ECENG
ECENG MACHINE
羽成机械



张家港羽成机械有限公司
ZHANGJIAGANG ECENG MACHINERY CO., LTD.

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ECENG MACHINE

PET 吹瓶设备专业制造商

Professional Manufacturer Of Blow Molding Machine



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ECENG MACHINE

Company Profile
公司介绍





张家港羽成机械有限公司是中国一家由三个工厂整合而成的专业的吹瓶包装全序列解决方案供应商（包括模具厂、吹瓶机厂、包装机厂），我们提供从模具到吹瓶到包装，码垛，输送的全套自动化解决方案，显著降低生产成本。

公司主营产品包括：各类模具，各类吹瓶机，灌装旋盖一体机，油/水灌装生产线，贴标套标设备及装箱包装机械等，广泛应用于饮料、食品、日化等行业。所有产品均通过CE认证，符合国际质量标准。

凭借精工生产和诚信经营理念，设备已出口170多个国家和地区，羽成致力于为全球客户提供定制化产品解决方案。"成就客户，不断创新"，羽成机械期待与您合作共赢。

Zhangjiagang Eceng Machinery Co., Ltd. is a professional provider of comprehensive blow-molding packaging solutions in China, integrating three specialized factories (mold factory, blow-molding machine factory, and packaging machine factory). We deliver fully automated solutions—from molds to blow molding, packaging, palletizing, and conveying—significantly reducing production costs.

Our main products include: various molds, blow-molding machines, integrated filling and capping machines, oil/water filling production lines, labeling/sleeving equipment, and case-packing machinery, widely applied in beverages, food, daily chemicals, and other industries. All products are CE-certified and comply with international quality standards.

With precision engineering and a commitment to integrity, our equipment has been exported to over 170 countries and regions. Eceng is dedicated to providing customized product solutions for global clients. "Achieving Customer Success, Relentless Innovation"—Eceng Machinery looks forward to collaborating with you for mutual success.



400+
年生产能力
Production Capacity

7200+
累计售出7200多台吹瓶机
Over 7200 bottle blowing machines

我们能为您解决什么?
WHAT CAN WE SOLVE FOR YOU?

研究 Research

开发 Develop

生产 Produce





K SERIES

Fully Electric Pet Bottle Blowing Machine

全电式高速吹瓶机



	项目 Item	K4	K6	K8	K10-2L	K12-2L	K5L3	K5L4	K8L1	K8L2
瓶子规格 Bottle type specification	模腔数 Cavity	4	6	8	10	12	3	4	1	2
	理论产量 (BPH) Theory output	9000-10000	12000-15000	16000-20000	20000-24000	24000-26000	2500-3000	3000-4000	600-1000	1200-2000
	瓶子最大容量 (L) Max.volume	2	2	2	2	2	7	7	20	20
	瓶口最大外径 (MM) Bottle mouth maximum overall diameter	24-30	24-30	24-30	24-30	24-30	24-63	24-63	28-70	28-70
	瓶身最大直径 (MM) Bottle biggest diameter	100	100	100	100	100	185	185	350	350
	瓶身最大高度 (MM) Bottle maximum height	330	330	330	330	330	360	360	550	550
电力规格 Power specification	灯管总数量 (Pcs) Light tube quantity	32	32	32	48	64	48	48	96	96
	灯管功率 (KW) Light tube power	3	3	3	3	3	3	3	1.5	1.5
	灯管功率 (KW) Light tube power	2	2	2	2	3	2	2	1.5	1.5
	灯管加热总功率 (KW) Theory output	76	76	76	114	152	114	114	144	144
	机器安装总功率 (KW) All electric machine installation	99	103	106	146	186	133	133	165	165
	实际耗电量 (A) Actual consumption	30-60	30-60	30-60	30-60	30-60	40-60	40-60	30-60	30-60
空压规格 Air pressure specification	工作压力 (KG/CM²) Work pressure	5-6	5-6	5-6	5-6	5-6	5-6	5-6	5-6	5-6
	吹瓶压力 (KG/CM²) Blow bottle pressure	25-45	25-45	25-45	25-45	25-45	25-45	25-45	25-35	25-35
冷冻水规格 Frozen water specification	工作压力 (KG/CM²) Work pressure	5-6	5-6	5-6	5-6	5-6	5-6	5-6	5-6	5-6
	温度范围 (°C) Temperature range	10	10	10	10	10	10	10	10	10
机器规格 Machine specification	机器尺寸 (M) Size of the machine	4.4x2.3x2.6	5.5x2.3x2.6	6.8x2.3x2.6	8.4x2.3x2.6	8.8x2.3x2.6	5.8x2.3x2.7	6.5x2.3x2.7	7.4x2.4x3	7.4x2.4x3
	机器重量 (Ton) Weight of the machine	7	8.3	9.7	11.8	12.9	9.5	10.7	11.2	11.8

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SK/KX SERIES

Fully Electric Pet Bottle Blowing Machine

全电式高速吹瓶机



	项目 Item	SK4	SK6	SK8	SK10	KX6	KX8	KX10	KX12
瓶子规格 Bottle type specification	模腔数 Cavity	4	6	8	10	6	8	10	12
	理论产量 (BPH) Theory output	8000-10000	12000-14000	16000-18000	20000-24000	12000-14000	14000-18000	20000-24000	24000-25000
	瓶子最大容量 (L) Max.volume	2	2	2	2	1	1	1	1
	瓶口最大外径 (MM) Bottle mouth maximum overall diameter	25-45	25-45	25-45	25-45	24-30	24-30	24-30	24-30
	瓶身最大直径 (MM) Bottle biggest diameter	100	100	100	100	72	72	72	72
	瓶身最大高度 (MM) Bottle maximum height	330	330	330	330	270	270	220	220
电力规格 Power specification	灯管总数量 (Pcs) Light tube quantity	32	48	48	80	32	32	48	64
	灯管功率 (KW) Light tube power	3	3	3	3	3	3	3	3
	灯管功率 (KW) Light tube power	2	2	2	2	2	2	2	2
	灯管加热总功率 (KW) Theory output	76	114	114	190	76	76	114	152
	机器安装总功率 (KW) All electric machine installation	101	143	143	220	103	106	146	186
	实际耗电量 (A) Actual consumption	30-60	30-60	30-60	30-60	30-60	30-60	30-60	30-60
空压规格 Air pressure specification	工作压力 (KG/CM²) Work pressure	5-6	5-6	5-6	5-6	5-6	5-6	5-6	5-6
	吹瓶压力 (KG/CM²) Blow bottle pressure	25-45	25-45	25-45	25-45	25-45	25-45	25-45	25-45
冷冻水规格 Frozen water specification	工作压力 (KG/CM²) Work pressure	5-6	5-6	5-6	5-6	5-6	5-6	5-6	5-6
	温度范围 (°C) Temperature range	10	10	10	10	10	10	10	10
机器规格 Machine specification	机器尺寸 (M) Size of the machine	4.9x2.3x2.6	6.4x2.3x2.6	7.8x2.3x2.6	8.8x2.3x2.7	4.9x2.3x2.4	6x2.3x2.4	7.4x2.3x2.4	8.8x2.3x2.4
	机器重量 (Ton) Weight of the machine	7.3	8.9	10.4	10.9	7.2	8	9.8	10.9

Q SERIES

Fully Servo High-speed Automatic Bottle Blowing Machine

高速全电式吹瓶机





项目 Item		Q3000	Q4500	Q6000	Q9000	Q5L1	Q5L2	Q10L1	Q10L2	Q20L1
瓶子规格 Bottle type specification	模腔数 Cavity	2	3	4	6	1	2	1	2	1
	理论产量 (BPH) Theory output	3000	4500	6000	7000-9000	800	1500	600-800	1000-1200	500-600
	瓶子最大容量 (L) Max.volume	2	2	2	2	5	5	10	10	20
	瓶口最大外径 (MM) Bottle mouth maximum overall diameter	28-63	28-63	28-63	28-63	28-63	28-63	28-63	28-63	28-63
	瓶身最大直径 (MM) Bottle biggest diameter	100	100	100	100	180	180	240	240	280
	瓶身最大高度 (MM) Bottle maximum height	330	330	330	330	400	400	450	450	550
电力规格 Power specification	灯管总数量 (Pcs) Light tube quantity	32	40	40	56	32	48	90	90	72
	灯管功率 (kW) Light tube power	2	2	2	2	2	2	1.5	1.5	1.5
	灯管功率 (kW) Light tube power	2.5	2.5	2.5	2.5	2.5	2.5	1	1	1.5
	灯管加热总功率 (kW) Theory output	66	82.5	82.5	115.5	66	99	99	99	108
	机器安装总功率 (kW) All-electric machine installation	72	90	91	133	72	112	112	112	117
	实际耗电量 (%) Actual consumption	30-60	30-60	30-60	30-60	30-60	30-60	30-60	30-60	30-60
空压规格 Air pressure specification	工作压力 (KG/CM²) Work pressure	7-9	7-9	7-9	7-9	7-9	7-9	7-9	7-9	7-9
	吹瓶压力 (KG/CM²) Blow bottle pressure	25-35	25-35	25-35	25-35	25-35	25-35	25-35	25-35	25-35
冷冻水规格 Frozen water specification	工作压力 (KG/CM²) Work pressure	5-6	5-6	5-6	5-6	5-6	5-6	5-6	5-6	5-6
	温度范围 (℃) Temperature range	10	10	10	10	10	10	10	10	10
机器规格 Machine specification	机器尺寸 (M) Size of the machine	3.3x2.1x2.3	4x2.2x2.5	4.1x2.2x2.6	6x2x2.7	2.8x2.2x2.5	2x4x2.7	2.7x2.3x2.8	5.3x1.9x2.9	2.7x2.3x2.9
	机器重量 (Ton) Weight of the machine	4	4.6	5.5	6.3	4.3	5.1	5.8	5.8	6.1

J SERIES

Fully Servo High-speed Automatic Wide-mouth Jar Blowing Machine

高速全伺服广口吹瓶机





项目 Item		Q2L2	Q3L1	Q3L2	Q4
瓶子规格 Bottle type specification	模腔数 Cavity	2	1	2	4
	理论产量 (BPH) Theory output	2200-2500	700-800	1200-1300	3500-4000
	瓶子最大容量 (L) Max.volume	2	6	5	2
	瓶口最大外径 (MM) Bottle mouth maximum overall diameter	28-100	150	150	28-100
	瓶身最大直径 (MM) Bottle biggest diameter	100	180	180	100
	瓶身最大高度 (MM) Bottle maximum height	330	400	400	330
电力规格 Power specification	灯管总数量 (Pcs) Light tube quantity	32	32	48	40
	灯管功率 (kW) Light tube power	2	2	2	2
	灯管功率 (kW) Light tube power	2.5	2.5	2.5	2.5
	灯管加热总功率 (kW) Theory output	66	66	99	82.5
	机器安装总功率 (kW) All-electric machine installation	72	72	112	98
	实际耗电量 (%) Actual consumption	30-60	30-60	30-60	30-60
空压规格 Air pressure specification	工作压力 (KG/CM²) Work pressure	7-9	7-9	7-9	7-9
	吹瓶压力 (KG/CM²) Blow bottle pressure	25-35	25-35	25-35	25-35
冷冻水规格 Frozen water specification	工作压力 (KG/CM²) Work pressure	5-6	5-6	5-6	5-6
	温度范围 (℃) Temperature range	10	10	10	10
机器规格 Machine specification	机器尺寸 (M) Size of the machine	4.2x3.6x2.5	4.4x3.7x2.7	4.5x3.6x2.7	4.2x3.7x2.6
	机器重量 (Ton) Weight of the machine	4.2	4.5	5.2	5.6

H SERIES

Hand-feeding High-speed Bottle Blowing Machine

手插式高速吹瓶机



	项目 Item	H2	QH2
瓶子规格 Bottle type specification	模腔数 Cavity	2	2
	理论产量 (BPH) Theory output	1800	1800-2000
	瓶子最大容量 (L) Max.volume	2	2
	瓶口最大外径 (MM) Bottle mouth maximum overall diameter	28-100	28-100
	瓶身最大直径 (MM) Bottle biggest diameter	100	100
	瓶身最大高度 (MM) Bottle maximum height	330	330
电力规格 Power specification	灯管总数量 (Pcs) Light tube quantity	16	32
	灯管功率 (KW) Light tube power	1.5	2
	灯管功率 (KW) Light tube power	1.5	2.5
	灯管加热总功率 (KW) Theory output	24	46
	机器安装总功率 (KW) All electric machine installation	27	84
	实际耗电量 (%) Actual consumption	30-60	30-60
空压规格 Air pressure specification	工作压力 (KG/CM²) Work pressure	7-9	7-9
	吹瓶压力 (KG/CM²) Blow bottle pressure	25-35	25-35
冷冻水规格 Frozen water specification	工作压力 (KG/CM²) Work pressure	5-6	5-6
	温度范围 (℃) Temperature range	10	10
机器规格 Machine specification	机器尺寸 (M) Size of the machine	2.5x1.5x2.2	3.3x2.1x2.5
	机器重量 (Ton) Weight of the machine	2.4	4

YCQ SERIES

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High-speed Automatic Bottle Blowing Machine

高速全自动吹瓶机





	项目 Item	YCQ-2L-3	YCQ-5L-1
瓶子规格 Bottle type specification	模腔数 Cavity	2	1
	理论产量 (BPH) Theory output	1800-2000	500-700
	瓶子最大容量 (L) Max.volume	2	5
	瓶口最大外径 (MM) Bottle mouth maximum overall diameter	28-80	28-63
	瓶身最大直径 (MM) Bottle biggest diameter	100	180
	瓶身最大高度 (MM) Bottle maximum height	330	400
电力规格 Power specification	灯管总数量 (Pcs) Light tube quantity	16	16
	灯管功率 (KW) Light tube power	2	3
	灯管功率 (KW) Light tube power	1.5	1.5
	灯管加热总功率 (KW) Theory output	25	25
	机器安装总功率 (KW) All electric machine installation	27	27
	实际耗电量 (%) Actual consumption	30-60	30-60
空压规格 Air pressure specification	工作压力 (KG/CM²) Work pressure	7-9	7-9
	吹瓶压力 (KG/CM²) Blow bottle pressure	25-35	25-35
冷冻水规格 Frozen water specification	工作压力 (KG/CM²) Work pressure	5-6	5-6
	温度范围 (℃) Temperature range	10	10
机器规格 Machine specification	机器尺寸 (M) Size of the machine	1.9x2.7x2.2	3.3x2.2x2.5
	机器重量 (Ton) Weight of the machine	2.6	3.2

YC SERIES

Semi-automatic Bottle Blowing Machine

半自动吹瓶机



	项目 Item	YC-2L-2	YC-2L-4	YC-5L-1	YC-5L-2	YC-10L-1	YC-20L-1	B4
产品规格 Product specification	模腔数 Cavity	2	4	1	2	1	1	4
	理论产量 (BPH) Theory output	800	1500-2200	300	300-600	200	60	1500-2200
	瓶子最大容量 (L) Max.volume	2.5	2	6	6	12	25	2
	瓶口最大外径 (MM) Bottle mouth maximum overall diameter	90	38	60	60	80	80	38
	瓶身最大直径 (MM) Bottle biggest diameter	100	100	180	180	240	280	100
	瓶身最大高度 (MM) Bottle maximum height	300	260	350	350	450	650	260
	开合模行程 (MM) Die stroke	170	170	220	220	260	340	170
	最大模具尺寸 (MM) Max.mould size	330x345	510x345	390x350	500x350	390x350	420x500	510x345
	模具厚度 (MM) Mould thickness	120-230	120-230	150-250	150-250	180-400	260-450	120-230
	模具间距 (MM) Mould spacing	110	120	Adjustable	150	Adjustable	Adjustable	120
	最大拉伸行程 (MM) Max.pulling stroke	360	360	400	420	500	700	360
烘箱规格 Power specification	总功率 (KW) Total power	10	15	10	15	15	25	15
	烘箱尺寸 (LxWxH) Oven size	1.7x0.57x1.34	2.19x0.57x1.34	1.7x0.57x1.34	2.19x0.57x1.34	2.19x0.57x1.34	2.8x0.66x1.61	2.19x0.57x1.34
	烘箱重量 (KG) Oven weight	150	220	150	220	220	400	220
机器规格 Machine specification	机器尺寸 (M) Size of the machine	1.65x0.61x1.55	1.7x0.81x1.85	2.0x0.61x1.7	1.98x0.77x1.65	2.0x0.61x1.7	2.52x0.74x1.85	1.7x0.81x1.95
	机器重量 (Ton) Weight of the machine	320	900	680	920	750	1250	900

COMBI SERIES

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Combi Block Blowing-Filling-Capping All in One Machine

吹瓶-灌装-旋盖一体机



	项目 Item		COMBI 15000	COMBI 18000	COMBI 24000	COMBI 28000	COMBI 32000	COMBI 2000-5L	COMBI 4000-5L	COMBI 1200-20L
吹瓶机部分 Blowing Part	瓶子规格 Bottle type specification	模腔数 Cavity	6	8	10	12	14	2	4	2
		理论产量 (BPH) Theory output	15000-20000	18000-24000	18000-24000	18000-24000	18000-24000	1500-2000	3000-4000	1200
		瓶子最大容量 (L) Max.volume	2L	2L	2L	2L	2L	5L	5L	20L
		瓶口最大外径 (mm) Bottle mouth maximum overall diameter	28-30mm	28-30mm	28-30mm	28-30mm	28-30mm	38-70mm	38-70mm	38-72mm
		瓶身最大直径 (mm) Bottle biggest diameter	105mm	105mm	105mm	105mm	105mm	185mm	185mm	320mm
		瓶身最大高度 (mm) Bottle maximum height	330mm	330mm	330mm	330mm	330mm	380mm	380mm	450mm
	电力规格 Power specification	灯管数量 (pcs) Light tube quantity	32pcs	32pcs	32pcs	32pcs	32pcs	32pcs	48	48
		灯管功率 (kW) Light tube power	1.5KW	1.5KW	1.5KW	1.5KW	1.5KW	1.5KW	1.5KW	1.5KW
		机器安装总功率 (kW) All electric machine installation	65KW	71KW	71KW	71KW	71KW	56KW	83KW	83KW
		实际耗电量 (%) Actual consumption	40%--70%	40%--70%	40%--70%	40%--70%	40%--70%	40%--70%	40%--70%	40%--70%
灌装部分 Filing Part	灌装机参数 Machine parameter	灌装工位 Higher pressure gas consumption	32	40	40	40	40	8	16	8
										4
		带盖工位 Frozen water flow	4	6	12	16	18	2	4	
		最大瓶高 (mm) Work pressure	330mm	330mm	330mm	330mm	330mm	380mm	380mm	450mm
		最大直径 (mm) Temperature range	105mm	105mm	105mm	105mm	105mm	185mm	185mm	320mm
		最大容积 (L) Consumption	2L	2L	2L	2L	2L	5L	5L	20L
		使用类型 Size of the machine	塑料盖 Plastic Cap							
		灌装部分功率 (KW) Weight of the machine	9.6KW	11KW	11KW	11KW	11KW	9.6KW	14kw	14kw
机器尺寸 Machine Dimension	整机尺寸 (m) Whole Machine Dimension		18*2.4*2.5	20*2.4*2.5	20*2.4*2.5	20*2.4*2.5	20*2.4*2.5	13*2.4*2.5	18*2.4*2.5	18*2.4*2.5

OF SERIES

Oil Filling Production Line
油灌装生产线

01. Automatic Bottle Blowing Machine
02. Air Conveyor
03. Oil Filling Machine
04. Cap Machine
05. Flat Conveyor
06. Belt Conveyor
07. Labeling Machine
08. Bottle Shrink Wrapping Machine





QGF SERIES

3-5 Gallon Bottle Filling Line
全自动桶装水生产线

01. External Bottle Brushing Machine
02. Automatic Decapping Machine
03. QGF Series 3-in-1 Alcohol Filling Machine
04. Bucket Steam Shrink Cap Machine
05. Automatic Bagging Machine





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WFL SERIES

Drinking Water Production Line
瓶装水生产线







Water Filling Line Layout Diagram



01. Water Treatment System
02. Bottle Blowing Machine
03. Air Conveyor System
04. Filling Machine
05. Cap Elevator
06. Blow Dryer
07. Bottle conveyor
08. Code printer
09. Labeling Machine
10. Shrink Wrapper
11. Palletizer



Sticker Labeling Machine
不干胶贴标机



项目 Item	510B	515B	610B	620B
贴标方式 Labeling method	Round bottle Labeling machine	Position labeling Machine	Single side labeling Machine	Double sides labeling Machine
标签类型 Label type	Self-adhesive, PVC label [optional transparent label]			
电压 Power	2KW	2KW	2KW	2KW
产能 Capacity	20-150b/m [optional high-speed machine: 300 bottles/min four-axis motion control			

Automatic Sleeve Labelingmachine
全自动套标机



项目 Item	150B	250B	350B	450B	150D
输入功率 Input power	2.0KW	3.0KW	4.0KW	5.0KW	5.0KW
输入电压 Input power	220V	220V	220V	220V	220V
产能 Capacity	150 Bottle/min	250 Bottle/min	350 Bottle/min	450 Bottle/min	150 Bottle/min
机器尺寸 Size [LxWxH]	2100x850x2000mm	2100x850x2000mm	2400x850x2000mm	2400x850x2000mm	2800x850x2000mm

Automatic Opp Labeling Machine
热熔胶贴标机



项目 Item	1H-STD 单头	6H-PRO 6头	8H-STD 8头标准版	8H-PRO 8头专业版	8H-Ultra 8头升级版	12H-PRO 12头	16H-PRO 16头	24H-PRO 16头
适用瓶型 Applicable bottle type	Big bottle	21-3L round bottle	200ml-2L round bottle	200ml-2L round bottle	200ml-2L round bottle	200ml-2L round bottle	300ml-2L round bottle	200ml-2L round bottle
电源 Power	380V 50/60Hz,6KW	380V 50/60Hz, 8KW	380V 50/60Hz, 8KW	380V 50/60Hz, 8KW	380V 50/60Hz, 8KW	380V 50/60Hz, 9KW	380V 50/60Hz, 9KW	380V 50/60Hz, 10KW
产能 Capacity/H(H)	800-1000	3000-5000	8000	12000	15000	12000-15000	15000-18000	24000
重量 Weight	1000kg	1800kg	1800kg	1850kg	1900kg	2000kg	2500kg	3000kg
尺寸 Size (LxWxH)	1650x1500 x1800mm	Depending on the size of the bottle	1820x1440 x2053mm	1820x1440 x2053mm	1820x1440 x2053mm	2090x1640 x2053mm	2103x1856 x2053mm	2193x1970 x2053mm

Case Packing Machine
抓取式装箱机





型号Mod	10C
包装速度 Packing speed	5-6 Pc/min(每组抓头) (Each mechanical gripper)
电源 Power	380V,50/60HZ,3KW
气源供应 Air source supply	0.4~0.6Mpa,1500L/Min
重量 Weight	1000kg
尺寸(长/宽/高) Size(L/W/H)	5600x1050x2250mm

Drop Type Carton Packing Machine
跌落式装箱机



型号Mod	15C
包装速度 Packing speed	15pcs/min 15瓶/分钟
机器尺寸 Size	1300x1300x2100mm
输送线长度 Conveyor length	4700mm
电源 Power	380V,50/60Hz,3KW
重量 Weight	600kg

Shrink Wrapping Machine
全自动膜包机





型号Mod	EM-10B	EM-18B	EM-25B	EM-15P	EM-25P
名称 Name	L型膜包机 L type shrink film wrapping machine	直线式膜包机 Linear type shrink film wrapping machine	侧包机 single roll shrink film wrapping machine	半托膜包机 Tray film shrink wrapping machine	半托侧包机 Tray single roll film shrink wrapping machine
电源 Voltage	380V/50-60HZ				
功率 Power	24KW	30KW	40KW	30KW	51KW
产量 (500ML Round bottle) Capacity(B/H)	8-10pack/min	10-15pack/min	20-25pack/min	10-15pack/min	20-25pack/min
外形 Dimension(L*W*H)	6198X3836X2100mm	19490X1100X2100mm	13700×1500×2500mm	13700×1500×2566mm	2500×700×450mm
重量 Weight	1200kg	2300KG	4100KG	3000KG	5500KG

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