1.2 Machine Main Data Sheet

Model	unit	X6323A	X6323B	X6325	X6325A	X6325B
Table size	mm	230×1067（9×42”） 230×1246（9×49”）		254×1270（10×50”） 254×1370（10×54”）		
T-slot		16mm×3				
Longitudinal travel	mm	670 (850)		820(920)		
Cross travel	mm	310		410	380	
Vertical travel	mm	390		400	350	
Ram travel	mm	315		470		
Distance from spindle nose to table surface	mm	0~380		0~400		
Spindle taper		R8 (optional NT30, NT40)				
Quill travel	mm	127				
Spindle speed	r/min	Standard 16 steps: 65-4500 (50HZ); 80-5440 (60HZ) Optional variable speed: 60~4200.				
Quill auto. feed	mm/rev.	0.04 / 0.08 / 0.15				
Spindle motor	Hp	3				
Headstock swivel		±90°				
Headstock tilting		±45°				
Floor space	mm	2200×1600×2000		2550×2200×2240		
Machine weight	Kg	1000	1060	1320	1280	1320