

Diethanolamine

Test Description	Test Method	Unit of Measure	Specification
Appearance at 30°C	SKIMS/QAD-SOP-168	–	Clear Liquid
Density @20/20°C	–	°C	1.093
Freezing Point	–	°C	28
Boiling Point	–	°C	269
Flash Point (Open Cup)	–	°C	138
Monoethanolamine	SKIMS/QAD-SOP-293	%	Min 0.5
Diethanolamine	SKIMS/QAD-SOP-293	%	Max 99.5
Triethanolamine	SKIMS/QAD-SOP-293	%	Max 0.5
Color	ASTM D 1209	APHA	Max 20
Water	ASTM E 203	%	Max 0.2

Comments: Physical properties are not monitored constantly.