

Surface Care Guide

A quick, practical reference for the care, cleaning and fabrication handling of every board in our surface collection – built to protect finish quality from workshop to installation.

P01 UV
Series

P02 Phoenix-
Edge

P03 Opulum

P04 Textura

P05 Duralam

P06 Acrylic

UV Series

High-Gloss UV Boards

SURFACE CARE GUIDE

CARE



SURFACE PROTECTION

The BOPP protective film should remain intact throughout fabrication and installation to preserve the mirror-finish surface quality.



FINISH MAINTENANCE

For post-installation cleaning, use only a mild cleaning solution with a soft microfibre cloth to maintain surface clarity and gloss consistency.



SCRATCH PREVENTION

Maintain a dust-free fabrication environment and clean working surface to minimise abrasive contact during handling and processing.

USAGE



PRECISION FABRICATION

UV boards are recommended to be processed using professional panel saw systems equipped with both primary and scoring blade configurations for edge precision and chip control.



CONTROLLED PROCESSING

Proper blade alignment, sharp cutting edges, and stable feed movement are essential for maintaining finish integrity during fabrication.



HIGH-GLOSS SURFACE HANDLING

During processing, the gloss surface should be positioned correctly and handled under controlled fabrication conditions to maintain surface consistency and edge finish quality.

Phoenix-Edge

EB-Cured Surface Boards

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EB SURFACE CLEANING

Use a soft microfibre cloth with water or a mild pH-neutral cleaner to maintain the EB-cured surface finish and anti-fingerprint performance.



CHEMICAL EXPOSURE CONTROL

Avoid strong solvents, abrasive compounds, and industrial-grade cleaners that may affect the cured surface layer over time.



MICRO-SCRATCH MAINTENANCE

For minor surface marks, controlled low heat with a soft cloth may assist the EB layer in maintaining surface recovery characteristics.

USAGE



PROCESS WITH CLEAN CONTACT SURFACES

Fabrication tables, pressure rollers, and handling stations should remain free from abrasive particles during processing.



PREVENT DIRECT SURFACE DRAG

Avoid sliding metal hardware, sharp tools, or unfinished panels directly across the EB surface during fabrication and installation.



MAINTAIN PANEL SUPPORT DURING STORAGE

Boards should remain horizontally supported on level base surfaces to maintain edge stability and surface consistency during storage and transport.

Opulum

Decorative Surface Panels

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DECOR SURFACE MAINTENANCE

Clean using a soft cloth with mild liquid cleaners to preserve decorative clarity and surface uniformity.



FINISH-SAFE CLEANING

Avoid aggressive polishing compounds, solvent-heavy chemicals, and rough scrubbing materials on the decorative layer.



CONTROLLED MOISTURE EXPOSURE

Surface moisture should be cleaned within a reasonable duration to maintain long-term decorative finish stability.

USAGE



HANDLE DECORATIVE SURFACES WITH CARE

Avoid direct corner impact and decorative edge pressure during fabrication, loading, and installation.



MAINTAIN CALIBRATED PANEL ALIGNMENT

Panels should remain evenly supported during stacking and transport to preserve calibrated thickness consistency.



USE CLEAN FABRICATION CONDITIONS

Cutting and handling stations should remain free from dust buildup and loose abrasive particles during processing.

Textura

Textured Finish Boards

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TEXTURE-DIRECTION CLEANING

Clean the surface gently using a soft microfibre cloth following the direction of the texture profile.



GROOVE DUST MANAGEMENT

For deep texture patterns, use a soft-bristle brush to remove settled dust without affecting surface definition.



TEXTURE PRESERVATION

Avoid abrasive pads, excessive scrubbing force, and harsh chemicals that may flatten or affect the tactile finish.

USAGE



PREVENT TEXTURE SURFACE ABRASION

Do not drag unfinished boards, hardware, or fabrication tools across the textured surface during handling.



HANDLE WITH TEXTURE CONSISTENCY IN MIND

Panels should be lifted and positioned carefully during installation to maintain uniform texture appearance across joined surfaces.



STORE IN CONTROLLED STACKS

Textured panels should remain horizontally stacked on flat support surfaces to avoid pressure distortion during storage.

CARE



EVERYDAY SURFACE CLEANING

Use a soft cloth with water or a mild liquid cleaner for routine laminate surface maintenance.



LAMINATE SURFACE PROTECTION

Avoid blades, steel scrubbers, and aggressive cleaning agents directly on the laminate face.



REGULAR SPILL MANAGEMENT

Surface spills and excess moisture should be removed promptly during everyday use conditions.

USAGE



SUPPORT CLEAN MACHINING CONDITIONS

Fabrication equipment and cutting tables should remain clean to minimise laminate surface abrasion during processing.



AVOID EDGE CHIPPING DURING HANDLING

Panels should be handled carefully during movement, cutting, and installation to maintain laminate edge quality.



MAINTAIN EVEN PANEL STACKING

Boards should be stacked with proper bottom support to maintain panel flatness during storage and transport.

Acrylic

High-Gloss Acrylic Panels

SURFACE CARE GUIDE

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PRESERVE SURFACE CLARITY

Use a soft microfibre cloth and a mild cleaner to maintain the depth, clarity, and reflective quality of the acrylic surface.



PROTECT THE HIGH-GLOSS FINISH

Avoid abrasive cleaning materials that may affect the visual sharpness and mirror-like appearance of the panel.



MAINTAIN COLOUR VIBRANCY

Routine cleaning helps preserve the visual richness and colour consistency of the acrylic finish over time.

USAGE



KEEP THE PROTECTIVE FILM IN PLACE

Retain the protective film throughout cutting, fabrication, transportation, and installation to minimise handling marks on the finished surface.



SEPARATE FINISHED FACES DURING HANDLING

When stacking or moving panels, avoid direct face-to-face contact between finished acrylic surfaces to protect optical quality.



FABRICATE WITH FINISH-FIRST HANDLING

Acrylic surfaces should be handled with care throughout fabrication to preserve gloss uniformity, edge quality, and visual depth across the completed panel.