

D U C T M A T E

Quick-Stick™ CA



California Compliant Spray Adhesive

Methylene Chloride Free

- Quick Tack
- Permanent Bond
- Methylene Chloride Free
- California SCAQMD 1168 Rule Compliant
- LEED Compliant
- Low VOC



DUCTMATE®
Industries
A DMI COMPANY

Quick-Stick™ CA

California Compliant Spray Adhesive

DESCRIPTION

QuickStick CA is a quick tack, single application duct liner adhesive designed to bond porous substrates while maintaining a high level of tack. The aggressive nature of this high build pressure sensitive adhesive also makes it suitable for bonding foams, metals and wood.

BASIC USE

Provide a high tack Methylene Chloride free California SCAQMD 1168 Rule Compliant duct liner adhesive for all forms of HVAC insulations including fiberglass, polyester and elastomeric, with great coverage.

SPECIAL CHARACTERISTICS

- Quick Tack, Permanent Bond, Self-Contained, Disposable System
- Methylene Chloride Free
- California SCAQMD 1168 Rule Compliant
- Low VOC, No Ozone depleting substances
- HAPS Free (Hazardous Air Pollutants)
- Less Weight per tank than competitors adhesive

PACKAGING INFORMATION

Part No.	Description	Quantity (Liters)
QuickStickCA7	7L Cylinder	1 EA @ 7L
QuickStickCA22	22L Cylinder	1 EA @ 22L
QuickStickCA108	108L Cylinder	1 EA @ 108L
QuickStickCA216	216L Cylinder	1 EA @ 216L

7L and 22L: stocked and disposable/ recycled containers
180L and 216L: custom orders and returnable containers.

LIMITED PRODUCT WARRANTY

Ductmate warrants that Quick-Stick CA, when properly installed and maintained, will be free from defects in material and workmanship, and will comply with all written specifications made by Ductmate at the time of sale. Ductmate's warranty shall run for a period of one year from the date of manufacture.

Warranty Limitation

The warranty stated above is in lieu of all other warranties, express or implied, including but not limited to the implied warranties of MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. Although Ductmate may have suggested the product, or provided written or oral advice to the Purchaser, it is the Purchaser's responsibility to test and determine the suitability of Quick-Stick CA, for the intended use and purpose, and Purchaser and/or its customer assumes all risk and liability whatsoever regarding such suitability.

Limitation of Liability

In the event of a breach of the above warranty, Ductmate's sole obligation, and Purchaser's sole and exclusive remedy, shall be, at Ductmate's option, repair or replacement of any defective products, or refund of an applicable portion of the purchase price. Ductmate shall have no liability for costs of removal or reinstallation of the product. The Purchaser agrees that no other remedy, including but not limited to loss of profits, loss sales, injury to person or property, or any other special, incidental or consequential damages, shall be available to the Purchaser for any claim arising out of this Agreement, regardless of whether such claim is made in contract or in tort, including strict liability in tort. In no event will Ductmate be obligated to pay damages to the Purchaser in any amount exceeding the purchase price that the Purchaser paid to Ductmate for the allegedly defective product.

TECHNICAL INFORMATION

PROPELLANT:	Methyl Acetate
FLAMMABILITY:	Flammable (Only in Wet State)
CALIFORNIA STATUS:	Compliant and LEED Compliant
COLOR:	Yellow to Clear
VOC CONTENT:	43.13 g/L
SPRAY PATTERN**:	Web
SOLIDS:	30-38%
DRY TIME:	2- 4 minutes
TACK:	Extremely Aggressive Wet Tack Long, Permanent Dry Tack
COVERAGE:	≥4,000 sq. ft. per Canister
SHELF LIFE:	18 Months
APPLICATION TEMPERATURE:	60 - 100°F
MAXIMUM STORAGE TEMPERATURE:	120°F
LEED STATUS	Passes EPA Method 24 and CDPH

* based on single pass application with 80 to 100% substrate coverage

** Spray tip recommended is 9501B for 4" -14" Med/High build spray pattern.

APPLICATION

1. Attach spray gun to hose and then hose to canister.
2. Be sure all surfaces are clean and free of grease, dirt, dust, etc.
3. Hold applicator perpendicular to substrate, 6-10 inches away.
4. Apply adhesive directly to duct wall and/or the open-cell duct liner insulation to be mated at 80-100% coverage. Spraying both surfaces will result in a stronger, more permanent bond.
5. Allow to dry until adhesive does not transfer to fingertips when touched before mating substrates.
6. Apply as much even pressure as practical to ensure bond.
7. Ductmate recommends using our spray gun with a 9501B Spray tip

CANISTER SYSTEM USAGE

USE ONLY IN WELL VENTILATED AREA

Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling. When hose is connected, keep canister valve open and hose pressurized at all times. Do not disconnect the hose until ready to connect to new canister. Release pressure in hose before disconnecting from canister.

STORAGE AND HANDLING

Adhesive must be stored above 60°F, but below 120°F. In cold weather, store off floor in a heated area. Do not store in direct sun or at consistently high temperatures as container may burst. Keep away from heat, sparks and open flame. Keep container tightly closed. Keep only in the original container. If you choose to leave the hose and spray gun on the canister, leave the canister valve in the open position. Do not disconnect the hose/gun from the canister. Close and lock the spray gun. To change or disconnect canister: Turn canister valve to the off position, spray out remaining adhesive from the hose, disconnect the hose and spray gun from the canister. Reconnect the hose and spray gun to a new canister of adhesive and turn the canister valve to re-pressurize. Or if you are NOT connecting to a new canister, connect hose to canister of cleaner (see paint store for products) and spray liquid out until clear which will indicate the hose/gun is clean. Available in 7L and 22L disposable tanks



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