONAL MANUAL FOR FUTURE USE AND REFERENCE.

WARRANTY

To maintain your warranty, please complete the form below upon receiving your machine and email it back to the representative who sold you the goods.

Failure to do so will result in the loss of warranty.

SKELCORE ATTACH RECEIPT

CLIENT DETAILS

- NAME:
- EMAIL:
- CELL:
- TEL(H):
- TEL(W):
- FAX:
- ADDRESS:

PRODUCT DETAILS

- DATE OF PURCHASE:
- SERIAL NUMBER:
- TILL SLIP NUMBER:
- DESCRIPTION OF PURCHASE:

Signature: _____

Date: _____