Installation manual / US

Wood Burning Fireplace

hoxter

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1. STANDARD AND CERTIFICATION

Hoxter UKA models have been certified according to SZU standards:

- **UL 127**
- **ULC S-610-M87**
- **EPA: exempt from the current legislation**

STROJÍRENSKÝ ZKUŠEBNÍ ÚSTAV

2. IMPORTANT SAFETY INFORMATION

Follow these instructions for safe installation. Keep this manual handy.

Hoxter fireplace insert can be very hot even when the fire is no longer visible. This concerns all the parts of the fireplace insert including the glass. Never touch any part of the fireplace without adequate protection.
Authority having jurisdiction (such as municipal building department, fire department, fire prevention bureau, etc.) should be consulted before installation to determine the need to obtain a permit.

DO'S

- Hoxter fireplace insert may be operated only with tightly closed door
- Hoxter fireplace insert can burn natural wood only
- Before connecting to chimney, make sure that it's in good condition and free of any damage or cracks. Before installing this unit,
- Make sure to contact the local building or fire authority and follow their guidelines.
- Provide at least 19,6 square inches (122 square centimeters) of fresh air to the room or to the unit through a 5˝ (125mm) diameter pipe. Failure to provide this may cause a negative pressure situation.
- If there is a ventilation system installed in the house, make sure that it never causes a negative pressure. Otherwise, it may lead to a leak of the smoke when opening the fireplace door.
- It is HIGHLY recommended that all Hoxter fireplace have to be installed by a qualified installer.
- Always use adequate protective gloves and safety glasses during installation to avoid cuts and other injuries.
- Replacement of the glass may be done only by a qualified service provider.
- Only original Hoxter spare parts may be used for servicing / replacement on Hoxter fireplaces.

DON'TS

- Do not leave children, elderly persons and pets unattended when fireplace is in operation.
- Do not use an elevated grate or otherwise raise the fire.
- Do not connect the fireplace insert to an air distribution duct or system
- Do not strike or slam shut the appliance glass door.
- Do not operate Hoxter fireplaces with door removed, or when the glass is damaged.
- Do not make any modifications to Hoxter fireplace insert or any of its part.
- Do not store combustible materials as cloths, firewood etc., too close to the fireplace. They can catch fire.
- Do not install vented or non-vented gas log sets into ANY Hoxter wood-burning fireplace.

If the appliance is not properly installed, a house fire may result. Do not expose the appliance to the elements (ex. rain, etc.) and keep the appliance dry at all times.

Elevated temperatures on the wall or in the air above the appliance can cause melting, discoloration or damage to decorations, a TV set or other electronic components. Combustible mantles are not allowed to be installed above the glass door.

CALIFORNIA PROP 65 WARNING

Use of this product may produce smoke which contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm. If you experience smoking problems, you may need to open a door, a window or otherwise provide some method of supplying combustion air to the appliance. It can be caused by clothes dryers, furnaces or exhaust fans pulling more air out of the home. Opening a door or window, especially when starting a fire (from a cold start) helps the home to draw air in from the open door or window, rather than pulling it from the chimney.

COMBUSTIBLE VS NON-COMBUSTIBLE MATERIAL

The National Fire Protection Association (NFPA) defines Non-Combustible Materials as materials that if used as directed, will not ignite, burn, support combustion, or release combustible vapors when subjected to heat or flame. Non-Combustible Materials have passed the ASTM E136, Standard Test Method for Behavior of Materials in a Vertical Tube Furnace at 750°C1. Combustible Materials are thus any materials that did not pass the ASTM E136 test such as anything surfaced or including wood, plant fibers, plywood, Oriented Strand Board (OSB), compressed paper, plastic and gypsum board (often called drywall or sheetrock)2 which can ignite and burn, whether it is flame-proofed or not, plastered or not plastered.

1. NFPA 211, Chimneys, Fireplaces, Vents, and Solid Fuel-Burning Appliances
2. Note that gypsum board, whether fire-rated or not is considered combustible.

3. INTRODUCTION

Before installation of Hoxter fireplace contact the local building authorities to obtain the necessary permits and information about applicable regulations. Please read this manual carefully before installing or using your fireplace. Incorrect installation may result in fire. To reduce the risk of fire, follow the installation instructions. Failure to do so may result in property damage, bodily injury or even death.

Hoxter fireplace inserts cannot be installed in mobile homes.

4. TECHNICAL SPECIFICATION

	Fire chamber volume [ft³]	Chimney type	Unit weight [lbs]
HAKA 60/50S(h)	1,93	8" UL-103 HT, ULC-S629	540
HAKA 60/50ST(h)	2,66	8" UL-103 HT, ULC-S629	562
HAKA 63/51	2,98	8" UL-103 HT, ULC-S629	474
HAKA 63/51T	3,52	8" UL-103 HT, ULC-S629	540
HAKA 67/51h	3,35	8" UL-103 HT, ULC-S629	776
HAKA 78/57(h)	4,33	8" UL-103 HT, ULC-S629	714
HAKA 78/57T(h)	5,04	8" UL-103 HT, ULC-S629	684

HAKA 80/50Sh	2,67	8" UL-103 HT, ULC-S629	662
HAKA 89/45(h)	4,05	8" UL-103 HT, ULC-S629	752
HAKA 89/45T(h)	4,05	8" UL-103 HT, ULC-S629	816
HAKA 89/72h	6,49	8" UL-103 HT, ULC-S629	884
HAKA 110/51h	5,73	8" UL-103 HT, ULC-S629	981
HAKA 110/51Th	5,73	8" UL-103 HT, ULC-S629	926
HAKA 150/51h	8,00	8" UL-103 HT, ULC-S629	1155
ECKA 50/35/45(h)	1,16	8" UL-103 HT, ULC-S629	298
ECKA 51/51/51(h)	2,27	8" UL-103 HT, ULC-S629	410
ECKA 60/35/50S(h)	1,05	8" UL-103 HT, ULC-S629	463
ECKA 67/45/51(h)	3,04	8" UL-103 HT, ULC-S629	706
ECKA 70/40/38	2,21	8" UL-103 HT, ULC-S629	507
ECKA 76/45/57h	3,71	8" UL-103 HT, ULC-S629	657
ECKA 80/35/50Sh	2,41	8" UL-103 HT, ULC-S629	617
ECKA 90/40/40h	2,61	8" UL-103 HT, ULC-S629	662
UKA 35/45/35/50Sh	0,90	8" UL-103 HT, ULC-S629	418
UKA 35/60/35/50Sh	1,32	8" UL-103 HT, ULC-S629	562
UKA 35/80/35/50Sh	2,18	8" UL-103 HT, ULC-S629	617
UKA 37/55/37/57h	1,90	8" UL-103 HT, ULC-S629	487
UKA 37/75/37/57h	3,09	8" UL-103 HT, ULC-S629	611
UKA 37/95/37/57h	4,27	8" UL-103 HT, ULC-S629	719
UKA 37/125/37/57h	5,98	8" UL-103 HT, ULC-S629	1023
UKA 56/50/56/52h	2,11	8" UL-103 HT, ULC-S629	520
UKA 69/48/69/51h	2,38	8" UL-103 HT, ULC-S629	573
UKA 86/50/86/52h	3,65	8" UL-103 HT, ULC-S629	688

* tested by EN 13229

** fuel type: natural wood logs

5. EXAMPLE OF IDENTIFICATION LABEL

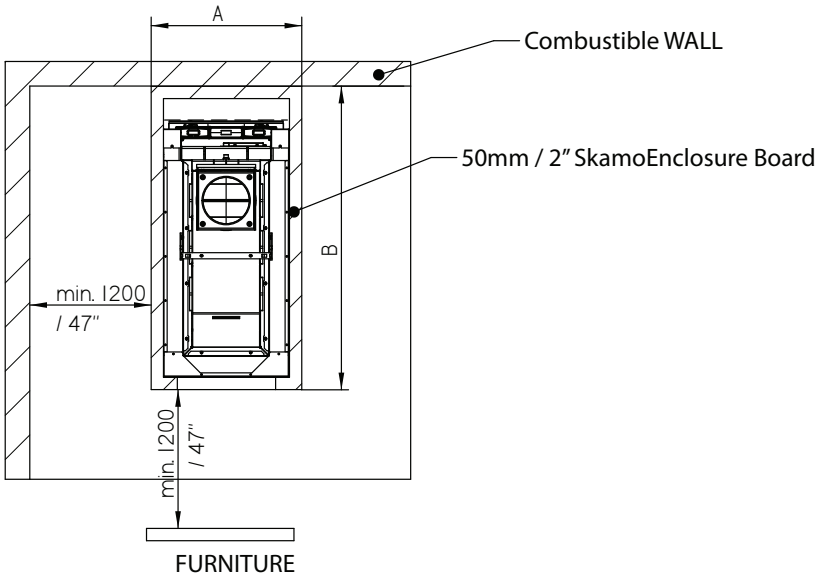
Every Hoxter fireplace insert comes with an attached label. Follow the instructions and do not remove the label.

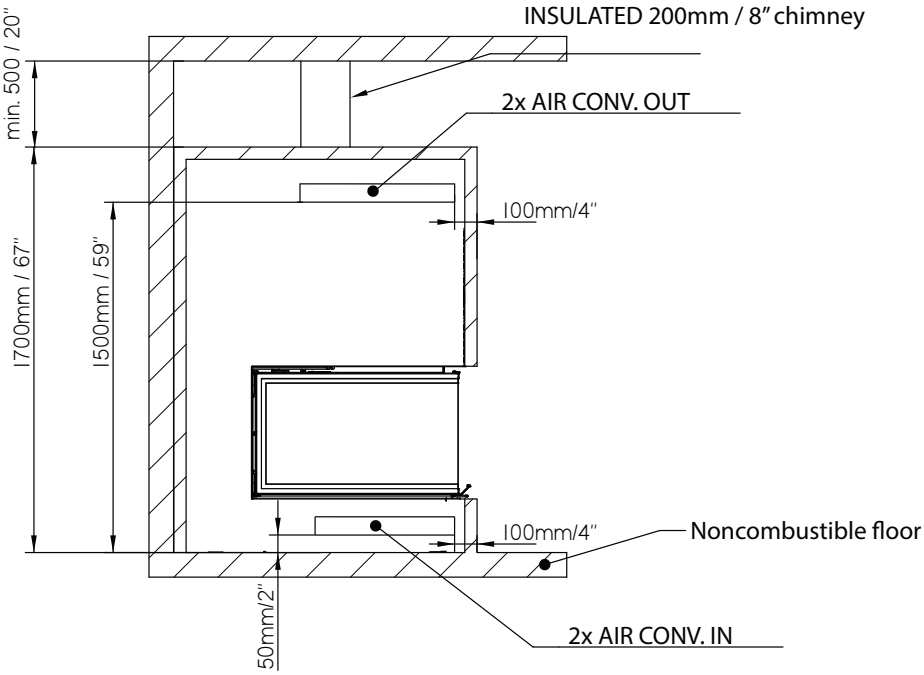
	Factory built fireplace. Fuel: Solid wood only. Certified to Standards: UL-127, CAN/ULC-S610-M87 Manufactured: *2022/03* Serial Number: *1010 0015*	hoxter Manufactured by: HOXTER, a.s. Jinacovice 512, 664 34 Jinacovice Czech Republic www.hoxter-fireplaces.com

Models: UKA 35/60/35/50Sh, UKA 37/55/37/57h, UKA 37/75/37/57h, UKA 37/95/37/57h, UKA 56/50/56/52h, UKA 69/48/69/51h, UKA 86/50/86/52h

Not suitable for mobile home installation.
Use only with insulated chimney listed per ULC S-629 or UL-103HT.
Clearance to combustible material: Sidewall: 1200mm/47“, Backwall: 300mm/12“, Ceiling: 500mm/20“
Floor must be protected as specified in the manual. Follow the installation instructions in the owners manual for details. Contact your local building or fire officials about restrictions and installation inspections in your area.
Do not operate with the opened door. Do not obstruct air inlet or outlet in any case.
Do not overfire unit. Do not connect this unit to a chimney flue serving another appliance.
Inspect and clean chimney frequently.
Under certain conditions of use, creosote buildup may occur rapidly.
If the unit is not connected to external air supply, the room where the fireplace is located must be supplied with the fresh air, when fire is burning in the chambre.
DO NOT REMOVE THIS LABEL

6. DIMENSIONS





	Air convection IN		Air convection OUT	
	cm²	in²	cm²	in²
HAKA 60/50Sh	920	143	920	143
HAKA 60/50ST(h)	920	143	920	143
HAKA 63/51h	920	143	920	143
HAKA 63/51T	920	143	920	143
HAKA 67/51h	920	143	920	143
HAKA 78/57h	1400	217	1400	217
HAKA 78/57T(h)	1400	217	1400	217
HAKA 80/50Sh	920	143	920	143
HAKA 89/45h	1400	217	1400	217
HAKA 89/45T(h)	1400	217	1400	217
HAKA 89/72h	1400	217	1400	217
HAKA 110/51h	1400	217	1400	217
HAKA 110/51Th	1400	217	1400	217
HAKA 150/51h	1600	248	1600	248
ECKA 50/35/45(h)	920	143	920	143
ECKA 51/51/51(h)	920	143	920	143
ECKA 60/35/50S(h)	920	143	920	143
ECKA 67/45/51(h)	920	143	920	143
ECKA 70/40/38	920	143	920	143
ECKA 76/45/57h	1400	217	1400	217
ECKA 80/35/50Sh	920	143	920	143
ECKA 90/40/40h	1400	217	1400	217
UKA 35/45/35/50Sh	920	143	920	143
UKA 35/60/35/50Sh	920	143	920	143
UKA 35/80/35/50Sh	920	143	920	143
UKA 37/55/37/57h	920	143	920	143
UKA 37/75/37/57h	580	90	920	143
UKA 37/95/37/57h	920	143	920	143
UKA 37/125/37/57h	1400	217	1400	217
UKA 56/50/56/52h	920	143	920	143
UKA 69/48/69/51h	1400	217	1400	217
UKA 86/50/86/52h	1400	217	1400	217

Grill Grate (Registers) Part numbers	cm²	Dimensions (mm)
K400918	250	350x100
K400978	290	650x60
K400919	460	650x100
K400920	700	1000x100

7. INSTALLATION

7.1 Checking the content

Make sure that the with the delivery following articles are included:
- Box with cleaning sponge and protective glove
- Removable handle for opening the door

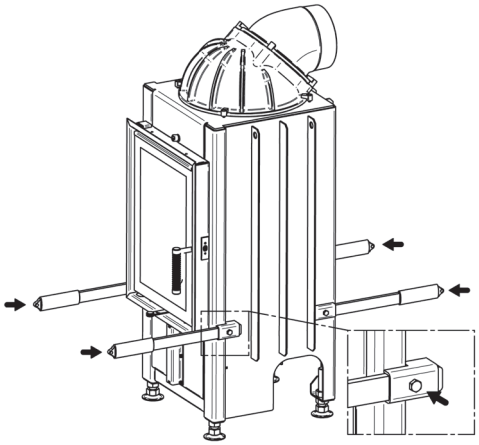
7.2 Correct positioning of the fireplace

When choosing the correct position for the fireplace, the following requirements should be taken into consideration:
- The position of the fireplace must be approved by the construction supervisor (chimney foreman).
- A sufficient air supply must be ensured in the room. Burning 1 kg of the wood requires approximately 12 m3 of air.
- There must not be any electric cables running through the wall or ceiling where the fireplace will be installed.
- The distances from walls and floors as well as distances from electricity cables and flammable materials in walls and ceilings, (e.g., wooden beams, must also be taken into account).
- The consumer appliance must be positioned on a floor with the respective floor load capacity.
- The fireplace must not be positioned in rooms:
  - where there is no air supply for burning
  - where flammable and explosive substances or mixtures are processed, stored or produced
  - where by the exhaustion of air, the under-pressure originates towards outdoor environment (ventilators, fume hoods, ventilation and heating equipment, ventilation driers, etc.)

7.3 Transport

- Handling the fireplace insert is made easier by using the transport handles which can be inserted into the on the body of the fireplace (**Fig. 1**).
- Before transporting, make sure that both the ejection mechanism of the doors (applicable to fireplace inserts with lift doors) and lining of the fireplace are secured.

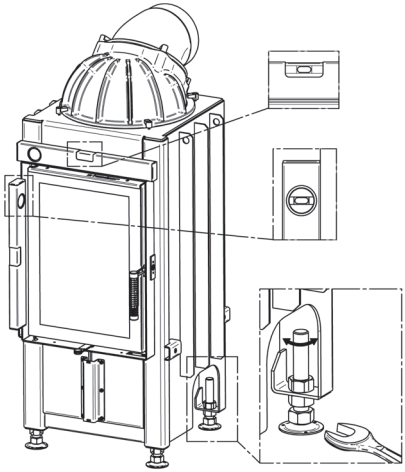
Fig. 1



7.4 Positioning the fireplace

- The fireplace must be positioned on a noncombustible base with the respective load-bearing capacity.
- The fireplace must be positioned on the foundation plate, not on an unstable or movable surface.
- The distance of the fireplace from the floor can be regulated by turning the legs (**Fig. 2**). Use the adjustable legs to balance out a height difference of up to 6 cm (only 1 cm for corner inserts). The fireplace must then be balanced horizontally.

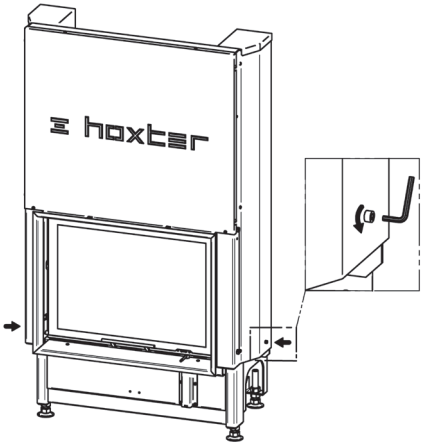
Fig. 2



7.5 Removing the transport security screws

- After positioning the fireplace, remove the two-transport securing's that prevent damage to the lift-down door mechanism, see **Fig. 3** (the transport securing's on both sides of the fireplace insert are clearly marked).
- After removing of the securing's, check the movement of the door. If there are any defects, inform your supplier and stop the installation work.

Fig. 3



7.6 Fresh air supply for burning

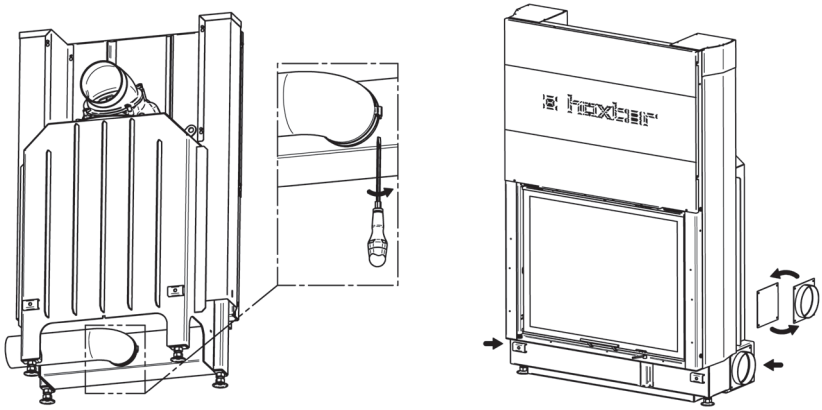
Hoxter fireplaces consume a large amount of air. It's recommended to connect it to the external air supply. **It's not mandatory unless the home is highly energy efficient.**

- The fireplace must only be operated in rooms with a sufficient supply of air for burning. Equipment for extracting air (e.g., ventilation equipment, steam exhausting unit), which is operated with the fireplace in one room, may interfere with the air supply into the fireplace. In such an event, make sure that in the room no under-pressure occurs compared with the outdoor environment.
- For problem-free operation, a suitable supply of air must flow into the flange in the lower part of the insert (**Fig. 4a**):
  - To supply air, it is recommended to use the shortest possible route and to deviate from the direction of the line only if strictly necessary.
  - Use work diagrams (see the professional regulations for fireplace specialists - TR-OL) and determine the cross-section of the air supply line.
  - The air supply line must be from fireproofed form stable material.
  - Remove the insulation from the air supply line to prevent condensation.

Every Hoxter UKA/HAKA/ECKA fireplace model is equipped with four fresh air inlets. With use of the interchangeable flange and blinding use the one which is most suitable for the installation.

The 5" air inlet can be brought down to 4". Any fresh air duct length longer than 15' should remain 5".

Fig. 4a



When connecting to the external air supply make sure the distance is shortest possible with as lowest possible number of turns. Use aluminum flexi pipe for connection and follow the minimum diameter rule for each product.

Model	Diameter
HAKA 60/50S(h)	5"
HAKA 60/50ST(h)	5"
HAKA 63/51	5"
HAKA 63/51T	5"
HAKA 67/51h	5"
HAKA 78/57(h)	5"
HAKA 78/57T(h)	5"
HAKA 80/50Sh	5"
HAKA 89/45(h)	5"
HAKA 89/45T(h)	5"
HAKA 89/72h	5"
HAKA 110/51h	5"
HAKA 110/51Th	5"
HAKA 150/51h	5"
ECKA 50/35/45(h)	5"
ECKA 51/51/51(h)	5"
ECKA 60/35/50S(h)	5"
ECKA 67/45/51(h)	5"
ECKA 70/40/38	5"
ECKA 76/45/57h	5"
ECKA 80/35/50Sh	5"
ECKA 90/40/40h	5"
UKA 35/45/35/50Sh	5"
UKA 35/60/35/50Sh	5“
UKA 35/80/35/50Sh	5"
UKA 37/55/37/57h	5“
UKA 37/75/37/57h	5“
UKA 37/95/37/57h	5“
UKA 37/125/37/57h	5"
UKA 56/50/56/52h	5“
UKA 69/48/69/51h	5“
UKA 86/50/86/52h	5“

7.7 Connection to the chimney

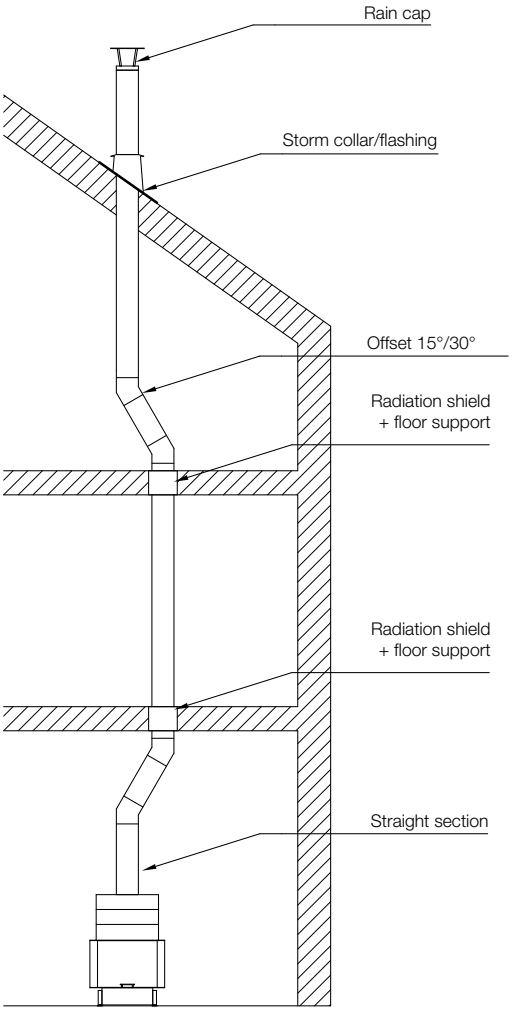
- **Do not connect Hoxter fireplace insert to a chimney used for another appliance.**
- **Use only chimney certified according to UL-103HT or ULCS629 depending on applicable standard in your area.**
- **Consult the illustration for different chimney configurations. Refer to the chimney manufacturer's instruction manual for safe and correct details of installation.**
- **Never cut or alter rafters or ceiling joints without consulting a building official to ensure that the structural integrity is not compromised.**

Use following chimney diameters:

Model	Diameter
HAKA 60/50S(h)	8"
HAKA 60/50ST(h)	8"
HAKA 63/51	8"
HAKA 63/51T	8"
HAKA 67/51h	8"
HAKA 78/57(h)	8"
HAKA 78/57T(h)	8"
HAKA 80/50Sh	8"
HAKA 89/45(h)	8"
HAKA 89/45T(h)	8"
HAKA 89/72h	8"
HAKA 110/51h	8"
HAKA 110/51Th	8"
HAKA 150/51h	8"
ECKA 50/35/45(h)	8"
ECKA 51/51/51(h)	8"
ECKA 60/35/50S(h)	8"
ECKA 67/45/51(h)	8"
ECKA 70/40/38	8"
ECKA 76/45/57h	8"
ECKA 80/35/50Sh	8"
ECKA 90/40/40h	8"
UKA 35/45/35/50Sh	8"
UKA 35/60/35/50Sh	8"
UKA 35/80/35/50Sh	8"
UKA 37/55/37/57h	8"
UKA 37/75/37/57h	8"
UKA 37/95/37/57h	8"
UKA 37/125/37/57h	8"
UKA 56/50/56/52h	8"
UKA 69/48/69/51h	8"
UKA 86/50/86/52h	8"

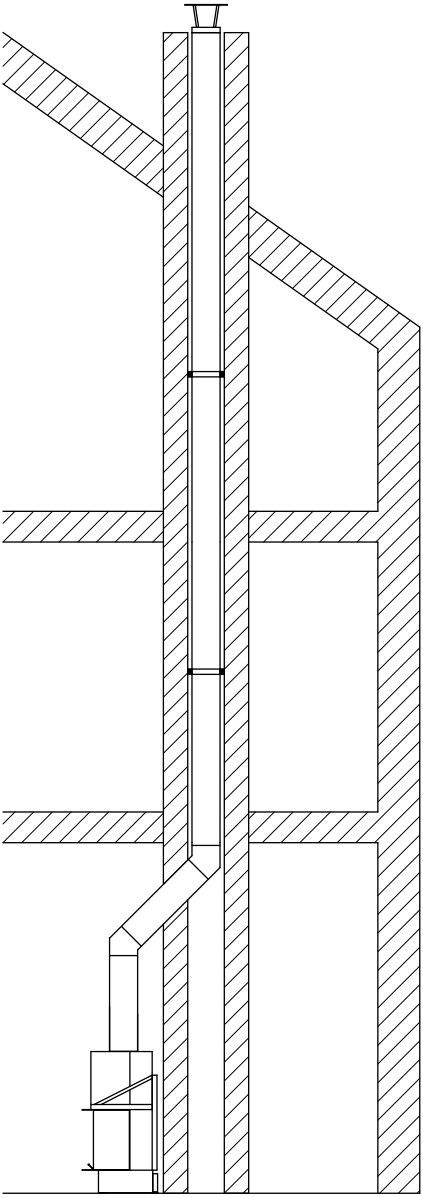
- The flue channels must not be reduced to smaller diameters.
- The minimum height of the chimney is 15' (4,6m) and the maximum 45' (13,5m).
- The first part of the chimney must be straight chimney section at least 24" (60cm) above the outlet of the fireplace.
- If the model has optional rear smoke outlet, only the top outlet must be used. The rear outlet must be always closed and can be used as revision hole.
- The top of the fireplace can be loaded up to 50 kg. Chimney must be supported at least with one support supplied by the chimney manufacturer.
- If it is possible, avoid any elbows. Every 15° offset increases minimum height of the chimney by 1' (30cm), 30° by 2' (60cm), 45° by 3' (90cm) respectively.
- Every pass of the chimney through the wall, ceiling, floor or the roof must be secured with firestop/radiant shield supplied by the chimney manufacturer.

Example of typical connection to the chimney



Masonry chimney

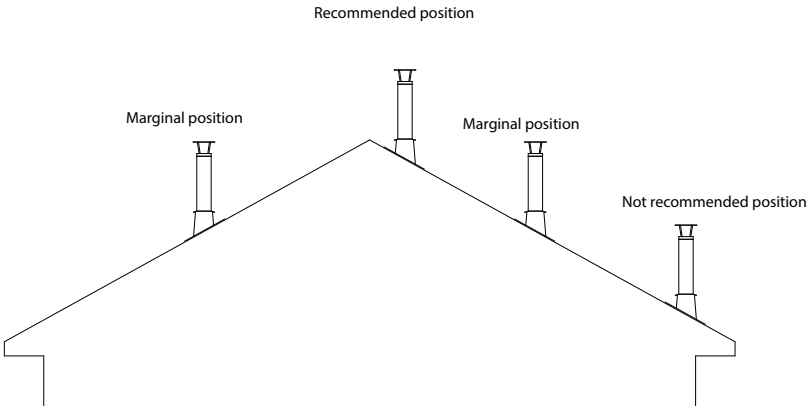
- **It is not allowed to use Hoxter fireplace insert only with masonry chimney**
- **If masonry chimney is used, the standard chimney certified according to UL-103HT or ULCS629 must be used from top to the bottom, independently to masonry chimney.**



On exterior masonary chimneys, when venting into masonary chimneys, NFI guidelines should be followed:

- **The masonary flue must have the proper tile lining – free from cracks or missing pieces**
- **On exterior installations, if the area of the masonary flue is more than twice the area of the exhaust flue, than the chimney would require it to be lined with a stainless steel liner listed to U.L. 1777 Standars.**
- **On interior installations, to be able to vent into a massonary flue, the area of the masonary flue can not be three times larger than the flue on the Hoxter Fireplace.**

Recommended positions of the chimney



7.8 Installing the surrounding – Factory build fireplace

Materials

Installation of the surrounding must be done from materials listed below or materials with similar or better characteristics.
(Cement board enclosure)

Surrounding

Skamol-tec 225 Skamo Enclosure Board min 1"/30 mm

Typical Characteristics	
Bulk Density, kg/m³	225
Cold Crushing Strength, lbs/sq.in.	406
Modulus of Rupture, lbs/sq.in.	203
Total Porosity, %	91
Permeability to Gases, nPm	0.7
Specific Heat, kJ/(kg*K)	0.84
Tensile Strength, lb/in²	88.47
Thermal Conductivity, W/(m*K)	
@50 °F (10 °C)	0.061
@392 °F (200 °C)	0.07

Glue
Skamol Enclosure Glue

Screws
Skamol Enclosure Screw

Insulation tape
Skamol Enclosure Joint Tape

Primer
Skamol Enclosure Primer

Fiberglass grid
Skamol Enclosure Mesh

Plaster
Skamol Enclosure Smooth Plaster
Skamol Enclosure Structural Plaster

Dimensions

Install the surrounding following the scheme below. The following installation requirements must be observed when installing Hoxter factory-built fireplace. The dimensions of the surrounding, clearance to any combustible materials and air convection grills must follow the picture x and table x.

Hearth extension requirements

See table below for a list of possibilities on achieving required thermal protection. If you looking to use alternative materials, you can simply add the R-Values of each material being considered for the hearth extension. R-Values are linked to the thickness of non combustible material. If the material considered is twice the thickness in our table, just multiply by two for the R-Value.

Example:

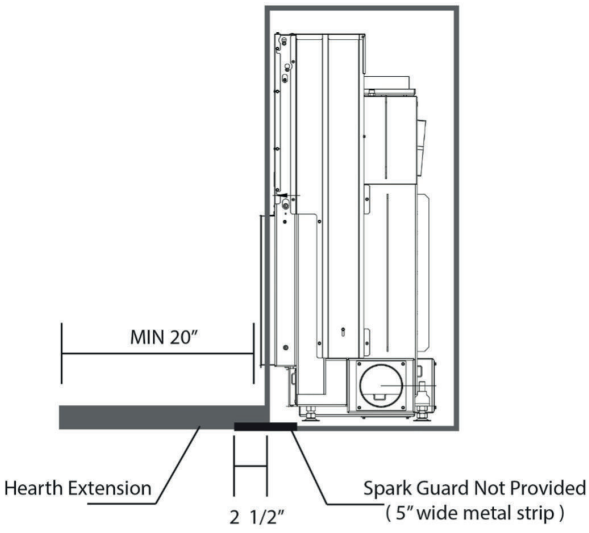
- 1" HardieBacker and ¼" ceramic tile: (2 x 0.26) + 0.02 = 0.54 R-Value
- 5" of limestone: 5 x 0.108 = 0.54 R-Value
- 1" WonderBoard = 0.525 R-Value
- 4 ½" of Sandstone: (2 x 0.15) + (4.5 x 0.05) = 0.525 R-Value

If the fireplace is raised by a minimum of 6", the thermal protection is NOT required but the non-combustible hearth extension is still required. A raised hearth constructed of non-combustible cement board and metal studs will provide adequate thermal protection.

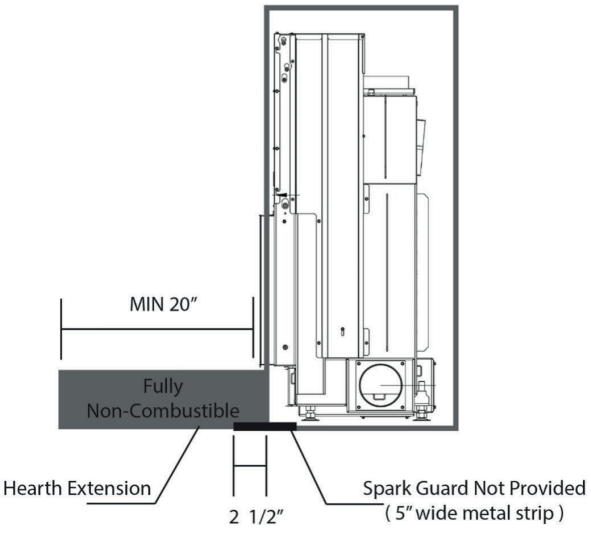
If utilizing combustible materials in the construction of the hearth extension. The entire surface of the combustible material must be entirely covered with at least 2 layers of HardieBacker board or equivalent R-Value.

THERMAL PROTECTION MATERIALS FOR THE HEARTH EXTENSION		
Material	**Nominal Thickness**	**R-Value for nominal thickness**
Cement board: Durock or HardieBacker	½"	0.26
Cement board: Wonderboard	½"	0.15
USG Micore 160	½"	1.27
USG Micore 300	½"	1.03
Common Brick	2 3 /8"	0.475
Ceramic Tile	¼"	0.02
Granite	1"	0.038
Limestone	1"	0.108
Marble	1"	0.049
Sandstone	1"	0.05
Quartzite	1"	0.027

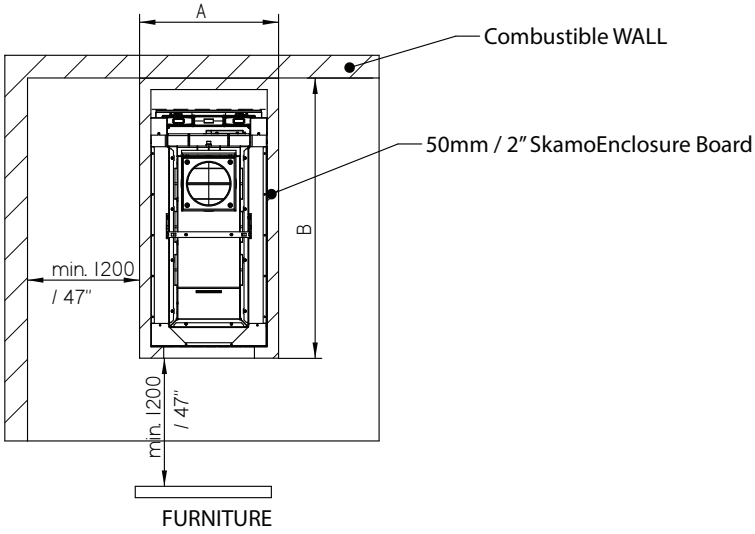
* Fire retardant plywood and fire treated plywood is not allowed for fireplace surround Example: Flame-Pro Plywood

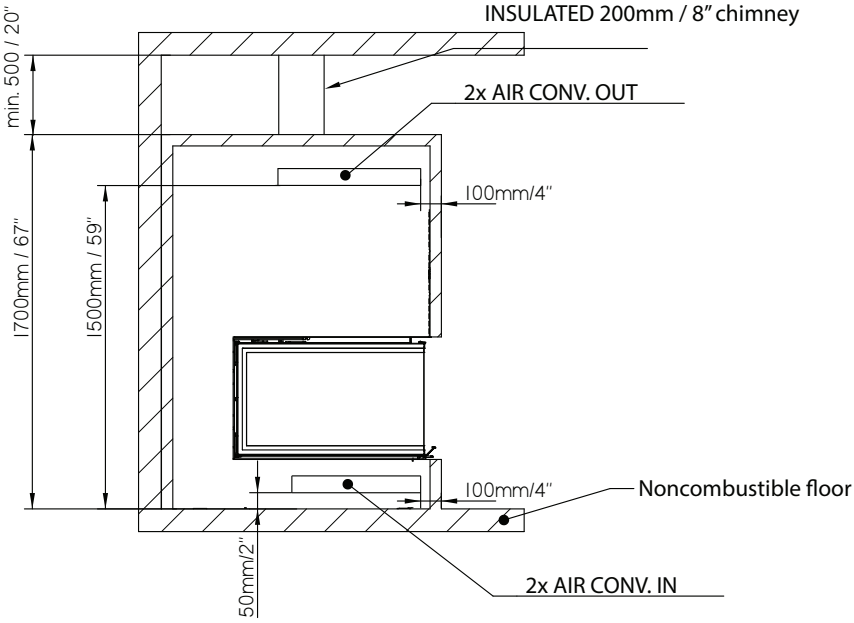


Use (4) 1.5“ Roofing nails to secure to floor



Use (4) 1.5“ Roofing nails to secure to floor

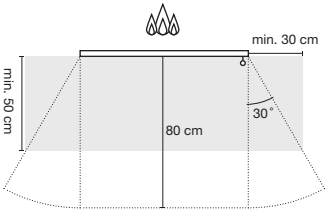


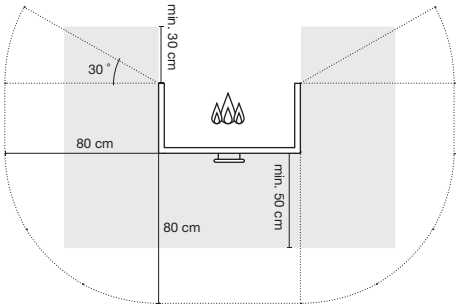


Non-combustible floor – 50mm/2" Skamo Enclosure board or material with similar heat transfer properties.

Combustible floor

There must to be a non-flammable surface used as a protection against the hot particles which may fall out from the burning chamber if the surface in front of the fireplace is a flammable surface (carpet, wooden floor etc.). Non-flammable surface protection (ceramic, stone, glass or metal) must have dimensions (pic 1 – marked in grey). The distance is measured from the glass.





Process

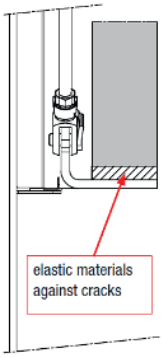
- The fireplace insert must be positioned on a noncombustible base with the respective load-bearing capacity.
- The fireplace insert must be positioned on the foundation plate, not on an unstable or movable surface.

Use Skamol Enclosure board as big as possible.
For cutting the boards, use tools for cutting the wood. Before every cut, moisten the board, so you decrease the amount of dust released from the board.

Every board must be glued and screwed together. Use Skamol Enclosure Glue and Skamol Enclosure Screws. Before glue application, moisten the board. Screws must be placed every 15-20cm (6”-8”). After securing the boards with the screws, remove remaining glue.

If surrounding wall is from more boards, preassemble the wall and reinforce it with joint plates at least 10 cm (4”) wide.

The Skamol Enclosure Board cannot touch the fireplace. Use elastic Skamol Enclosure Joint Tape on places, where surrounding connects with the fireplace.



Air convection grid

- The air convection grid is from two parts. Remove the inner part and place frame of the grid on its place and secure it with the screws and the glue.
- Put back the inner part when the surrounding is finished.
- Air convection grid must stay clear away from any obstacles, which could affect the air flow.

Insulation of combustible wall

If the wall behind the fireplace is from combustible material, make sandwich insulation from Skamol Enclosure Boards:

- Cover the wall with Skamol Enclosure Boards
- Place 10cm (4") wide boards on the side of the preassembled wall. On the top and the bottom leave space for air circulation and cover it with the grid. Close the top of the wall, so hot air does not touch the ceiling.
- Finish the wall with another layer of the Skamol Enclosure Boards placed in different composition scheme as the first layer.

Finishing the wall with hardie board and steel studs

- Place layer of 1/2" Hardieboard on combustible wall
- Frame with steel Studs
- Fill gaps between steel studs with ROCKWOOL R15 (or greater) 3.5" Fireproof insulation
- Add Final layer of 1/2" HardieBacker Board sandwiching the insulation.

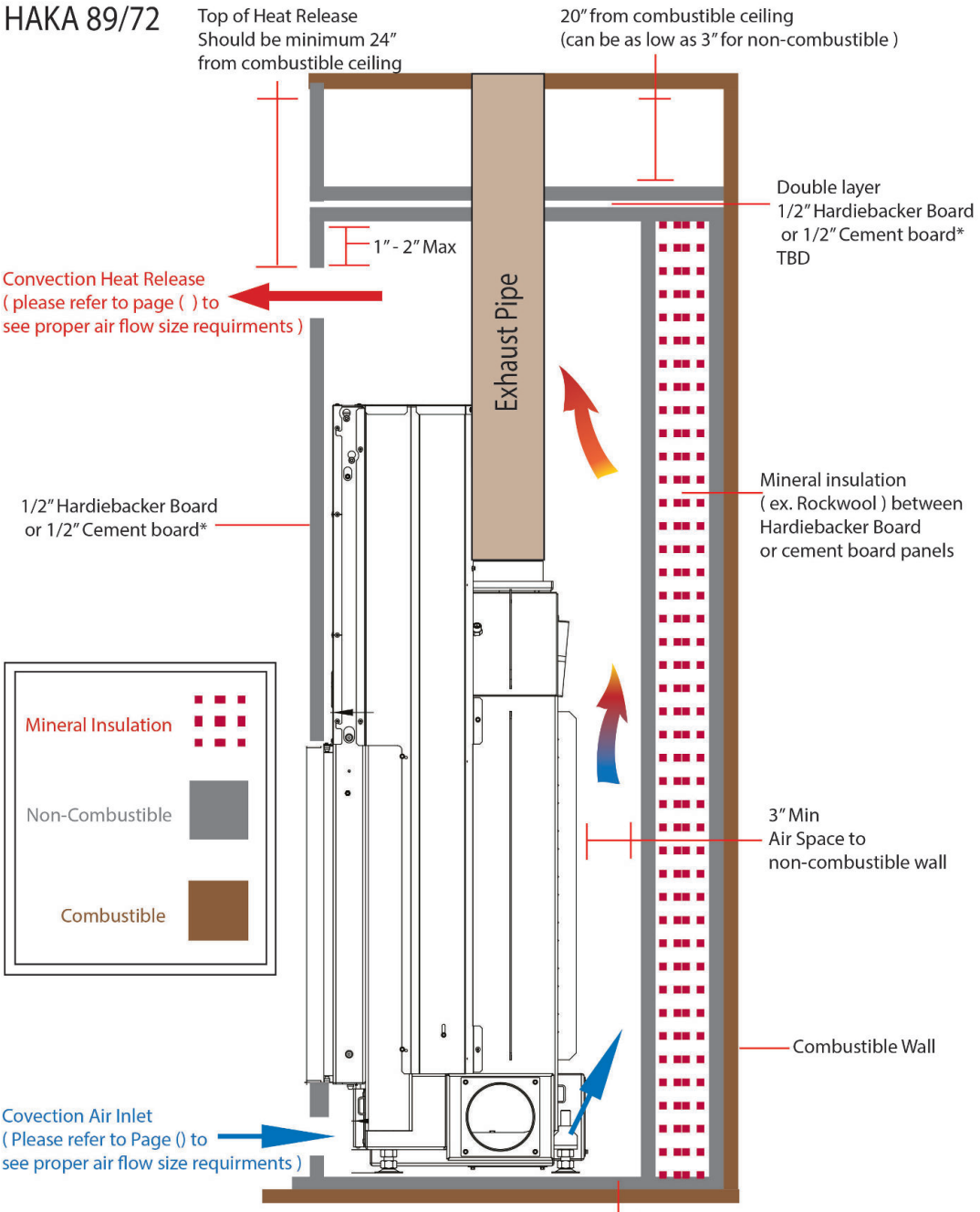
Finishing of the surrounding

- When all the boards are on its place and connected, paint all the boards with Skamol Enclosure Primer. This primer is necessary for applying final plaster.
- Apply Skamol Enclosure Mesh with stapler. Minimal overlap of the mesh is 10 cm (4").
- Finally apply Skamol Enclosure Smooth Plaster or Structural Plaster according to your preference.

* Fire retardant plywood and fire treated plywood is not allowed for fireplace surround Example: Flame-Pro Plywood

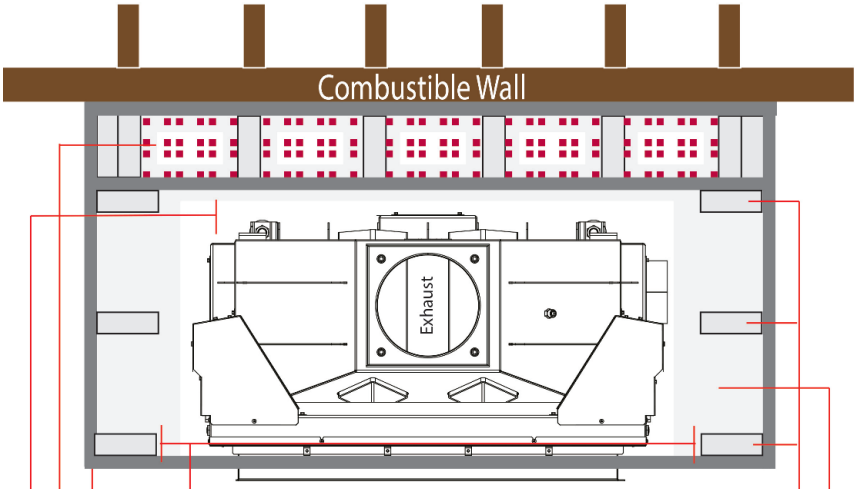
Enclosure example

HAKA 89/72



*• Skamol Skamotec
*• Promat PROMAFOUR System 1/2"/12 mm, 5/8"/15 mm, 3/4"/18 mm
*• James Hardie - Hardiebacker® 1/2" Cement Board

HAKA 89/72



Interior Dimension of 46.3" Must be maintained for minimum interior Width (steel stud to steel stud)

1/2" Hardy Backer Board or 1/2" Cement board

20 gauge (i.e. Prostud 20)
2" x 4" Steel Stud Framing
16" on center

Mineral insulation (ex. Rockwool) between Hardy Backer Board or cement board panels

*Entire fireplace enclosure cabinet floor must be non-combustible.

Minimum 3" air space from back of fireplace to back of non-combustible wall

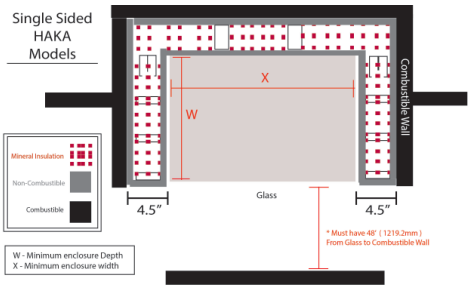
Mineral Insulation

Non-Combustible

Combustible

*• Skamol Skamotec
*• Promat PROMAFOUR System 1/2"/12 mm, 5/8"/15 mm, 3/4"/18 mm
*• James Hardie - Hardiebacker® 1/2" Cement Board

Single Sided HAKA Models

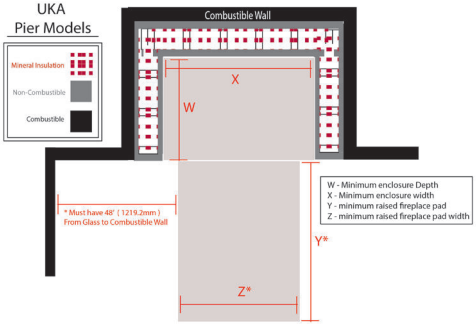


All Measurments are non-combustible enclosure length minimums

	W	X
HAKA 60/50s	22.75" / 577.85mm	34.2" / 868.68mm
HAKA 78/57	22.75" / 577.85mm	42.8" / 1087.12mm
HAKA 78/57h	26.05" / 662mm	45.3" / 1150.62mm
HAKA 89/72h	26.62" / 676.2mm	46.3" / 1176.02mm
HAKA 110/51h	26.62" / 676.2mm	54.2" / 1376.7mm
HAKA 150/51h	26.62" / 676.2mm	72" / 1828.8mm

* All Hoxter fireplaces should be framed and enclosed after the fireplace Is set and anchored into position.

UKA Pier Models

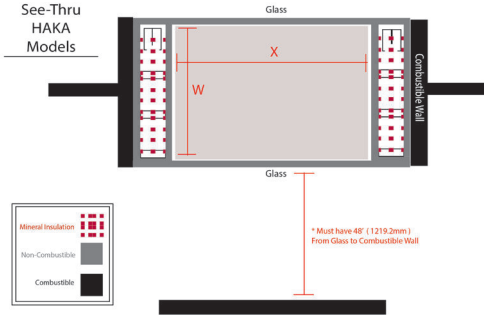


* Y & Z Measurments are minimum length and width for raised fireplace pad

All Measurments are non-combustible enclosure lengths

	W	X	Y*	Z*
UKA 86/50/86/52h	16" / 407mm	23.5" / 595mm	34.88" / 886mm	19.685" / 500mm
UKA 69/48/69/51h	16" / 407mm	23.03" / 585mm	28.07" / 713mm	18.7" / 475mm
UKA 56/50/56/52h	16" / 407mm	23.5" / 595mm	23" / 584mm	19.685" / 500mm

See-Thru HAKA Models

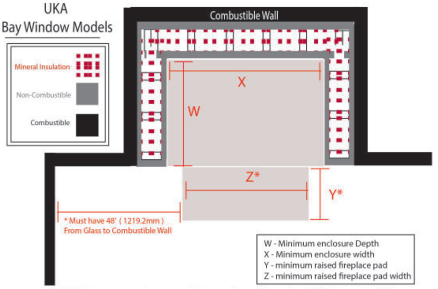


All Measurments are non-combustible enclosure lengths

	W	X
HAKA 78/57 th	21.06" / 535mm	48" / 1219.2mm
HAKA 110/51 th	19.57" / 497mm	64" / 1625.6mm

* All Hoxter fireplaces should be framed and enclosed after the fireplace Is set and anchored into position.

UKA Bay Window Models



* Y & Z Measurments are minimum length and width for raised fireplace pad

All Measurments are non-combustible enclosure lengths

	W	X	Y*	Z*
UKA 37/125/37/57h	14" / 356mm	54.21" / 376.2mm	15.4" / 391mm	49.21" / 1250mm
UKA 37/95/37/57h	13.315" / 338.2mm	42.37" / 1076.2mm	15.4" / 391mm	36.65" / 930mm
UKA 37/75/37/57h	13.315" / 338.2mm	34.5" / 876.3mm	15.4" / 391mm	28.75" / 730mm
UKA 37/55/37/57h	13.315" / 338.2mm	26.62" / 676.2mm	15.4" / 391mm	19.685" / 500mm

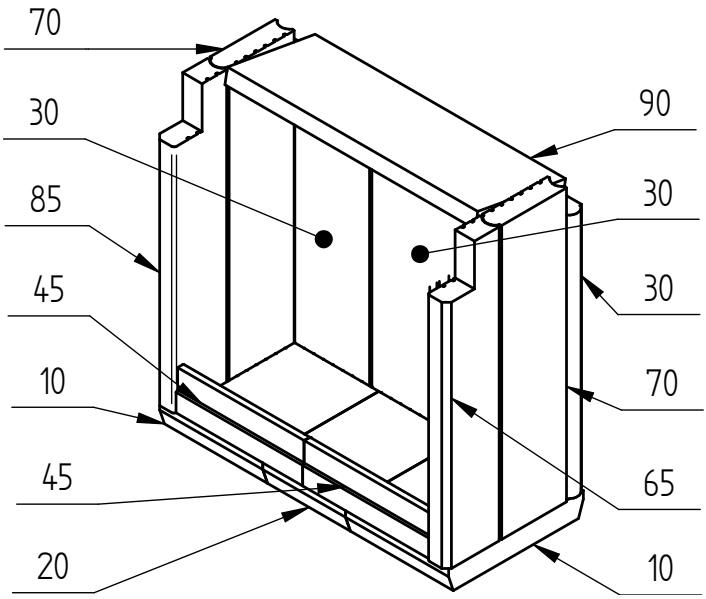
8. BRICK INSTALLATION

Install the bricks from bottom stones, then side wall stones and wenge stones in the end.

HAKA 60/50S(h)

STANDARD LINING (LIGHT) - ht-950

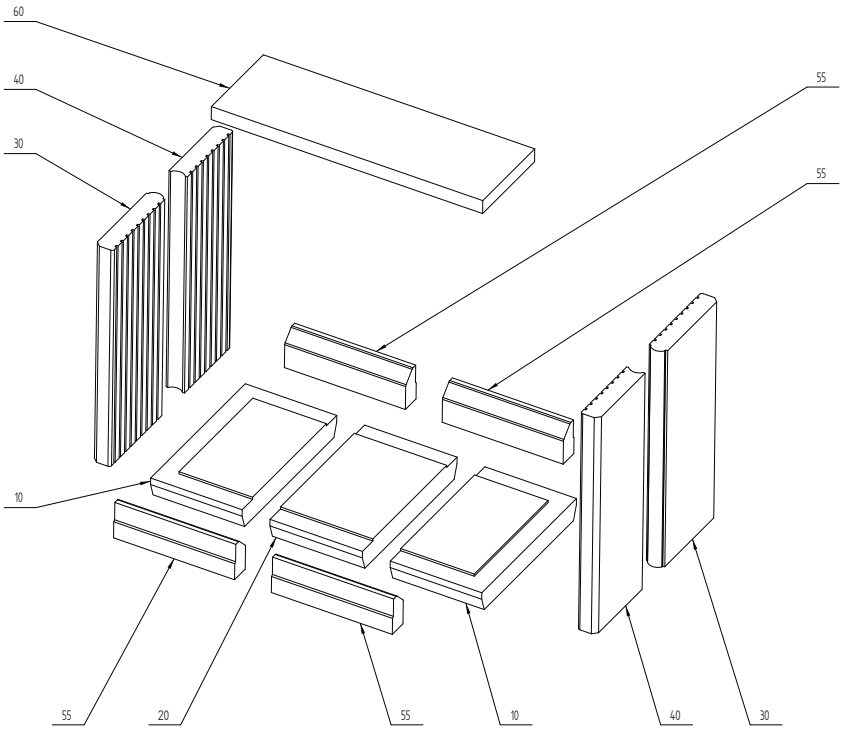
NR.	ART. NR.	NAME
10	ht-121	bottom stone
20	ht-951	bottom stone
30	ht-076	side wall stone
45	ht-1103	wedge stone
65	ht-1361	side wall stone
70	ht-060	side wall stone
85	ht-1360	side wall stone
90	ht-952	vermiculite



HAKA 60/50ST(h)

STANDARD LINING (LIGHT) - ht-960

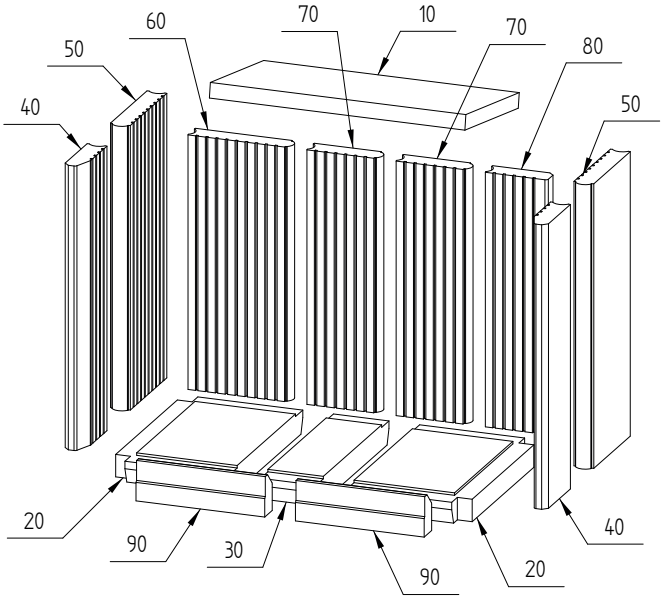
NR.	ART. NR.	NAME
10	ht-1004	bottom stone
20	ht-042	bottom stone
30	ht-1002	side wall stone
40	ht-1003	side wall stone
55	ht-1103	wedge stone
60	ht-957	vermiculite



HAKA 63/51

STANDARD LINING (LIGHT) - ht-100

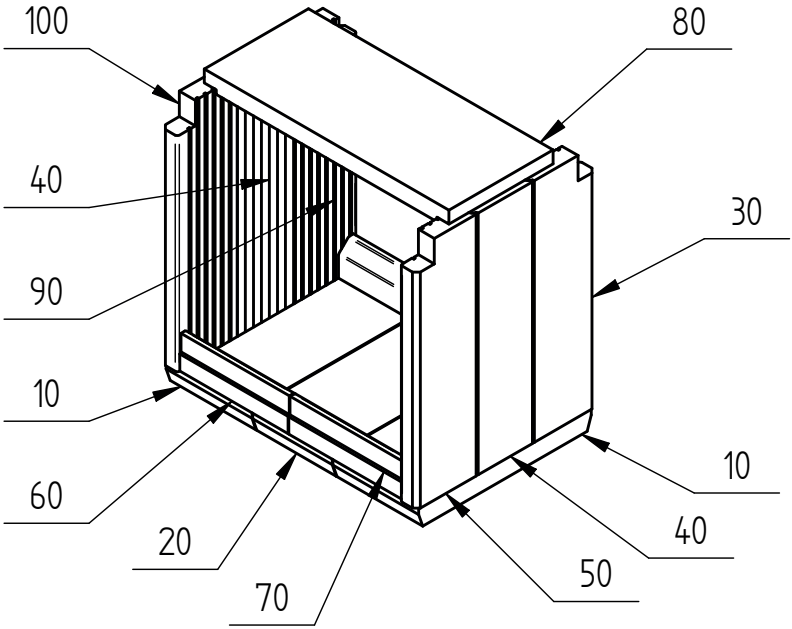
NR.	ART. NR.	NAME
10	ht-106	vermiculite
20	ht-101	bottom stone
30	ht-102	bottom stone
40	ht-103	side wall stone
50	ht-074	side wall stone
60	ht-076	side wall stone
70	ht-075	side wall stone
80	ht-107	side wall stone
90	ht-105	wedge stone



HAKA 63/51T

STANDARD LINING (LIGHT) - ht-560

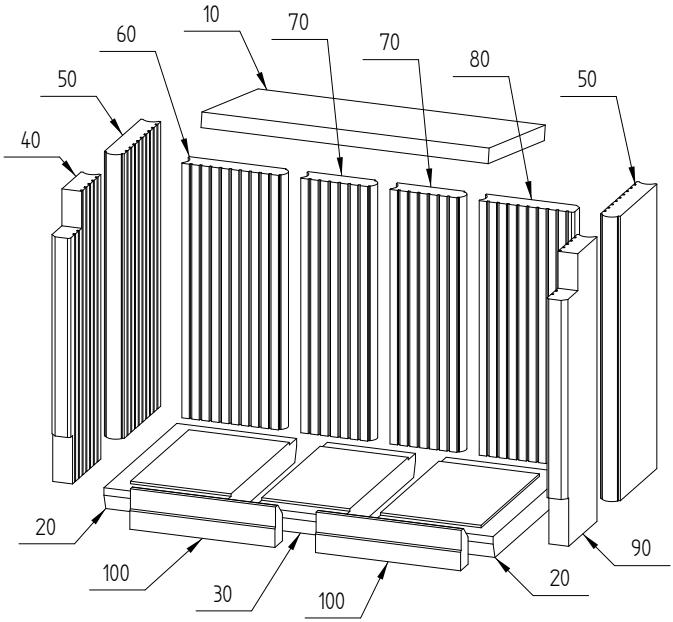
NR.	ART. NR.	NAME
10	ht-541	bottom stone
20	ht-542	bottom stone
30	ht-562A	side wall stone
40	ht-060	side wall stone
50	ht-052A	side wall stone
60	ht-105	wedge stone
70	ht-077	wedge stone
80	ht-563	vermiculite
90	ht-562C	side wall stone
100	ht-052F	side wall stone



HAKA 67/51h

STANDARD LINING (LIGHT) - ht-090

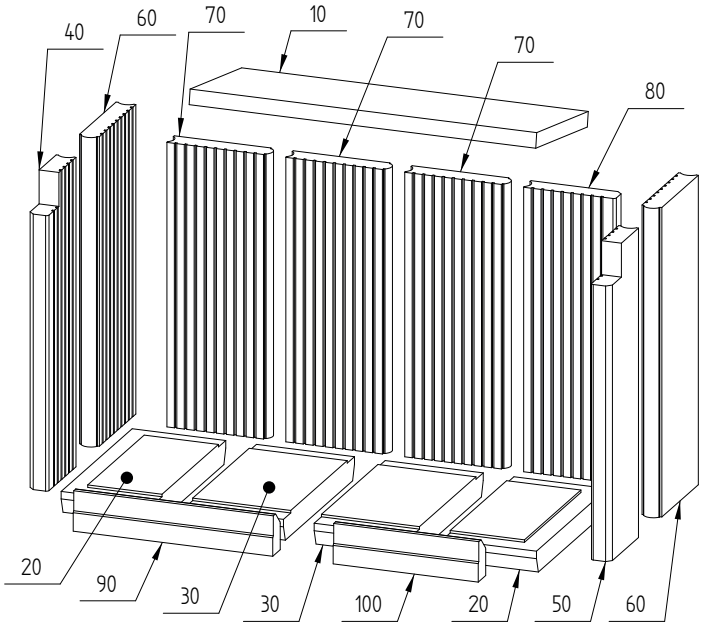
NR.	ART. NR.	NAME
10	ht-096	vermiculite
20	ht-002	bottom stone
30	ht-091	bottom stone
40	ht-093	side wall stone
50	ht-074	side wall stone
60	ht-076	side wall stone
70	ht-075	side wall stone
80	ht-094	side wall stone
90	ht-092	side wall stone
100	ht-095	wenge stone



HAKA 78/57(h)

STANDARD LINING (LIGHT) - ht-460

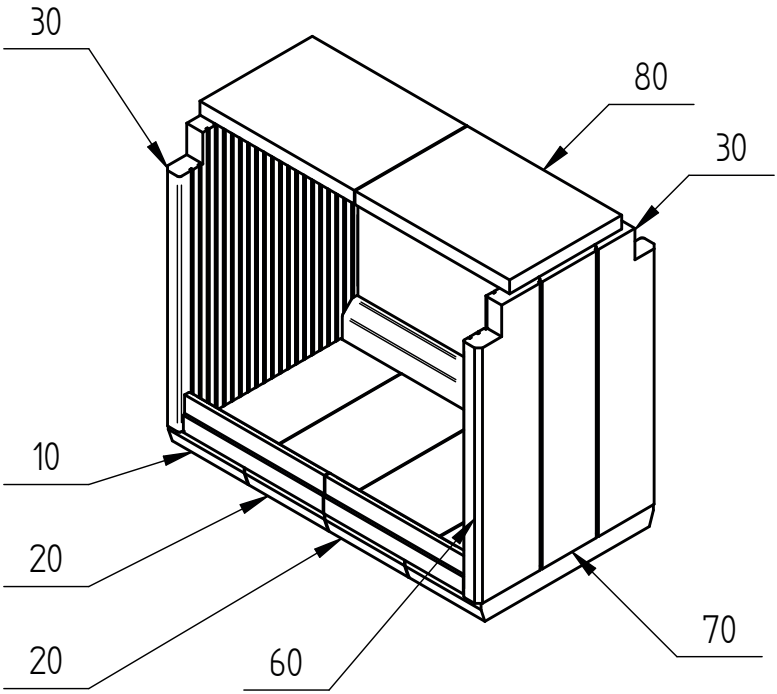
NR.	ART. NR.	NAME
10	ht-464	vermiculite
20	ht-431	bottom stone
30	ht-411	bottom stone
40	ht-462	side wall stone
50	ht-461	side wall stone
60	ht-054	side wall stone
70	ht-074	side wall stone
80	ht-463	side wall stone
90	ht-009	wenge stone
100	ht-095	wenge stone



HAKA 78/57(h)

STANDARD LINING (LIGHT) - ht-600

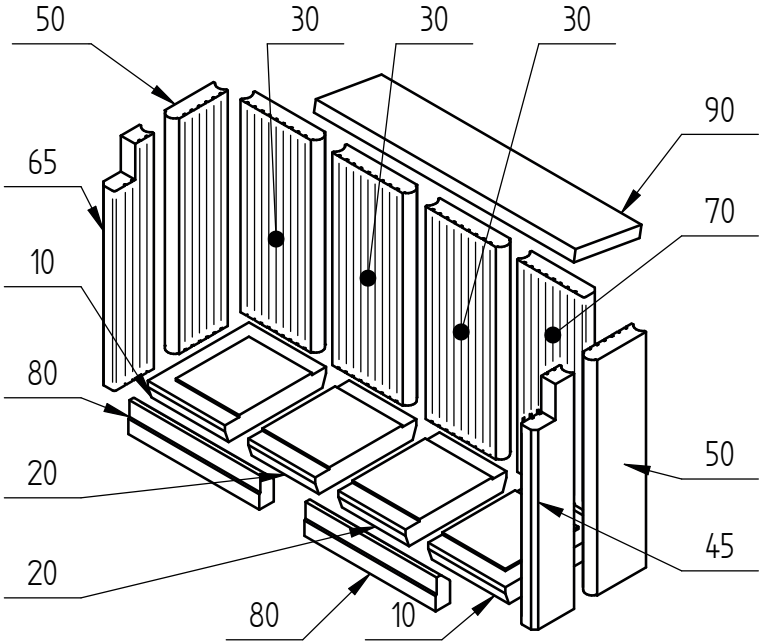
NR.	ART. NR.	NAME
10	ht-473	bottom stone
20	ht-542	bottom stone
30	ht-462	side wall stone
40	ht-604	wedge stone
60	ht-601A	side wall stone
70	ht-602	side wall stone
80	ht-603	vermiculite



HAKA 80/50Sh

STANDARD LINING (LIGHT) - h58-200

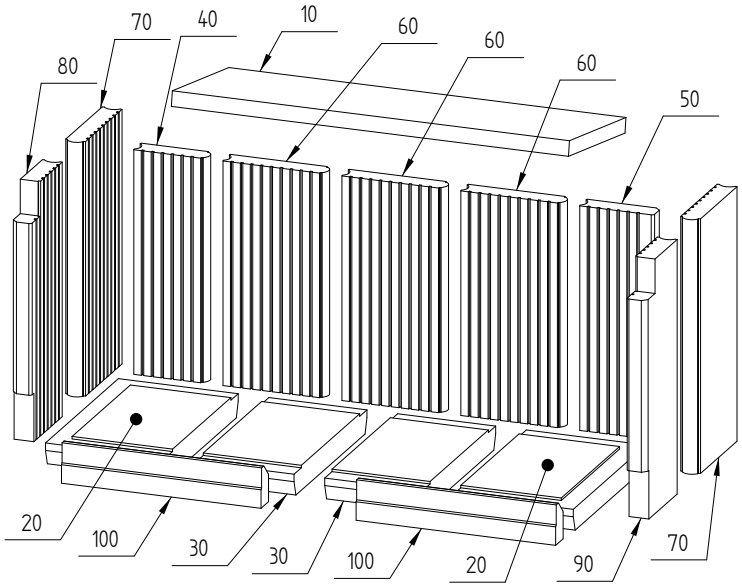
NR.	ART. NR.	NAME
10	ht-121	bottom stone
20	ht-1162	bottom stone
30	ht-076	side wall stone
45	ht-1361	side wall stone
50	ht-060	side wall stone
65	ht-1360	side wall stone
70	ht-434	side wall stone
80	ht-1163	wedge stone
90	ht-1109	vermiculite



HAKA 89/45h

STANDARD LINING (LIGHT) - ht-001

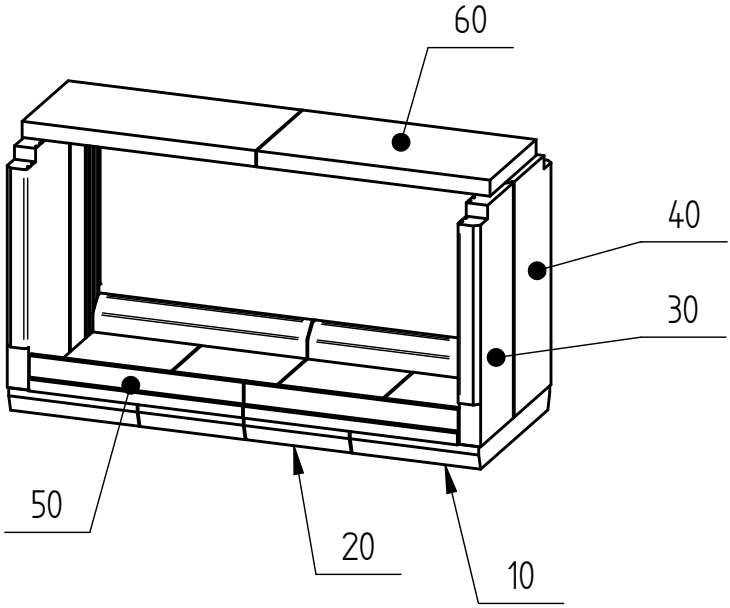
NR.	ART. NR.	NAME
10	ht-010	vermiculite
20	ht-002	bottom stone
30	ht-003	bottom stone
40	ht-004	side wall stone
50	ht-011	side wall stone
60	ht-005	side wall stone
70	ht-076	side wall stone
80	ht-007	side wall stone
90	ht-008	side wall stone
100	ht-009	wenge stone



HAKA 89/45T(h)

STANDARD LINING (LIGHT) - ht-040

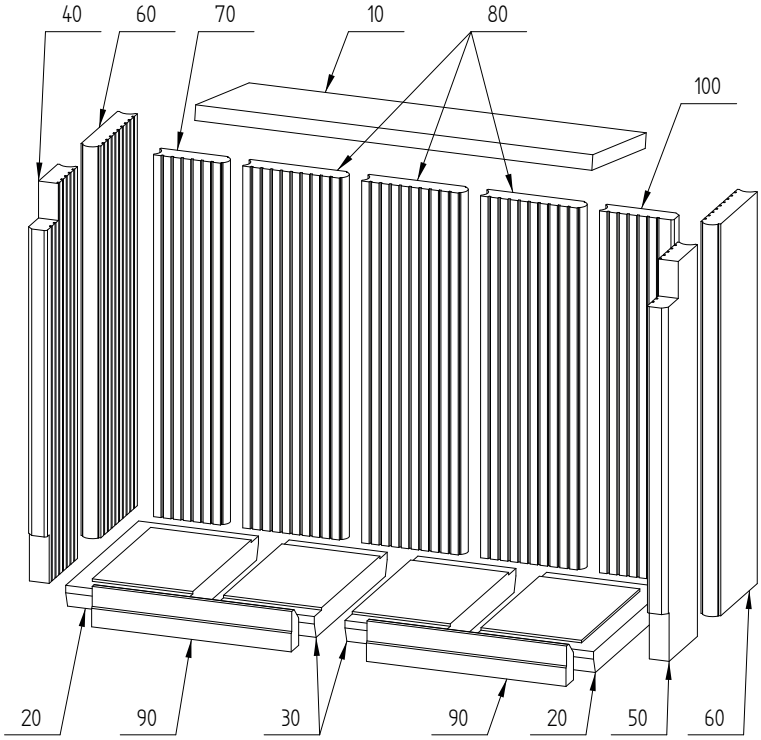
NR.	ART. NR.	NAME
10	ht-041	bottom stone
20	ht-042	bottom stone
30	ht-043	side wall stone
40	ht-044	side wall stone
50	ht-027	side wall stone
60	ht-045	vermiculite



HAKA 89/72h

STANDARD LINING (LIGHT) - ht-170

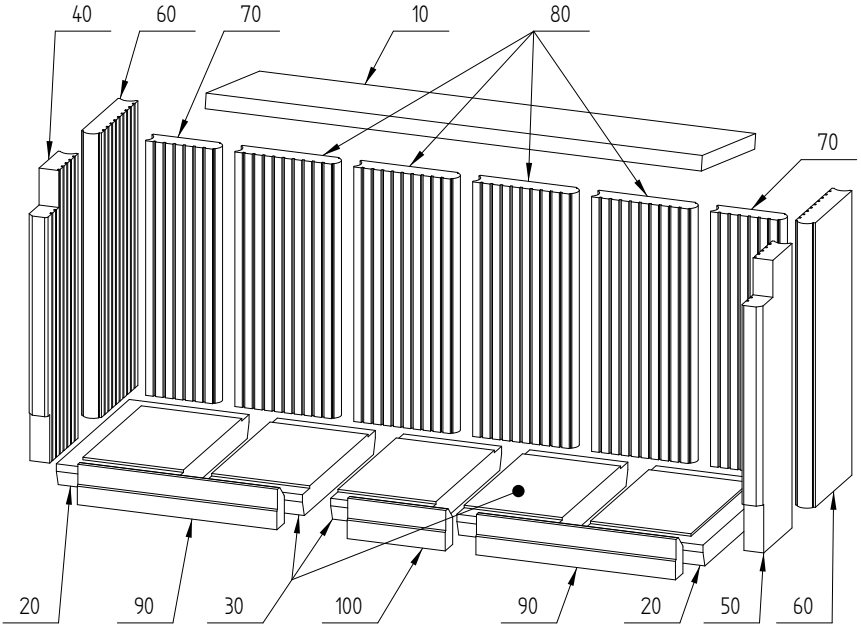
NR.	ART. NR.	NAME
10	ht-176	vermiculite
20	ht-002	bottom stone
30	ht-003	bottom stone
40	ht-174	side wall stone
50	ht-175	side wall stone
60	ht-173	side wall stone
70	ht-171	side wall stone
80	ht-172	side wall stone
90	ht-009	wenge stone
100	ht-177	wenge stone



HAKA 110/51h

STANDARD LINING (LIGHT) - ht-325

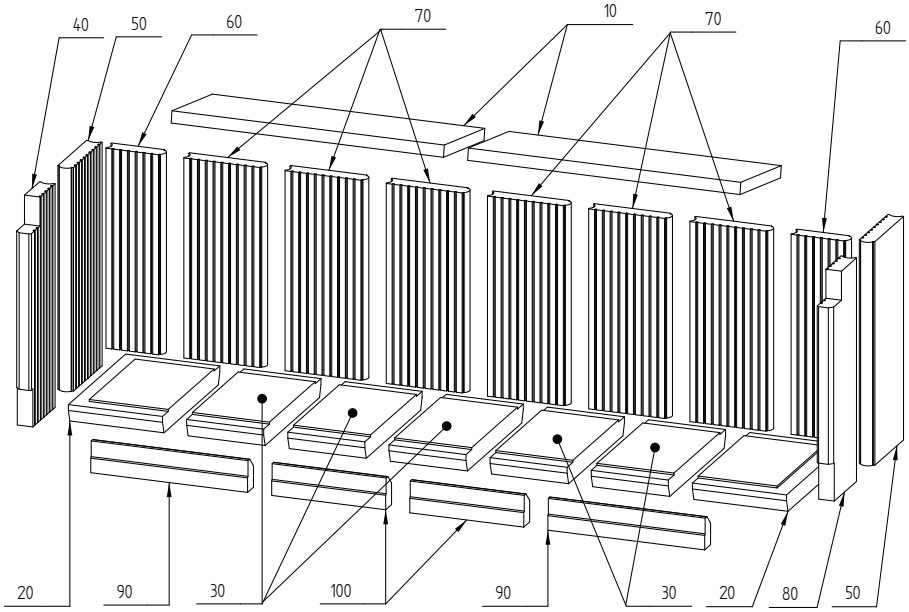
NR.	ART. NR.	NAME
10	ht-321	vermiculite
20	ht-002	bottom stone
30	ht-003	bottom stone
40	ht-093	side wall stone
50	ht-092	side wall stone
60	ht-074	side wall stone
70	ht-075	side wall stone
80	ht-076	side wall stone
90	ht-009	wenge stone
100	ht-056	wenge stone



HAKA 150/51h

STANDARD LINING (LIGHT) - ht-625

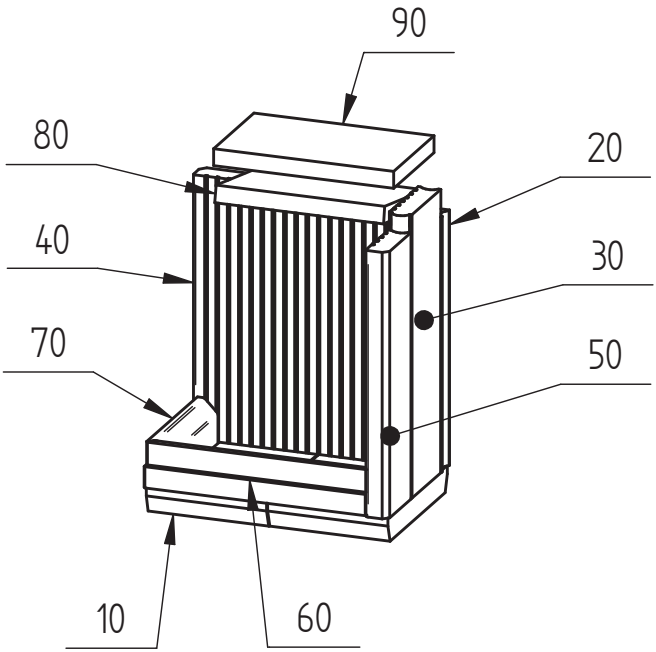
NR.	ART. NR.	NAME
10	ht-464	vermiculite
20	ht-002	bottom stone
30	ht-003	bottom stone
40	ht-093A	side wall stone
50	ht-074	side wall stone
60	ht-075	side wall stone
70	ht-076	side wall stone
80	ht-092A	side wall stone
90	ht-009	wenge stone
100	ht-095	wenge stone



ECKA 50/35/45L(h)

STANDARD LINING (LIGHT) - ht-160

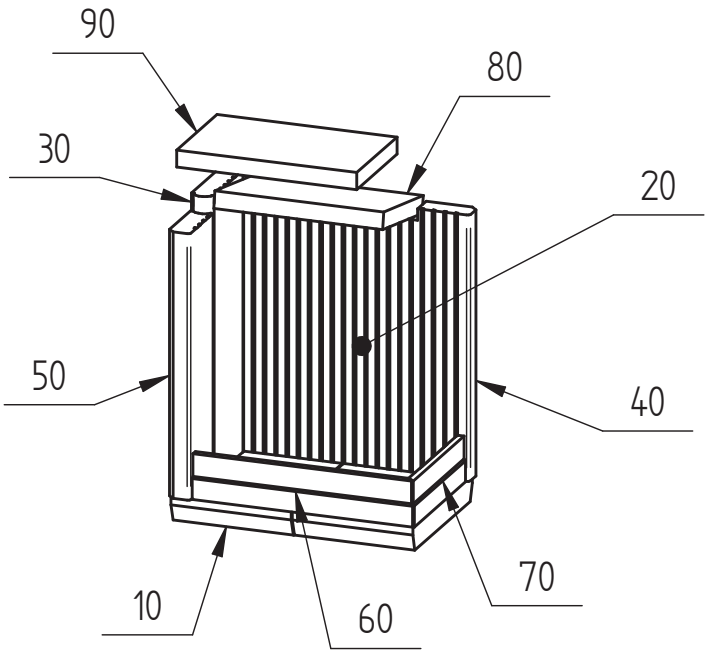
NR.	ART. NR.	NAME
10	ht-121	bottom stone
20	ht-004	side wall stone
30	ht-123	side wall stone
40	ht-161	side wall stone
50	ht-125	side wall stone
60	ht-162	wedge stone
70	ht-163	wedge stone
80	ht-128	vermiculite
90	ht-129	vermiculite



ECKA 50/35/45R(h)

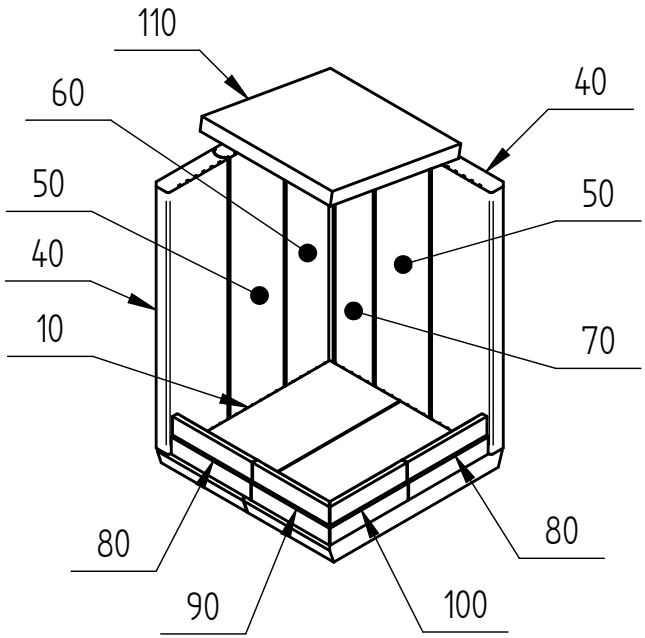
STANDARD LINING (LIGHT) - ht-120

NR.	ART. NR.	NAME
10	ht-121	bottom stone
20	ht-004	side wall stone
30	ht-123	side wall stone
40	ht-124	side wall stone
50	ht-125	side wall stone
60	ht-126	wedge stone
70	ht-127	wedge stone
80	ht-128	vermiculite
90	ht-129	vermiculite



ECKA 51/51/51(h)
STANDARD LINING (LIGHT) - ht-595

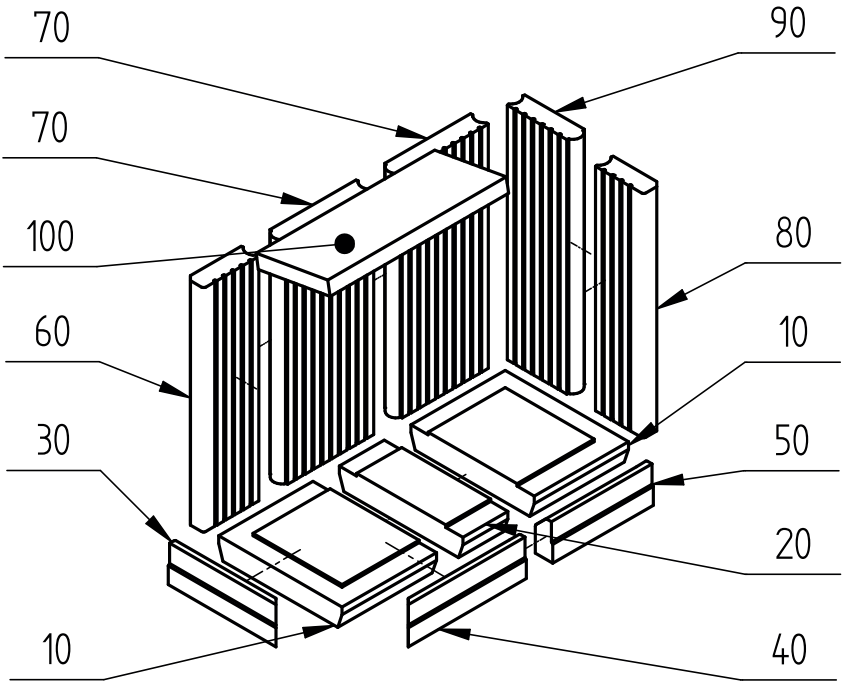
NR.	ART. NR.	NAME
10	ht-541	bottom stone
40	ht-052	side wall stone
50	ht-060	side wall stone
60	ht-596	side wall stone
70	ht-597	side wall stone
80	ht-056	wedge stone
90	ht-547	wedge stone
100	ht-546	wedge stone
110	ht-598	vermiculite



ECKA 60/35/50SL(h)

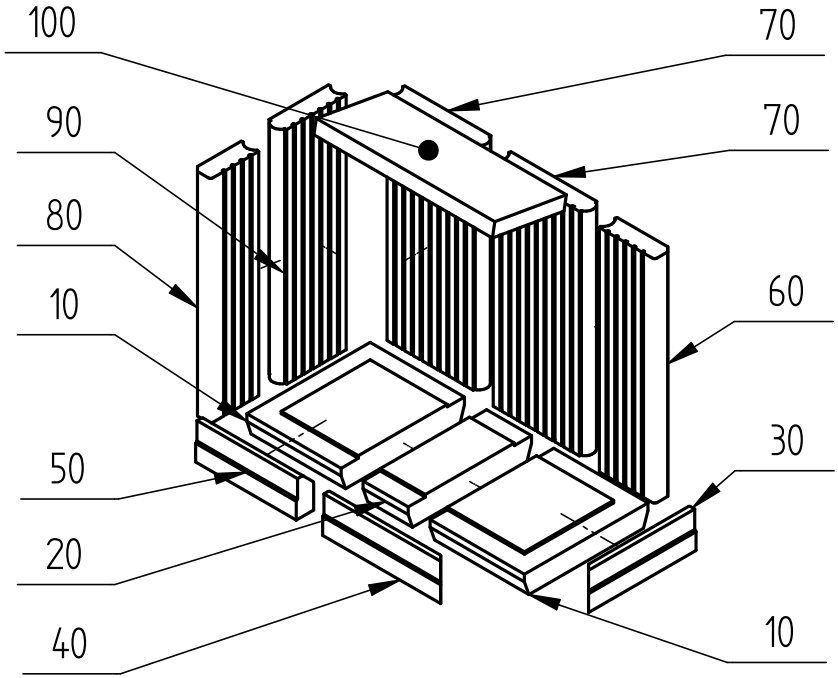
STANDARD LINING (LIGHT) - h47-380L

NR.	ART. NR.	NAME
10	ht-121	bottom stone
20	ht-937	bottom stone
30	ht-163	wedge stone
40	ht-1107	wedge stone
50	ht-1106	wedge stone
60	ht-963	side wall stone
70	ht-964	side wall stone
80	ht-965	side wall stone
90	ht-123	side wall stone
100	ht-938	vermiculite



ECKA 60/35/50SL(h)
STANDARD LINING (LIGHT) - h47-380R

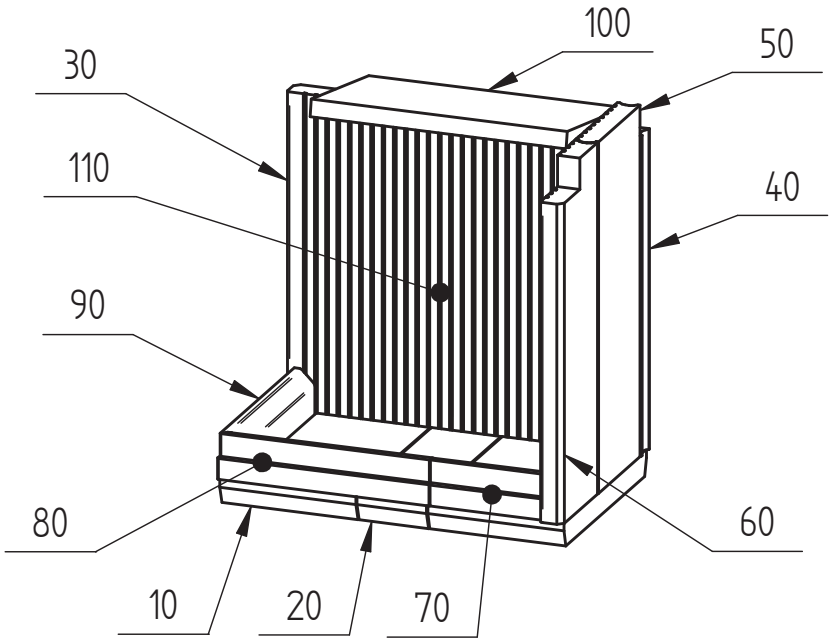
NR.	ART. NR.	NAME
10	ht-121	bottom stone
20	ht-937	bottom stone
30	ht-127	wedge stone
40	ht-1108	wedge stone
50	ht-1106	wedge stone
60	ht-963	side wall stone
70	ht-964	side wall stone
80	ht-965	side wall stone
90	ht-123	side wall stone
100	ht-938	vermiculite



ECKA 67/45/51L(h)

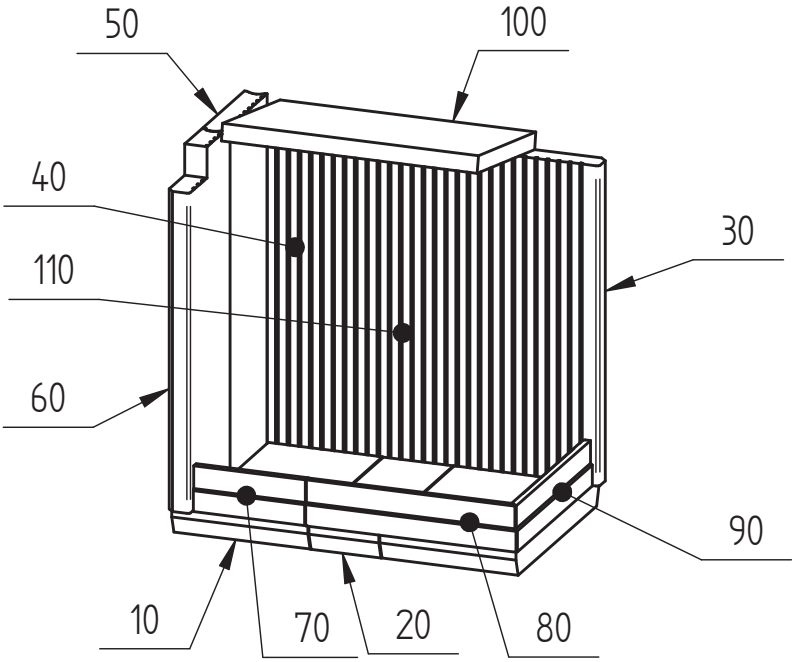
STANDARD LINING (LIGHT) - ht-150

NR.	ART. NR.	NAME
10	ht-002	bottom stone
20	ht-051	bottom stone
30	ht-052	side wall stone
40	ht-053	side wall stone
50	ht-054	side wall stone
60	ht-151	side wall stone
70	ht-056	wedge stone
80	ht-152	wedge stone
90	ht-153	wedge stone
100	ht-059	vermiculite
110	ht-060	side wall stone



ECKA 67/45/51R(h)
STANDARD LINING (LIGHT) - ht-050

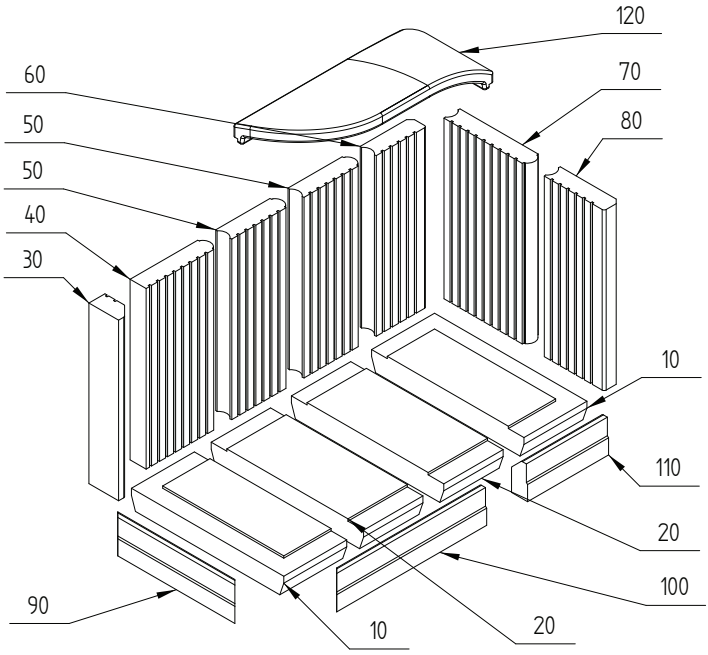
NR.	ART. NR.	NAME
10	ht-002	bottom stone
20	ht-051	bottom stone
30	ht-052	side wall stone
40	ht-053	side wall stone
50	ht-054	side wall stone
60	ht-055	side wall stone
70	ht-056	wedge stone
80	ht-057	wedge stone
90	ht-058	wedge stone
100	ht-059	vermiculite
110	ht-060	side wall stone



ECKA 70/40/38L

STANDARD LINING (LIGHT) - ht-820

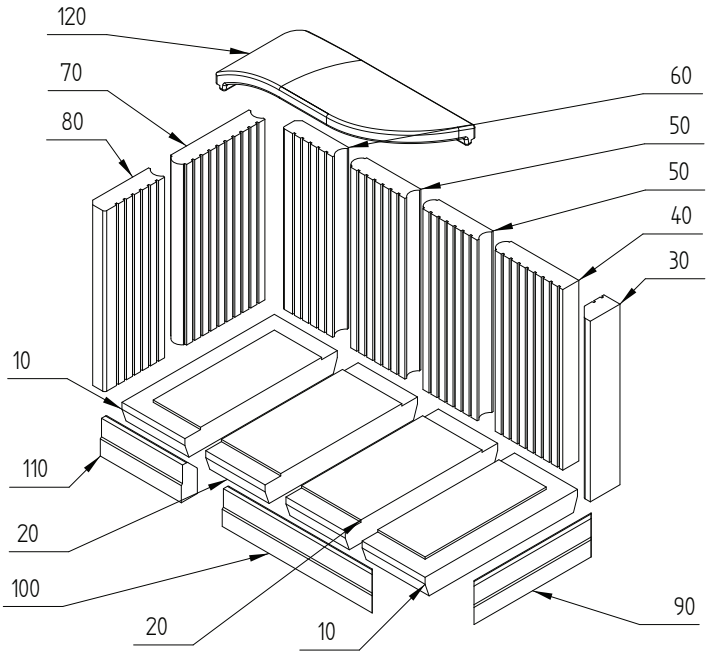
NR.	ART. NR.	NAME
10	ht-825	bottom stone
20	ht-454	bottom stone
30	ht-822	side wall stone
40	ht-821	side wall stone
50	ht-761	side wall stone
60	ht-762	side wall stone
70	ht-764	side wall stone
80	ht-763	side wall stone
90	ht-823	wedge stone
100	ht-152	wedge stone
110	ht-824	wedge stone
120	ht-826	concrete plate



ECKA 70/40/38R

STANDARD LINING (LIGHT) - ht-1000

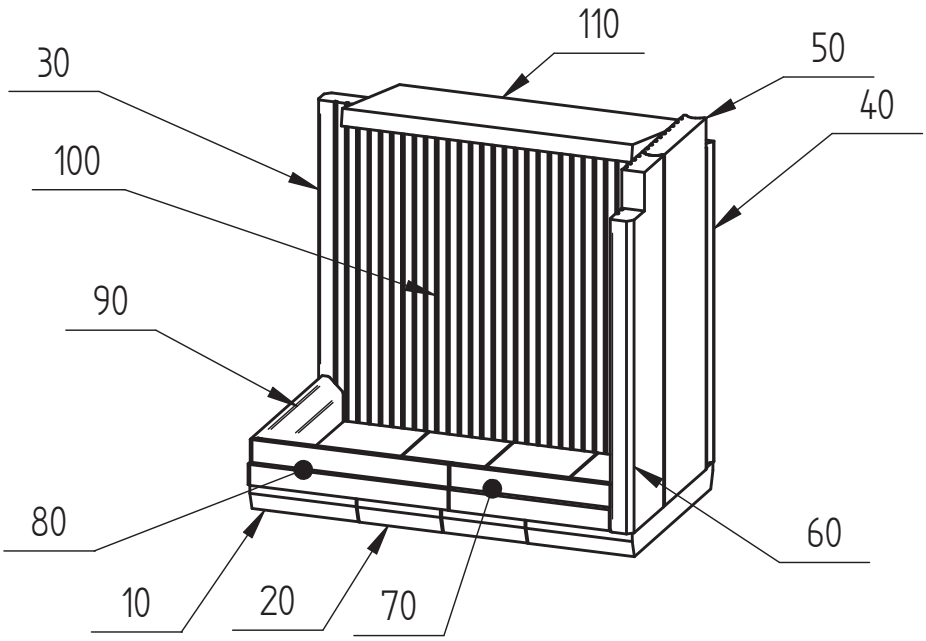
NR.	ART. NR.	NAME
10	ht-825	bottom stone
20	ht-454	bottom stone
30	ht-822	side wall stone
40	ht-821	side wall stone
50	ht-761	side wall stone
60	ht-762	side wall stone
70	ht-764	side wall stone
80	ht-763	side wall stone
90	ht-1010	wedge stone
100	ht-057	wedge stone
110	ht-824	wedge stone
120	ht-826	concrete plate



ECKA 76/40/38Lh

STANDARD LINING (LIGHT) - ht-480

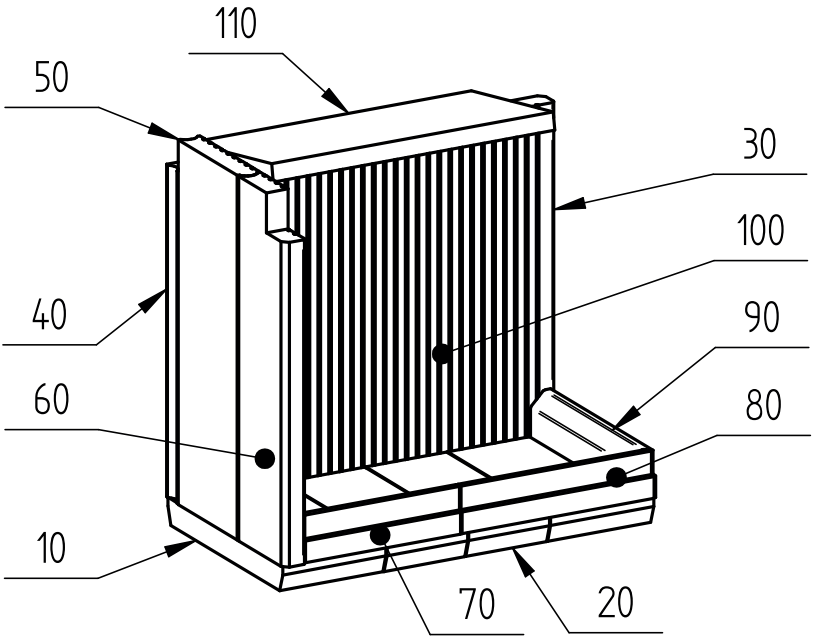
NR.	ART. NR.	NAME
10	ht-431	bottom stone
20	ht-454	bottom stone
30	ht-052	side wall stone
40	ht-053	side wall stone
50	ht-054	side wall stone
60	ht-461	side wall stone
70	ht-077	wedge stone
80	ht-058	wedge stone
90	ht-455	wedge stone
100	ht-060	side wall stone
110	ht-483	vermiculite



ECKA 76/40/38Rh

STANDARD LINING (LIGHT) - ht-485

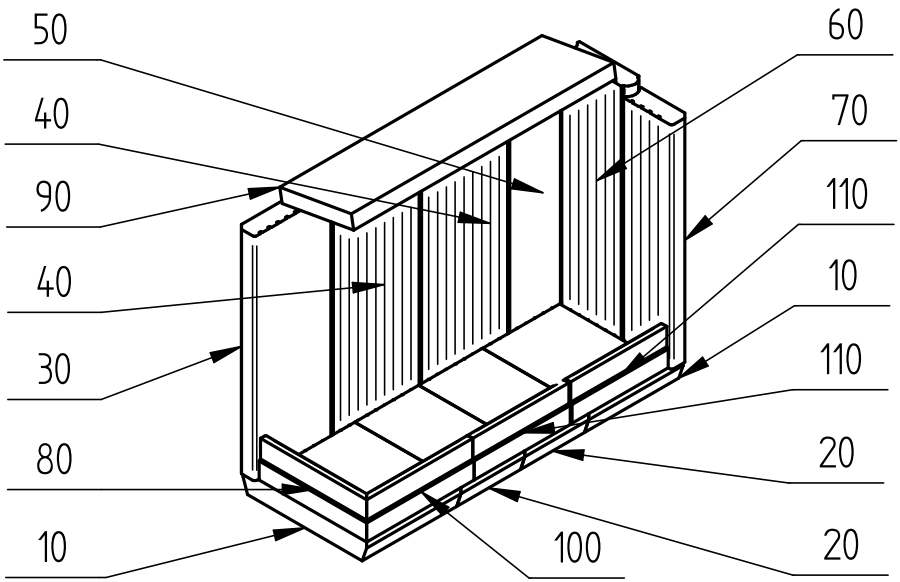
NR.	ART. NR.	NAME
10	ht-431	bottom stone
20	ht-454	bottom stone
30	ht-052	side wall stone
40	ht-053	side wall stone
50	ht-054	side wall stone
60	ht-462	side wall stone
70	ht-077	wedge stone
80	ht-153	wedge stone
90	ht-456	wedge stone
100	ht-060	side wall stone
110	ht-483	vermiculite



ECKA 80/35/50Lh

STANDARD LINING (LIGHT) - h50-200L

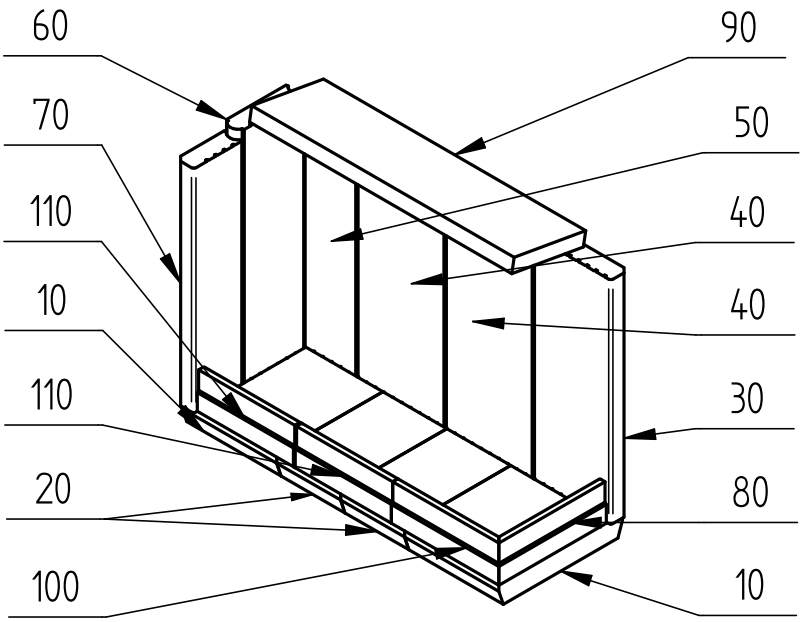
NR.	ART. NR.	NAME
10	ht-121	bottom stone
20	ht-1082	bottom stone
30	ht-639	side wall stone
40	ht-964	side wall stone
50	ht-1083	side wall stone
60	ht-123	side wall stone
70	ht-965	side wall stone
80	ht-163	wedge stone
90	ht-936	vermiculite
100	ht-127	wedge stone
110	ht-637	wedge stone



ECKA 80/35/50Rh

STANDARD LINING (LIGHT) - h50-200R

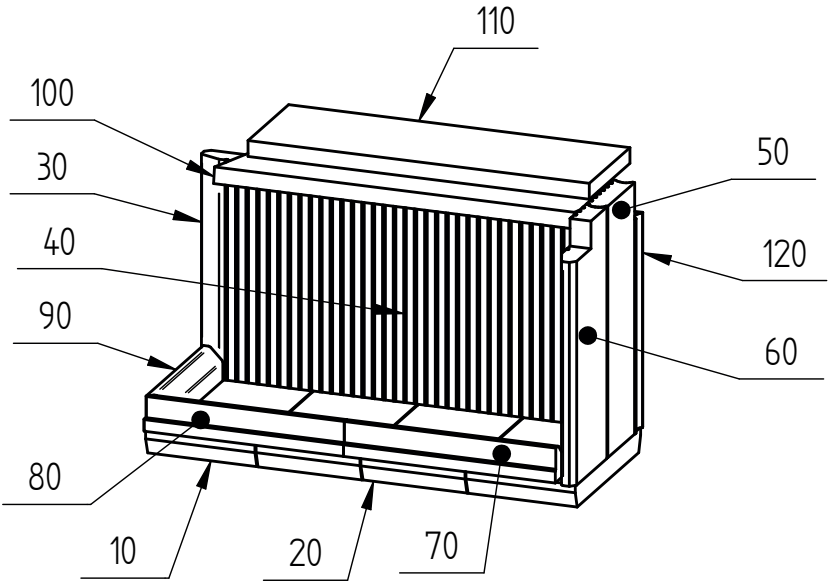
NR.	ART. NR.	NAME
10	ht-121	bottom stone
20	ht-1082	bottom stone
30	ht-639	side wall stone
40	ht-964	side wall stone
50	ht-1083	side wall stone
60	ht-123	side wall stone
70	ht-965	side wall stone
80	ht-127	wedge stone
90	ht-936	vermiculite
100	ht-163	wedge stone
110	ht-637	wedge stone



ECKA 90/40/40Lh

STANDARD LINING (LIGHT) - ht-140

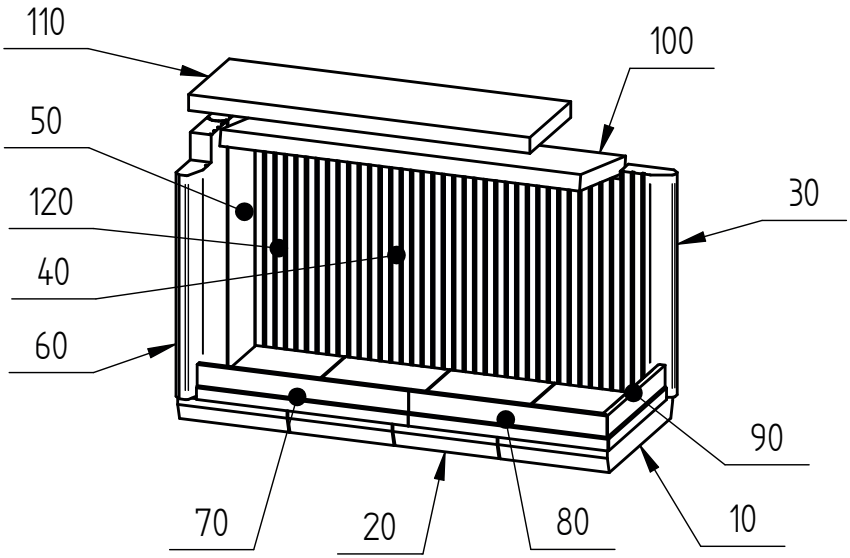
NR.	ART. NR.	NAME
10	ht-021	bottom stone
20	ht-022	bottom stone
30	ht-023B	side wall stone
40	ht-024	side wall stone
50	ht-025	side wall stone
60	ht-026B	side wall stone
70	ht-027	wedge stone
80	ht-143	wedge stone
90	ht-144	wedge stone
100	ht-030	vermiculite
110	ht-031	vermiculite
120	ht-032	side wall stone



ECKA 90/40/40Rh

STANDARD LINING (LIGHT) - ht-020

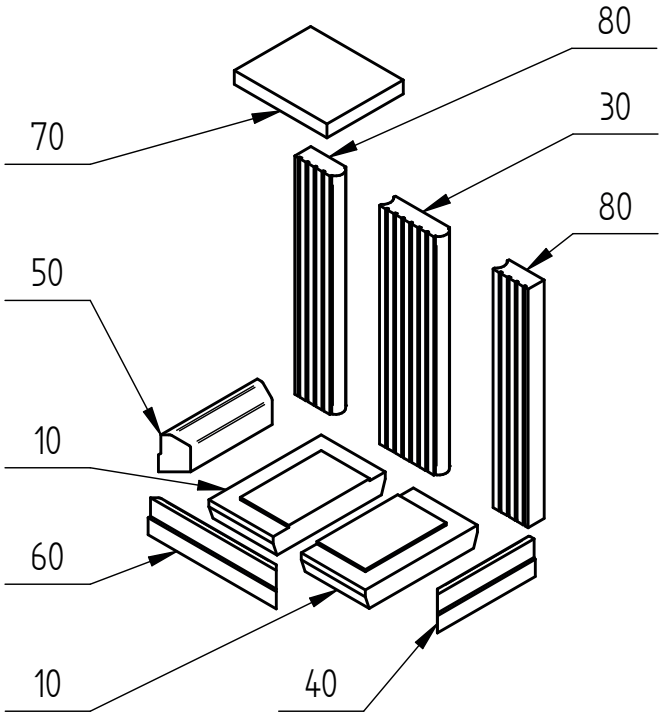
NR.	ART. NR.	NAME
10	ht-021	bottom stone
20	ht-022	bottom stone
30	ht-023A	side wall stone
40	ht-024	side wall stone
50	ht-025	side wall stone
60	ht-026A	side wall stone
70	ht-027	wedge stone
80	ht-028	wedge stone
90	ht-029	wedge stone
100	ht-030	vermiculite
110	ht-031	vermiculite
120	ht-032	side wall stone



UKA 35/45/35/50Sh

STANDARD LINING (LIGHT) - h69-200

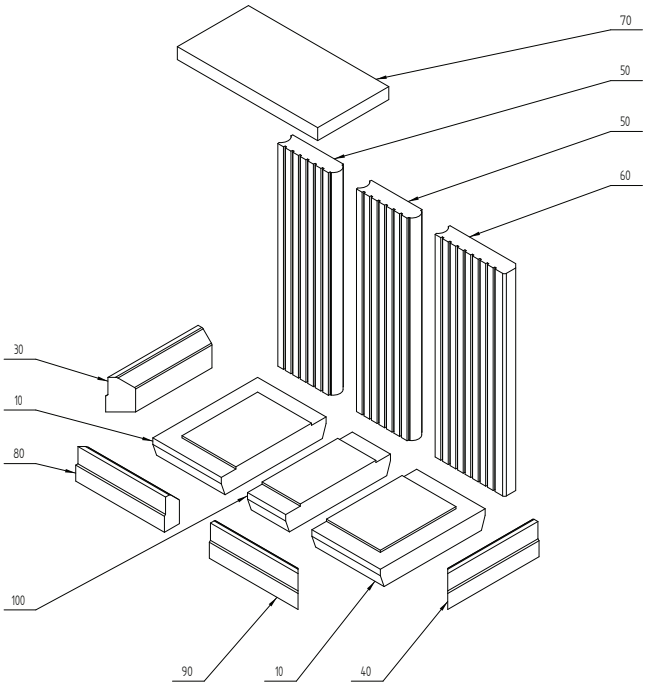
NR.	ART. NR.	NAME
10	ht-1216	bottom stone
30	ht-975	side wall stone
40	ht-127	wedge stone
50	ht-163	wedge stone
60	ht-1218	wedge stone
70	ht-1219	vermiculite
80	ht-1404	side wall stone



UKA 35/60/35/50Sh

STANDARD LINING (LIGHT) - ht-970

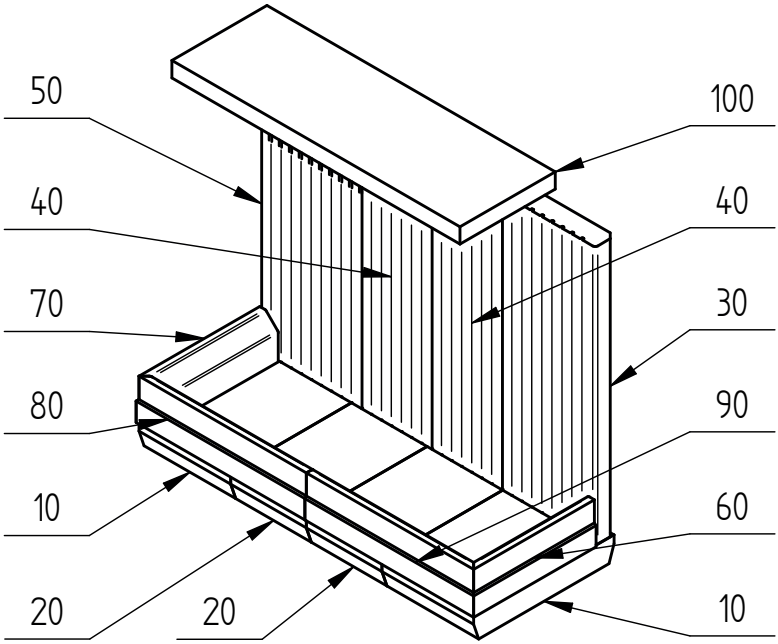
NR.	ART. NR.	NAME
10	ht-971	bottom stone
30	ht-163	wenge stone
40	ht-127	wenge stone
50	ht-975	side wall stone
60	ht-972	side wall stone
70	ht-974	vermiculite
80	ht-973	wenge stone
90	ht-976	wenge stone
100	ht-937	bottom stone



UKA 35/80/35/50Sh

STANDARD LINING (LIGHT) - h59-200

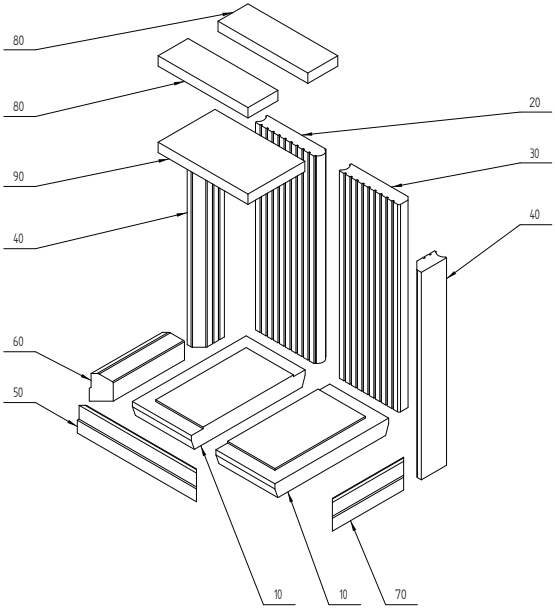
NR.	ART. NR.	NAME
10	ht-971	bottom stone
20	ht-1202	bottom stone
30	ht-972	side wall stone
40	ht-975	side wall stone
50	ht-1201	side wall stone
60	ht-127	wedge stone
70	ht-163	wedge stone
80	ht-1199	wedge stone
90	ht-1200	wedge stone
100	ht-1198	vermiculite



UKA 37/55/37/57h

STANDARD LINING (LIGHT) - ht-750

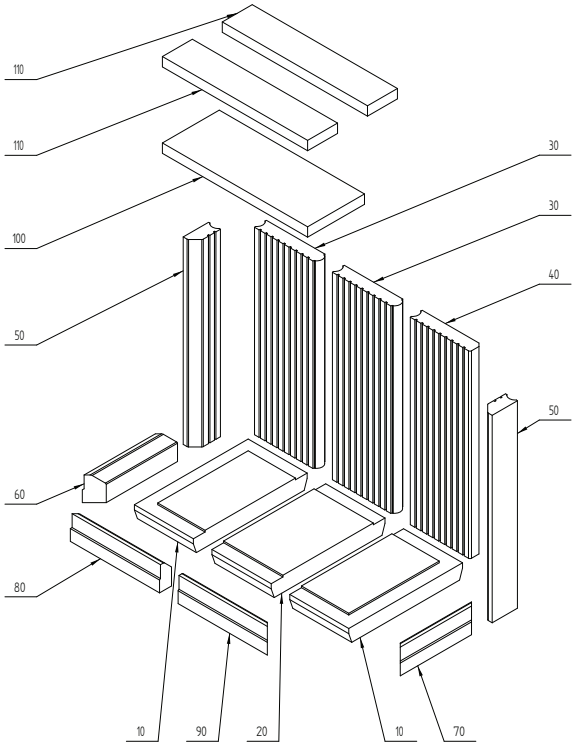
NR.	ART. NR.	NAME
10	ht-301	bottom stone
20	ht-751	side wall stone
30	ht-752	side wall stone
40	ht-304	side wall stone
50	ht-305	wenge stone
60	ht-306	wenge stone
70	ht-307	wenge stone
80	ht-308	vermiculite
90	ht-128	vermiculite



UKA 37/75/37/57h

STANDARD LINING (LIGHT) - ht-753

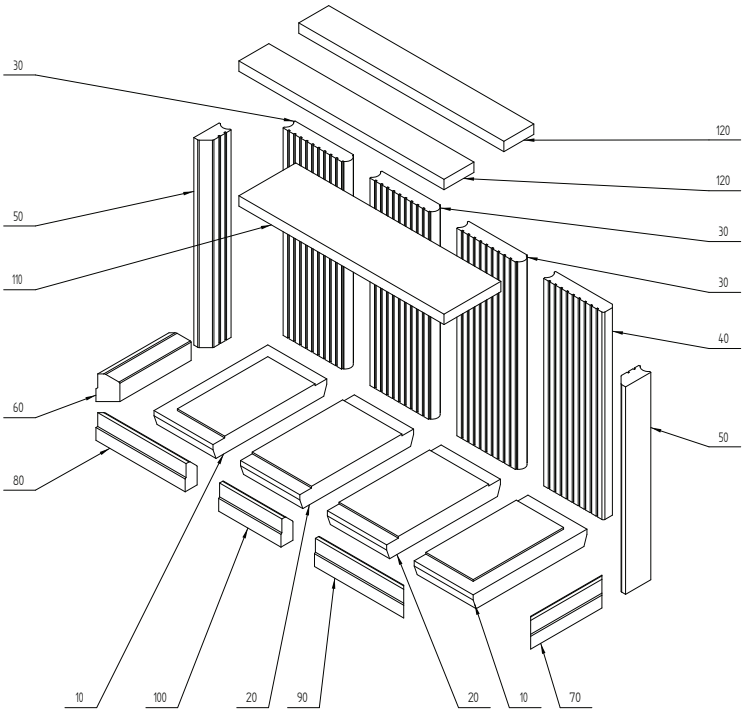
NR.	ART. NR.	NAME
10	ht-301	bottom stone
20	ht-411	bottom stone
30	ht-751	side wall stone
40	ht-752	side wall stone
50	ht-304	side wall stone
60	ht-306	wenge stone
70	ht-307	wenge stone
80	ht-412	wenge stone
90	ht-413	wenge stone
100	ht-414	vermiculite
110	ht-415	vermiculite



UKA 37/95/37/57h

STANDARD LINING (LIGHT) - ht-754

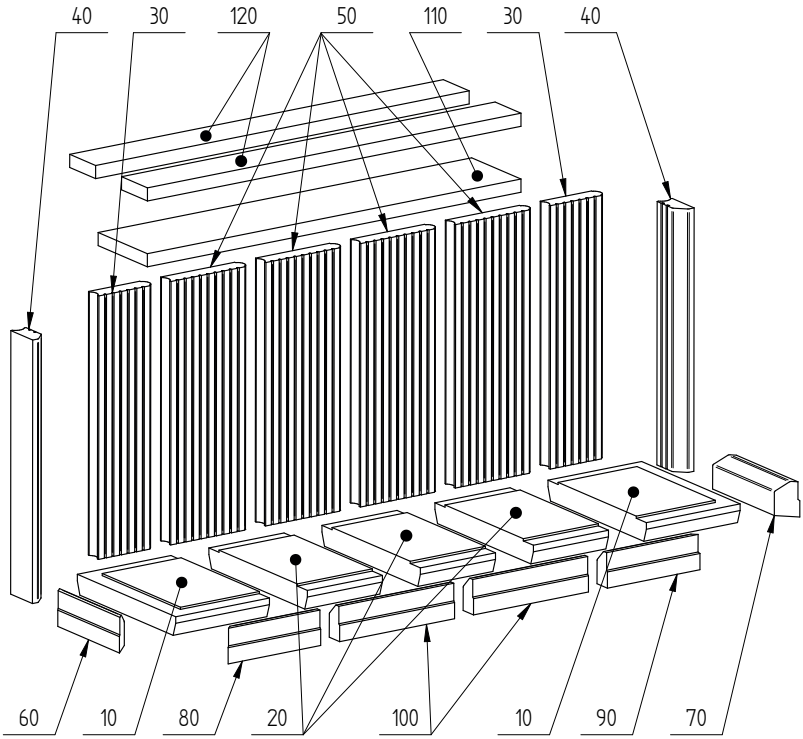
NR.	ART. NR.	NAME
10	ht-301	bottom stone
20	ht-411	bottom stone
30	ht-751	side wall stone
40	ht-752	side wall stone
50	ht-304	side wall stone
60	ht-306	wenge stone
70	ht-307	wenge stone
80	ht-412	wenge stone
90	ht-413	wenge stone
100	ht-056	wenge stone
110	ht-424	vermiculite
120	ht-425	vermiculite



UKA 37/125/37/57h

STANDARD LINING (LIGHT) - h61-200

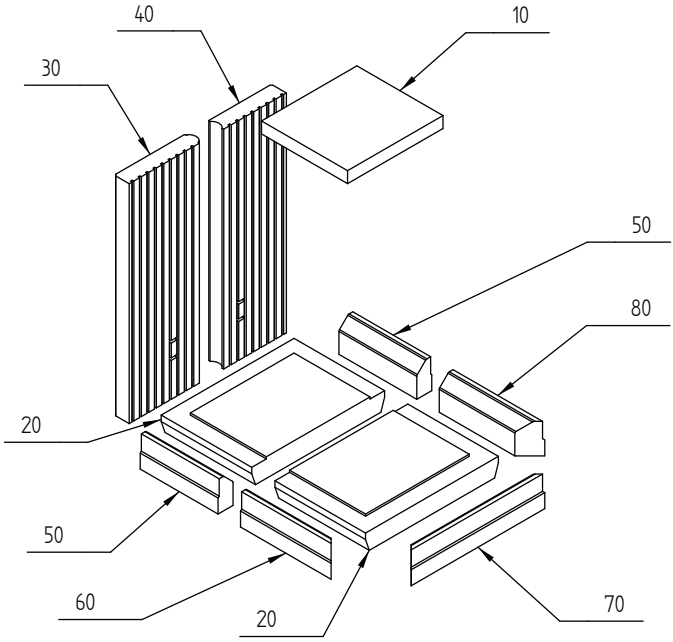
NR.	ART. NR.	NAME
10	ht-1412	bottom stone
20	ht-411	bottom stone
30	ht-1414	side wall stone
40	ht-304	side wall stone
50	ht-751	side wall stone
60	ht-306	wedge stone
70	ht-307	wedge stone
80	ht-127	wedge stone
90	ht-163	wedge stone
100	ht-095	wedge stone
110	ht-1415	vermiculite
120	ht-1416	vermiculite



UKA 56/50/56/52h

STANDARD LINING (LIGHT) - ht-640

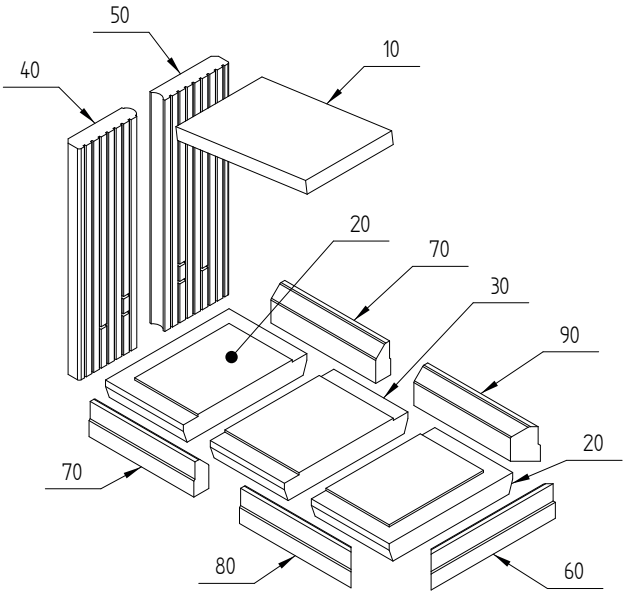
NR.	ART. NR.	NAME
10	ht-641	vermiculite
20	ht-041	bottom stone
30	ht-642	side wall stone
40	ht-644	side wall stone
50	ht-056	wenge stone
60	ht-163	wenge stone
70	ht-636	wenge stone
80	ht-127	wenge stone



UKA 69/48/69/51h

STANDARD LINING (LIGHT) - ht-565

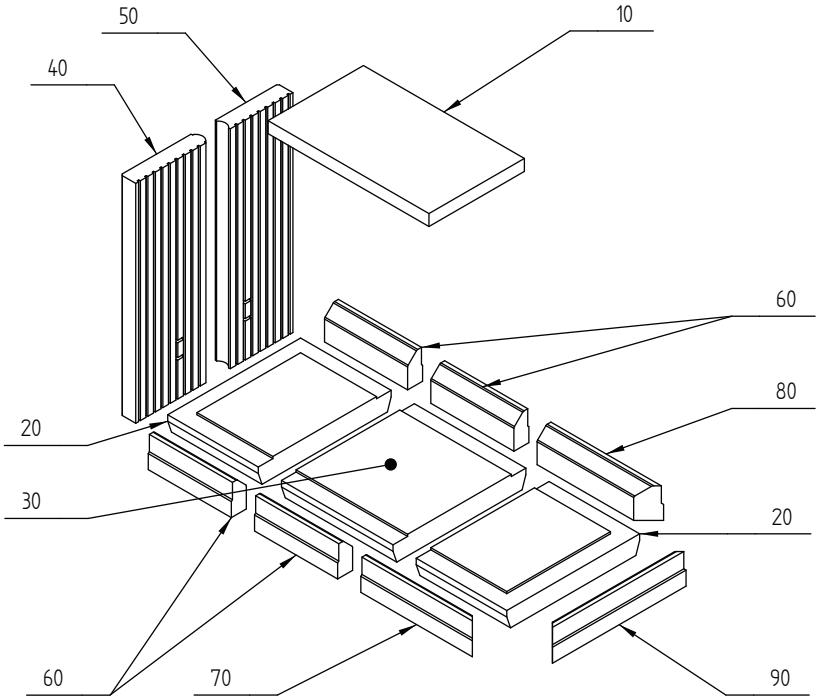
NR.	ART. NR.	NAME
10	ht-568	vermiculite
20	ht-021	bottom stone
30	ht-022	bottom stone
40	ht-590	side wall stone
50	ht-591	side wall stone
60	ht-566	wenge stone
70	ht-095	wenge stone
80	ht-413	wenge stone
90	ht-412	wenge stone



UKA 86/50/86/52h

STANDARD LINING (LIGHT) - ht-645

NR.	ART. NR.	NAME
10	ht-638	vermiculite
20	ht-041	bottom stone
30	ht-646	bottom stone
40	ht-642	side wall stone
50	ht-644	side wall stone
60	ht-637	wenge stone
70	ht-413	wenge stone
80	ht-412	wenge stone
90	ht-636	wenge stone



9. FINISHING

Fireplace Facing MUST be covered with non-combustible material at all times as outlined in the previous section. Material being used should be installed to create a seamless joint on all panels. Screw lengths should not be longer than the total thickness of the fireplace facing in use.

Do not screw into the Hoxter fireplace.

9.1 Decorative facing finish

All facing materials should be NON-COMBUSTIBLE such as ceramic tile, stone, brick, metal, slate, etc. Gyspsum board, and sheetrock materials are no acceptable facing materials and should NOT be used. The non-combustible facing material can be painted, textured, or tiled. Follow all material directions and guidelines for futher information.

10. FIRST BURNING

Remove all the documents and all the other articles which are not part of the burn chamber from the fireplace insert. The first burn may be accompanied by a light smell which is caused by the hardening process of the glue, please ensure that the room is well ventilated.
If the following steps haven't been followed by the stove fitter, please make sure that:

- the windows in the room where the fireplace is installed are open and the space is well ventilated
- fireplace insert is connected to chimney
- the first two batches are responding to minimum batches as described in the technical specification.

Starting Of The Fire And How To Burn The Right Way

1. Check if there is not too much ash from the previous burning. The continuous layer of ash can not be higher than 2 cm below the bottom side of the door.
2. Open the fireplace door and load the suitable load of wood (see the technical specification). Start with larger pieces and put smaller on top of those. Make sure there is enough space between the wood pieces for air circulation.
3. Place a fire-starter on the top layer of the wood and light it. (pic 5).
4. Close the door and observe the fire until the wood starts burning completely. If the process failed, wait until the gas and smoke disappear from the burn chamber and repeat step 3.
5. If it's not absolutely necessary don't interfere with the burning process. Let the load of wood burn out. Next batch load only when there are no visible flames, but there are stil hot particles inside the burn chamber. To prevent smoke leakage to the living room, open the door slowly and add the suitable amount of wood (see the technical specification).

11. GLASS REPLACEMENT

Step-by-step manual for glass replacement you can find on the website **www.hoxter-fireplaces.com** in partner login section.

12. HOXTER GENERAL WARRANTY TERMS AND CONDITIONS

12.1 General information

Our products are strongly built, made from the best available materials, and designed to withstand intensive operation for a long period of time. We do not produce problems, we produce Hoxter. Installing this product requires specialized knowledge, it should not be attempted by homeowner or unqualified personnel Installation should only be performed by a factory trained dealer/installer in compliance with statutory regulations. Failure to do so may void all warranties as stated below.

12.2 Warranty period

Limited 7-year warranty

The General Warranty Terms and Conditions apply only within the Continental United States of America and Canada. The warranty period and scope of the warranty in accordance with these terms and conditions apply. HOXTER A.S. - Limited 7-year warranty through Vulcan Group LLC. Vulcan Group LLC, will warranty all Hoxter wood-burning models subject to the following conditions:

During year 1 & 2 from the original date of installation. Dated installation invoices must be provided by the original installer in order to qualify. Vulcan Group LLC will repair or replace at the option of the Vulcan Group LLC, all wood burning parts deemed to be defective, including reasonable labor costs for replacement of those parts.(Exclusions apply) Parts listed in the “Exclusions” portion of this warranty , will not be covered. Vulcan Group LLC will also; not be responsible for any shipping costs associated with supplying warranty parts.

Years 3–7 – All basic woodburning fireplace bodies.

Exclusions:

- All Ceramic Glass
- Gaskets
- Refractory Fire Clay/Vermiculite
    - These are natural products subjected to expansion and contraction during the heating process. This may create cracks. For as long as the linings remain in position in the fire chamber and do not break up, they remain fully functional.
- Improper handling of fragile components such as glass and ceramics
- Failure due to Overheating / Over-firing of the fireplace.
- Damage due to improper installation or use.
- Discoloration of the enamel or galvanized surfaces caused by thermal stress or overload.
- Damage cause by any/all modification done to the fireplace without expressed written permission by Hoxter A.S.
- Burning any material other than wood in your Hoxter fireplace including but not limited to the following:
    - Plastics
    - Garbage
    - Wax Logs
    - Unseasoned wood
    - Pressure treated wood
    - Oil/Petroleum based materials
- This warrantee is non-transferable. Warranty is deemed null and void once ownership has been transferred.
- Damage caused by improper transport or storage
- Neither Hoxter A.S. or Vulcan Group LLC will be held responsible for any incidental or consequential damages relating for your Hoxter fireplace. Including removal or reinstallation of any Hoxter covered under this warranty.

PLEASE NOTE: Your HOXTER dealer/contractor is your best source for assistance with matters regarding warranty terms and conditions. HOXTER A.S. along with Vulcan Group LLC advise that you to have your fireplace inspected & serviced regularly by a stove fitter. All Technical data is subject to change, all errors and omissions excepted.

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