

Fixed Dual Head Cornermatic® Chute Replacement

Installation Guide



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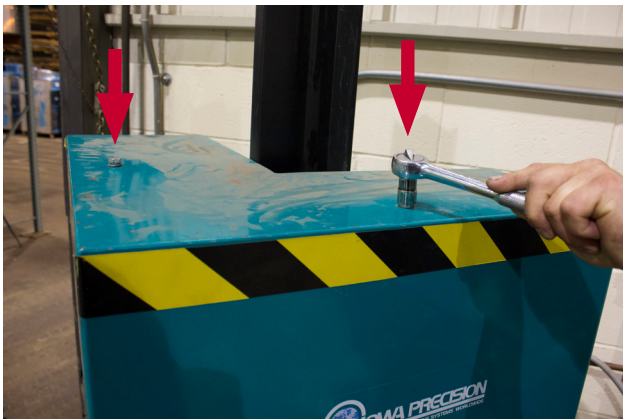
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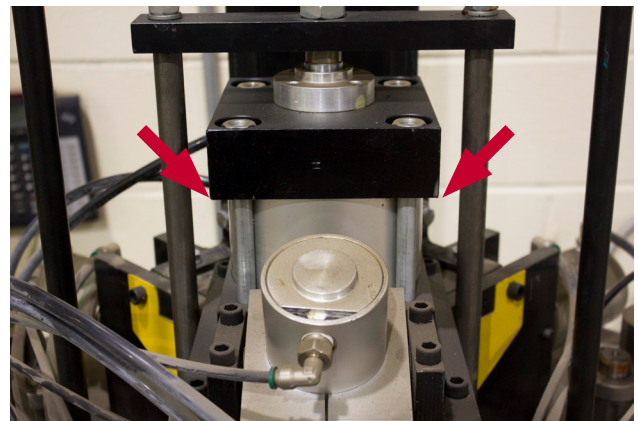
Step 1: Begin by unplugging the power to ensure the machine is off before removing any parts.



Step 2: Remove the two bolts and remove the top cover from the machine.

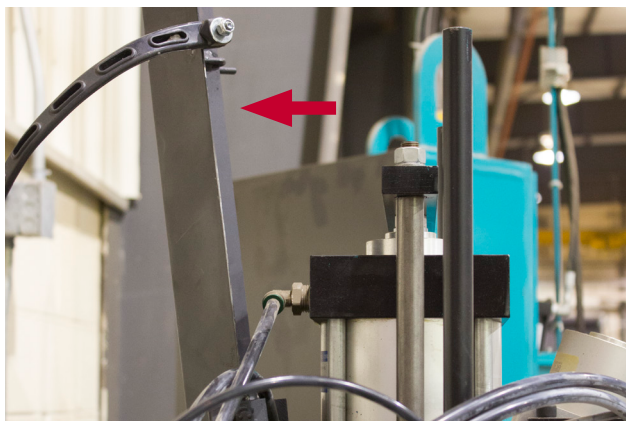
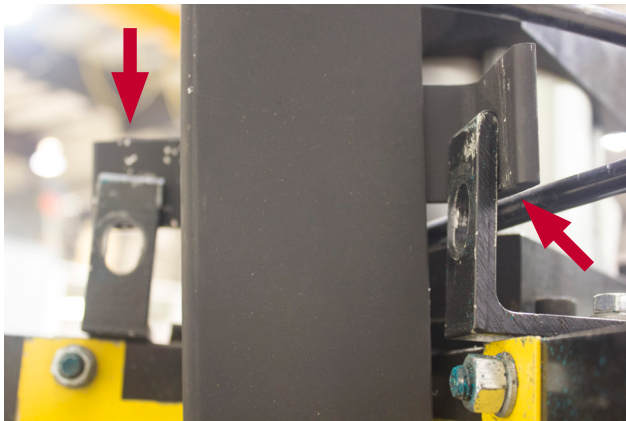


Step 3: Remove the top Chute by removing the two bolts holding it in place. Once removed, pull up to release the top Chute.



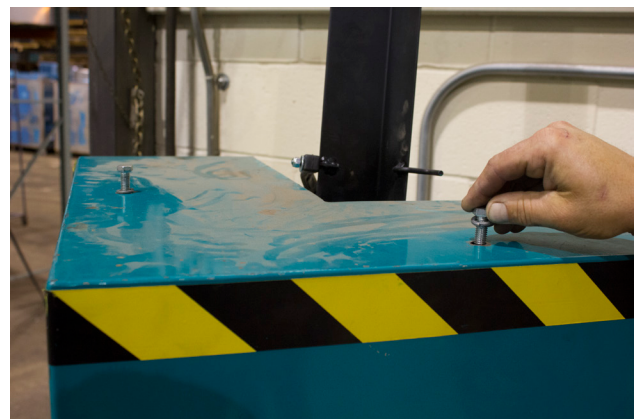
Step 4: Install the new Dual Head Cornermatic top Chute by sliding it into place. Refer to the image below for correct bracket alignment and orientation. After the Chute is in place insert a bolt on each side, but do not tighten.

The top cover must be replaced and the new top chute must be aligned correctly before tightening the two bolts to secure the new top chute.



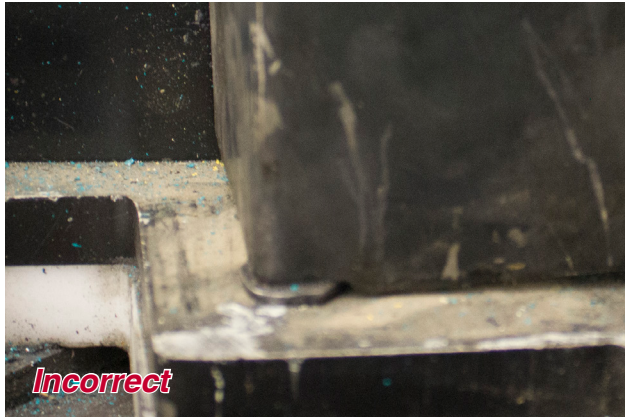
Note: The new top chute will lean backwards until it is aligned and secured, after the top cover is reinstalled.

Step 5: Reinstall the top cover and secure it with the two original bolts.



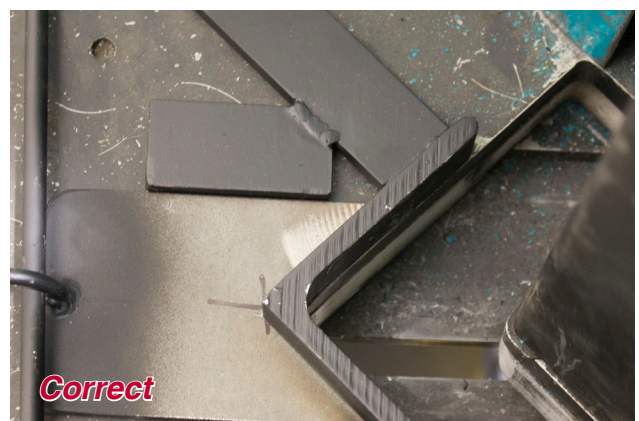
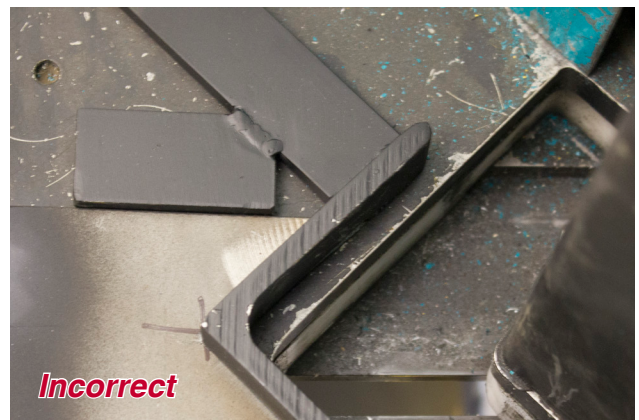
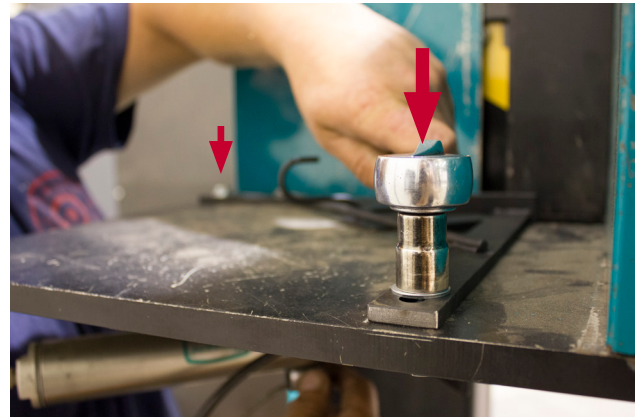
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Step 6: Align the top Chute to the frame of the machine and tighten the two bolts to secure it.



Step 7: Install top Box Holder with Trapdoor by securing it to the machine with two bolts on either side.

Before tightening bolts, ensure that the top Box Holder is properly aligned to the frame of the machine.



Step 8: Slide the Trapdoor forward toward the Chute to engage it. Then prepare the top Corner Sleeve by tearing open the correct end of the sleeve box. Once open, the Corner Sleeve can then be loaded.

Reference exterior of sleeve for correct loading directions.



Step 9: Secure the top Corner Sleeve with the Retaining Strap. Then pull back on the Trapdoor to load the corners into the machine.

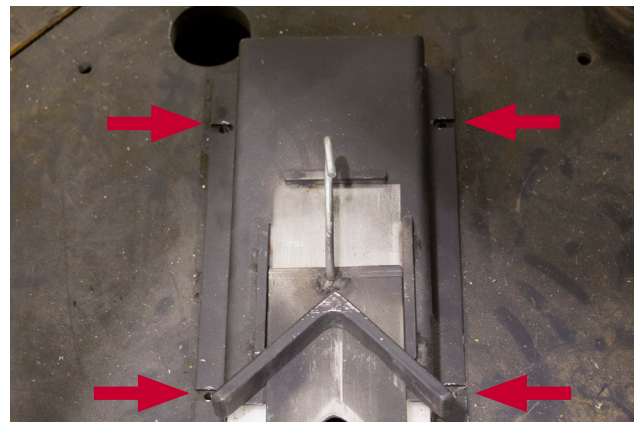


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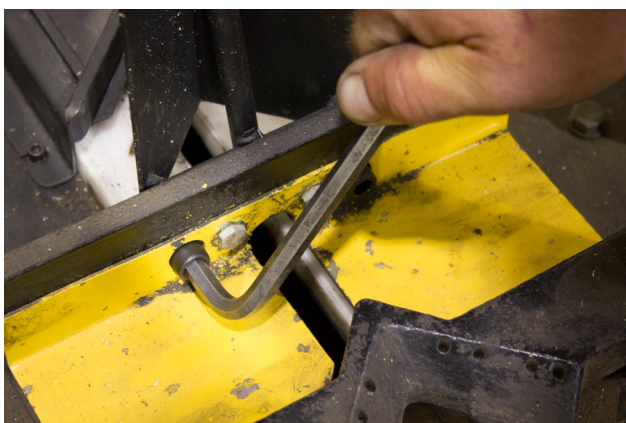
Step 10: Remove the bottom Chute by removing the four bolts holding it in place. Once removed, the bottom Chute will slide out.



Step 11: Remove the bottom Corner plate by removing the four perimeter bolts that hold it in place. Once removed, the new bottom Trapdoor can be installed by securing it to the machine with 4 perimeter bolts.



Step 12: Install the new Dual Head Cornermatic bottom chute by sliding it into place. After the Chute is in place insert 4 perimeter bolts and tighten to secure the Chute to the machine.



Step 13: Slide the bottom Trapdoor forward toward the Chute to engage it. Then prepare the bottom Corner Sleeve by tearing open the correct end of the sleeve box. Once open, the Corner Sleeve can then be loaded.

Reference exterior of sleeve for correct loading directions.



Step 14: Secure the bottom Corner Sleeve with the Retaining Strap. Then pull back on the Trapdoor to load the corners into the machine.



Step 15: To finish the installation, plug the machine back in to return power and begin running.



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