SAFETY DATA SHEET

In accordance with OSHA 29 CFR 1910.1200

SAMPLE EXP PG 5560
Revision Number 2

Revision date 27-May-2025
Supersedes date 07-May-2025

1. Identification

1.1. Product identifier

Product Name SAMPLE EXP PG 5560

Other means of identification
Other information Not applicable

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Hardener
Restrictions on use No information available

1.3. Details of the supplier of the safety data sheet

Responsible Party
Bostik Inc.
11320 W. Watertown Plank Road
Wauwatosa, Wisconsin 53226 USA
Phone: +1(800) 726-7845 (Domestic Toll Free)
Phone: +1 (414) 774-2250 (International)

E-mail msds@bostik.com

1.4. Emergency telephone number

Emergency Telephone CHEMTREC (Chemical Transportation Emergency Center)
Chemtrec: 1-800-424-9300 (US) , 1-703-527-3887 (Outside U.S.)
Rocky Mountain Poison Center: 1-866-767-5089

2. Hazard(s) identification

2.1. Classification of the substance or mixture

Acute toxicity - Oral	Category 4
Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Germ cell mutagenicity	Category 2
Carcinogenicity	Category 2
Reproductive toxicity	Category 2
Specific target organ toxicity (repeated exposure)	Category 2

Hazards not otherwise classified (HNOC)
Not applicable

2.2. Label elements

EMERGENCY OVERVIEW

Danger

Hazard statements
Harmful if swallowed
Causes severe skin burns and eye damage
May cause an allergic skin reaction
Suspected of causing genetic defects
Suspected of causing cancer
Suspected of damaging fertility or the unborn child
May cause damage to organs through prolonged or repeated exposure



Appearance Liquid
Physical state Liquid
Odor Amine

Precautionary Statements - Prevention
Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Wear protective gloves/protective clothing/eye protection/face protection
Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Contaminated work clothing must not be allowed out of the workplace
Do not breathe dust/fume/gas/mist/vapors/spray

Precautionary Statements - Response
Immediately call a POISON CENTER or doctor
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Immediately call a POISON CENTER or doctor
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower
Wash contaminated clothing before reuse
If skin irritation or rash occurs: Get medical advice/attention
IF INHALED: Remove person to fresh air and keep comfortable for breathing
Immediately call a POISON CENTER or doctor
IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell
Rinse mouth
Do NOT induce vomiting

Precautionary Statements - Storage
Store locked up

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

2.3. Other Information

May be harmful in contact with skin.

3. Composition/information on ingredients

3.1. Substances

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%
Triethylenetetramine	112-24-3	7 - <13
Primary amine	-	5 - <10
Pyrocatechol	120-80-9	5 - <10
Silica, amorphous	7631-86-9	3 - <7
Carbonic acid, calcium salt (1:1)	471-34-1	3 - <7
1,5-Pentanediamine, 2-methyl-	15520-10-2	1 - <5
Salicylic acid	69-72-7	0.1 - <1
Amines	-	0.1 - <1
Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW	25068-38-6	0.1 - <1

**The exact percentage (concentration) of composition has been withheld as a trade secret*

4. First-aid measures

4.1. Description of first aid measures

General advice Immediate medical attention is required. Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice/attention.

Inhalation Remove to fresh air. If breathing is difficult, (trained personnel should) give oxygen. If breathing has stopped, give artificial respiration. Get medical attention immediately. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Delayed pulmonary edema may occur. Get immediate medical attention.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical attention.

Skin contact Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. May cause an allergic skin reaction. Get immediate medical attention.

Ingestion Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Get immediate medical attention.

Self-protection of the first aider Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid contact with skin, eyes or clothing. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Wear personal protective clothing (see section 8).

4.2. Most important symptoms and effects, both acute and delayed

Symptoms Burning sensation. Itching. Rashes. Hives.

Effects of Exposure No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians Product is a corrosive material. Use of gastric lavage or emesis is contraindicated.

Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure. May cause sensitization in susceptible persons. Treat symptomatically.

5. Fire-Fighting Measures

5.1. Extinguishing media

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating gases and vapors. Product is or contains a sensitizer. May cause sensitization by skin contact.

Hazardous combustion products Carbon oxides. Ammonia. Nitrogen oxides (NOx). Silicon dioxide.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Attention! Corrosive material. Evacuate personnel to safe areas. Use personal protective equipment as required. Ensure adequate ventilation. Avoid breathing vapors or mists. Keep people away from and upwind of spill/leak. Do not get in eyes, on skin, or on clothing. Wash thoroughly after handling.

Other information Refer to protective measures listed in Sections 7 and 8.

6.2. Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use personal protective equipment as required. Take up with sand or other noncombustible absorbent material and place into containers for later disposal. Clean contaminated surface

thoroughly. Prevent product from entering drains.

Reference to other sections See section 8 for more information. See section 13 for more information.

7. Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Use personal protective equipment as required. Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Avoid breathing vapors or mists. Handle product only in closed system or provide appropriate exhaust ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not get in eyes. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Take off contaminated clothing and wash before reuse. This product is part of a kit. Please also refer to the SDS for the other component(s) of the kit.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from moisture. Store locked up. Store away from other materials.

7.3 References to other sections

Reference to other sections Section 10: STABILITY AND REACTIVITY
Section 13: DISPOSAL CONSIDERATIONS

8. Exposure Controls/Personal Protection

8.1. Control parameters

Exposure Limits This product contains substances which in their raw state are powder form, however in this product they are in a non-respirable form. Inhalation of powder/dust particles is unlikely to occur from exposure to this product.

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Pyrocatechol 120-80-9	TWA: 5 ppm pSk	(vacated) TWA: 5 ppm (vacated) TWA: 20 mg/m³ (vacated) S*	TWA: 5 ppm TWA: 20 mg/m³
Silica, amorphous 7631-86-9	-	(vacated) TWA: 6 mg/m³ <1% Crystalline silica TWA: 20 mppcf : (80)/(% SiO2) mg/m³ TWA	IDLH: 3000 mg/m³ TWA: 6 mg/m³
Carbonic acid, calcium salt (1:1) 471-34-1	-	-	TWA: 10 mg/m³ total dust TWA: 5 mg/m³ respirable dust

Chemical name	Argentina	Brazil	S.D. 594/1999	Colombia
Pyrocatechol 120-80-9	TWA-CMP: 5 ppm; Sk	TWA-LT: 5 ppm;	-	TWA: 5ppm
Silica, amorphous 7631-86-9	-	-	TWA-LPP: 0.16 mg/m³;fume, respirable fraction	-

Chemical name	Costa Rica	Peru	Uruguay	Venezuela
Pyrocatechol 120-80-9	TWA: 5ppm	TWA: 5ppm TWA: 23mg/m^3	5 ppm TWA	Skin TWA: 5 ppm
Silica, amorphous 7631-86-9	-	TWA: 2mg/m^3	-	-
Carbonic acid, calcium salt (1:1) 471-34-1	-	TWA: 10mg/m^3	-	TWA: 10 mg/m^3

8.2. Exposure controls

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles. Avoid contact with eyes. If splashes are likely to occur:. Face protection shield.

Hand protection Wear suitable gloves. Impervious gloves.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing. Chemical resistant apron.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

General hygiene considerations Wear suitable gloves and eye/face protection. Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Keep away from food, drink and animal feeding stuffs. Avoid breathing vapors or mists. Do not get in eyes, on skin, or on clothing. Wash hands before breaks and immediately after handling the product. Contaminated work clothing must not be allowed out of the workplace. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Regular cleaning of equipment, work area and clothing is recommended.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical state Liquid
Appearance Liquid
Color Gray
Odor Amine
Odor threshold No information available

Property	Values	Remarks • Method
pH	No data available	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	No data available	None known
Flash point	No data available	None known

Evaporation rate	No data available	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Relative vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	Immiscible in water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	Not applicable
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	1000000 mPa s	@ 23 °C

9.2. Other information

Explosive properties	No information available
Oxidizing properties	No information available
Solvent content (%)	No information available
Solid content (%)	100
Softening point	No information available
Molecular weight	No information available
VOC content	No information available No information available
Density	1.03 g/cm³
Bulk density	No information available

10. Stability and Reactivity

10.1. Reactivity

Reactivity No information available.

10.2. Chemical stability

Chemical stability Stable under normal conditions.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Exposure to air or moisture over prolonged periods. Protect from moisture.

10.5. Incompatible materials

Incompatible materials Acids. Bases. Oxidizing agent.

10.6. Hazardous decomposition products

Hazardous decomposition products None known based on information supplied

11. Toxicological information

11.1. Information on toxicological effects

Product Information

Inhalation Specific test data for the substance or mixture is not available. Corrosive by inhalation. (based on components). Inhalation of corrosive fumes/gases may cause coughing, choking, headache, dizziness, and weakness for several hours. Pulmonary edema may occur with tightness in the chest, shortness of breath, bluish skin, decreased blood pressure, and increased heart rate. Pulmonary edema can be fatal. Inhaled corrosive substances can lead to a toxic edema of the lungs.

Eye contact Specific test data for the substance or mixture is not available. Causes serious eye damage. (based on components). Corrosive to the eyes and may cause severe damage including blindness. May cause irreversible damage to eyes.

Skin contact Specific test data for the substance or mixture is not available. corrosive. Causes burns. May cause sensitization by skin contact. May be harmful in contact with skin. (based on components). Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.

Ingestion Specific test data for the substance or mixture is not available. Causes burns. (based on components). Ingestion causes burns of the upper digestive and respiratory tracts. May cause severe burning pain in the mouth and stomach with vomiting and diarrhea of dark blood. Blood pressure may decrease. Brownish or yellowish stains may be seen around the mouth. Swelling of the throat may cause shortness of breath and choking. May cause lung damage if swallowed. May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Redness. Burning. May cause blindness. Coughing and/ or wheezing. Itching. Rashes. Hives.

Acute toxicity
Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	1,827.50 mg/kg
ATEmix (dermal)	3,032.50 mg/kg
ATEmix (inhalation-gas)	>20000 ppm
ATEmix (inhalation-dust/mist)	49.7512 mg/l
ATEmix (inhalation-vapor)	>20 mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Triethylenetetramine 112-24-3	LD50 = 1716 mg/kg (Rattus) OECD 401	LD50 = 1465 mg/kg (Oryctolagus cuniculus) OECD 402	-
Pyrocatechol 120-80-9	= 260 mg/kg (Rattus)	= 600 mg/kg (Oryctolagus cuniculus) (OECD 402)	-
Silica, amorphous 7631-86-9	=7900 mg/kg (Rattus)	> 5000 mg/kg (Oryctolagus cuniculus)	>2.2 mg/L (Rattus) 1 h
Carbonic acid, calcium salt (1:1) 471-34-1	LD50 > 2000 mg/kg (Rattus) OECD 420	LD50 >2000 mg/kg (Rattus) OECD 402	LC50 (4h) >3mg/ml (Rattus)
1,5-Pentanediamine, 2-methyl-	=1690 mg/kg (Rattus)	-	=2.9 mg/L (Rattus) 1 h = 4.1

15520-10-2			mg/L (Rattus) 1 h
Salicylic acid 69-72-7	=891 mg/kg (Rattus)	> 2 g/kg (Rattus)	>900 mg/m³ (Rattus) 1 h
Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW 25068-38-6	LD50 (Rattus) > 2000 mg/kg OECD 420	>2000 mg/Kg (Rattus)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes severe skin burns and eye damage.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye damage. Causes burns.

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity Classification based on data available for ingredients. Contains a known or suspected mutagen. Suspected of causing genetic defects.

Carcinogenicity Classification based on data available for ingredients. Contains a known or suspected carcinogen. Suspected of causing cancer.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Pyrocatechol 120-80-9	A3 A3 - Confirmed Animal Carcinogen with Unknown Relevance to Humans	Group 2B	-	X
Silica, amorphous 7631-86-9	-	Group 3	-	-

Legend
ACGIH (American Conference of Governmental Industrial Hygienists)
A3 - Animal Carcinogen
IARC (International Agency for Research on Cancer)
Group 2B - Possibly Carcinogenic to Humans
Group 3 - Not Classifiable as to Carcinogenicity in Humans
Occupational Safety and Health Administration of the US Department of Labor
X - Present

Pyrocatechol (120-80-9)

Method	Species	Results
OECD Test No. 451: Carcinogenicity Studies	Rat	Carcinogenic

Reproductive toxicity Classification based on data available for ingredients. Contains a known or suspected reproductive toxin. Suspected of damaging fertility or the unborn child.

STOT - single exposure Based on available data, the classification criteria are not met.

STOT - repeated exposure May cause damage to organs through prolonged or repeated exposure.

Target organ effects Kidney, Respiratory system, Eyes, Skin, Central nervous system.

Aspiration hazard Based on available data, the classification criteria are not met.

Other adverse effects No information available.

Interactive effects No information available.

12. Ecological information

12.1. Toxicity

Ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Triethylenetetramine 112-24-3	EC50: =20mg/L (72h, Pseudokirchneriella subcapitata) EC50: =3.7mg/L (96h, Pseudokirchneriella subcapitata) EC50: =2.5mg/L (72h, Desmodesmus subspicatus)	LC50: =495mg/L (96h, Pimephales promelas) LC50: =570mg/L (96h, Poecilia reticulata)	-	EC50: =31.1mg/L (48h, Daphnia magna)
Pyrocatechol 120-80-9	-	LC50: =3.5mg/L (96h, Pimephales promelas) LC50: =8.9mg/L (96h, Oncorhynchus mykiss)	-	EC50: =1.66mg/L (48h, Daphnia magna)
Silica, amorphous 7631-86-9	EC50: =440mg/L (72h, Pseudokirchneriella subcapitata)	LC50: =5000mg/L (96h, Brachydanio rerio)	-	EC50: =7600mg/L (48h, Ceriodaphnia dubia)
Carbonic acid, calcium salt (1:1) 471-34-1	IC50 72H Algae >1000 mg/l	CL50 96H >1000 mg/l	-	EC50 48H Daphnia >1000 mg/l
Salicylic acid 69-72-7	EC50 (72 h) > 100 mg/L (Scenedesmus subspicatus) OECD 201	LC50 (96)> 100 mg/L (Pimephales promelas)	-	EC50 48 h = 870 mg/L (Daphnia magna Static)
Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW 25068-38-6	EC50 (72h) = 9.4 mg/L (Scenedesmus capricornutum) EPA-660/3-75-009	1.2 mg/l 96Hr (Oncorhynchus mykiss)	-	2.7 mg/l 48hr Daphia Magna

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation There is no data for this product.

Component Information

Chemical name	Partition coefficient

Triethylenetetramine 112-24-3	-1.4
Pyrocatechol 120-80-9	1.01
1,5-Pentanediamine, 2-methyl- 15520-10-2	1
Salicylic acid 69-72-7	2.25
Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW 25068-38-6	3.26

12.4. Mobility in soil

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

13. Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste identification and disposal methods in compliance with applicable regulations.

Contaminated packaging Dispose of in accordance with federal, state and local regulations.

14. Transport information

Note: The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments made in non-bulk packages (see regulatory definition). The information shown here, may not always agree with the bill of lading shipping description for the material.

DOT

UN number or ID number	UN1760
Extended proper shipping name	Corrosive liquids, n.o.s.(Triethylenetetramine, 1,5-Pentanediamine, 2-methyl-)
Transport hazard class(es)	8
Packing group	II
Reportable quantity (lbs)	Pyrocatechol: RQ (lb)= 100.00
Reportable Quantity (RQ)	(Pyrocatechol: RQ (kg)= 45.40)
Special Provisions	B2, IB2, T11, TP2, TP27
DOT Marine Pollutant	NP
Description	UN1760, Corrosive liquids, n.o.s.(Triethylenetetramine, 1,5-Pentanediamine, 2-methyl-), 8, II
Emergency Response Guide Number	154

IATA

UN number or ID number	UN1760
UN proper shipping name	Corrosive liquid, n.o.s.(Triethylenetetramine, 1,5-Pentanediamine, 2-methyl-)
Transport hazard class(es)	8
Packing group	II

Special Provisions	A3, A803
Description	UN1760, Corrosive liquid, n.o.s.(Triethylenetetramine, 1,5-Pentanediamine, 2-methyl-), 8, II

IMDG

UN number or ID number	UN1760
UN proper shipping name	Corrosive liquid, n.o.s.(Triethylenetetramine, 1,5-Pentanediamine, 2-methyl-)
Transport hazard class(es)	8
Packing group	II
EmS-No.	F-A, S-B
Special Provisions	274
Marine pollutant	NP
Description	UN1760, Corrosive liquid, n.o.s.(Triethylenetetramine, 1,5-Pentanediamine, 2-methyl-), 8, II

15. Regulatory Information

International Inventories

TSCA	Complies
DSL	Not Listed

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL - Canadian Domestic Substances List
Complies - The components of this product are either listed or exempt from listing on inventory. Active
Not Listed - One or more components of this product are not listed on inventory.

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	CAS No.	SARA 313 - Threshold Values %
Pyrocatechol	120-80-9	0.1

SARA 311/312 Hazard Categories
Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

16. Other Information

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend
SVHC: Substances of Very High Concern for Authorization:
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
STOT: Specific Target Organ Toxicity
ATE: Acute Toxicity Estimate
LC50: 50% Lethal Concentration
LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation

Prepared By	Product Stewardship and Regulatory Affairs.
Revision date	27-May-2025
Revision Note	SDS sections updated. 1. 2. 3. 11. 15.

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End of Safety Data Sheet