

Ethyl Acetate

Test Description	Test Method	Unit of Measure	Specification
Water Content	ASTM D 1364-02	ppm	300 max
Acidity as Acetic Acid	ASTM D 1613-17	ppm	50 max
Color	ASTM D 1209-05	Pt-Co	10 max
Density @20/20°C	ASTM D 4052-18a	–	0.900-0.903
Distillation Range	ASTM D 1078-11	°C	75.7-78.0
Non-volatile Matter	ASTM D 1353-13	ASTM D 1353-13	5 max
Ethanol	ASTM D 3545-06	ppm	300 max
Ethyl Acetate Purity	ASTM D 3545-06	% weight	99.8 min
Residual Odor	ASTM D 1296-01	–	No Residual Odor

Comments: Physical properties are not monitored constantly.